



Earthright: Herman Miller's Sustainability Goals

Resource Smart

- Zero Waste
- Net Zero Water
- Net Zero Energy

Eco-inspired Design

- All products designed for the environment
- All products BIFMA level 3 certified
- Closed-loop recycling of used product

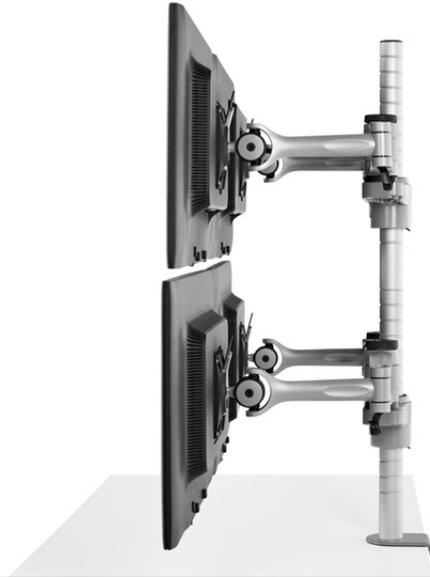
Community Driven

- All employees engaged in Earthright
- All suppliers committed to be Resource Smart

Environmental Product Summary

Thrive Portfolio

Wishbone® Monitor Supports



Product Story:

The refined design of the Wishbone family frees space on your work surface while allowing you to position your screen at the proper distance to ease neck and eye strain. A combination of robust engineering and precise controls on this computer monitor arm allow you to position one or several screens exactly where you need them, then trust that they won't budge an inch.

Scalability

Designed for scalability, Wishbone keeps your options open to add additional equipment as your needs evolve. A single post can support up to four screens, giving you the reassurance that Wishbone solutions can grow at the same pace as your need for technology.

Solid Design

The heavy-duty construction of Wishbone allows you to place your screen in exactly the right place for your eyes and the work you do—and then be confident that it will stay in that position. The Wishbone family is robustly engineered to support even today's heavier monitors without succumbing to gravity's pull. Set it once, and rely on it to help keep your body aligned in a healthy posture.

Range of Applications

Wishbone provides a sturdy, uncluttered way to hold anywhere from a single monitor today to as many as four screens tomorrow. The Wishbone family can accommodate screens up to 52 pounds, mount to a variety of surfaces, and be configured in either portrait or landscape orientation.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- *LCA*—Have we optimized the product based on the entire life cycle?

GREENGUARD Certified

Wishbone Monitor Supports have achieved GREENGUARD and GREENGUARD Gold Certifications. GREENGUARD Certified products are certified to GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit ul.com/gg.

Material Content*

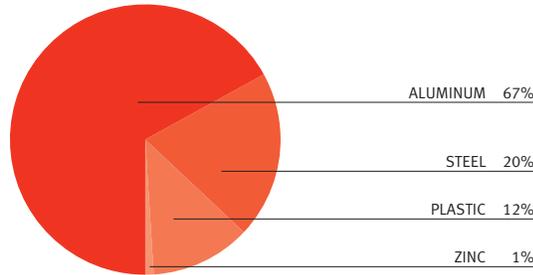
Wishbone and Wishbone Plus components are constructed from aluminum, steel, plastic, and zinc.



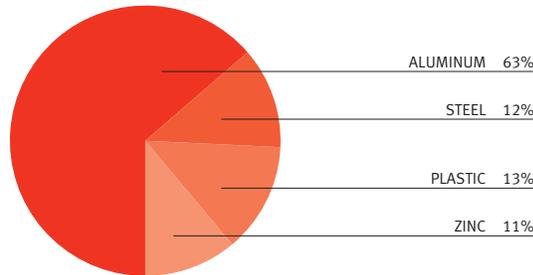
Wishbone Monitor Supports

Material Content

Wishbone Monitor Arm



Wishbone Plus Monitor Arm

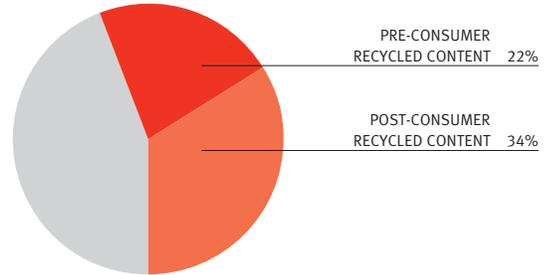


Wishbone Monitor Arm and Wishbone Plus Monitor Arm are up to 88 percent recyclable abased on availability of recycling facilities.

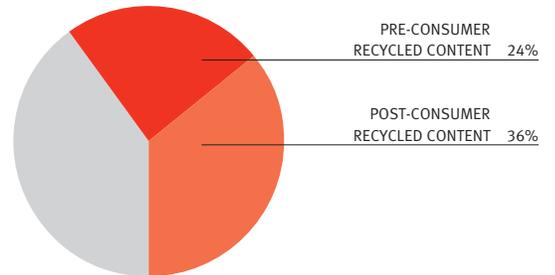
Wishbone Monitor Arm is comprised of 56-percent recycled materials. This figure breaks down to 34-percent post-consumer and 22-percent pre-consumer recycled content. Wishbone Plus Monitor Arm is comprised of 60-percent recycled materials. This figure breaks down to 36-percent post-consumer and 24-percent pre-consumer recycled content.

- Steel components contain approximately 13 percent recycled content and are 100 percent recyclable.
- Aluminum components contain 85 percent recycled content and are 100 percent recyclable.
- Most metal components are finished using materials that emit negligible volatile organic compounds (VOCs).
- *Returnable Packaging*—Packaging materials for Wishbone Monitor Support includes corrugated cardboard and polyethylene stretch wrap. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.

Recycled Content



Wishbone Plus Monitor Arm



—Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Manufacturing Process

- *ISO*—Wishbone Monitor Support is manufactured in an ISO 9001 facility, which is currently working on ISO 14001 certification.
- *Worker Health and Safety*—Herman Miller strives to meet or exceed OSHA standards.

Product Performance

- Backed by Herman Miller's 12-year, 24/7 warranty.

Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit HermanMiller.com/environment.



Wishbone Monitor Supports

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

LEED

Wishbone Monitor Support may contribute to LEED credits due to their returnable/reusable packaging, durability, pre-consumer recycled content, post-consumer content, and GREENGUARD certification. Depending on location, Wishbone also may contribute to a LEED Regional Materials credit. The Herman Miller LEED calculator may be found on the websites product pages or contact your Herman Miller representative for detailed LEED information.

rePurposeSM Program

Good design includes thinking about how to recycle used products. Our program, rePurpose, gives new life to furniture that's no longer needed. By employing a thoughtful combination of resale, recycling, and donation on each project, rePurpose ensures each asset, including furniture, equipment, and supplies, reaches its best destination. The rePurpose program is a cost-effective, reliable, and efficient service that protects the environment and benefits the community. rePurpose is a single-source approach, which saves time and money, eliminates liability, and keeps 99 percent of product out of landfills. Its robust web-based reporting helps organization of all types and sizes align economic, environmental, and social goals. Want to learn more about rePurpose? Contact us at rePurpose@hermanmiller.com.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade Commission's Part 260 Guides for the Use of Environmental Marketing Claims.