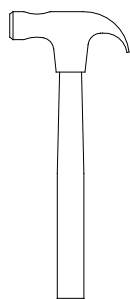
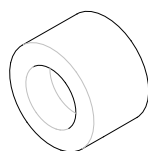




Tools Required:

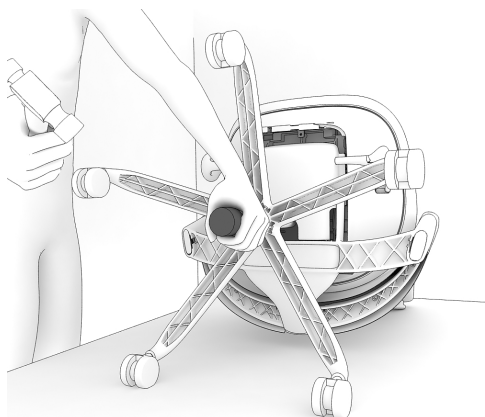


Hammer



Nylon Cap

Steps:



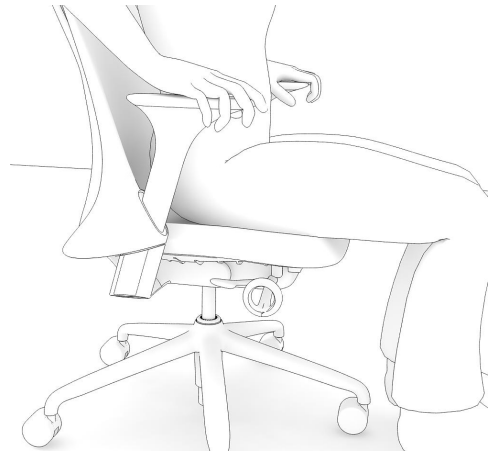
1. Place nylon cap over the end of cylinder and strike with hammer.



2. Disengage the base from cylinder.



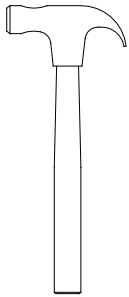
3. Place the base with cylinder.



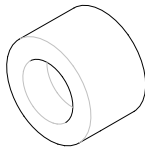
4. Sit on chair firmly several times to set cylinder and base.



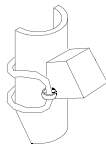
Tools Required:



Hammer

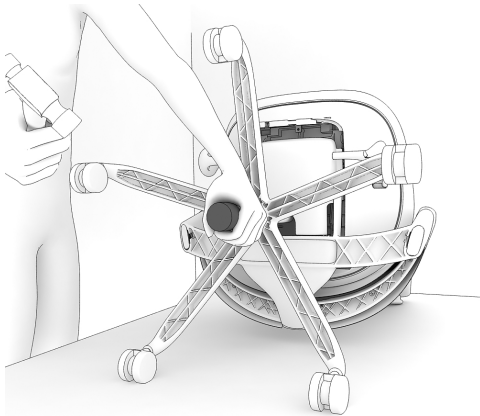


Nylon Cap



Lift-off Tool

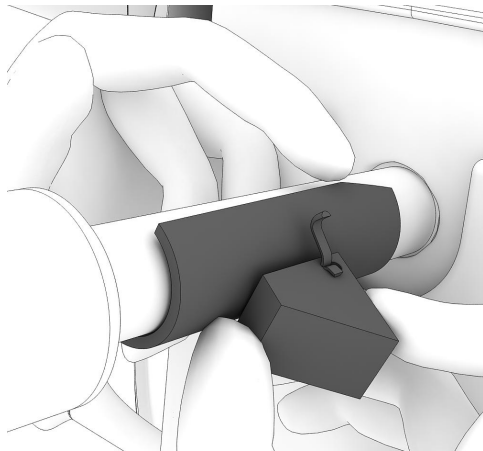
Steps:



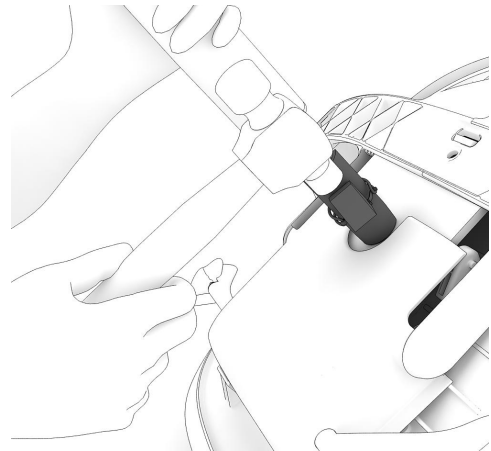
1. Place nylon cap over the end of cylinder and strike with hammer.



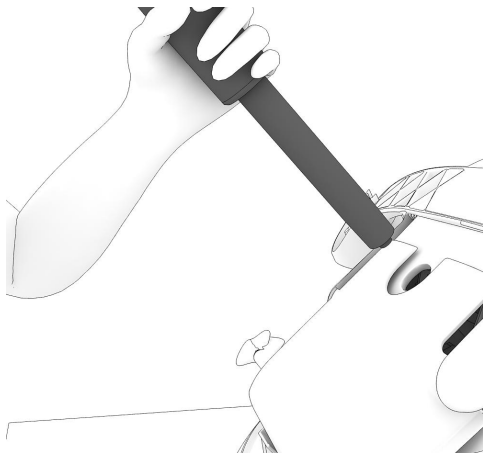
2. Disengage the base from cylinder.



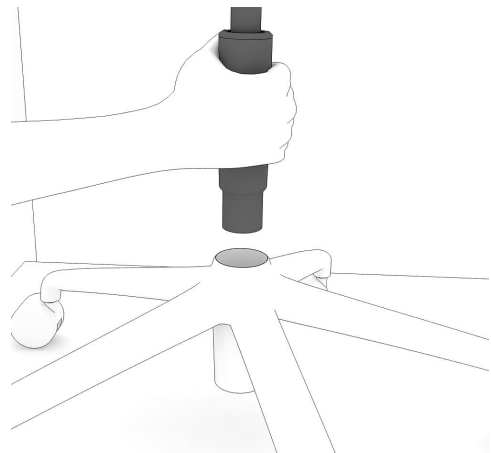
3. Strap lift-off tool onto end of cylinder that touches the chair yoke.



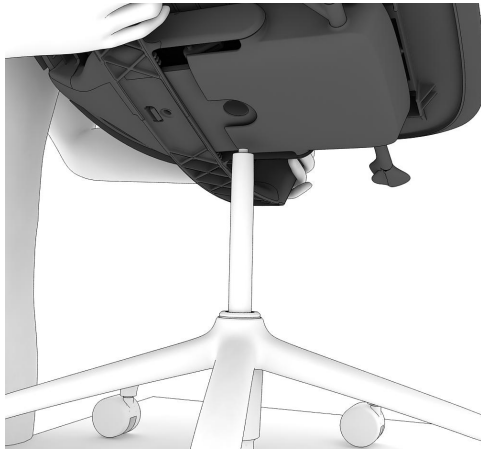
4. Place one hand on can of cylinder and hit lift-off tool with hammer.



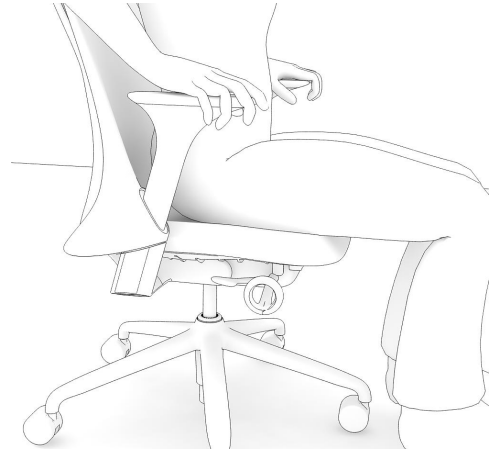
5. Remove cylinder.



6. Drop the new cylinder into base.



7. Place the chair assembly onto top of cylinder.



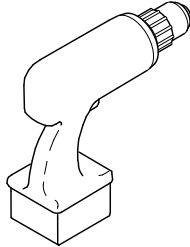
8. Sit on chair firmly several times to set cylinder and base.



Tools Required:



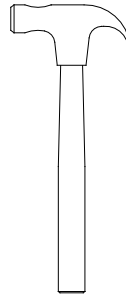
Flat Screw Driver



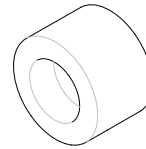
Power driver



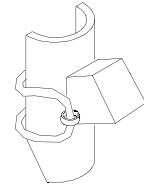
T-40 Torx Driver



Hammer

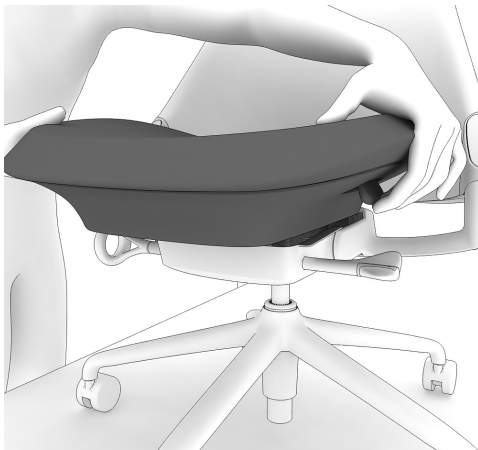


Nylon Cap

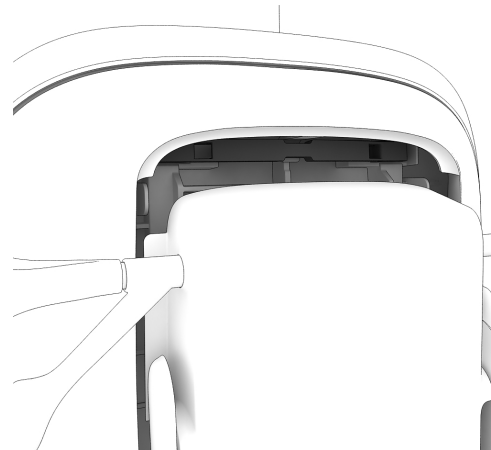


Lift-off Tool

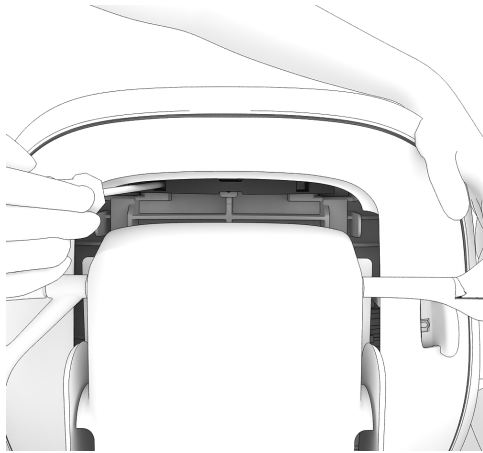
Steps:



1. Release the seat lock
move seat to the forward
position.



2. Lay chair on back.



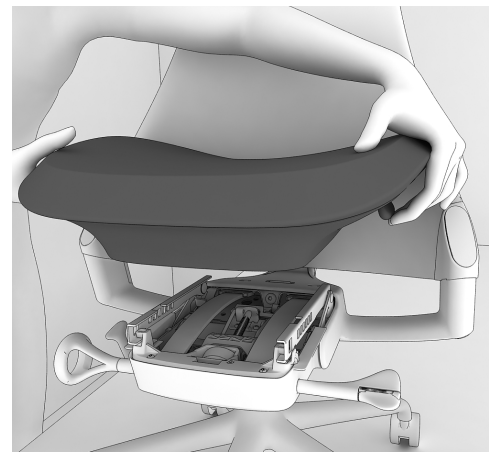
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



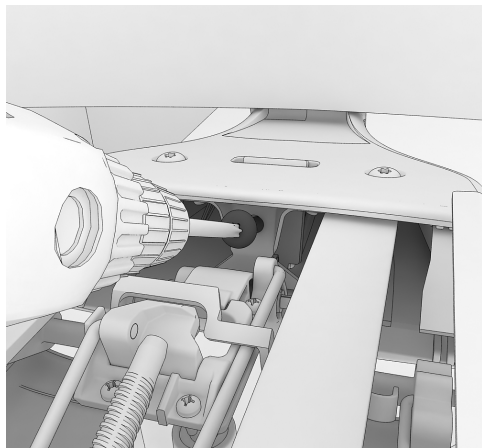
4. Remove lock bar.



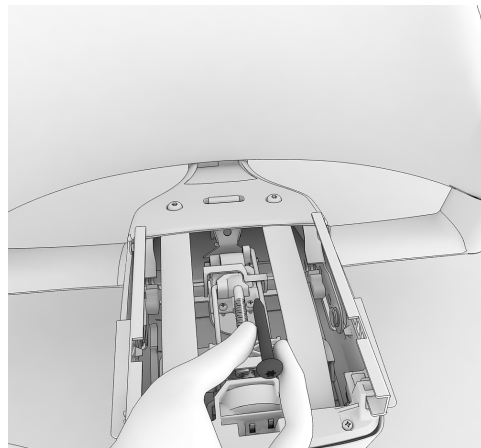
5. Release the seat lock move seat to the backward position.



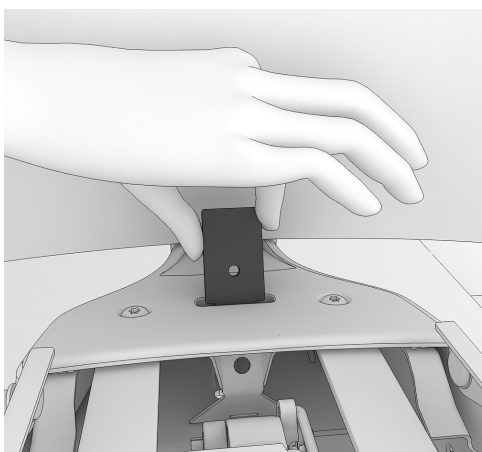
6. Lift upward to remove.



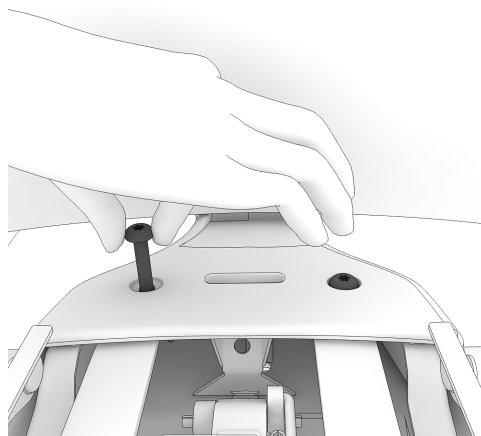
7. Using a power driver with T-40 torx remove top bolt.



