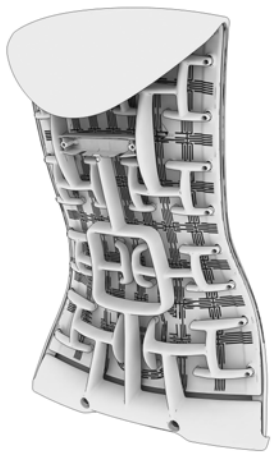
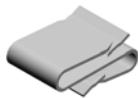


Embody™ Back Replacement

PARTS INCLUDED:



Back Assembly



S-Clip (2)



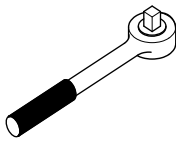
Back Bolt (2)

TOOLS REQUIRED:

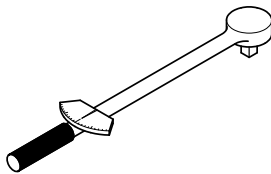


T-27 T-30 T-40

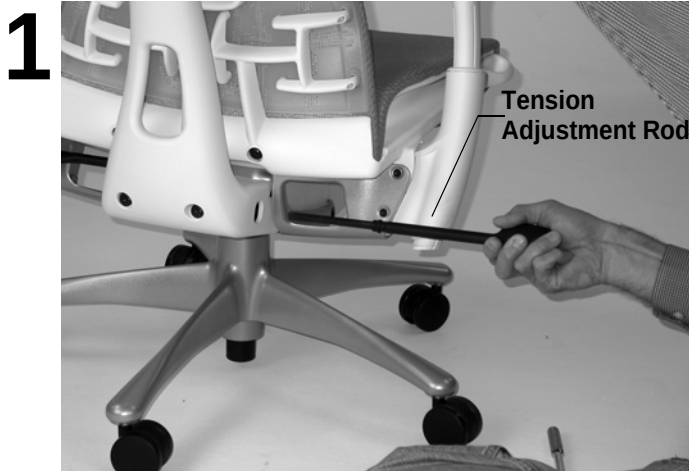
Torx bits



Ratchet

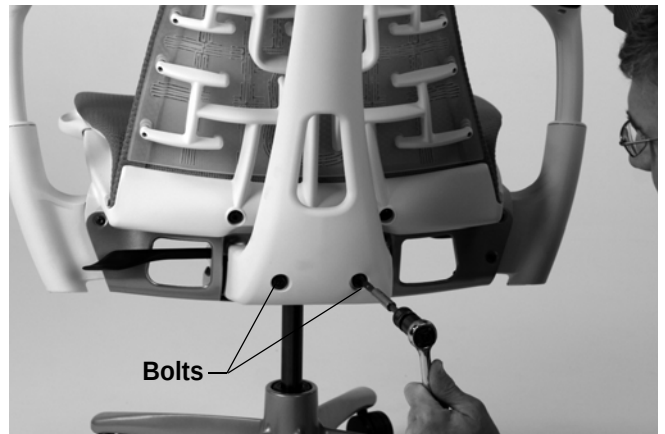


Torque Wrench



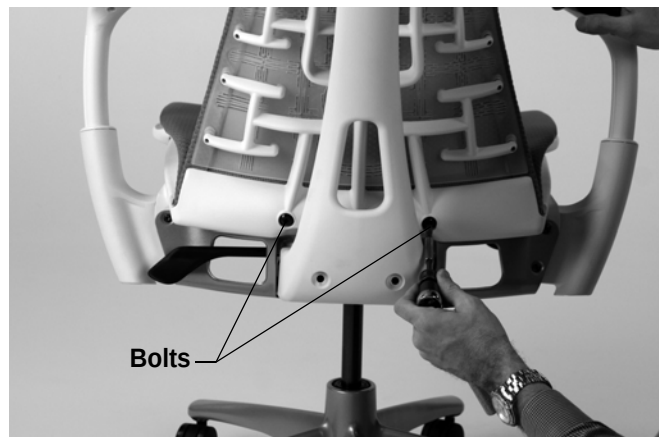
Remove back tension adjustment rod by wiggling up and down while pulling out to disengage

2



Remove lower spine bolts using t-40 torx wrench and remove spine.

