**Setu™ Table Installation**

**Parts Included:**

- **A** Table Top
- **B** Base Assembly
- **C** Spider
- **D** Column
- **E** Draw Rod
- **F** Pan Head Tapping Screw (4)
- **G** Anti-Rotation Cap
- **H** Lock Washer

**Tools Required:**

- Power Driver
- #2 Phillips Bit
- 7/8" Hex Socket
- Torque Wrench

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1. Align Mounting holes in Spider(C) with holes in Table Top(A).
2. Install 4 Pan Head Tapping Screws(F).

Notice: If Spider comes mounted to 2 boards, remove Screws and Boards. Dispose of properly. Do not use these screws to mount Spider to Table Top!

3. Lock Washer(H) and Anti-rotation Cap(G) from Draw Rod(E).
4. Position Column(D) onto Spider while aligning slot in Column with Tab on Spider.

5. Place Base(B) onto Column while aligning Slots in Column with Notches in Base.

6. Align Anti-rotation Cap(G) with Notches in Base. Place into position on Base.
7. Tighten Draw Rod to 450-550 in lbs (50-62 Nm).