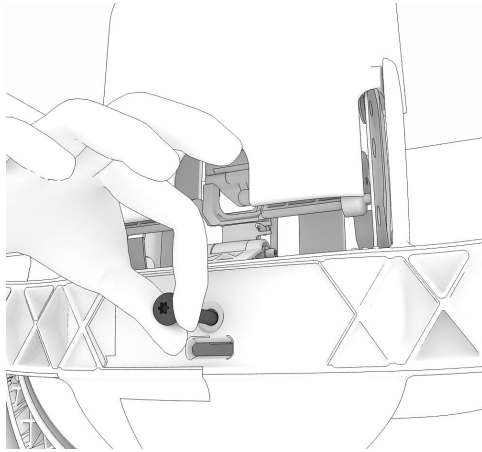
8. Remove the bolt from tilt assembly.



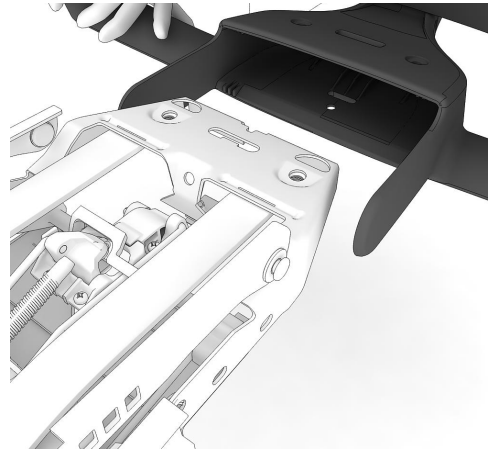
9. Remove the plate from the tilt assembly and pull of back.



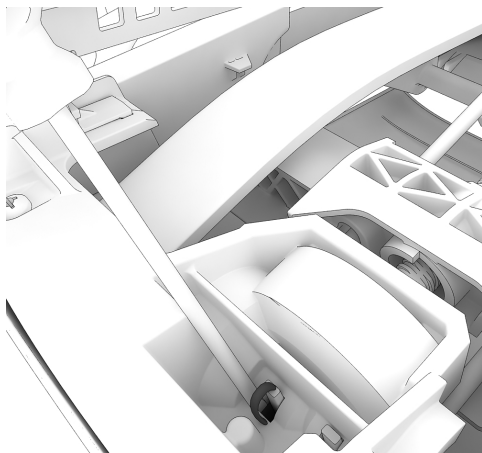
10. Using T-40 torx remove 2 screws from tilt assembly.



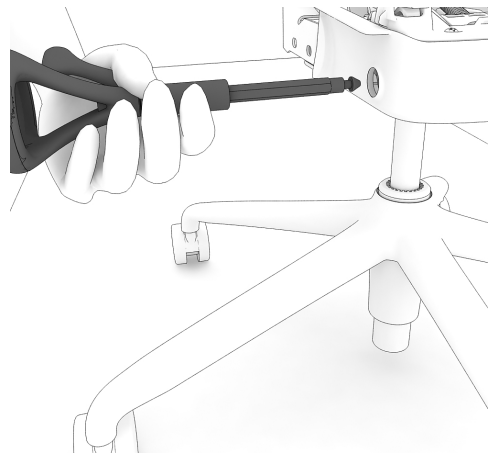
11. Remove bottom screw.



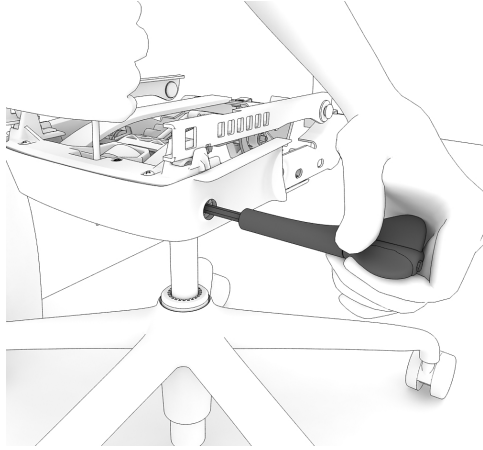
12. Slide off the back assembly.



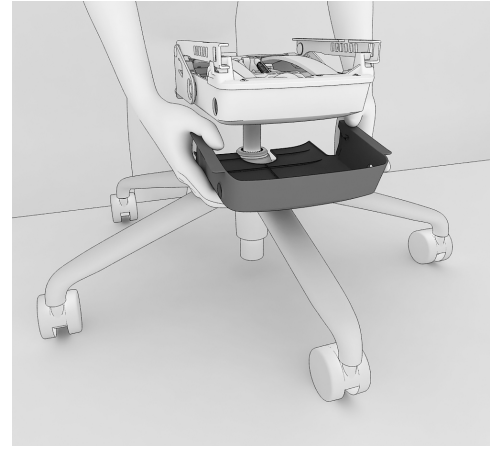
13. Pry the tab towards front of the tilt.



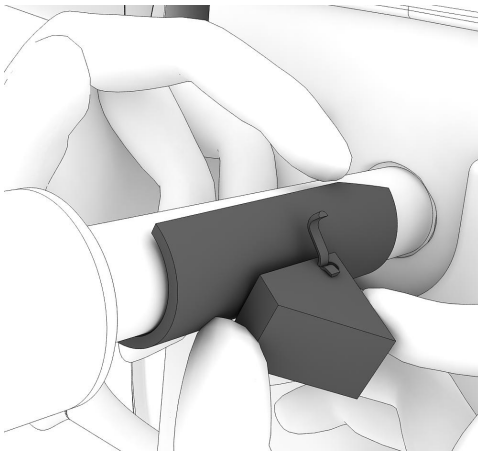
14. Pull out the lever.



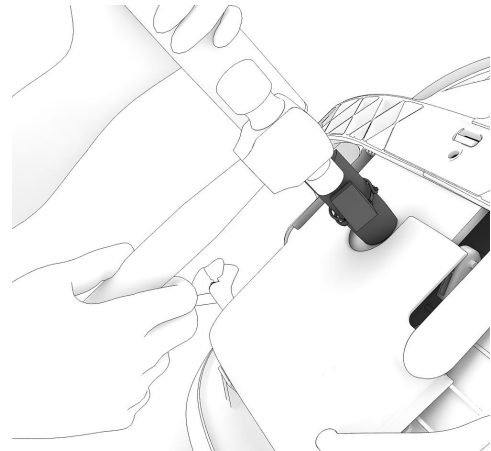
15. Pry the other side tab towards front of the tilt and pull out the lever.



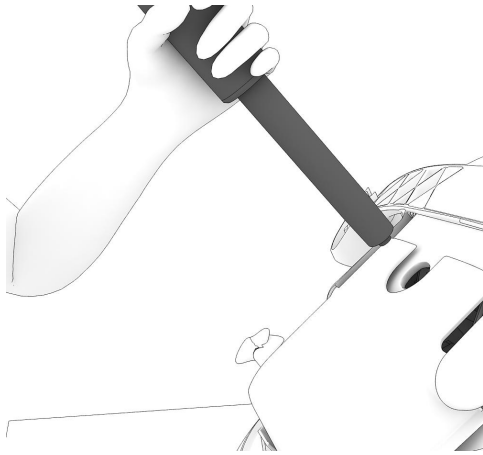
16. Remove tilt cover.



17. Strap lift-off tool onto end of cylinder that touches the chair yoke.

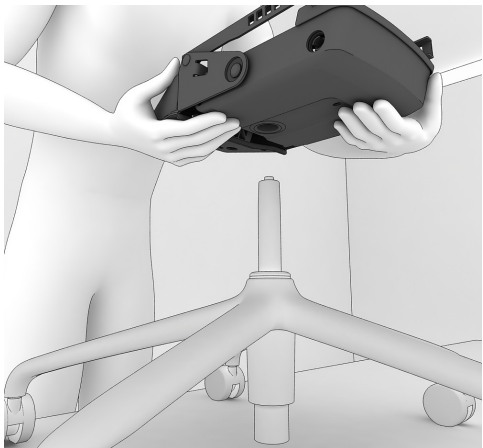


18. Place one hand on can of cylinder and hit lift-off tool with hammer.

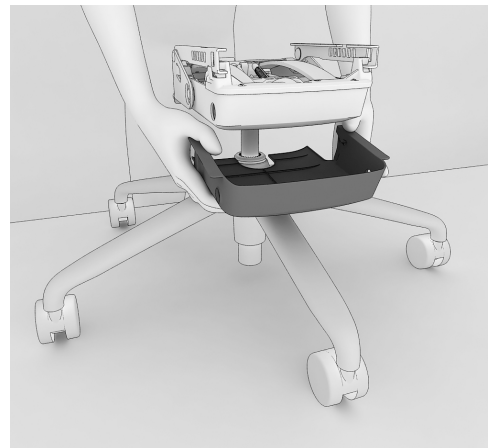


19. Remove cylinder.

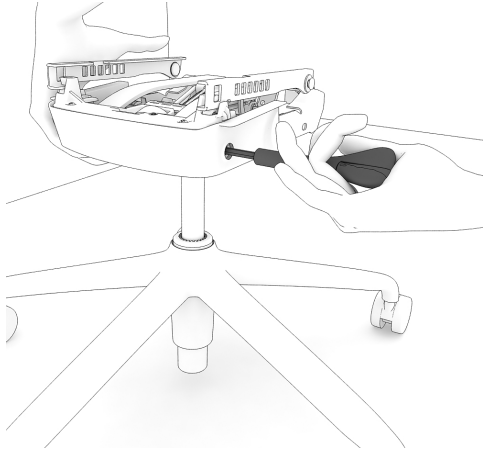
New Tilt Installation:



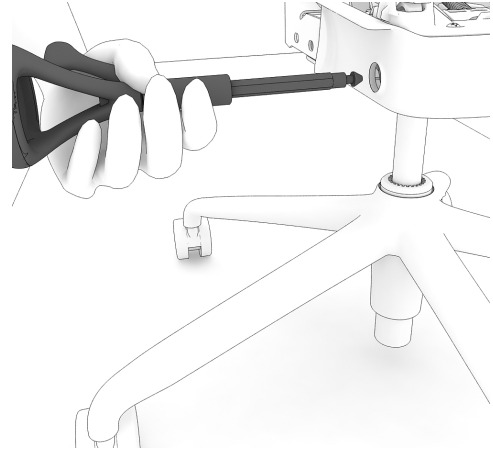
1. Place tilt on base and cylinder.



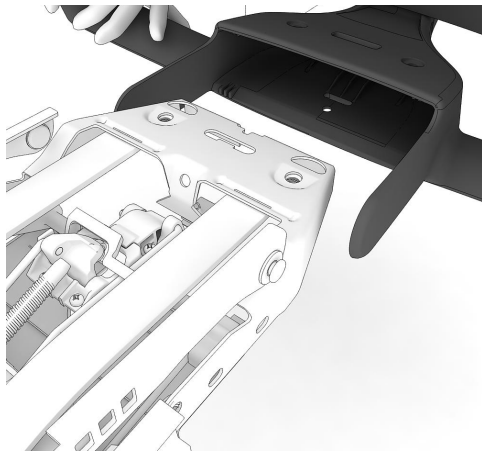
2. Install the tilt cover.



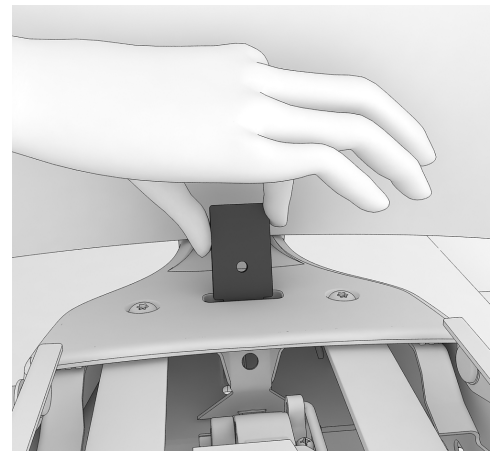
3. Install the right lever and push inside the tilt to lock into position.



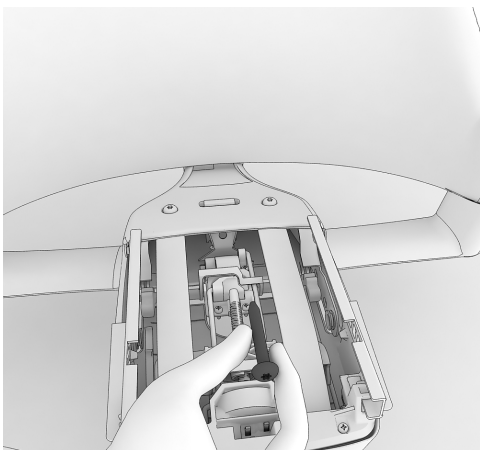
4. Install the left side lever and push inside the tilt to lock into position.



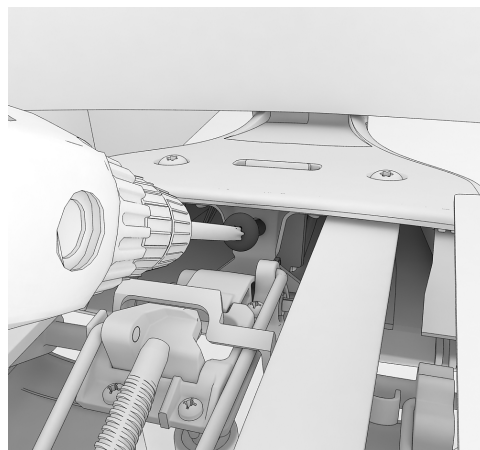
5. Place the back assembly with tilt assembly.



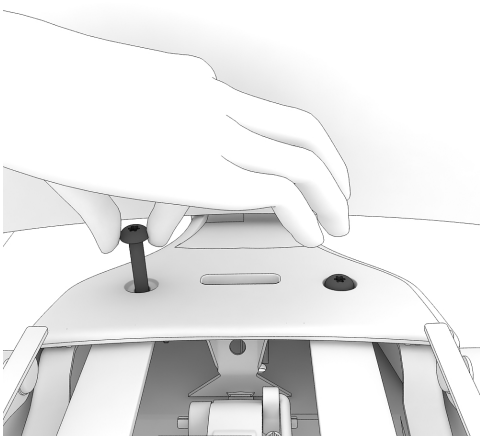
6. Install the plate with the tilt assembly.