3



Remove lower back bolts using t-40 torx wrench

4



Remove back assembly by sliding fingers between the seat and back and pull the back corners away from the seat until free

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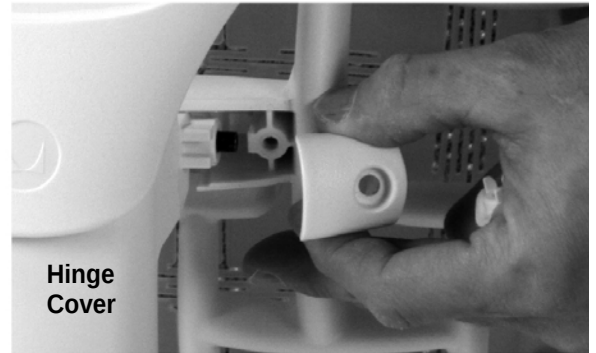
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5



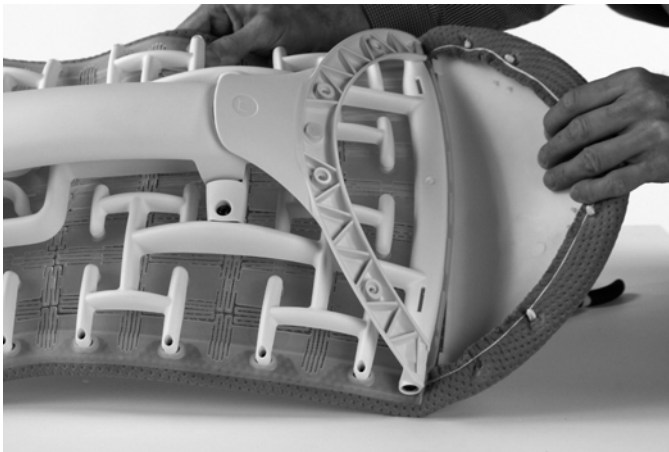
Slide your finger between the antler and the fabric cover and pull up to release the Dome trees from the antler.

8



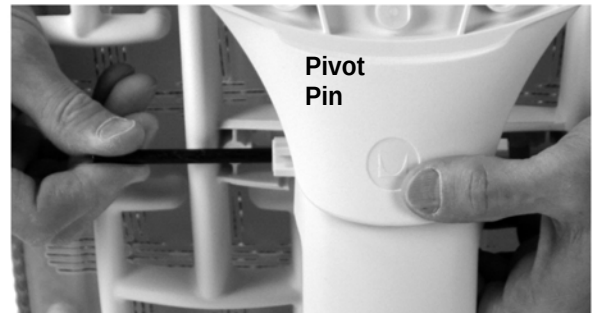
Remove Hinge Covers

6



Fold Dome back.

9



Pull out Pivot Pin.

7



Using T-27 Hand Tool, remove Spine Cap Screws.

10



Lift up on Antler to release it from spine.

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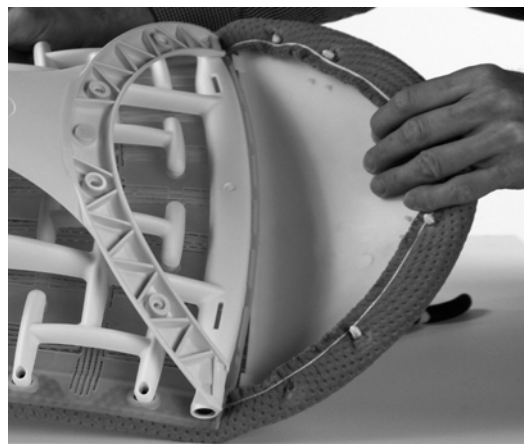
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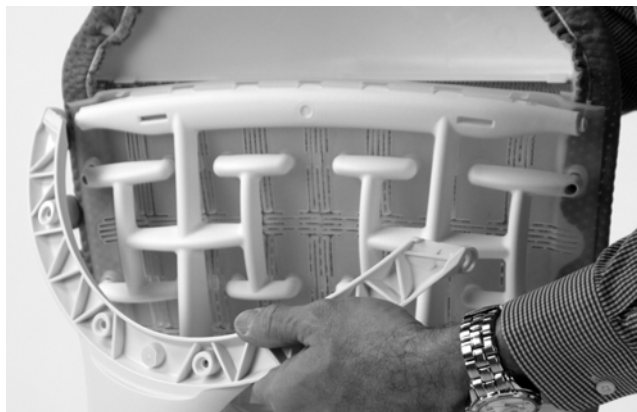
Remove the two top antler attachment screws using a t-27 torx bit

