Work Surface Mounted, Monitor arm
Installation Instructions
Monitor Arm Installation

PARTS INCLUDED:

<table>
<thead>
<tr>
<th>Single Monitor Arm Product</th>
<th>Dual Monitor Arm Product</th>
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</thead>
<tbody>
<tr>
<td><strong>Product No</strong></td>
<td><strong>Components Included</strong></td>
</tr>
<tr>
<td>Y7520.NNCM</td>
<td>A, C (x 2), G, H, I</td>
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<tr>
<td>Y7520.NQCM</td>
<td>B, C (x 2), G, H, I</td>
</tr>
<tr>
<td>Y7520.ANCM</td>
<td>C, E, G, H, I</td>
</tr>
<tr>
<td>Y7520.AQCM</td>
<td>C, F, G, H, I</td>
</tr>
</tbody>
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TOOLS REQUIRED:

- #1 Phillips screwdriver required in addition to tools included in hardware pack.

Work Surface Requirements:

![Diagram showing work surface requirements]

- **LESS THAN 1/2”**
- **1 7/8” MAXIMUM THICKNESS**
- **2 1/2” MAXIMUM THICKNESS**

**NOTICE!**
DO NOT install monitor arm base to any work surface that is less than 1/2” thick, or to any waterfall style edge on a work surface. Failure to comply with this notice may cause unsafe usage of product, possibly resulting in product damage.

Monitor Arm Base, Edge Installation:

1. Install monitor arm clamp base to work surface at a point where there are no attached brackets, legs, wires or other components that could interfere with the contact surfaces of the base or base clamping pad.

2. With clamp in position, tighten clamp handle, by hand only.
Monitor Arm Base, Through Work Surface Installation:

1. Remove clamp handle assembly with supplied 7/16” wrench.

2. Remove clamp handle assembly mounting bracket from clamp base.

3. From hardware pack, assemble carriage bolt, back plate and pads.

4. With screws from step 2, install plate with carriage bolt and pads.

5. Drill 1/2” diameter hole through work surface. Secure with supplied clamp plate and wing nut.

6. Tighten wing nut, by hand, until base is secured to work surface.

Monitor Arm Installation:

Using supplied allen wrench, adjust set screw as noted on all arm components to set the desired amount of arm pivot tension, during assembly.

LIFT ASSIST ARM ASSEMBLY

On fixed arm products only, assemble arm components and monitor mount extender, as noted, to align monitor mounting plates horizontally. Lock lower support collar at desired height and lock upper support collar at top of lower arm extension. Lock both support collars to base assembly column, as noted.

Monitor Installation:

WARNING! The maximum weight for any component mounted on this product is 20 pounds. Failure to comply with this warning can result in product damage.

NOTICE! To install notebook computer holder to monitor arm, refer to instructions provided with that product.

Install monitor to monitor arm using supplied hardware as noted. To attach monitor arm or adaptor plate to back of monitor, use either thumb screws or screws noted, as desired.
Monitor Installation Cont’d:

Route monitor cables behind plastic tabs on underside of monitor arms. Use provided tie strips to secure cables as noted. Leave slack in cables at pivot points of lift assist arms, to allow cable to flex freely during vertical adjustment.

LIFT ARM TENSION ADJUSTMENT
Using provided tool, adjust noted socket head screw to set lift tension on lift assist monitor arms. DO NOT overtighten screw.

MONITOR CABLE INSTALLATION

CAUTION!
DO NOT remove screw. Removing screw may damage product.

MONITOR TILT TENSION ADJUSTMENT
Adjust monitor tilt tension, as noted, using #2 Phillips screwdriver.