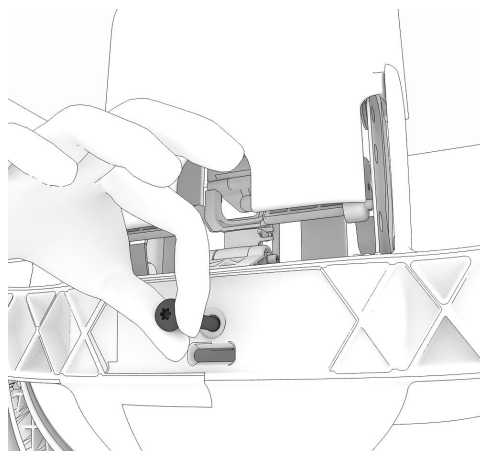
7. Place the bolt with tilt assembly.



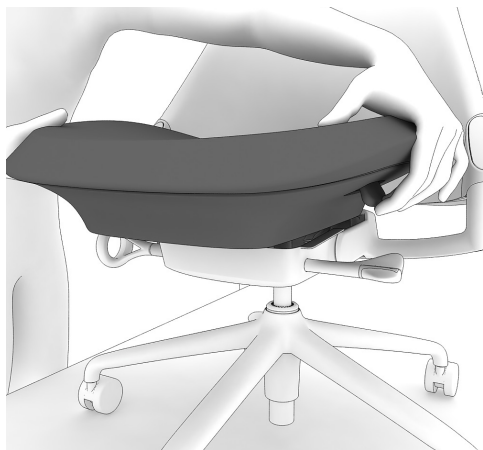
8. Using power driver tighten the top bolt. T-40 torx 100 in.lbs, 11.3 N.m



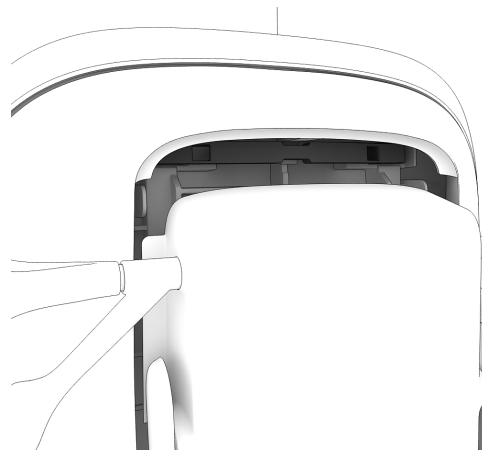
9. Install the front screws. T-40 torx 75 in.lbs, 8.5 N.m



10. Install bottom screw. T-40 torx 75 in.lbs, 8.5 N.m



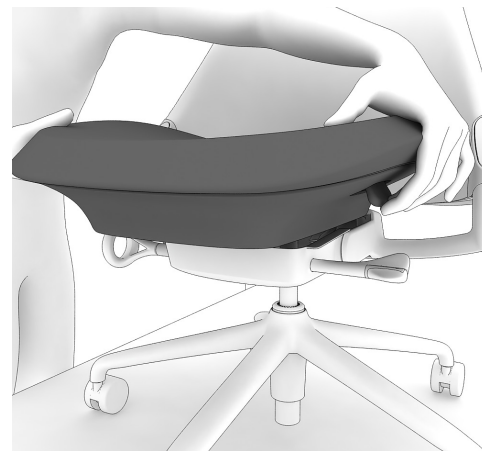
11. Release the seat lock lever, place the seat all the way to back and slide forward.



12. Lay chair on back.



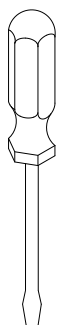
13. Place the seat lock lever and press down to fit into position.



14. Release the seat lock, move seat to the backward to fit the seat into position.

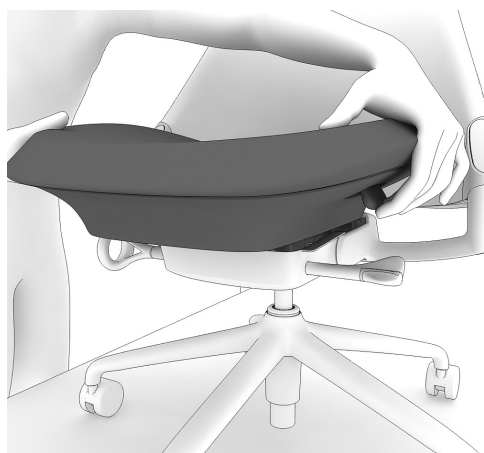


Tools Required:

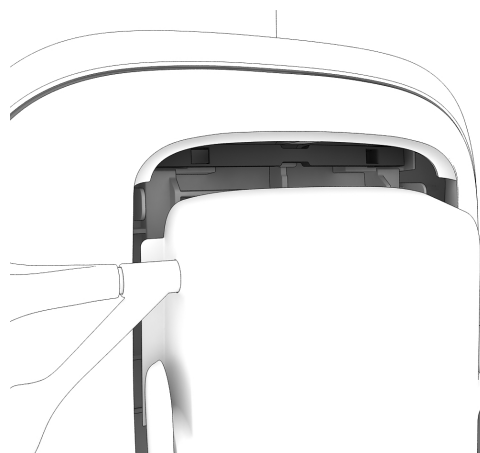


Flat Screw Driver

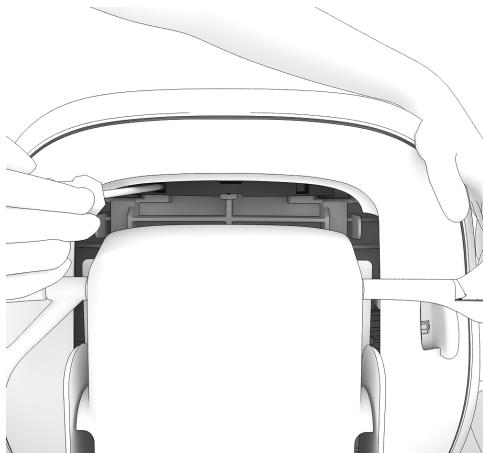
Steps:



1. Release the seat lock
move seat to the forward
position.



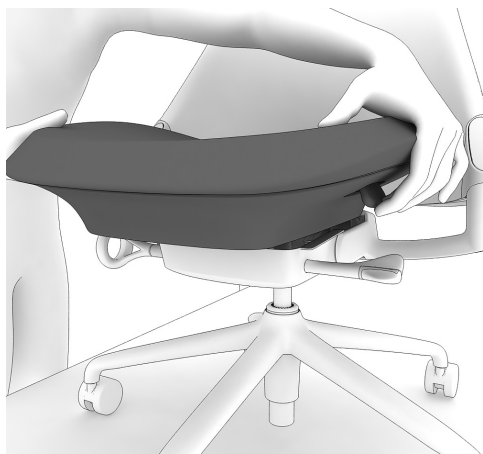
2. Lay chair on back.



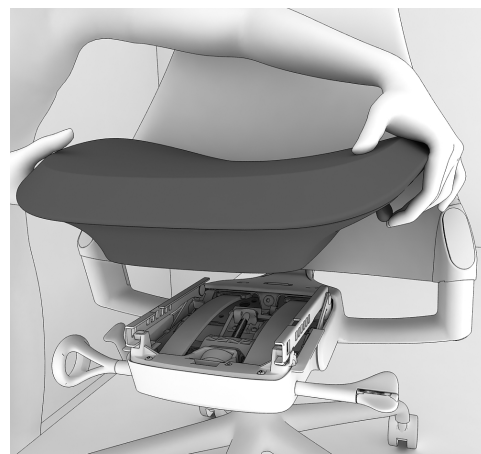
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



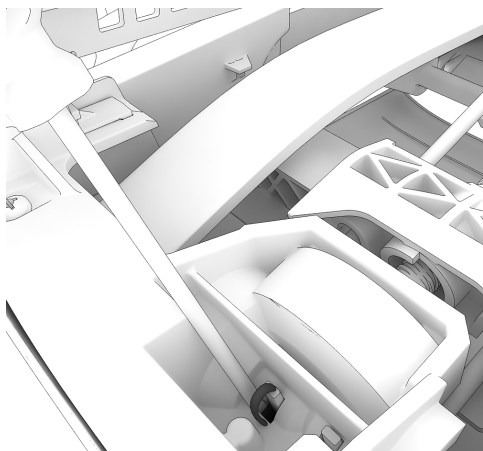
4. Remove lock bar.



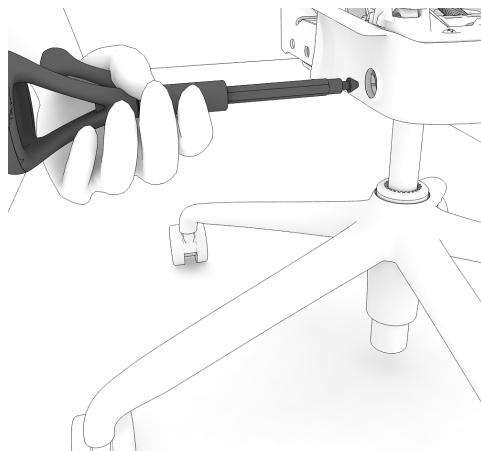
5. Release the seat lock move seat to the backward position.



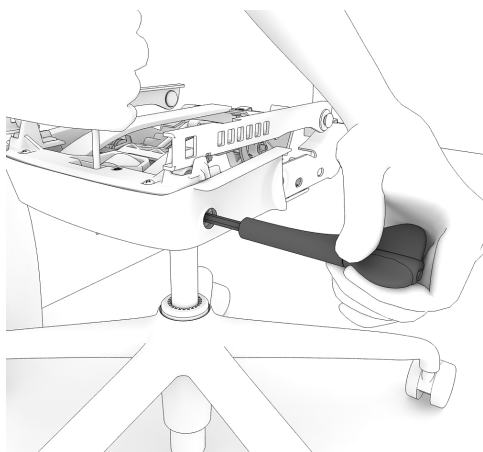
6. Lift upward to remove.



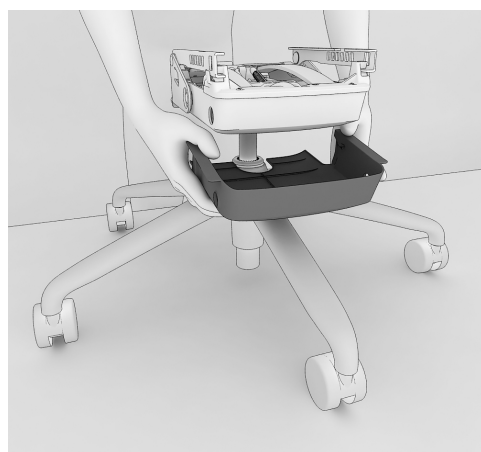
7. Pry the tab towards front of the tilt.



8. Pull out the lever.

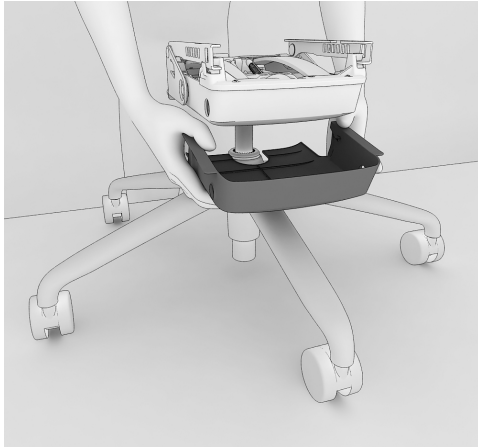


9. Pry the other side tab towards front of the tilt and pull out the lever.

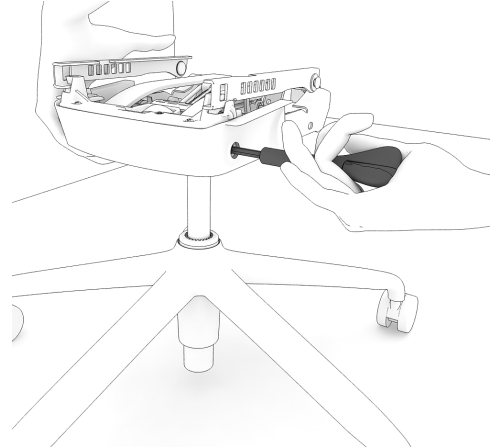


10. Remove tilt cover.

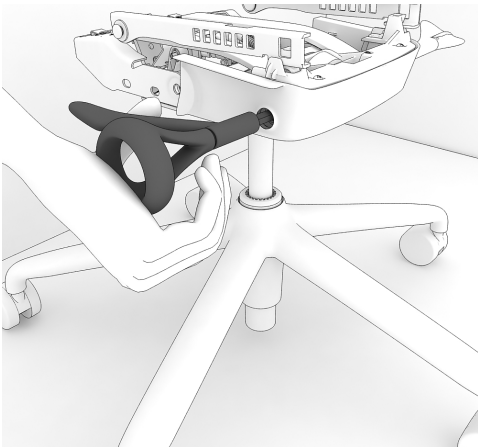
New Tilt Cover Installation:



1. Install the tilt cover.



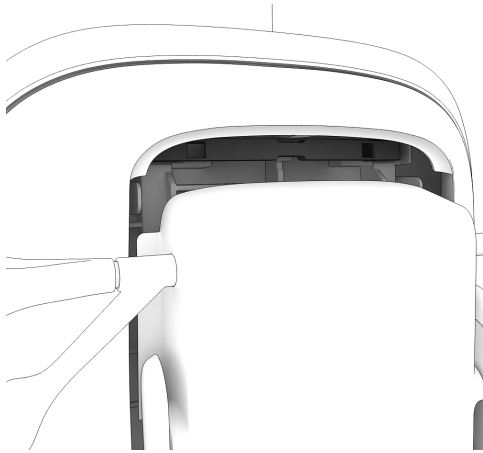
2. Install the right lever and push inside the tilt to lock into position.



