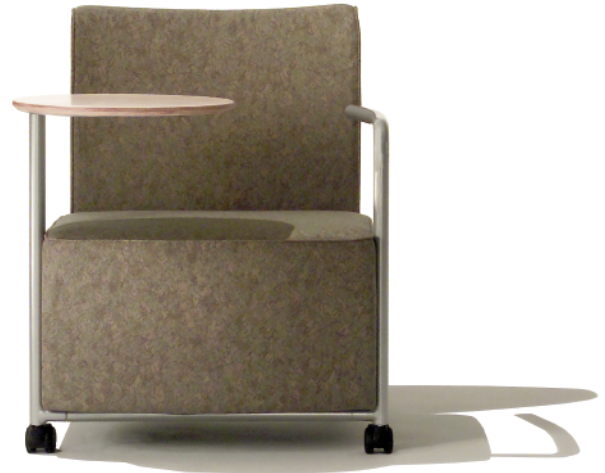




**Our sustainability goals by the year 2020:**

- Zero carbon footprint
- Zero landfill
- Zero hazardous waste generation
- Zero air emissions (VOCs)
- Zero process water use
- 100 percent green electrical energy use
- Company buildings constructed to a minimum LEED Silver certification
- 100 percent of sales from DfE approved products



**Environmental Product Summary**  
**Celeste™ Seating**

**Design Story: Straightforward Comfort in 1, 2, or 3 Seats**

Celeste was made for comfort. Its structural foam back with inherent flex and its generous seat set the tone for relaxation. Slender arms and a compact scale ensure that Celeste supports comfortable sitting without taking up a lot of space. Always in search of refined proportion, designer David Alan Pessa achieves it by contrasting a substantial seat base with the symmetry of minimal arms, tubular steel feet, and spacers that set the seat off from the back. The result is a progressive, contemporary appearance that appeals to all the senses.

**Herman Miller’s Design Protocol**

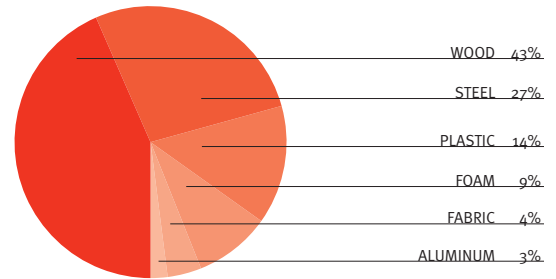
Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough Braungart Design Chemistry (MBDC) Cradle to Cradle<sup>SM</sup> Design Protocol.

Cradle to Cradle Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product’s useful life?

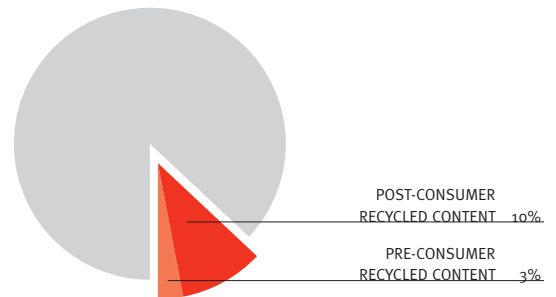
**Material Content**

Celeste components are constructed from wood, steel, plastic, foam, fabric and aluminum.



Celeste is up to **42 percent recyclable** at the end of its useful life.

Celeste is comprised of **13-percent recycled** materials. This figure breaks down to 10-percent post-consumer and 3-percent pre-consumer recycled content.



- Steel components contain approximately 33 percent recycled content and are 100 percent recyclable.
- Aluminum components are 100 percent recyclable.
- Most metal components have a powder-coat paint finish that emits negligible volatile organic compounds (VOCs).
- Foam materials are part of an open-loop system and can be recycled into everything from automotive components to carpet padding at the end of their current life.



## Environmental Product Summary

# Celeste™ Seating

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- **Returnable Packaging**—Celeste’s packaging materials include corrugated cardboard and a polyethylene plastic bag. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
  - Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.
  - On large North American orders, disposable packaging can be replaced with reusable shipping blankets.

### Manufacturing Process

- **Worker Health and Safety**—Herman Miller strives to meet or exceed OSHA standards.

### Product Performance

- Easy assembly for cost-efficiency and quick parts replacement.
- Easy disassembly for recyclability.
- Designed for durability, an important environmental criterion.
- Backed by Herman Miller’s 12-year, 24/7 warranty.

### Corporate Environmental Policy

For more information on Herman Miller’s Corporate Environmental Policy and other environmental efforts, visit the “About Us – Environmental Advocacy” section of [HermanMiller.com](http://HermanMiller.com).

### Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations’ environmental impacts, but require they assist us in decreasing our facilities’ negative environmental effects, as well.

### LEED

Celeste may contribute to LEED credits due to its returnable/reusable packaging, durability, pre-consumer recycled content, and post-consumer content. Depending on location, Celeste also may contribute to a LEED Regional Materials credit. Please refer to <http://hermanmiller.com/ecoScorecard> or contact your Herman Miller representative for detailed LEED information.

***It’s important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.***

Herman Miller complies with the Federal Trade commission’s Part 260 Guides for the Use of Environmental Marketing Claims.