14



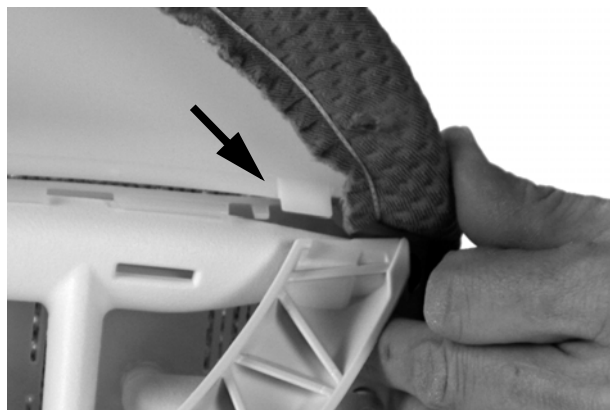
Fold Dome over antler.

12



Pull one end of the Antler away from top frame and remove

15



Make sure the Dome tabs are placed over back collar as shown when assembling.

13



Assemble Antler onto replacement Back.

16



Firmly press down making sure christmas tree clips fully engage into antler.

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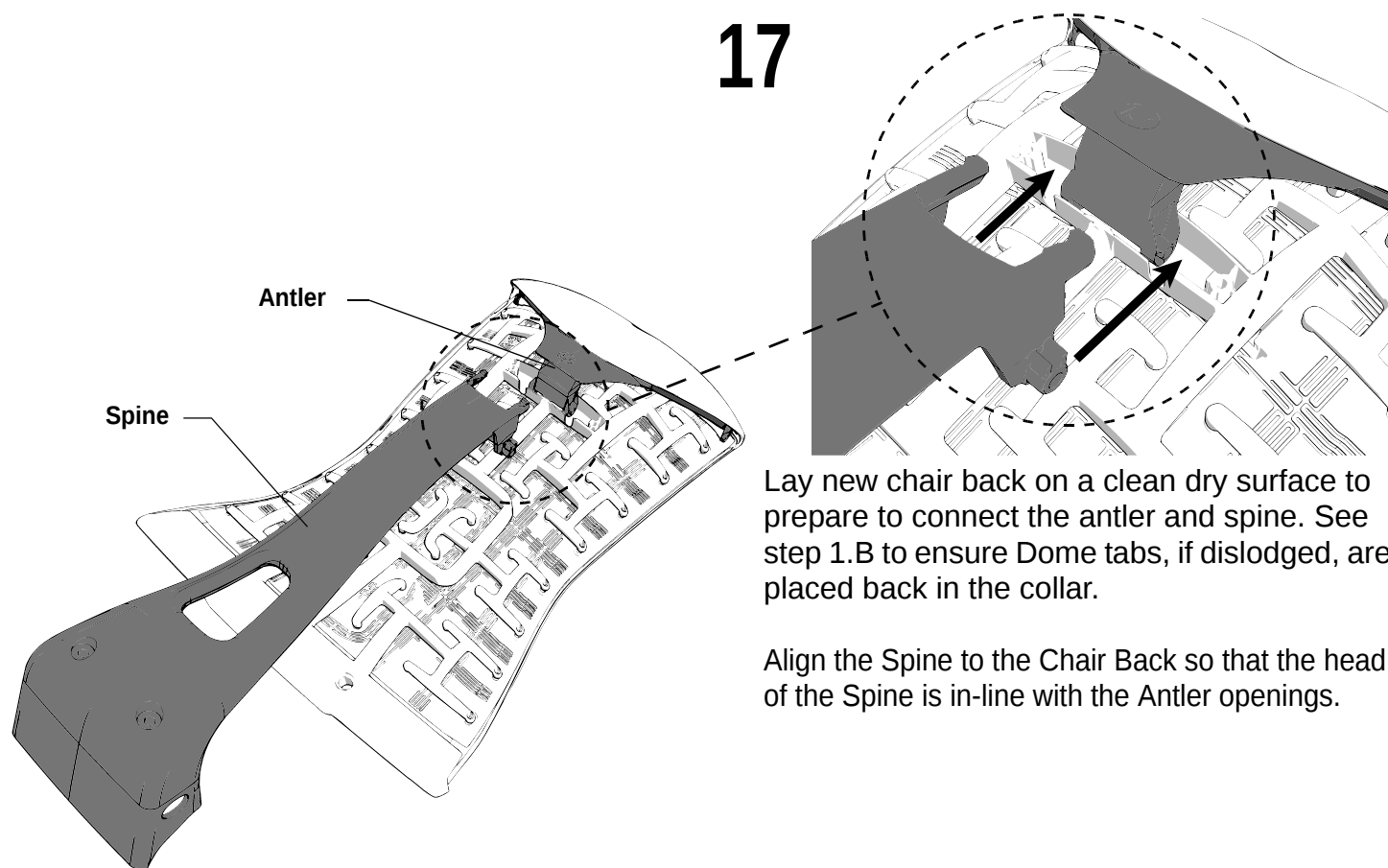