3. Install the left side lever and push inside the tilt to lock into position.



4. Release the seat lock lever, place the seat all the way to back and slide forward.



5. Lay chair on back.



6. Place the seat lock lever and press down to fit into position.

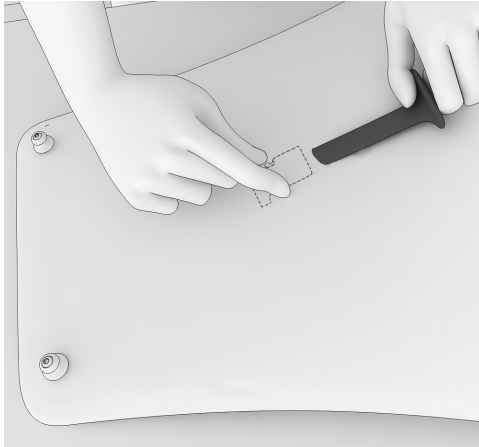


7. Release the seat lock, move seat to the backward to fit the seat into position.



Steps:

Lumbar Handle:

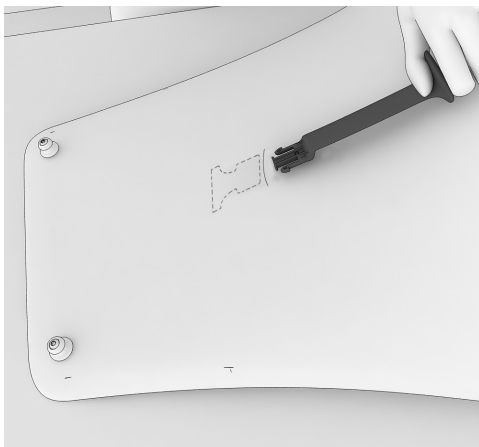


1. Using thumb & fore finger squeeze handle snaps together.

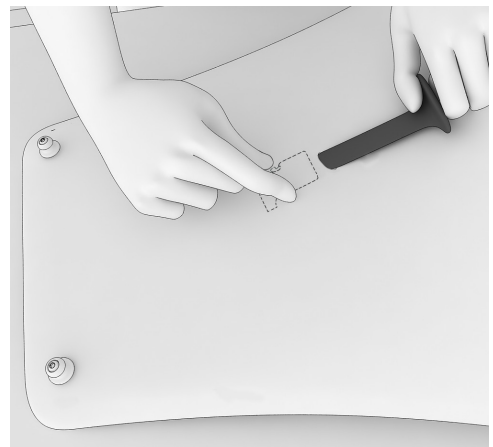


2. Remove lumbar handle.

New Lumbar Handle Installation:

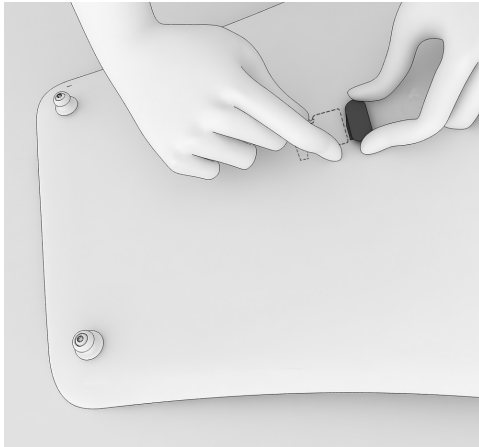


1. Insert the new lumbar handle.

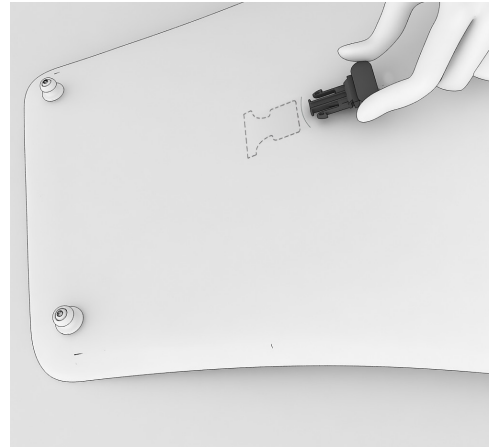


2. Hold the lumbar pad, snap the lumbar handle up into position.

No Lumbar Plug:

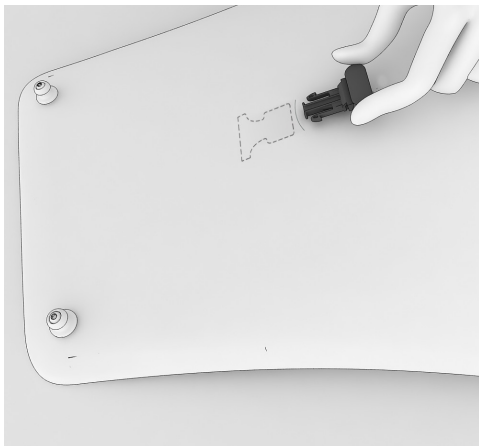


1. Using thumb & fore finger squeeze handle snaps together.

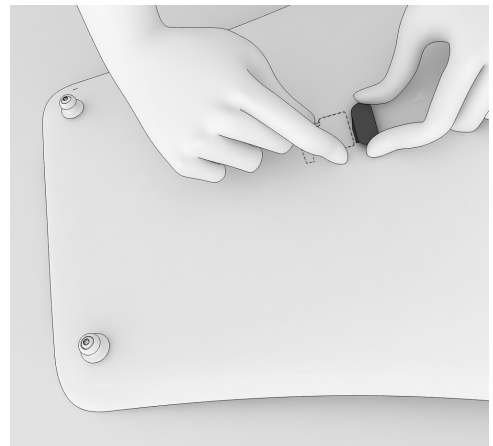


2. Remove no lumbar plug.

New No Lumbar Plug Installation:



1. Insert the new no lumbar plug.



2. Hold the lumbar pad, snap the lumbar handle up into position.

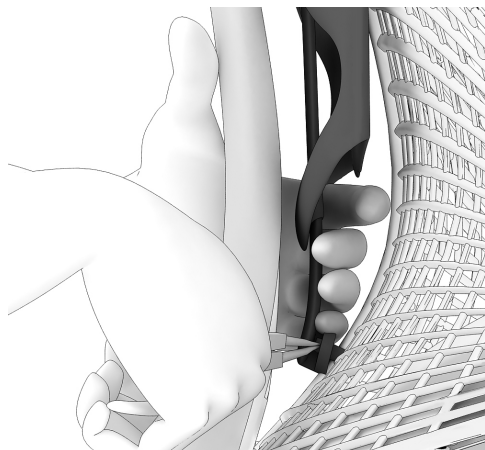


Tools Required:

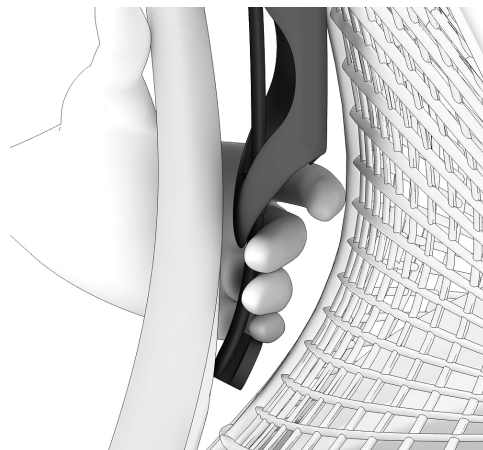


Needle Nose Plier

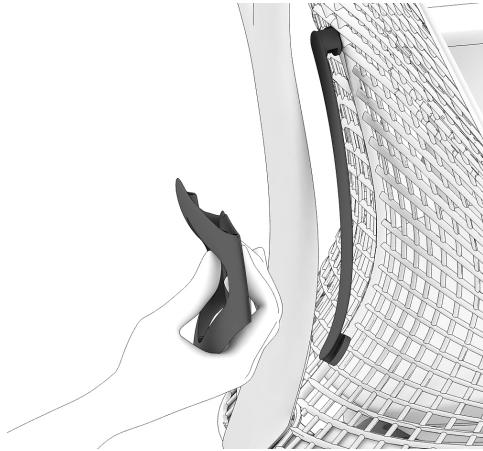
Steps:



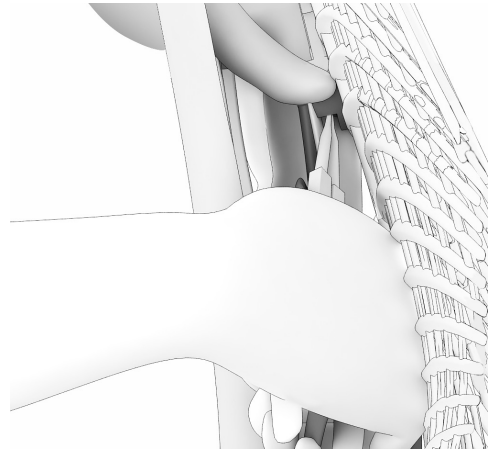
1. Using a nose plier remove hook on the bottom of the lumbar assembly.



2. After disassembling one side, pull the bow back so that it does not engage again.



3. Remove lumbar back.



4. Reach from underneath to pinch the snap at top and pull it apart.

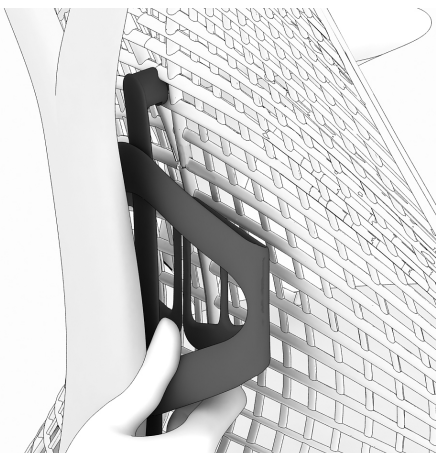
New Lumbar Installation:



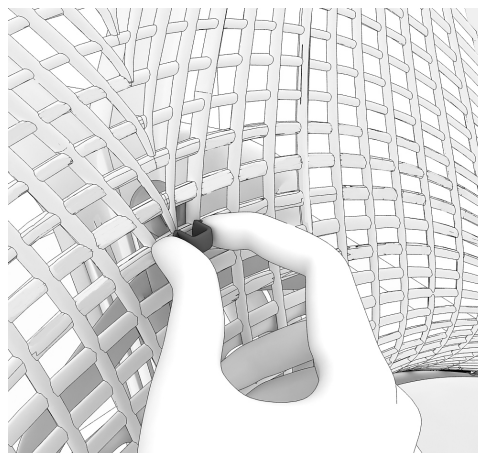
1. Lumbar pad is symmetric, bow has to be oriented so that the round is at the top.



2. Assemble the bow into the pad from the bottom side.



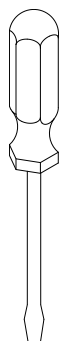
3. Place the top of the bow with the notch in the sail back.



4. Push the top clip in from the front. It will snap in. Repeat same step for bottom clip.

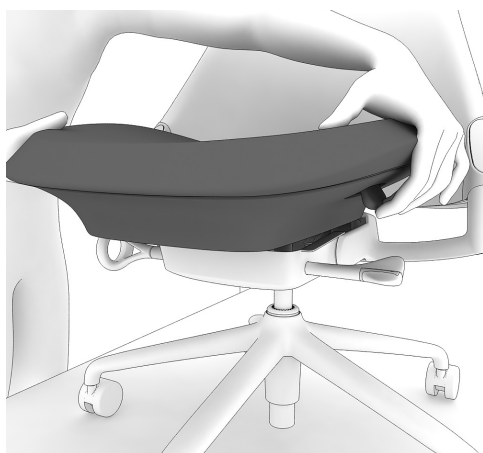


Tools Required:

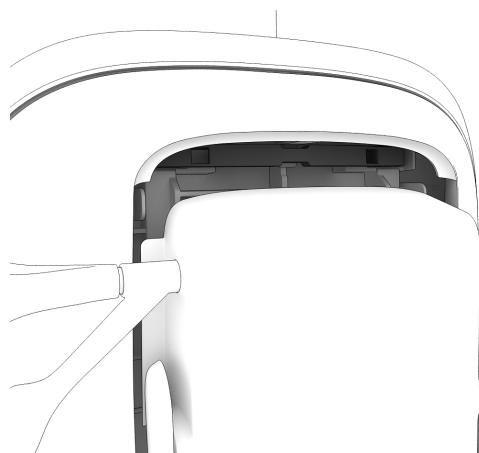


Flat Screw Driver

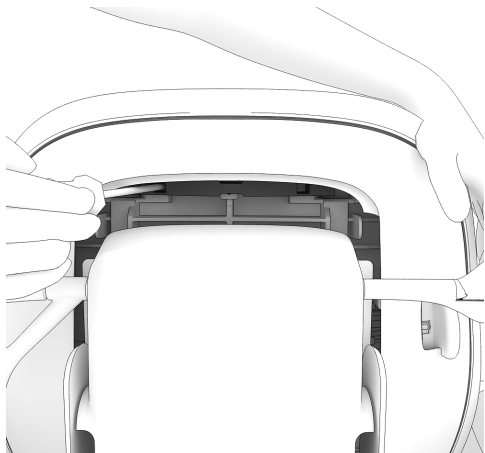
Steps:



1. Release the seat lock
move seat to the forward
position.



2. Lay chair on back.



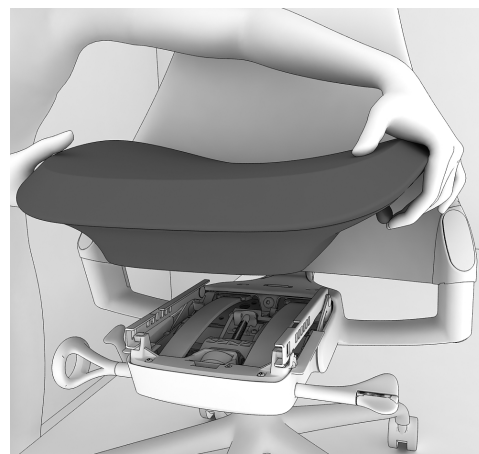
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



4. Remove lock bar.

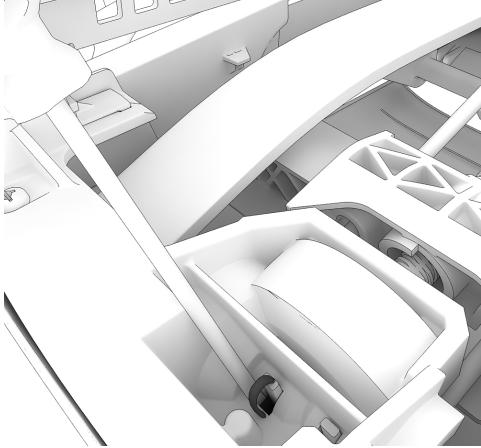


5. Release the seat lock move seat to the backward position.

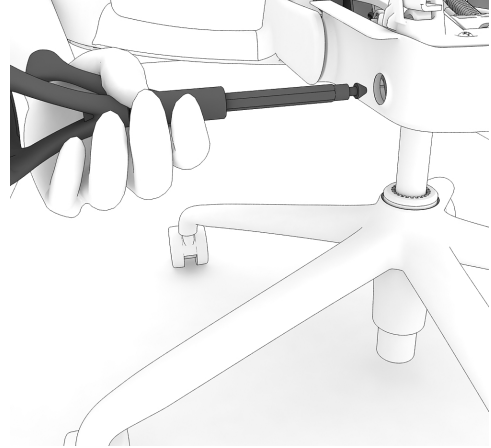


6. Lift upward to remove.

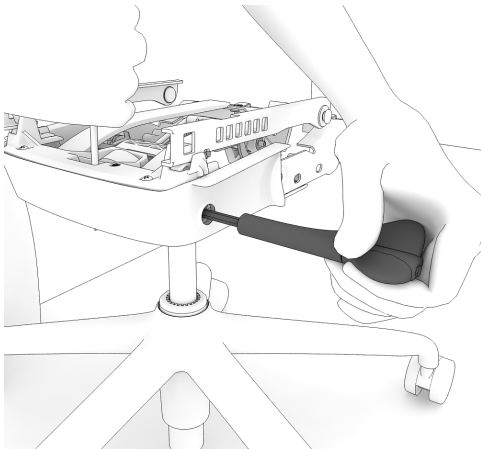
Note: If replacing right side controls, use steps 7 and 8, else use 7 and 9.



