



## Environmental Product Summary

# Sabha Collaborative Seating™

### Earthright: Herman Miller's Sustainability Strategy

#### Resource Smart

- Zero Waste
- Net Zero Water
- Net Zero Energy

#### Eco-inspired Design

- All products designed for the environment
- All products GreenTag™ certified
- Closed-loop recycling of used product

#### Community Driven

- All employees engaged in Earthright
- All suppliers committed to be Resource Smart



### Collaboration Naturally

Sabha, translated from the ancient Hindi language as 'gathering', carries great import when applied to our new collaborative seating system. Like the very best of hosts and hostesses that love bringing people together to commune, celebrate or simply meet, Sabha Collaborative Seating adapts with ease to different environments, situations and modes of use.

Sabha was born out of the realisation that teamwork and collaborative events are intrinsic to the success of the world's top companies. Using a central undercarriage as the foundation for seating and surfaces, Sabha addresses a variety of different interactive settings with the same vocabulary. This highly versatile soft seating system can be configured in hundreds of ways, depending on the workplace culture, headcount, and the flow and layout of your space.

### Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

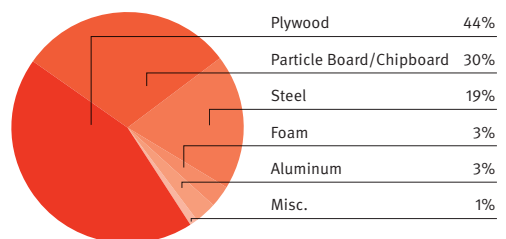
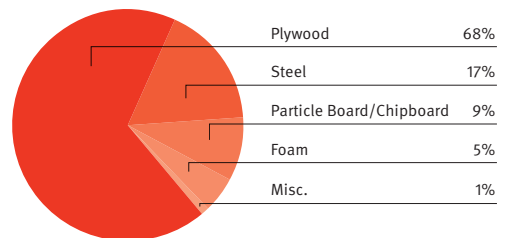
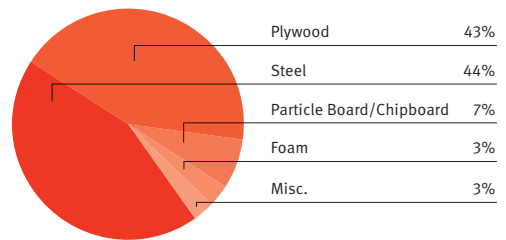
The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Inputs –What chemicals are in the materials we specify, and are they the safest available?
- Disassembly – Can we take products apart at the end of their useful life, to recycle their materials?

- Recyclability – Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA – Have we optimised the product based on the entire life cycle?

### Material Content\*

Sabha components are constructed from aluminum, steel, Particle board/ chipboard, foam and plastic.





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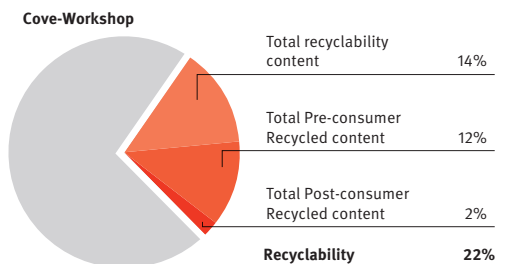
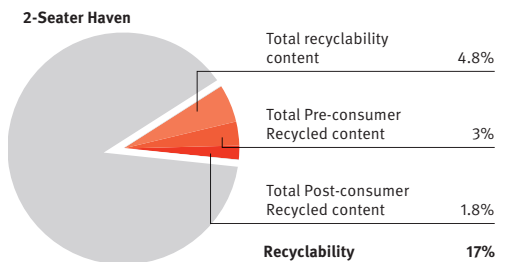
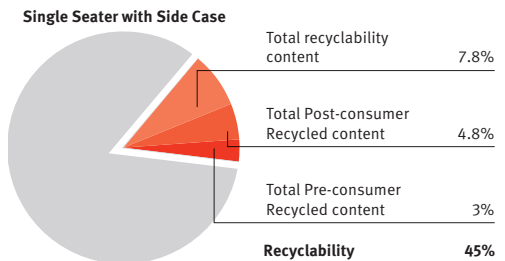


**Material Content (continued)**

- Steel components contain approximately 13 percent recycled content and are 100 percent recyclable.
- Most metal components are finished using materials that emit negligible volatile organic compounds (VOCs).
- Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.
- Returnable Packaging – Sabha’s packaging materials include corrugated cardboard and expanded polystyrene foam. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
- Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.
- Renewable Energy - Sabha is manufactured in Herman Miller Dongguan, China that purchases renewable energy credits.
- ISO - Sabha is manufactured in Herman Miller Dongguan, China at an ISO 14001 & ISO 9001 -certified site.
- Worker Health and Safety - Herman Miller strives to meet or exceed OSHA standards. Sabha is manufactured at an OHSAS 18001-2007 certified site.

**Recycle Content**

Sabha is comprised of 14 percent recycled materials. This figure breaks down to 2 percent post-consumer and 12 percent pre-consumer recycled content in cove Workshop setting.





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### Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration, and durability.
- Easy assembly for cost-efficiency and quick parts replacement.
- Easy disassembly for recyclability.
- Bases can support tops up to 1800mm Long
- Designed for durability, an important environmental criterion.
- Backed by Herman Miller's 12 year warranty on Sabha with 5 years for fabric and foam warranty and 3 years on Ode™ Lamp.
- **Sabha Certified** AFRDI - March 2018 | BIFMA - Ready | GreenTag™ - March 2018 | Green Guard - Ready | GB - Ready
- **Ode™ Lamp Certified** CB | SAA | CE

### Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit [HermanMiller.com/environment](http://HermanMiller.com/environment).

### Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimise their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

### LEED

Sabha may contribute to LEED credits due to its returnable/reusable packaging, durability, and pre-consumer recycled content. Depending on location, Sabha also may contribute to a LEED Regional Materials credit. Please refer to [www.hermanmiller.com/ecoScorecard](http://www.hermanmiller.com/ecoScorecard) or contact your Herman Miller representative for detailed LEED information.

***It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.***

[www.hermanmiller.com/asia](http://www.hermanmiller.com/asia)



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\* The environmental data provided is representative of a typical configuration.  
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