

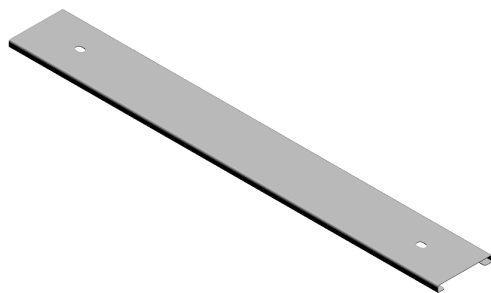


## Vivo® Interiors Upmount Screen Installation and Disassembly for Recycling Instructions

### Parts Included:



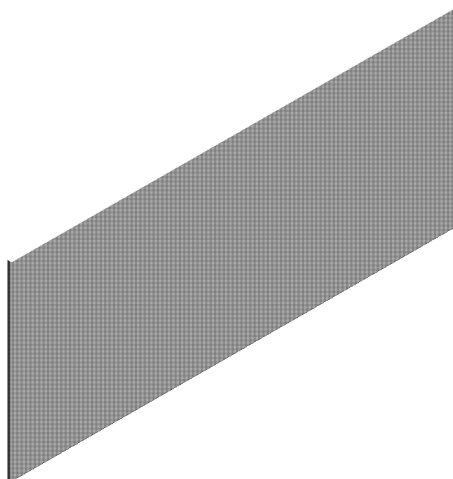
**A** Bayonet (2)



**B** Top Cap



**C** Clamp Assembly (2)



**D** Window Glass

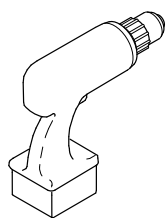


**E** Self-tapping Screw (6)



**F** Adaptor Plate  
(for use on 42" frames only)

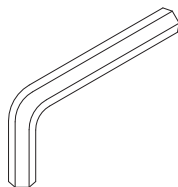
### Tools Required:



Power Driver



#2 Phillips Bit

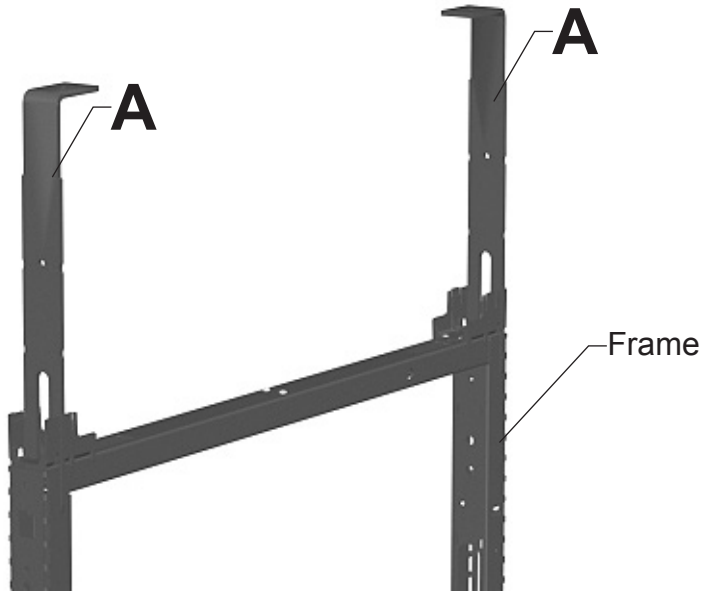


5/32 Allen Wrench

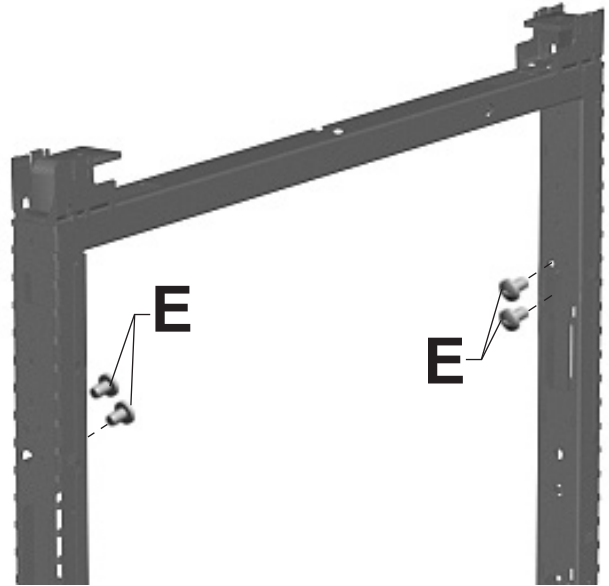


Safety Glasses

## Assembly Instructions:



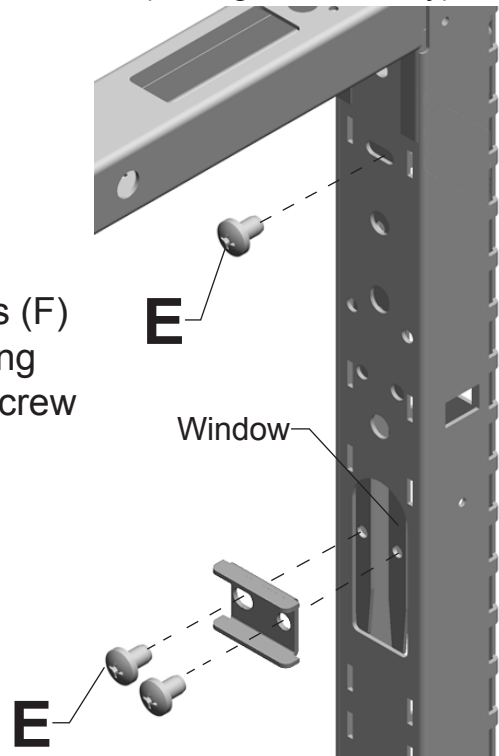
1. Insert Bayonets (A) into top rail of Frame.