7. Pry the tab towards front of the tilt.



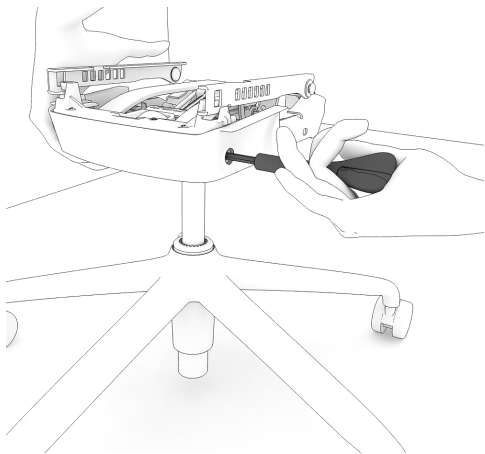
8. Pull out the lever.



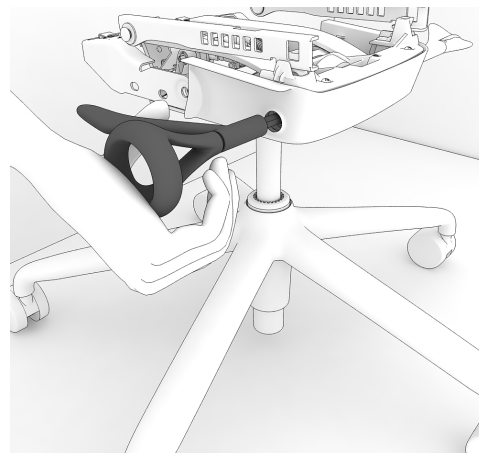
9. Pry the other side tab towards front of the tilt and pull out the lever.

New Tilt Controls Installation:

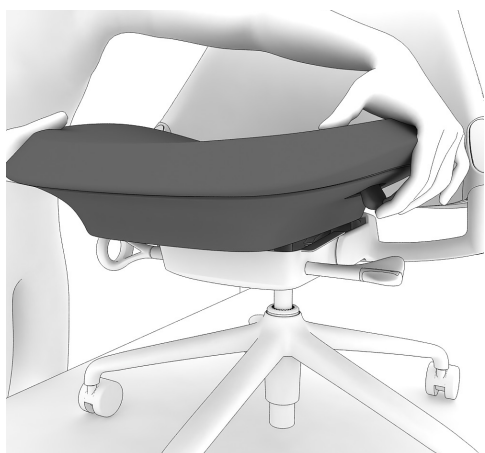
Note: If replacing left side controls follow step 1 else move to step 2.



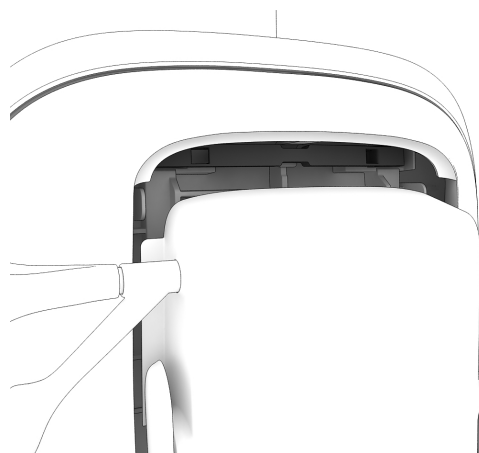
1. Push the lever inside the tilt to lock its position.



2. Push the lever inside the tilt to lock its position.



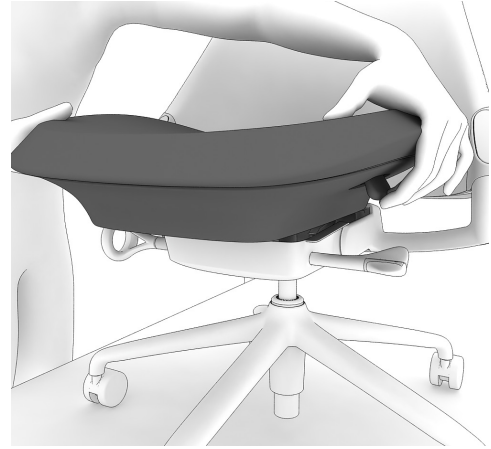
3. Release the seat lock lever, place the seat all the way to back and slide forward.



4. Lay chair on back.



5. Place the seat lock lever and press down to fit into position.



6. Release the seat lock, move seat to the backward position to fit the seat into position.



Tools Required:

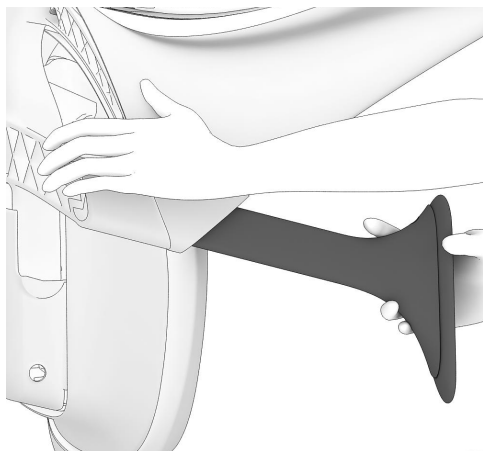


T-20 Torx Driver

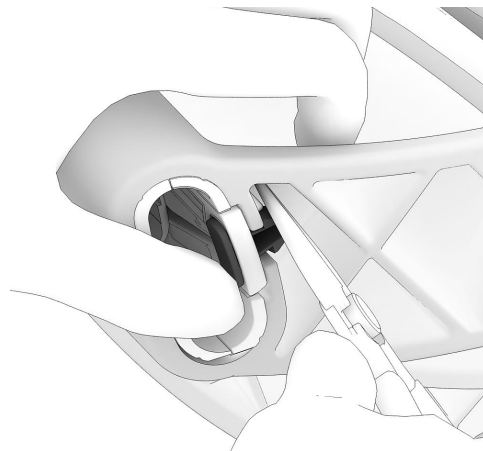


Nose Plier

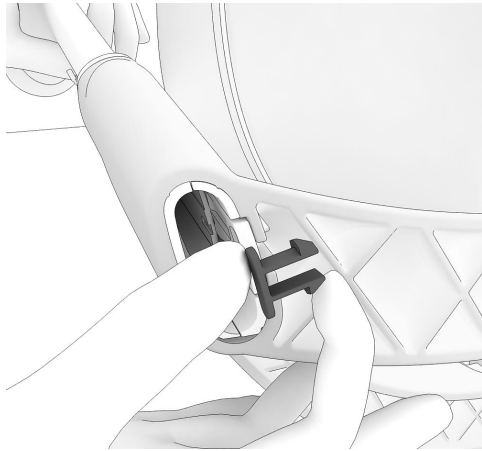
Steps:



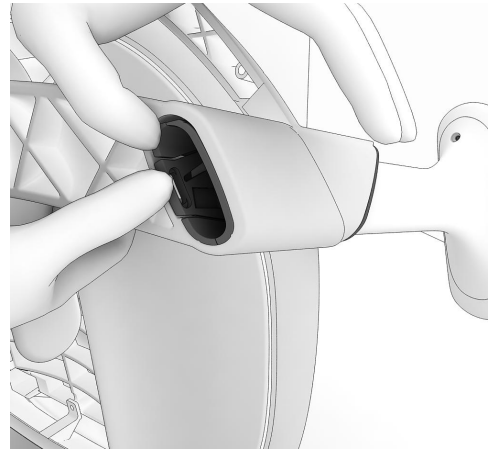
1. Pull arm to the highest position.



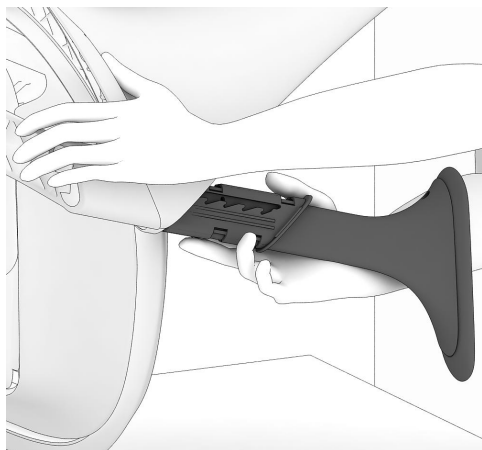
2. Using nose plier depress the retention clip.



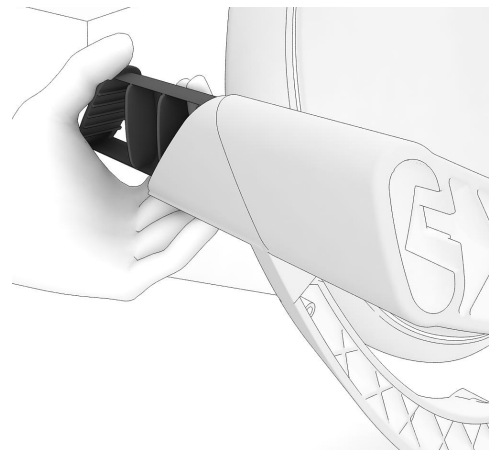
3. Pull off the retention clip.



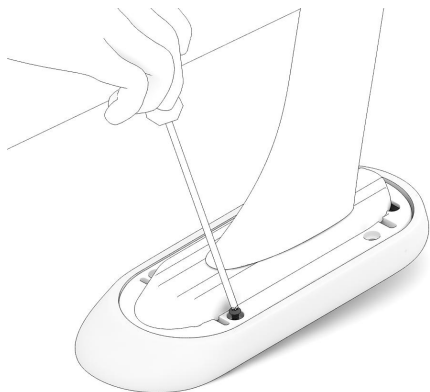
4. Depress the lock inward and pull the arm up to remove.



5. Repeat 1 to 4 steps to remove other side arm.



Note: If replacing a no arm plug, depress the lock inward as in step 4 and remove arm plug.



6. Using T-20 torx driver remove arm pad screws (4 screws for adjustable pad, 1 screw for fixed pad).

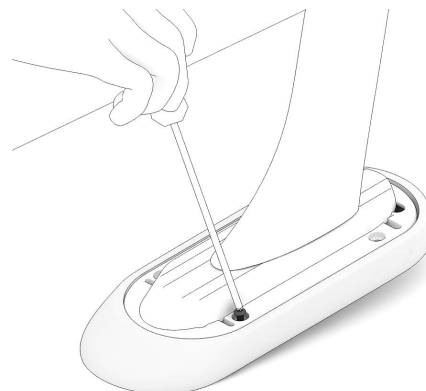


7. Slide pad forward and off.

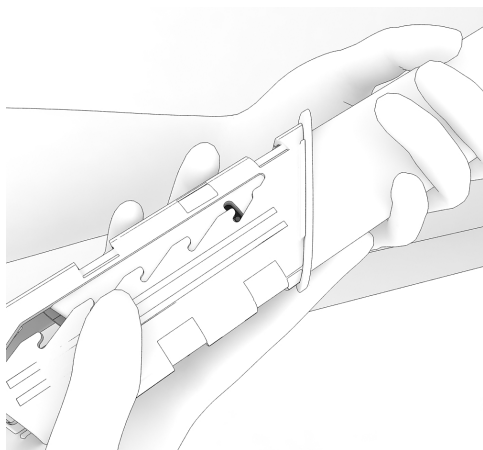
New Arm and Plug Installation:



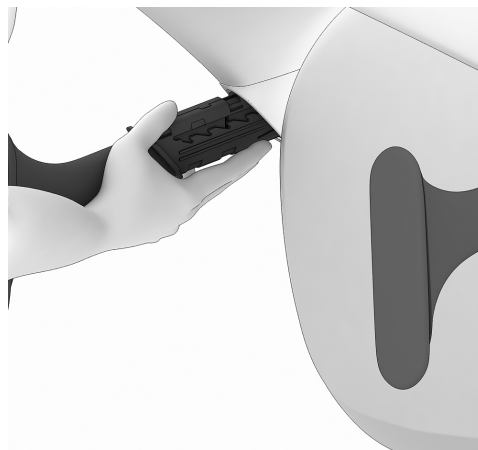
1. Place the arm into position.