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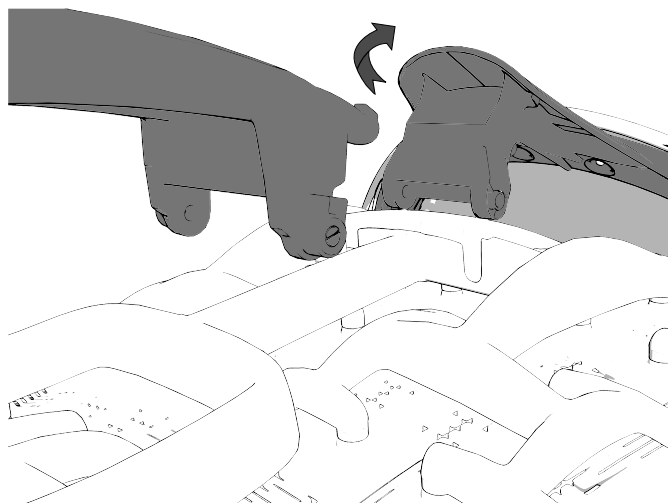


Lay new chair back on a clean dry surface to prepare to connect the antler and spine. See step 1.B to ensure Dome tabs, if dislodged, are placed back in the collar.

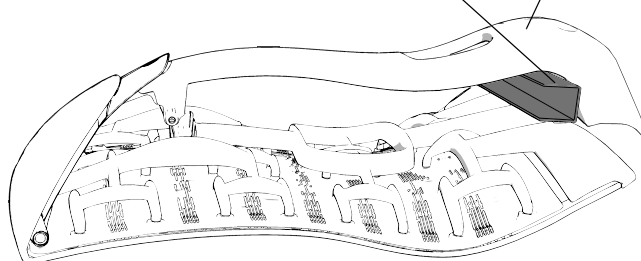
Align the Spine to the Chair Back so that the head of the Spine is in-line with the Antler openings.

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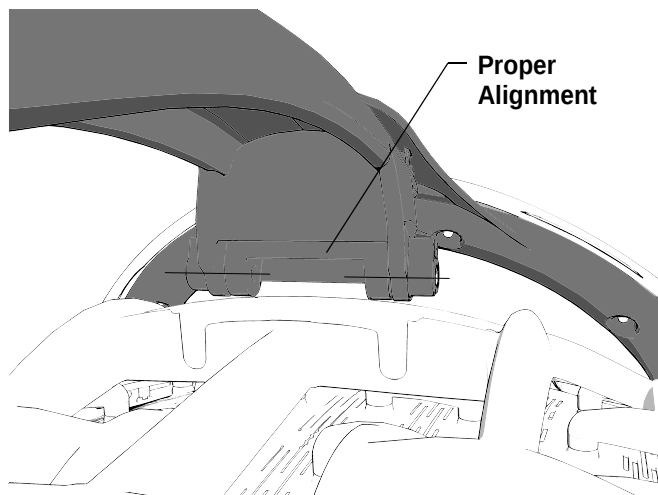
18



