



Environmental Product Summary, EMEA

Ratio Desk

Design Story

Herman Miller has always believed in the importance of supporting a variety of postures and encouraging healthy movement while you work. An alternative to sitting down at the desk is woven into our design history. In the 1960's both Robert Propst and George Nelson pioneered the concept of alternative working positions. The Ratio height adjustable desk enables a smooth transition between sitting and standing. Users can vary their posture as they need, to find the right balance between sitting and standing throughout the day. With its clean lines and lightweight design, Ratio has been designed to blend into the modern office environment.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products. The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input – What chemicals are in the materials we specify, and are they the safest available?
- Disassembly–Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability–Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA–Have we optimised the product based on the entire life cycle?

Material Content

Ratio height adjustable desks are constructed from aluminium, steel, plastic (mixed), zinc, particle board / chipboard and other materials. Ratio is up to 69 percent recyclable based on the availability of suitable facilities. Ratio contains 64% recycled content, comprised of approximately;

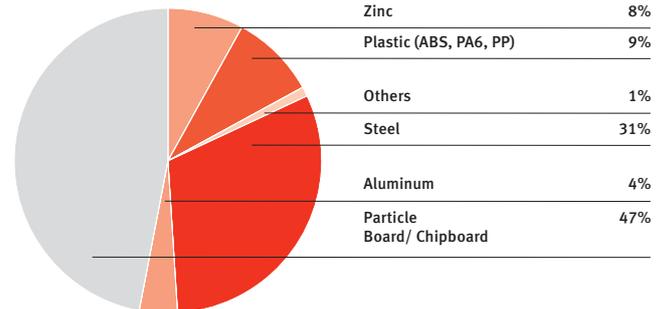
- 36% Pre consumer
- 28% Post-consumer

*based on a freestanding desk.

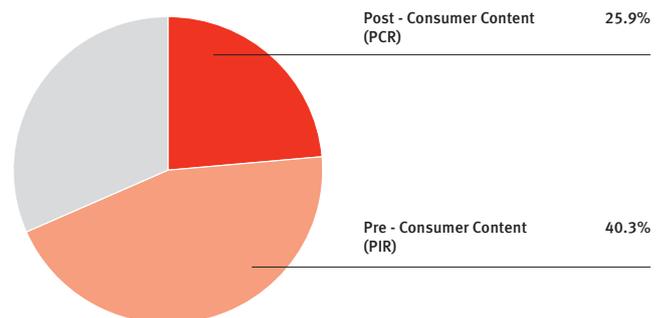
Indoor Advantage Gold certification assures that furniture products support a healthy indoor environment by meeting strict chemical emission limits for volatile organic compounds (VOCs).

Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components. Plastic components \geq 50g are marked with recycling codes where physically possible.

Materials Content



Recycled Content



Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit: hermanmiller.com. Herman Miller's UK manufacturing site is certified to ISO14001 (environment), ISO 9001 (quality) and OHSAS 18001 (health and safety). This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications.

Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, who in turn reuses the packaging for future deliveries to Herman Miller.



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