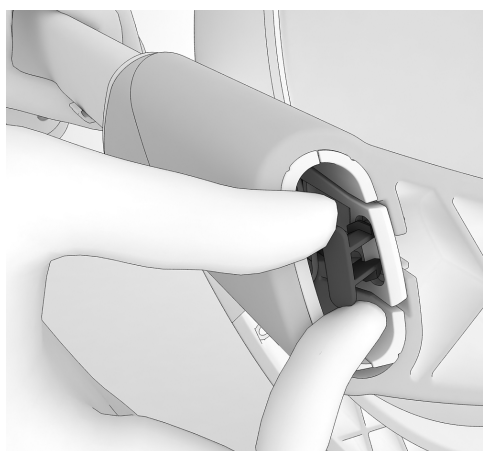
2. Using T-20 torx driver tighten arm pad screws (4 screws for adjustable pad, 1 screw for fixed pad. 11 in.lbs, 1.2 N.m)



3. Make sure the pin is placed in top groove.

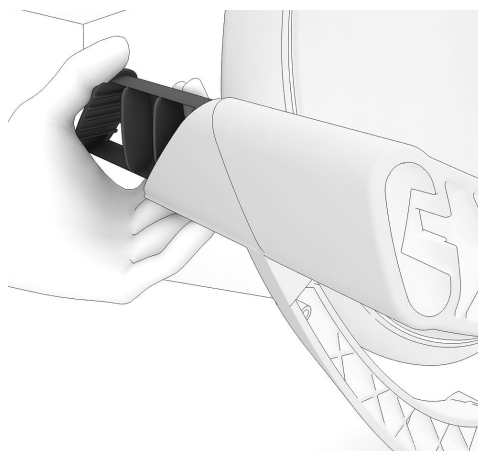


4. Install the arm. The lock tab will be facing the center line of the chain.



5. Place the retention clip and press forward to fit into position.

6. Repeat 1 to 3 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.

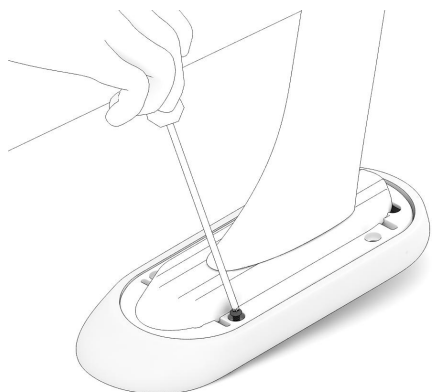


Tools Required:



T-20 Torx Driver

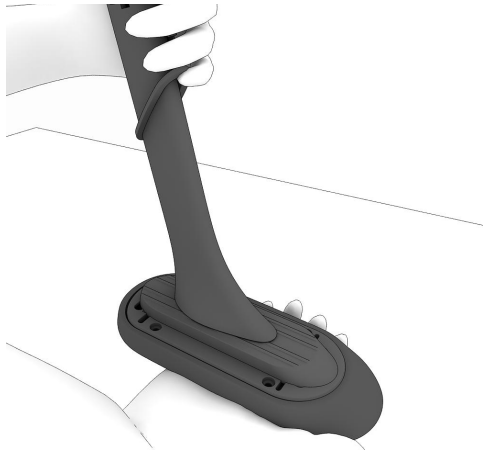
Steps: Indexing Arm Pad



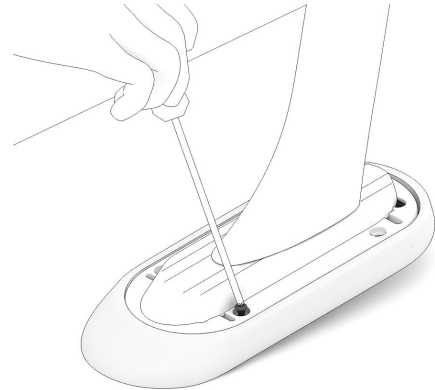
1. Remove all four screws using T-20 torx screw driver.



2. Slide pad forward and off.

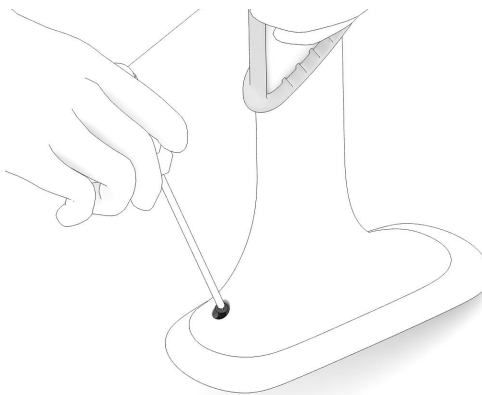


3. Place the arm into position.

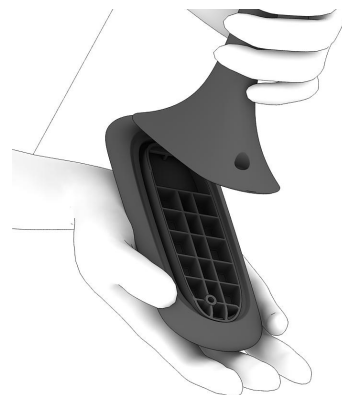


4. Using T-20 torx screw driver tighten all four screws.
11 in.lbs, 1.2 N.m

Steps: Non Indexing Arm Pad



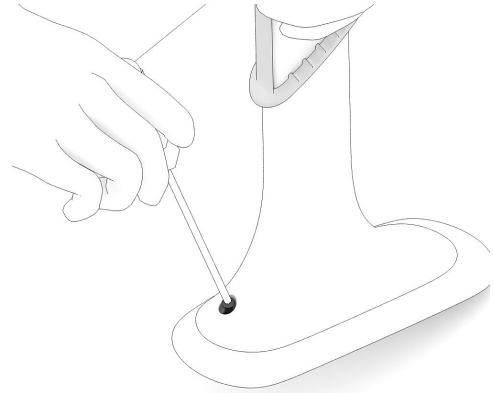
1. Using T-20 torx bit remove the back screw.



2. Slide pad forward and off.



3. Place the arm into position. Make sure hooks goes under pad.



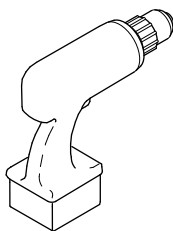
4. Using T-20 torx screw driver tighten the screw.
11 in.lbs, 1.2 N.m



Tools Required:



T-20 Torx Driver

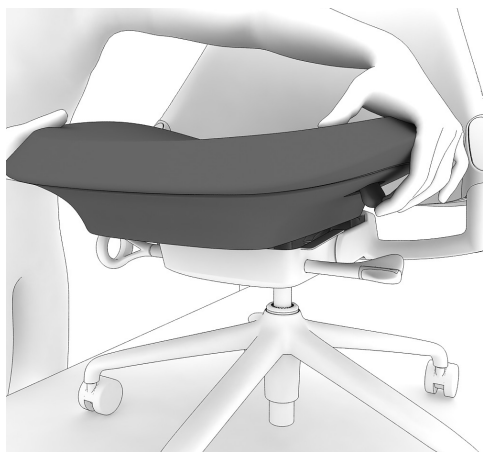


Power Driver



T-40 Torx
T-25 Torx
T-20 Torx

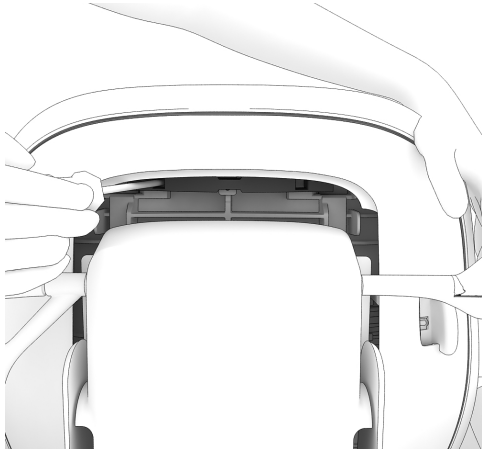
Steps:



1. Slide seat all the way forward.



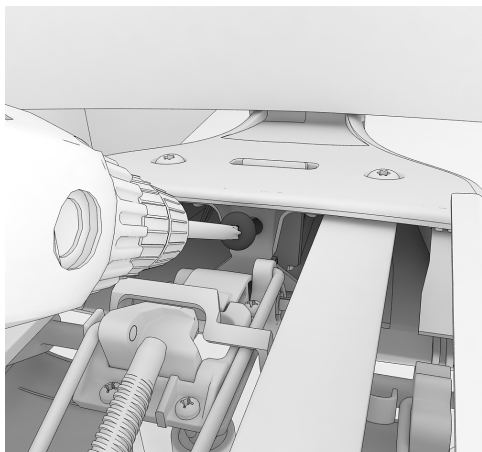
2. Lay chair on back.



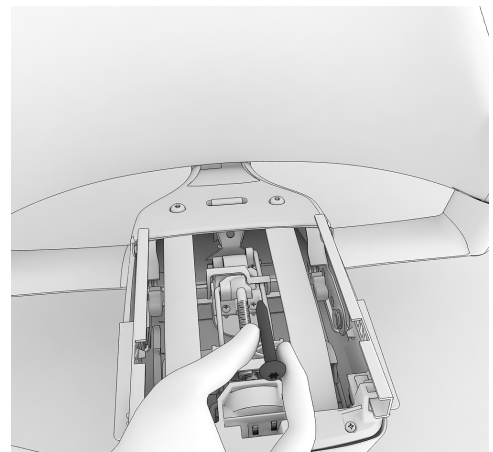
3. Using flat head screw driver in slots and pry away (both sides until seat lock bar comes out).



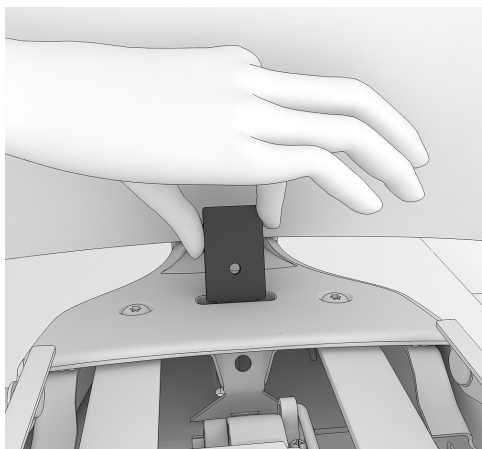
4. Slide seat all the way to back and lift to upwards to remove.



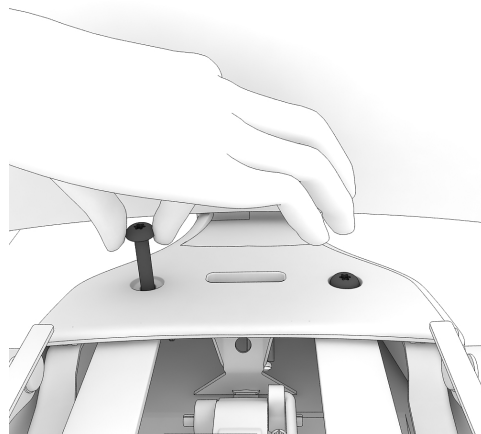
5. Using a power driver with T-40 torx unscrew top bolt.



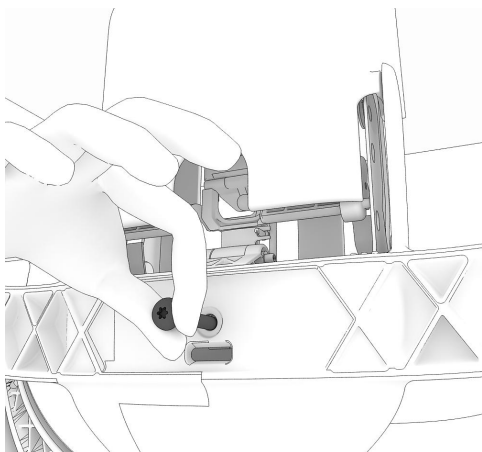
6. Remove the bolt from tilt assembly.



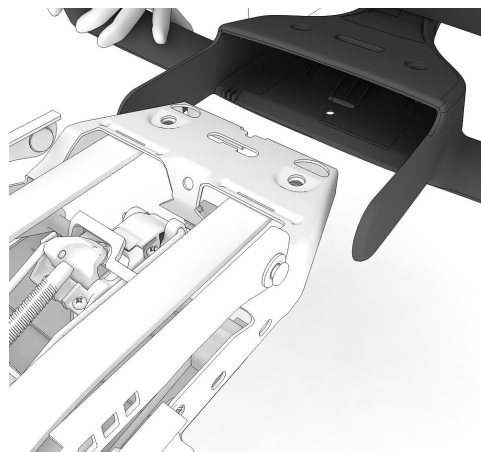
7. Remove the plate from the tilt assembly and pull of back.



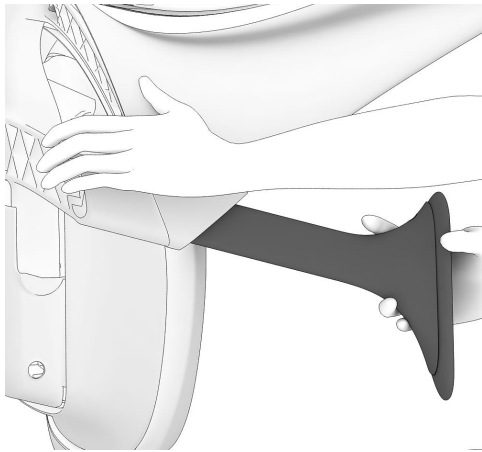
8. Using a T-40 torx remove 2 screws from the tilt assembly.



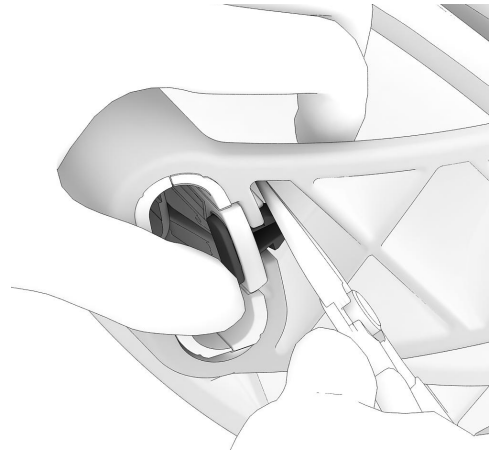
9. Using a T-40 torx remove bottom screw.