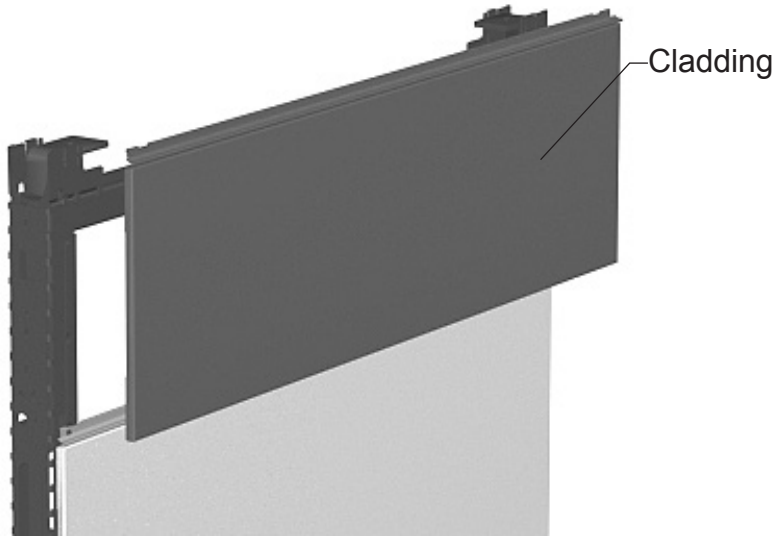


2. Secure Bayonets to Frame with 6 Self-tapping Screws (E).

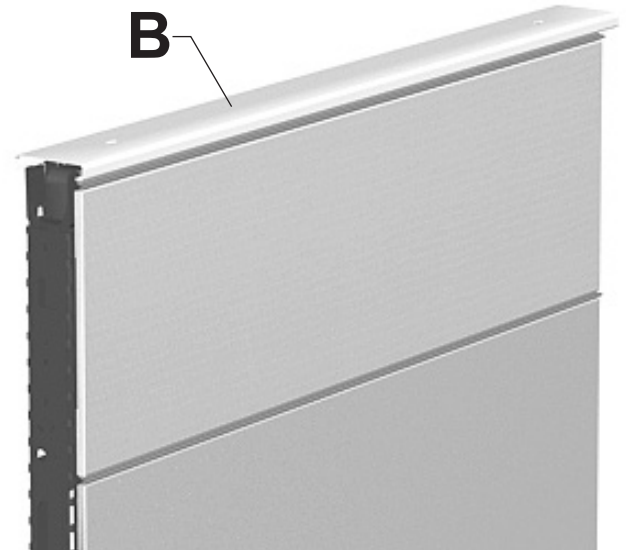
3. When installing Screen onto a 42" Frame, Adaptors (F) are needed to fit into Window in Frame before installing Self-tapping Screws (E). For 42" application, Install Screw in frame slot followed by Hole in Bracket and Slot in Bracket.

(42" high frames only)

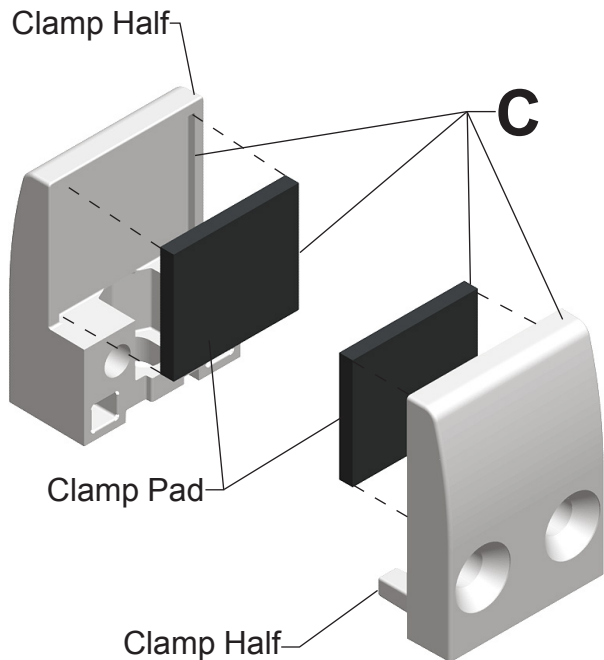




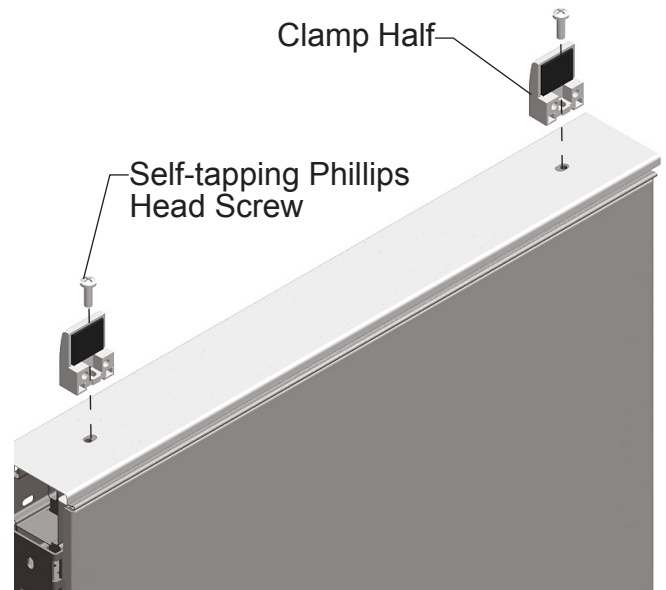
4. Install Cladding onto both sides of Frame.



