



Environmental Product Summary, EMEA

Setu Chair

Design Story

Designed in partnership with Herman Miller by Studio 7.5 from Berlin, Germany, the Setu family of chairs was created for how we work and live now. The core of Setu is the Kinematic Spine™, a combination of two simple polypropylene materials that are precisely engineered to achieve instant comfort, for nearly everybody. With no tilt mechanism and only one adjustment (height), chair components are minimized. The chair is dematerialised, lightweight, and easy to use.

Herman Miller's Design Protocol

Our commitment to corporate sustainability includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input – What chemicals are in the materials we specify, and are they the safest available?
- Disassembly–Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability–Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA–Have we optimised the product based on the entire life cycle?

Material Content

Setu components are constructed from aluminium, steel, plastic (mixed), fabric and other materials. Setu is up to 89% recyclable based on the availability of recycling facilities.

Setu comprises approximately 45% percent recycled materials*

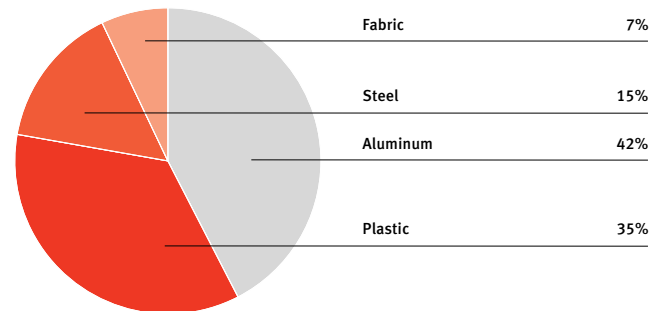
- 19% pre consumer
- 26% post-consumer

*based on aluminium base model

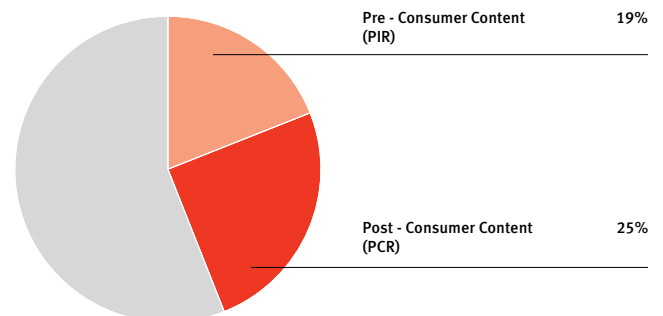
Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components. plastic components ≥ 50g are marked with recycling codes where physically possible.

Indoor Advantage Gold certification assures that furniture products support a healthy indoor environment by meeting strict chemical emission limits for volatile organic compounds (VOCs).

Materials Content



Recycled Content



Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit: hermanmillier.com Herman Miller's UK manufacturing site is certified to ISO14001 (environment), ISO 9001 (quality) and OHSAS 18001 (health and safety). This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications.

Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment.

We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, for future deliveries to Herman Miller.