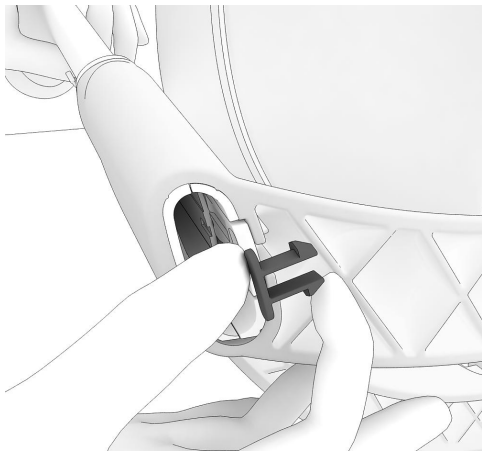
10. Slide off the back assembly.



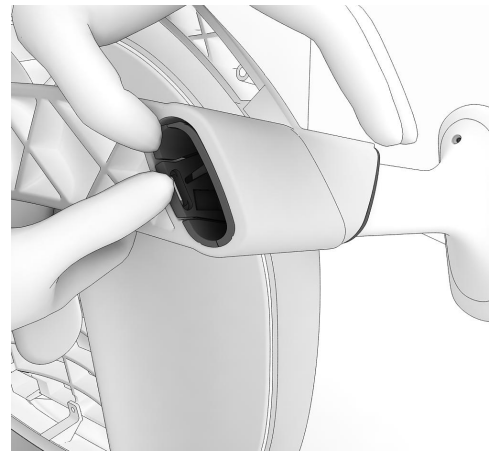
11. Pull arm to the highest position.



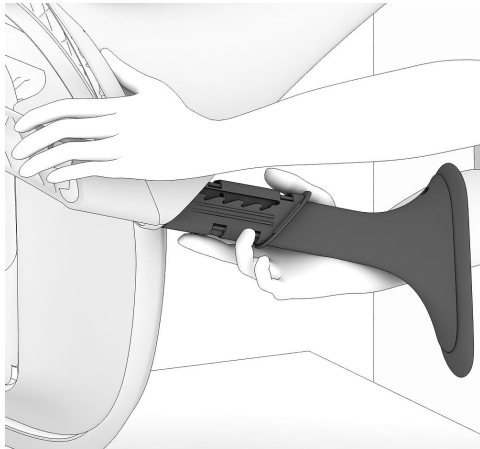
12. Using a nose plier depress the retention clip.



13. Pull off the retention clip.

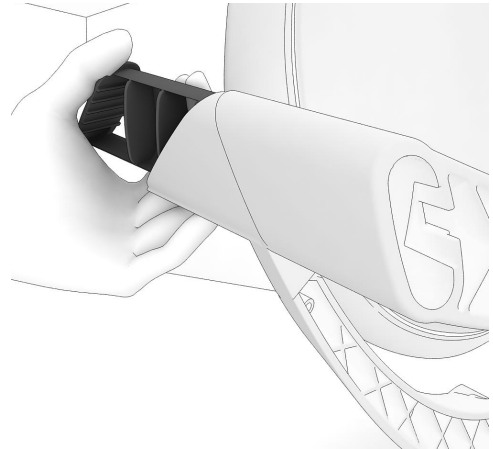


14. Depress the lock outward and pull arm out.

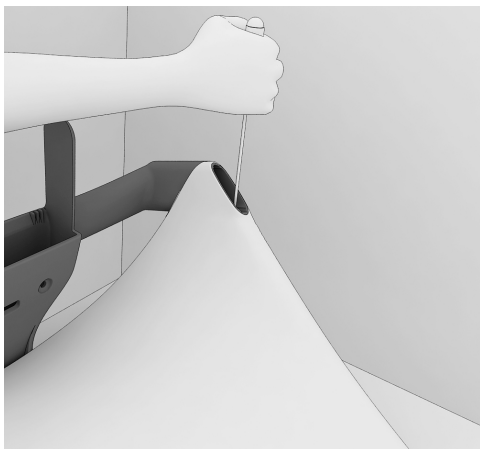


15. Slide off the arm.

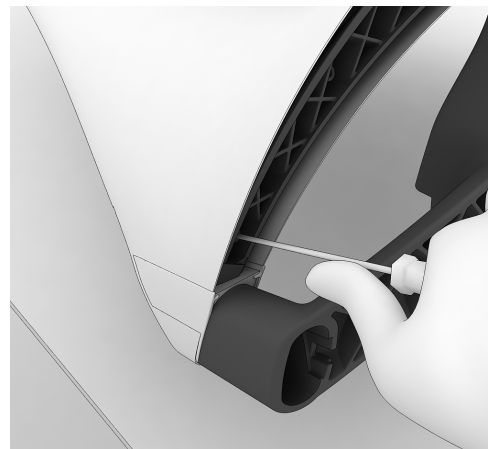
16. Repeat 11 to 15 steps to remove other side arm.



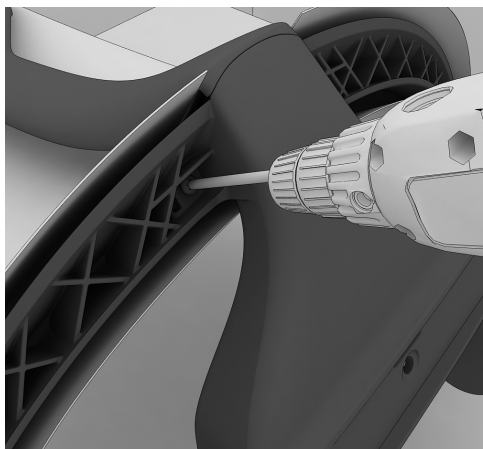
Note: On no arm chairs, depress the lock outward as in step 14 and remove arm plug.



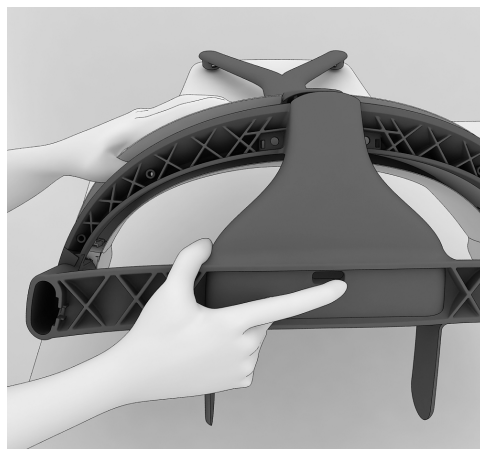
17. Remove top screws from each side using a T-25 torx from the frame.



18. Turn it over and remove back attachment screws using a T-20 torx.

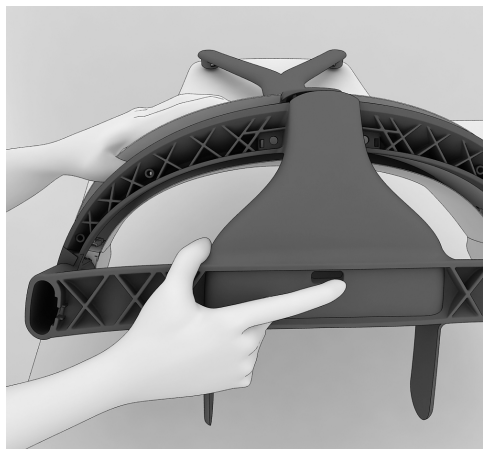


19. Remove cushion attachment screws using a torx T-40.

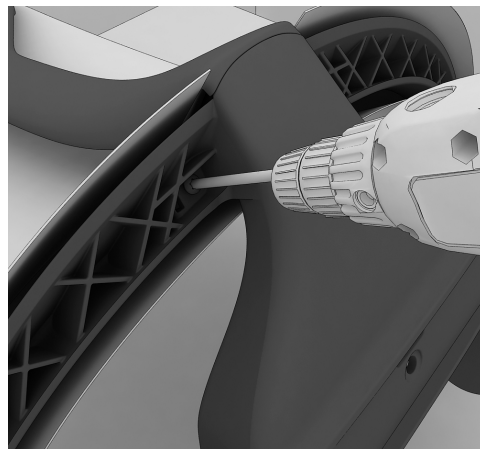


20. Slide the frame away.

New Suspension Back Installation:



1. Slide the frame in place with the back.



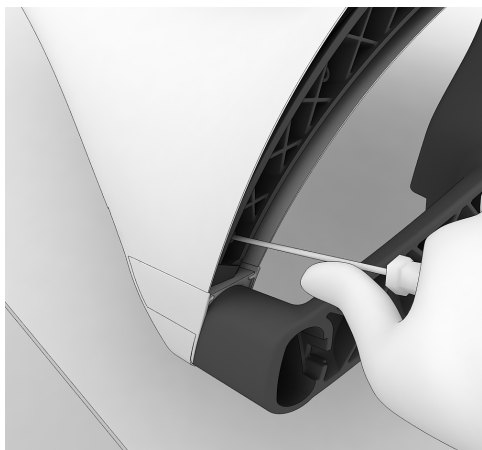
2. Install cushion attachment screws using T-40.
150 in.lbs, 17 N.m

HermanMiller

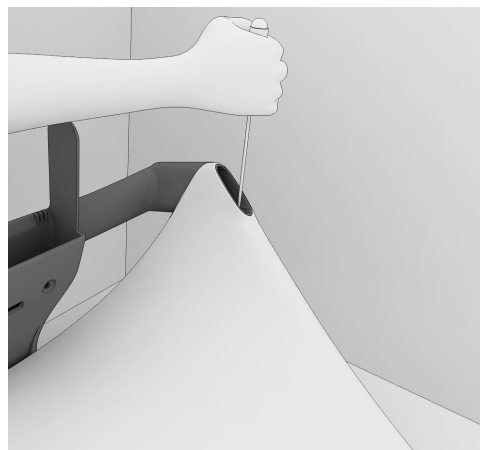
Part no. 1b6wgz rev B.

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 ™ Sense, Setu and Tu are among the trademarks of Herman Miller, Inc.

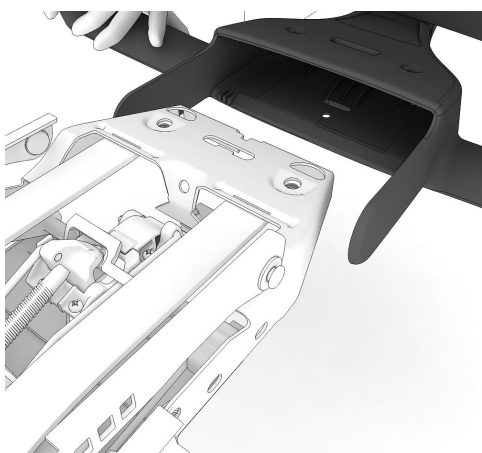
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 The right is reserved to make changes in design and specifications at any time, without notice, and also to discontinue products.



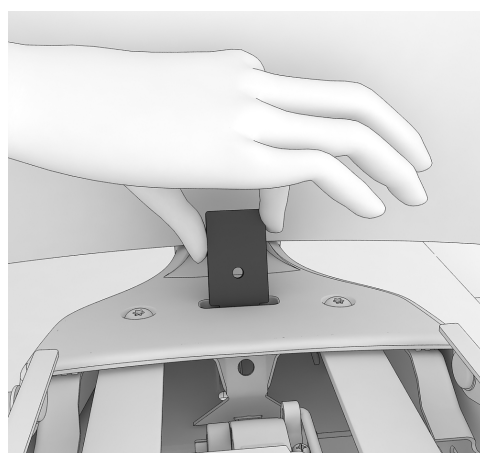
3. Install back attachment screws using T-20.
18 in.lbs, 2 N.m



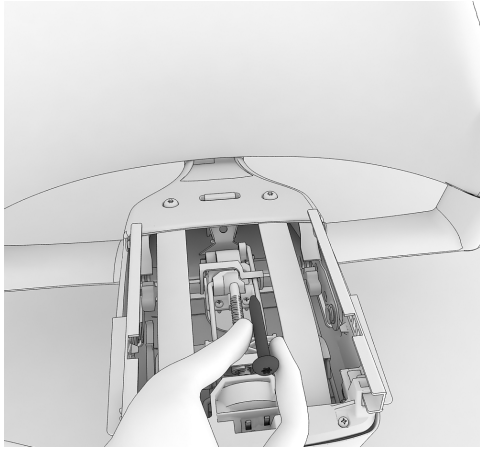
4. Turn it over and install top screws on each side using T-25 from the frame.
55 in.lbs, 6.2 N.m



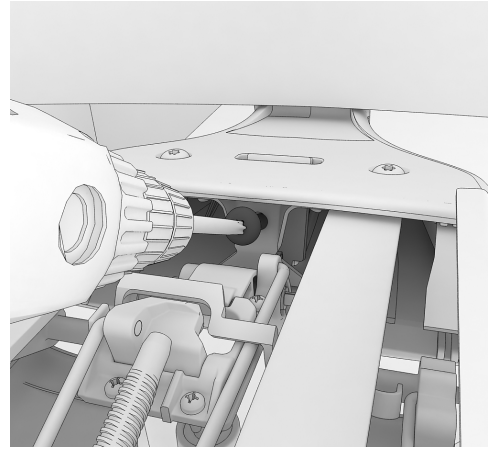
5. Slide in the back assembly with tilt assembly.



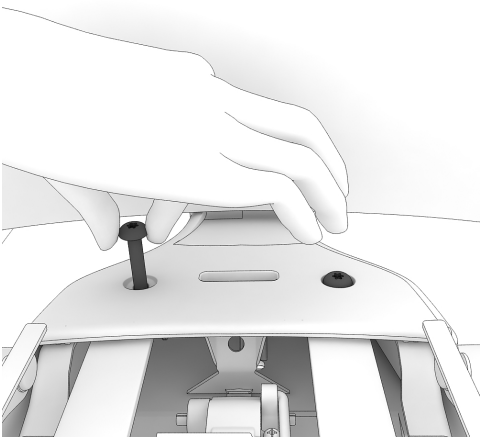
6. Install the plate with tilt assembly.



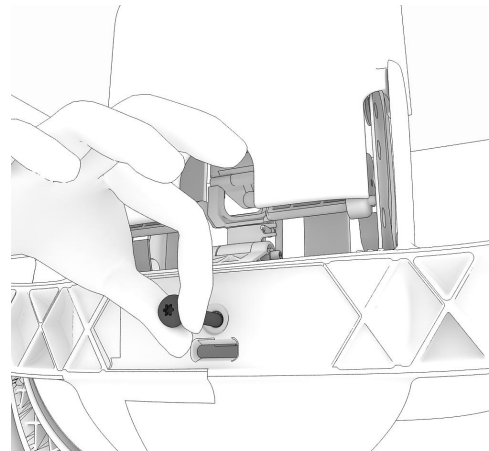
7. Place the bolt with tilt assembly.



