



Our sustainability goals by the year 2020:

- Zero carbon footprint
- Zero landfill
- Zero hazardous waste generation
- Zero air emissions (VOCs)
- Zero process water use
- 100 percent green electrical energy use
- Company buildings constructed to a minimum LEED Silver certification
- 100 percent of sales from DfE approved products



Environmental Product Summary

Twist LED Task Light

Design Story: Smart Personal Control

The Twist LED task light is an energy-efficient, eco-friendly lighting solution that offers value, simplicity, and personal control. Designed by Yves Béhar, founder of fuseproject, Twist is a blend of the latest technology and refined aesthetics. Twist uses two 3.5-Watt LEDs to guarantee long life (60,000 hours), reduced energy consumption, and reductions in CO₂.

Because Twist uses 40-50% less energy consumption than traditional undershelf lighting, maintenance is minimal. Its thin, tubular profile requires minimal packaging, and its simple vocabulary—one size and finish—makes Twist easy to specify and install. End users can easily adjust the light’s position with a magnetic fixture, as well as control the light’s 45-degree angle rotation with its intuitive tab adjustment.

Herman Miller’s Design Protocol

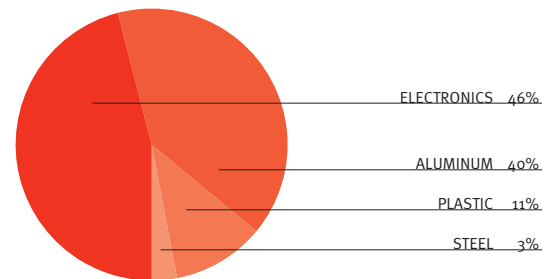
Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough Braungart Design Chemistry (MBDC) Cradle to CradleSM Design Protocol.

Cradle to Cradle Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product’s useful life?

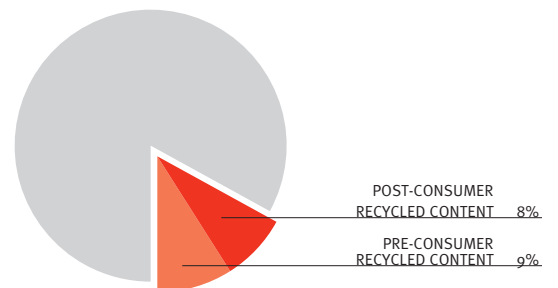
Material Content

Twist LED task light components are constructed from electronics, aluminum, plastic, and steel.



Twist is up to **43 percent recyclable** at the end of its useful life.

It is comprised of **17 percent recycled** materials. This figure breaks down to 8-percent post-consumer and 9-percent pre-consumer recycled content.





Environmental Product Summary

Twist LED Task Light

- Die-cast aluminum components are typically made from more than 95-percent recycled material and are 100 percent recyclable.
- Steel components contain approximately 33 percent recycled content and are 100 percent recyclable.
- Most metal components have a powder-coat paint finish that emits negligible volatile organic compounds (VOCs).
- Plastic components are identified with an ASTM recycling code whenever possible to aid in returning these materials to the recycling stream.
- Every material has been scrutinized down to the molecular level.
- *Returnable/Recyclable Packaging* – Packaging materials include corrugated cardboard and a polyethylene plastic bag. The materials are part of a closed loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration, and durability.
- Backed by Herman Miller's 5-year, 24/7 warranty.

Indoor Air Quality

Twist LED task light is GREENGUARD® certified as a low-emitting product that meets current indoor air quality standards.

Corporate Environmental Policy

For more information on Herman Miller's Corporate Environmental Policy and other environmental efforts, visit the "About Us – Environmental Advocacy" section of HermanMiller.com.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

LEED

Herman Miller's Twist LED task light may contribute to LEED credits due to its returnable/reusable packaging, durability, pre-consumer and post-consumer recycled content. Depending on location, Twist components

also may contribute to a LEED Regional Materials credit. Please refer to <http://hermanmiller.com/ecoScorecard> or contact your Herman Miller representative for detailed LEED information.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade Commission's Part 260 Guides for the Use of Environmental Marketing Claims.