

Our sustainability goals by the year 2020:

- Zero landfill
- Zero hazardous waste generation
- Zero air emissions (VOCs)
- Zero process water use
- 100 percent green electrical energy use
- Company buildings constructed to a minimum LEED Silver certification
- 100 percent of sales from DfE approved products



Environmental Product Summary

THE BE COLLECTION™

KEYBOARD/MOUSE SUPPORTS

Design Story: Supporting Ergonomic Comfort

Providing better, more effective products to connect individuals to their work is one of the key goals of The Be Collection, whose products include keyboard and mouse supports.

These keyboard/mouse supports, designed specifically for Herman Miller, let computer users achieve the most ergonomic and healthful seated postures. Such postures let users sit more comfortably with less shoulder, neck, and wrist strain.

Keyboard/mouse support mechanisms, made from steel, let users set their keyboard and mouse at the proper height and angle. The fully adjustable mechanism also includes a position indicator so users can maintain their preferred height setting and keyboard angle. The comfort surface tray with mouse tray holds a detached keyboard, mouse, and “mouse house”—a container that holds the mouse when the keyboard support is moved under the work surface.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough Braungart Design Chemistry (MBDC) Cradle to CradleSM Design Protocol.

Cradle to Cradle Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?

- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

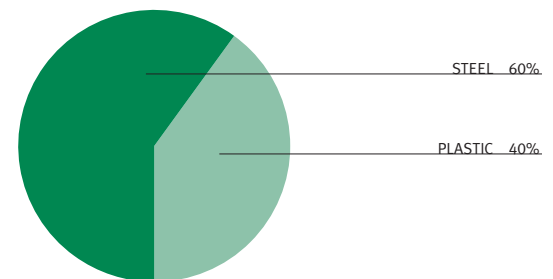
MBDC Cradle to Cradle Certification

The fully adjustable keyboard/mouse supports are MBDC Gold Cradle to Cradle certified. This means that these keyboard/mouse supports are composed of environmentally safe and healthy materials, are designed for material reuse in a closed-loop system, such as recycling or composting, and are assembled using 100% renewable energy.

Material Content

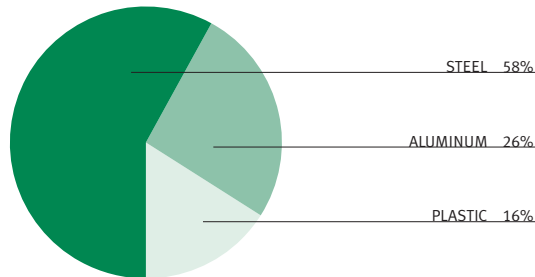
Keyboard/mouse support components are constructed from steel, aluminum, and plastic.

Keyboard/Mouse Support, Fully Adjustable with HDPE tray (Y7727.1G)

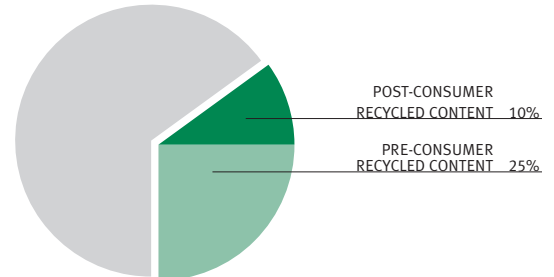


KEYBOARD/MOUSE SUPPORTS

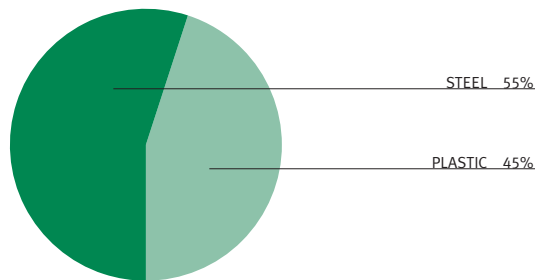
Keyboard/Mouse Support, Fully Adjustable with aluminum tray (Y7727.1)



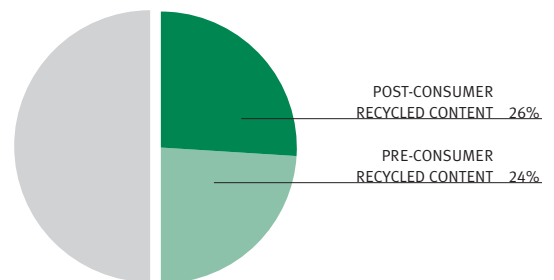
Keyboard/Mouse Support, Fully Adjustable with aluminum tray (Y7727.1)



Keyboard/Mouse Support, Adjustable (Y7710.1A)



Keyboard/Mouse Support, Adjustable (Y7710.1A)

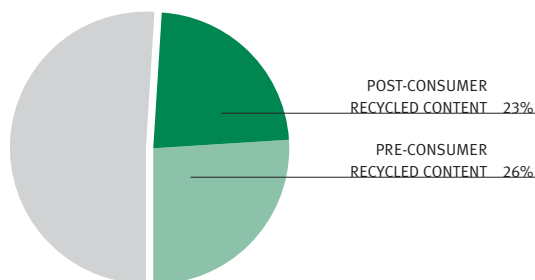


Keyboard/mouse supports are up to **95 percent recyclable** at the end of their useful lives.

Keyboard/mouse supports are comprised of up to **50 percent recycled** materials. This figure breaks down to 10 percent to 26 percent post-consumer recycled content and 24 percent to 26 percent pre-consumer recycled content.

The HDPE tray is made from 50% recycled content and is 100% recyclable.

Keyboard/Mouse Support, Fully Adjustable with HDPE tray (Y7727.1G)



- Steel components contain approximately 60% percent recycled content and are 100 percent recyclable.
- Most metal components have a powder-coat paint finish that emits negligible volatile organic compounds (VOCs).
- Plastic components are identified with an ASTM recycling code whenever possible to aid in returning these materials to the recycling stream.
- *Returnable/Recyclable Packaging* – Packaging materials include corrugated cardboard and a polyethylene plastic bag. The materials are part of a closed loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between the Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Manufacturing Process

- *ISO* – Keyboard/mouse supports are manufactured at an ISO 14001-certified site.
- *Worker Health and Safety* – Herman Miller strives to meet or exceed OSHA standards.

KEYBOARD/MOUSE SUPPORTS

Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration, and durability.
- Backed by Herman Miller's 12-year, 24/7 warranty.

Corporate Environmental Policy

For more information on Herman Miller's Corporate Environmental Policy and other environmental efforts, see our Environmental Advocacy brochure, or visit the "Environment" section of www.HermanMiller.com.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing their facilities' negative environmental effects, as well.

LEED

Herman Miller's keyboard/mouse supports may contribute to LEED credits due to their returnable/reusable packaging, durability, pre-consumer recycled content, and post-consumer recycled content. Depending on location, keyboard/mouse supports also may contribute to a LEED Regional Materials credit.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade commission's Part 260 Guides for the Use of Environmental Marketing Claims.