Detachable Cardboard filler— Heel

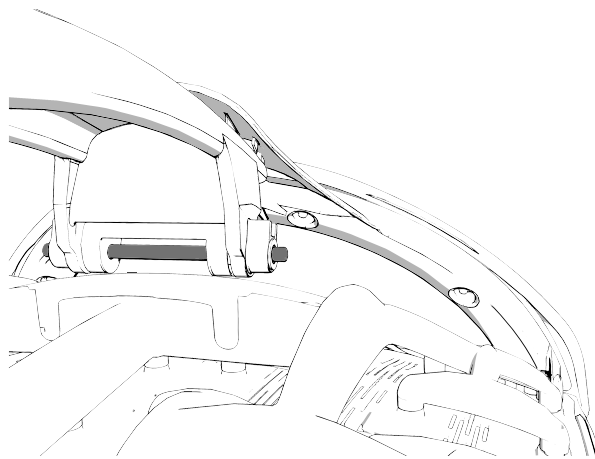
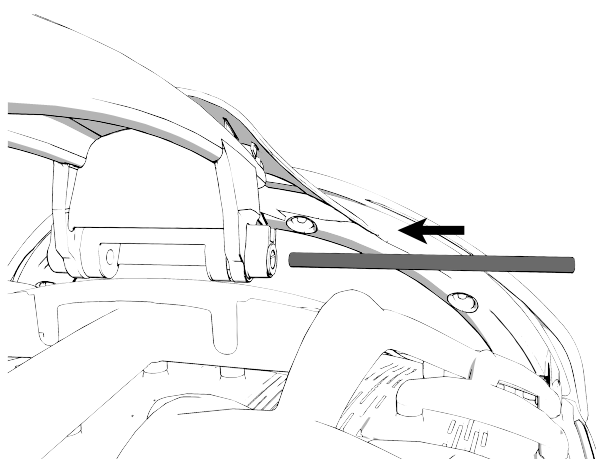


Note: Placing a cardboard filler under the heel of the Spine will aid in the next couple of steps.