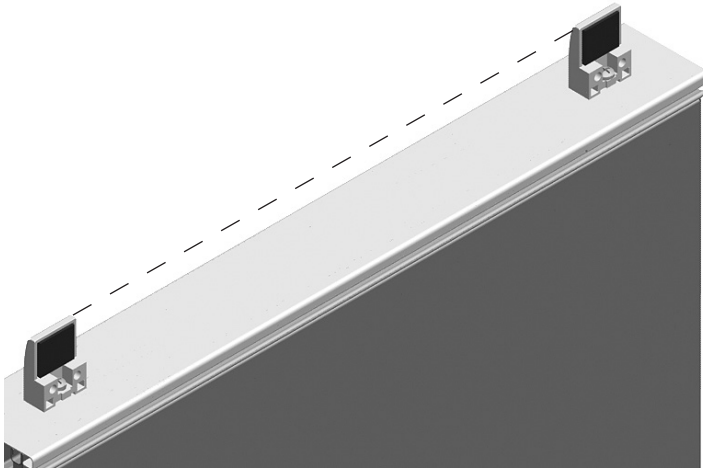
5. Press Top Cap onto Frame.



6. Remove protective backing on Clamp Pads. Apply to Clamp Halves (C).

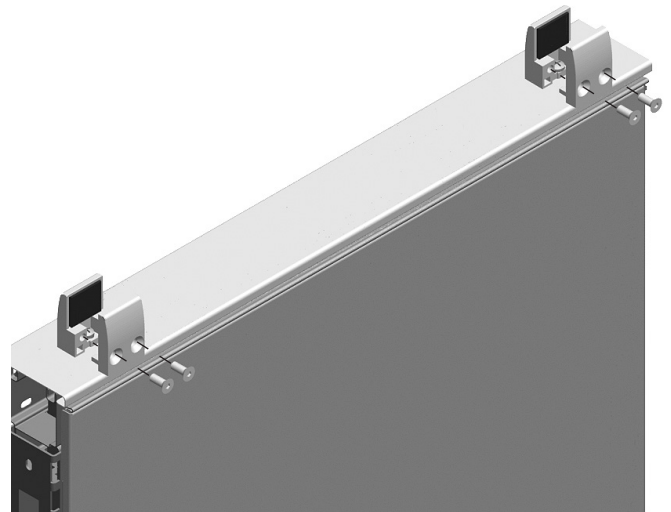


7. Position larger Clamp Halves onto Top Cap. Install Self-tapping Phillips Head Screw. Do not tighten.

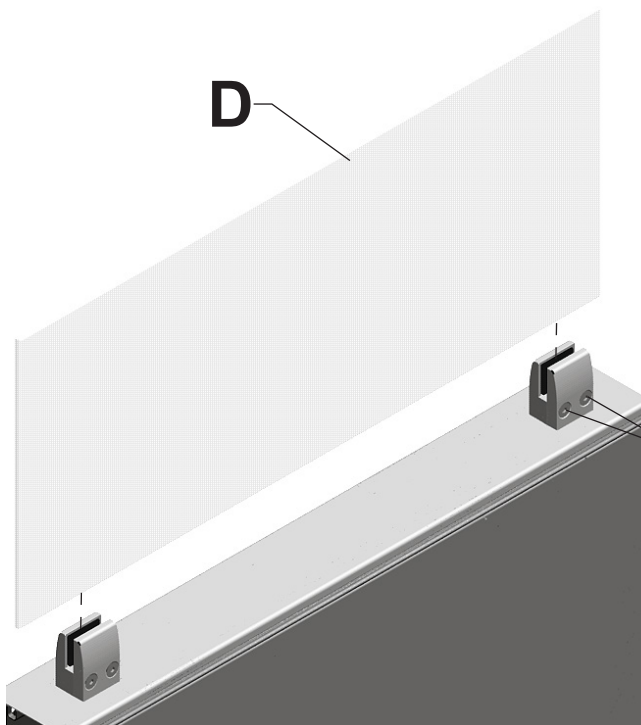


8. Using a straight edge, align Clamp Halves.

9. Tighten Self-tapping Phillips Head Screws. Do not let Clamp twist when tightening Screws.



10. Loosely assemble remaining parts of Clamp.



Hex Socket Screws

11. Set Windows Glass (D) into Clamp Assembly and center on the Frame.

12. Tighten Hex Socket Screws so that Glass is held snugly. Do not over tighten

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## **Disassembly for Recycling:**

### **Materials Identification and Segregation:**

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse steps 12 through 1.