

Earthright: Herman Miller's Sustainability Strategy

Resource Smart

- Zero Waste
- Net Zero Water
- Net Zero Energy

Eco-inspired Design

- All products designed for the environment
- All products GreenTag™ certified
- Closed-loop recycling of used product

Community Driven

- All employees engaged in Earthright
- All suppliers committed to be Resource Smart



Environmental Product Summary

Helm™ Chair

Simple Perfection.

Charles and Ray Eames once said, “We wanted to make the best for the most for the least.” Helm was born from this idea: this new task chair brings great design to the people, delivering performance, versatility and user-friendly style to fast-growing business environments.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Inputs –What chemicals are in the materials we specify, and are they the safest available?
- Disassembly – Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability – Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA – Have we optimised the product based on the entire life cycle?

Material Content*

Work Chair



Helm components are constructed from steel, plastic, aluminium, plywood, foam and misc.

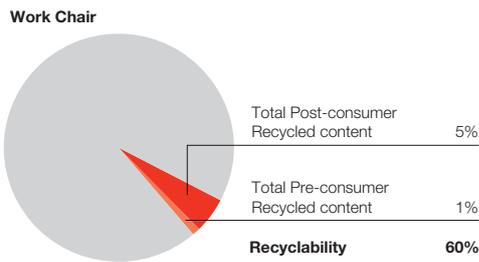
- Steel components contain approximately 46 percent recycled content and are 100 percent recyclable.
- Most metal components are finished using materials that emit negligible volatile organic compounds (VOCs).
- Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.
- Returnable Packaging – Helm's packaging materials include corrugated cardboard and expanded polystyrene foam. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
- Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Environmental Product Summary

Helm™ Chair

- Renewable Energy - Helm is manufactured in Herman Miller Dongguan, China that purchases renewable energy credits.
- ISO - Helm is manufactured in Herman Miller Dongguan, China at an ISO 14001 & ISO 9001 -certified site.
- Worker Health and Safety - Herman Miller strives to meet or exceed OSHA standards. Helm is manufactured at an OHSAS 18001-2007 certified site.

Recycle Content



Helm is comprised of 60 percent recycled materials. This figure breaks down to 1 percent post-consumer and 5 percent pre-consumer recycled content.

Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration, and durability.
- Easy assembly for cost-efficiency and quick parts replacement.
- Easy disassembly for recyclability.
- Designed for durability, an important environmental criterion.
- Backed by Herman Miller’s 8 industry-leading standard warranty.

Certified

- Certified BIFMA | Green Guard | GB

Corporate Sustainability Policy

For more information on Herman Miller’s Corporate Sustainability Policy and other environmental efforts, please visit HermanMiller.com/environment.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimise their operations’ environmental impacts, but require they assist us in decreasing our facilities’ negative environmental effects, as well.

It’s important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

www.hermanmiller.com/asia

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