

Our sustainability goals by the year 2020:

- Zero landfill
- Zero hazardous waste generation
- Zero air emissions (VOCs)
- Zero process water use
- 100 percent green electrical energy use
- Company buildings constructed to a minimum LEED Silver certification
- 100 percent of sales from DfE approved products



Environmental Product Summary
THE BE COLLECTION™

C2™ CLIMATE CONTROL

Design Story: Supporting Ergonomic Comfort

Providing better, more effective products to connect individuals to their work is one of the key goals of The Be Collection, whose products include the C2 climate control device.

C2 is a simple-to-use, personal climate control device offering both heating and cooling options that support individual preferences.

C2 employs patented, energy-efficient thermal electric technology that lets the unit both heat and cool using only 1.5 amps of AC power. It has a built-in timer that automatically shuts off the device after four hours to save energy. Its GREENGUARD® certified filter, located in its base, removes air pollutants as small as 5 micron particles, such as pollen, dust, pet dander, and household airborne particles.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough Braungart Design Chemistry (MBDC) Cradle to CradleSM Design Protocol.

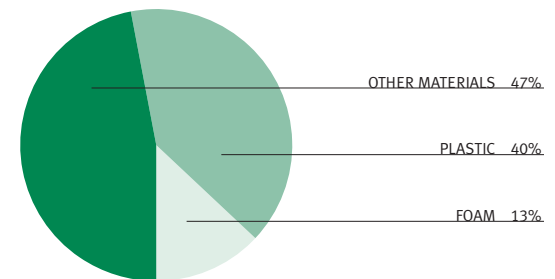
Cradle to Cradle Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain

recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

Material Content

C2 components are constructed from plastic, foam, and other materials.



C2 is **41 percent recyclable** at the end of its useful life.

- Plastic components are identified with an ASTM recycling code whenever possible to aid in returning these materials to the recycling stream.
- Every material has been scrutinized down to the molecular level.
- *Returnable/Recyclable Packaging* – Packaging materials include corrugated cardboard and a polyethylene plastic bag. The materials are part of a closed loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between the Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration,

C2™ CLIMATE CONTROL

and durability.

- Backed by Herman Miller's one-year, 24/7 warranty.

Corporate Environmental Policy

For more information on Herman Miller's Corporate Environmental Policy and other environmental efforts, see our Environmental Advocacy brochure, or visit the "Environment" section of www.HermanMiller.com.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing their facilities' negative environmental effects, as well.

LEED

The C2 climate control device has contributed to LEED Credit EQ6.2 for Commercial Interiors (CI) projects. C2 may contribute to additional LEED credits. Please contact your Herman Miller representative for detailed LEED credit sheets.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade Commission's Part 260 Guides for the Use of Environmental Marketing Claims.