Rotate Antler up until you can align the head of the Spine to the tail

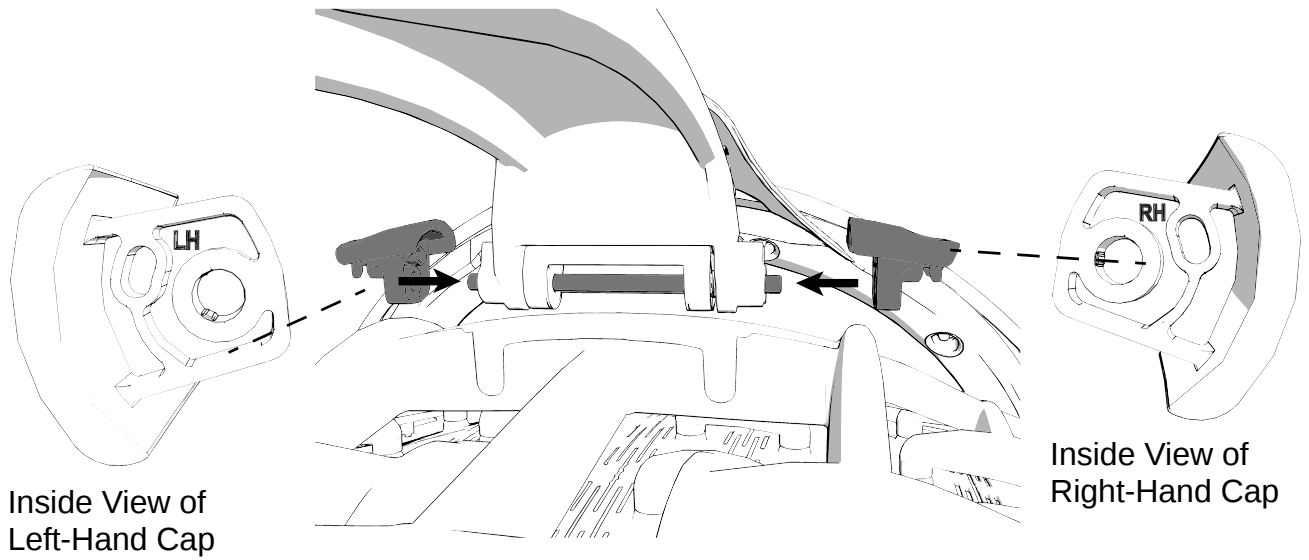
19



Slide Spine Shaft through the head of the Spine and into the Antler tail. The Shaft should stick out evenly on both ends

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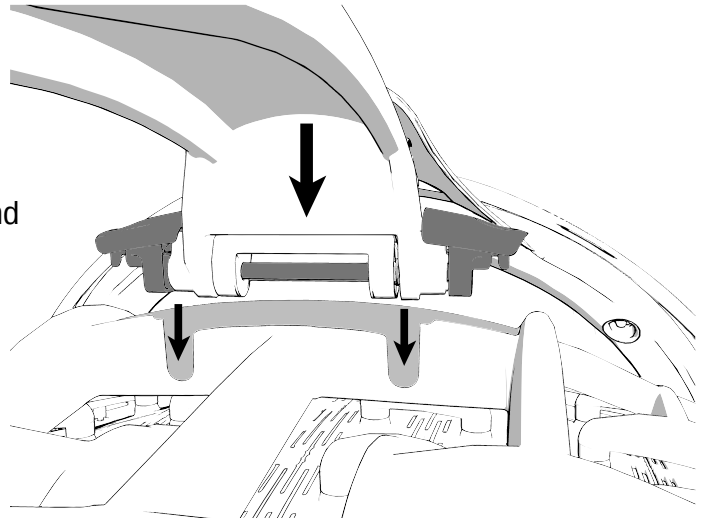
20



Set the Left and Right Hand End Caps on their corresponding ends of the Spine Shaft.

21

While holding the End Caps in Place, rotate the Antler and Spine down until the Caps are firmly in place in the Chair Back.

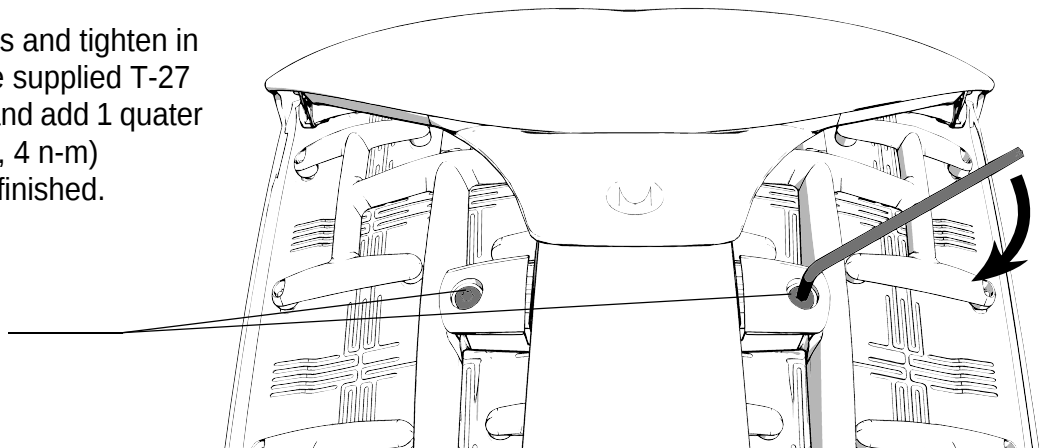


22

Insert the (2) Spine Cap Screws and tighten in a clock-wise direction using the supplied T-27 Hand Tool. Tighten until snug and add 1 quarter turn. (Torque specs = 35 in-lbs, 4 n-m) Remove cardboard filler when finished.



