

HermanMiller  
Eames® Aluminum Group



Elegance in form and technique



**Eames Aluminum Group**  
Designed by Charles and Ray Eames

The Eames Aluminum Group, originally introduced in 1958 as indoor/outdoor seating, still manages to look both classic and contemporary in 21st century spaces. The clean, trim lines of this design in each of its versions—executive, management, side, and lounge—make it appropriate for all kinds of places, from classic and contemporary homes to elegant offices to hip start-ups.

**Eames Soft Pad™ Group**  
Designed by Charles and Ray Eames

Sophisticated, refined, with a graceful silhouette, Eames Soft Pad Group chairs are welcome anywhere that comfort and style are required, satisfying a range of contemporary needs, from meeting to working to dining. Timeless elegance is evident in each version of the design, from adjustable management chairs to executive chairs with extended backs to side chairs with or without arms to relaxing lounge chairs.



## Performance

Eames Aluminum Group represents a major technical achievement by Charles and Ray Eames. They departed from the concept of chair as a solid shell and stretched a continuous piece of upholstery tautly between two aluminum side ribs. The resulting seat-back suspension provides a firm, flexible “sitting pocket” that conforms subtly to the body’s shape. The one-piece curved aluminum side ribs and die-cast aluminum base make for a strong yet lightweight chair.

More than a decade after the launch of the Eames Aluminum Group, the Eameses—in another example of their iterative process—added individually upholstered, two-inch-thick cushions to the design. Known as the Eames Soft Pad Group, it offers a level of plush luxury to the line, complementing the original 1958 design.



With options for tilt and swivel and the ability to adjust height, Eames Aluminum Group and Eames Soft Pad Group chairs combine a high degree of style and comfort in their executive and management versions.



A continuous piece of seat-back upholstery stretched tautly between lightweight aluminum side ribs gives the chair a firm, flexible “sitting pocket” that conforms subtly to the body’s shape.



The Eameses created even more comfort for their original Aluminum Group chairs by adding generously plush, individually upholstered foam cushions to the design, which resulted in the Eames Soft Pad Group.

## Design

Originally commissioned as outdoor seating for industrialist J. Irwin Miller’s home, the Eames Aluminum Group has been in constant demand ever since. A minimal profile and sculptural lines make this family of seating appropriate for both formal and casual settings.

The Aluminum Group design and its later incarnation, the Eames Soft Pad Group, include adjustable management chairs, executive chairs with extended backs, and side chairs with or without arms—most with an optional tilt swivel, a relaxing plus. Lounge chairs, with a 4-star base, are especially suited for living rooms and lobbies.

## About Charles and Ray Eames

The fertile, curious minds of Charles and Ray Eames invented the modern American furniture vocabulary. Along with other visionaries such as George Nelson, the Eameses brought new materials, new processes, and a new attitude to interior design. And they often did it by playing with form and structure in an inventive, childlike way. Their unique synergy led to a whole new look in furniture: lean and modern, playful and functional, sleek, sophisticated, and beautifully simple.









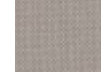


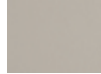


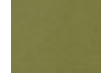

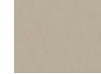






Ray and Charles Eames

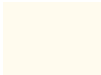


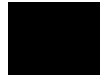
# Materials

A wide range of finishes and materials allows Eames Aluminum Group to grace settings indoors and out. While solely intended for indoor use, Eames Soft Pad Group also offers innumerable finish options. The materials represented here reflect only a portion of your choices. Visit [hermanmiller.com/materials](http://hermanmiller.com/materials) to see our complete textile and material offering.

## Seat & Back Textiles

								
Price Category 2 Crepe 27 Colors	Price Category 2 Marvel 16 Colors	Price Category 2 Medley 15 Colors	Price Category 2 Rivet 10 Colors	Price Category 2 Twist 22 Colors	Price Category 3 Bento 9 Colors	Price Category 4 Modo 17 Colors Geiger Textiles	Price Category 4 Spools 13 Colors	Price Category 7 Double Beam Redux 7 Colors Geiger Textiles
								
Price Category 9 Leather 14 Colors	Price Category 10 Bristol Leather 42 Colors Geiger Textiles	Price Category 11 MCL Leather 10 Colors	Price Category B Messenger 47 Colors Maharam	Price Category D Article 24 Colors Maharam	Price Category E Ledger 33 Colors Maharam	Price Category E Mode 43 Colors Maharam	Price Category F Scuba 24 Colors Maharam	Price Category G Dart 17 Colors Maharam
								
Price Category J Waterborn 39 Colors Maharam	Price Category K Orakelblume 7 Colors Maharam	Price Category L The Story of My Life 3 Colors Maharam						

## Base & Frame Finish

			
White 91	Polished Aluminum L (Indoor Only)	Graphite Satin G2	Black BK

### Family

Executive Chair  
Management Chair  
Side Chair  
Lounge Chair  
Ottoman

The following information applies only to Eames Aluminum Group and Soft Pad Group Management Chairs with pneumatic adjustment:

#### Maximum Weight

Aluminum Group	300 lbs
Soft Pad Group	300 lbs

#### Seat Height

Aluminum Group	17" – 19 3/4"
Soft Pad Group	19" – 22 1/2"

#### Seat Depth

Aluminum Group	18"
Soft Pad Group	16 1/2"

### Tilt Options (Executive/Management Chairs)

Tilt-Swivel with Manual Seat-Height Adjustment  
Tilt Lock with Pneumatic Seat-Height Adjustment

### Arm Options

No Arms  
Fixed Arms


### Environmental Highlights (Aluminum Group)

Recyclability	Up to 95%
GREENGUARD®	Gold
Global GreenTag® Green Rate	Level A

### Environmental Highlights (Soft Pad Group)

Recyclability	Up to 83%
GREENGUARD®	Gold

**For more information, please visit [hermanmiller.com](http://hermanmiller.com) or call 888 443 4357.**

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