



Environmental Product Summary, EMEA

Paragraph Storage

Design Story

At Herman Miller, we have been considering the connection between storage and the way people work for over eighty years. The thinking and designs of Gilbert Rohde, George Nelson and Robert Propst is the foundation for our human-centred approach to storage design. Paragraph is a storage system designed to be both relevant and productive within the modern workplace. It goes beyond the traditional function of housing the artefact of work; it is flexible, architectural and supporting of work and interaction.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products. The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input – What chemicals are in the materials we specify, and are they the safest available?
- Disassembly–Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability–Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA–Have we optimised the product based on the entire life cycle?

Material Content

Paragraph is a predominantly constructed from Melamine Faced Chipboard (MFC), as well as small amounts of aluminium, steel and plastic. Paragraph is PVC free. Paragraph is up to 99 per cent recyclable subject to the availability of recycling facilities. Paragraph comprises of approximately 73 per cent recycled materials*

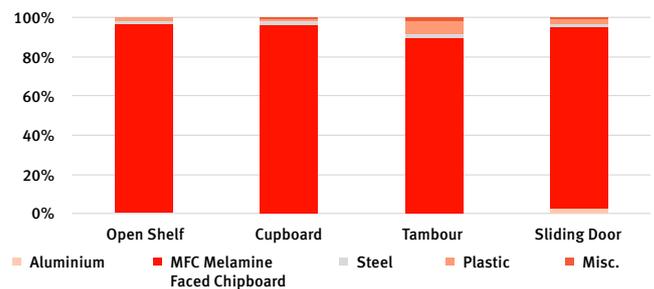
- 51% Pre - Consumer content (PIR)
- 22% Post - Consumer Content (PCR)

*Based on a standard configuration of open shelf units.

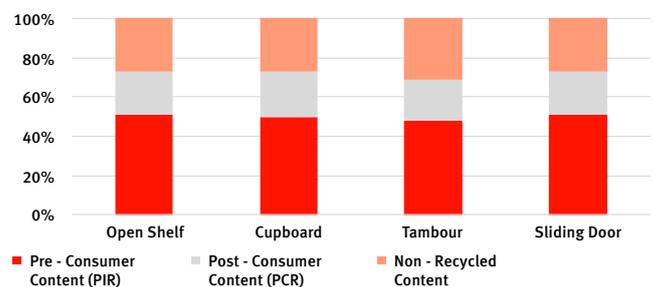
Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components. plastic components $\geq 50g$ are marked with recycling codes where physically possible.

Indoor Advantage Gold certification assures that furniture products support a healthy indoor environment by meeting strict chemical emission limits for volatile organic compounds (VOCs).

Materials Content



Recycled Content



Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit: hermanmiller.com
Herman Miller's UK manufacturing site is certified to ISO14001 (environment), ISO 9001 (quality) and OHSAS 18001 (health and safety). This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications

Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, who in turn reuse the packaging for future deliveries to Herman Miller.



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