(shown actual size)



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23



Note. If Clips pop off replace them as shown in Step #25.

24

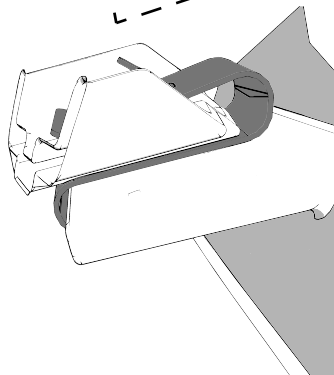
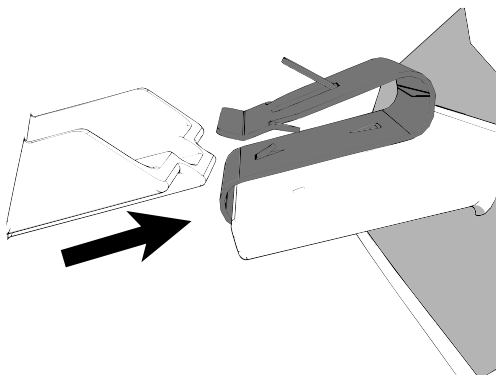
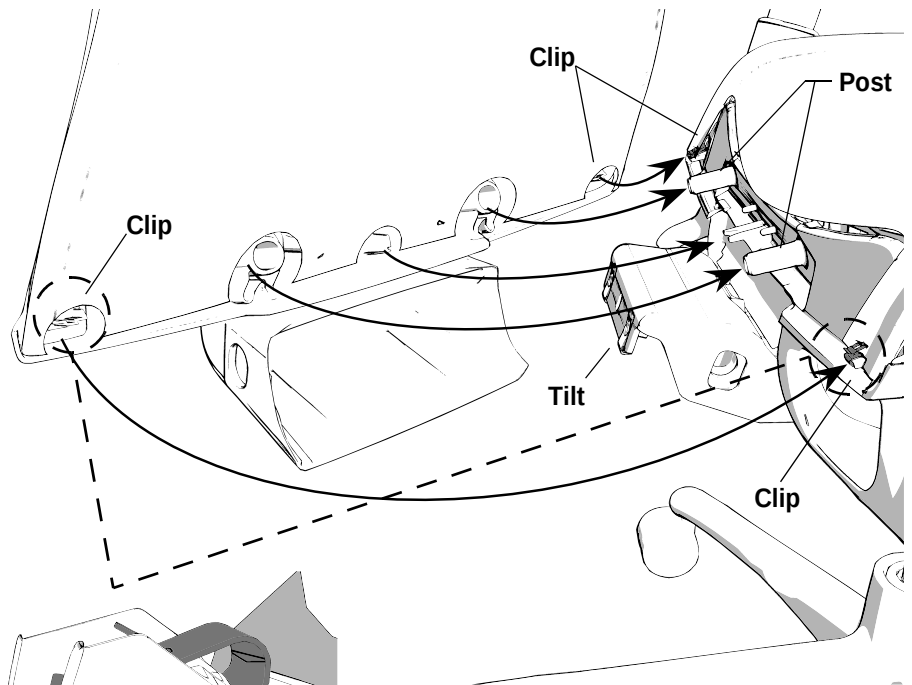


Check to make sure the seat fabric flaps, are secure over the seat clips and do not visibly protrude where the spine engages the seat.

25

Align the spine to the tilt, and seat locator post and clips to the back attachment points as shown in the figure on the right. Replace the Seat Clips as shown in the figure below if they popped off during step 4.

The Seat back posts should engage into the Seat Clips as illustrated in the figures below.



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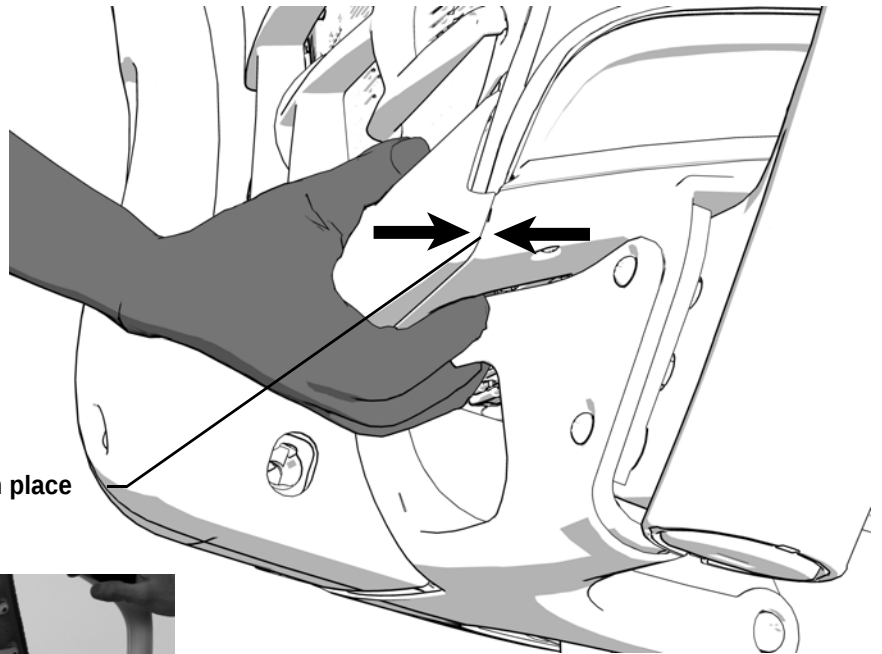
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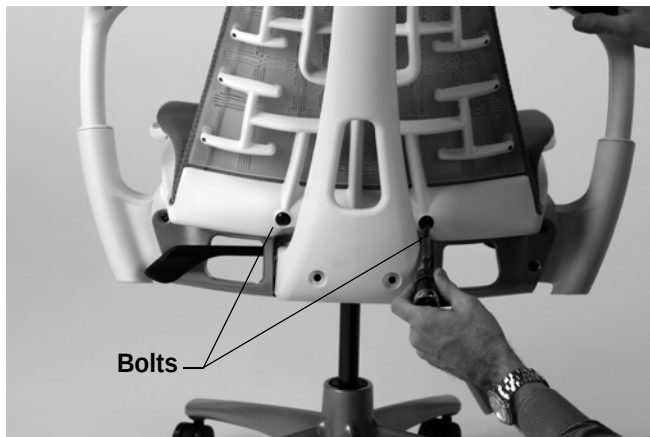
Secure the back Seat Clips by tapping with palm of hand until seated firmly in place. An audible click will typically be heard when clips have engaged properly.

There should be a credit card's thickness between the seat back and bottom once in place.

Credit Card thickness gap when in place



27



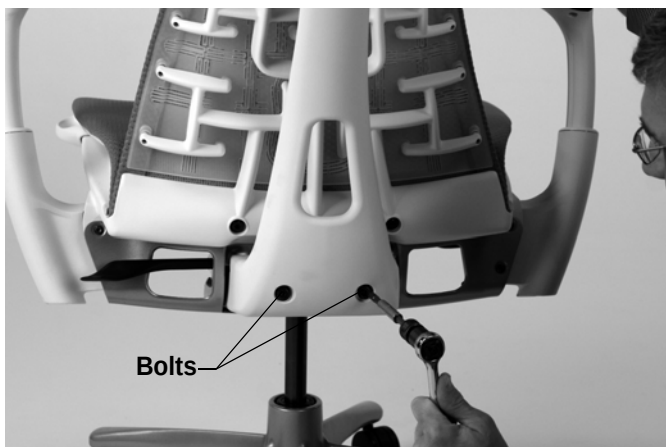
Install the lower back bolts using t-40 torx wrench (90 in/lbs)

29



Insert the Back Angle Knob into the Spine by sliding it into the slot as shown. Make sure the Knob is fully engaged by pushing it in as far as possible. Verify that the knob is securely seated by striking the end of the Knob with either the palm of your hand or a rubber mallet.

28



Install lower spine bolts using t-40 torx wrench (90 in/lbs)

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