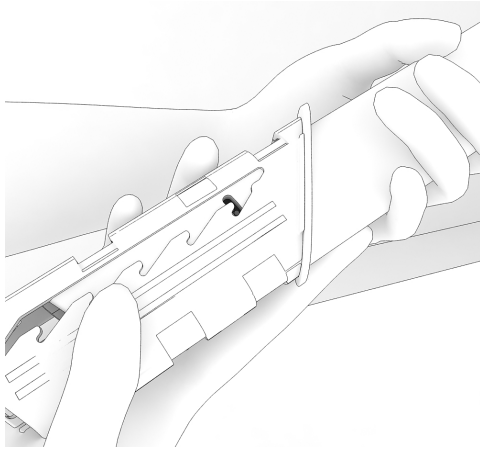
8. Tighten the top bolt using power driver with T-40 torx. 75 in.lbs, 8.5 N.m



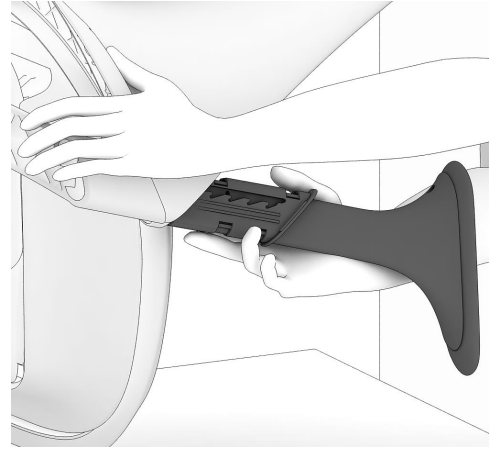
9. Using a T-40 torx Install the screws with tilt assembly.
75 in.lbs, 8.5 N.m



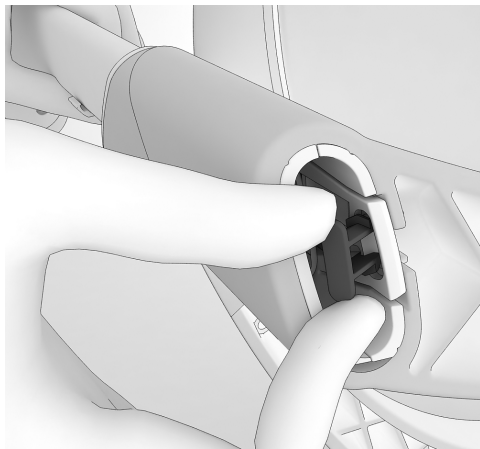
10. Using a T-40 torx Install bottom screw.
75 in.lbs, 8.5 N.m



11. Make sure the pin is placed in top groove.

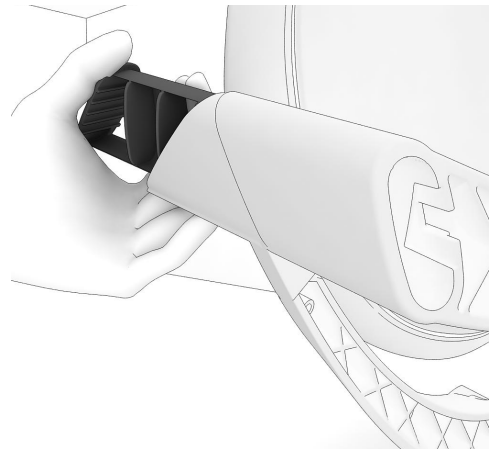


12. Install the arm.

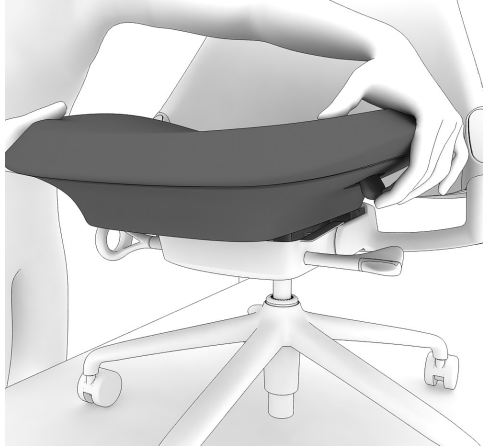


13. Place the retention clip and press forward to fit into position.

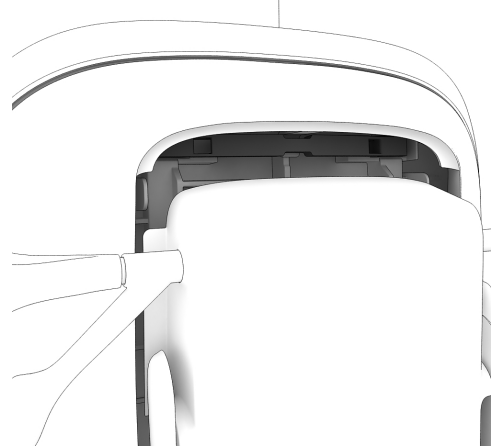
14. Repeat 11 to 13 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.



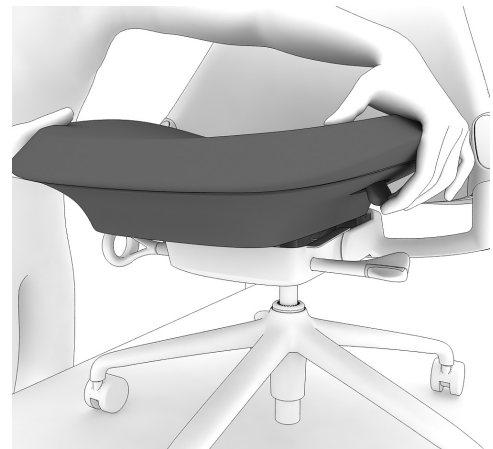
15. Release the seat lock lever, place the seat all the way to back and slide forward.



16. Lay chair on back.



17. Place the seat lock lever and press down to fit into position.



18. Release the seat lock, move seat to the backward to fit the seat into position.



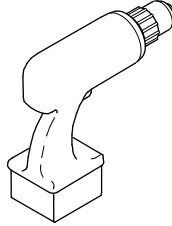
Tools Required:



T-20 Torx Driver



Needle Nose Plier

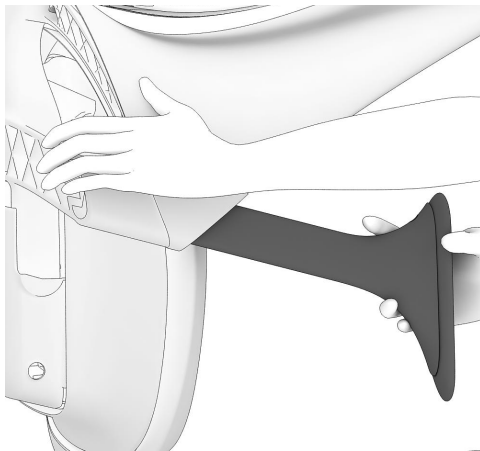


Power Driver

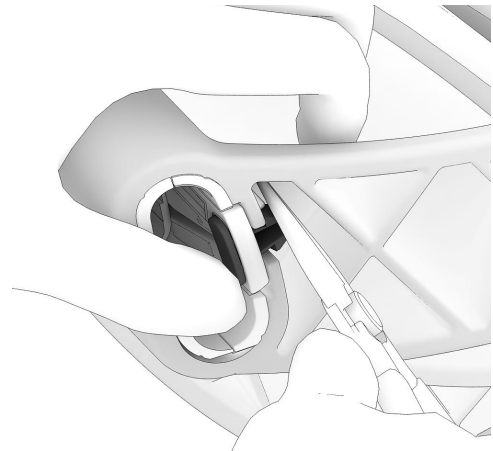


T-40 Torx
T-25 Torx
T-20 Torx

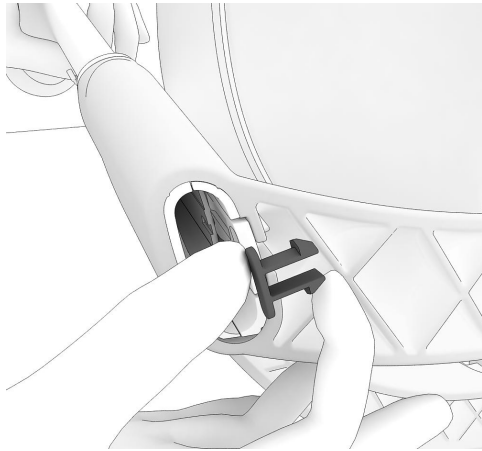
Steps:



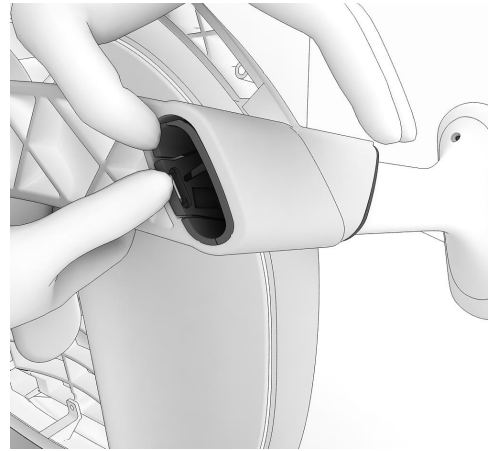
1. Pull arm to the highest position.



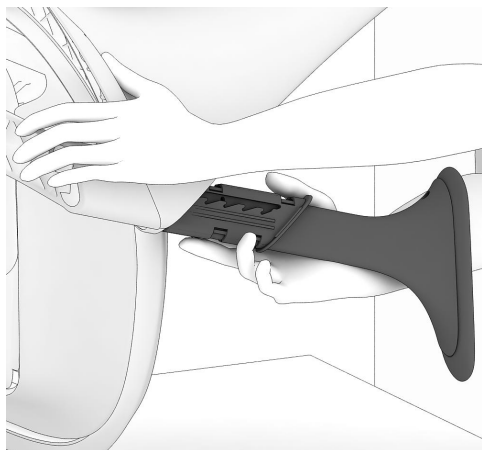
2. Using nose plier depress the retention clip.



3. Pull off the retention clip.

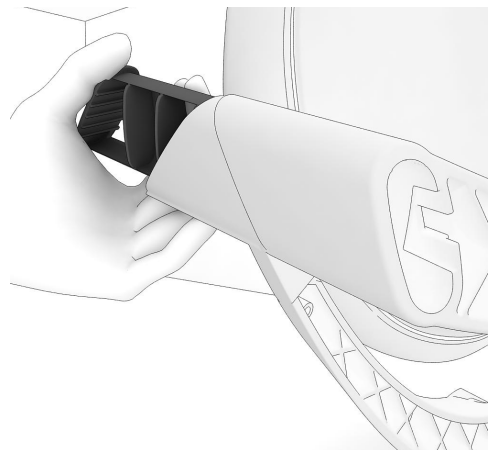


4. Depress the lock outward and pull arm out.

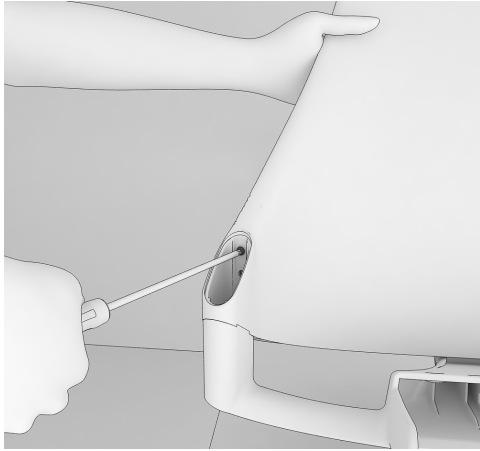


5. Slide off the arm.

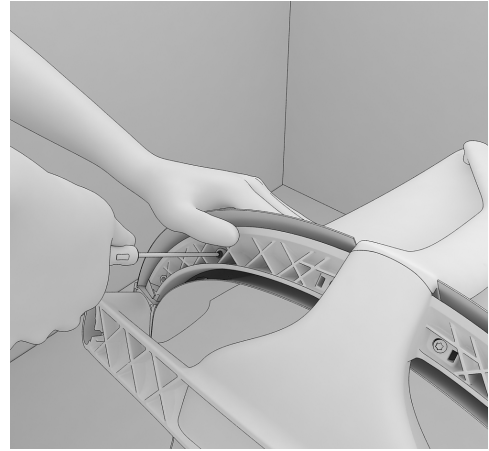
6. Repeat 1 to 5 steps to remove other side arm.



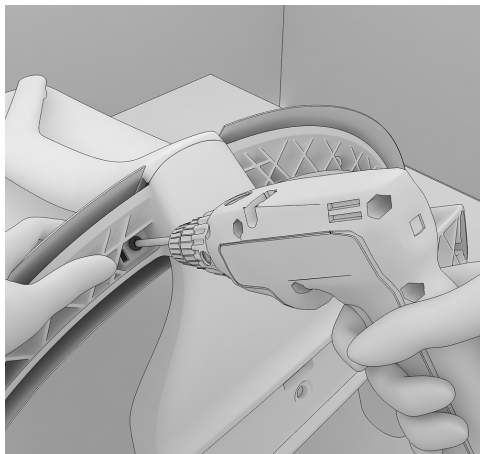
Note: On no arm chairs, depress the lock outward as in step 4 and remove arm plug.



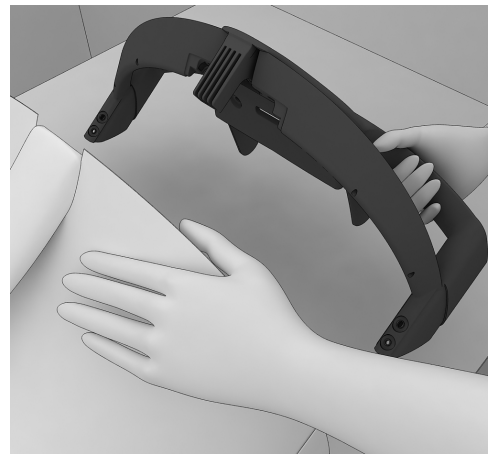
7. Using a T-25 torx remove 1 screw from each arm pocket.



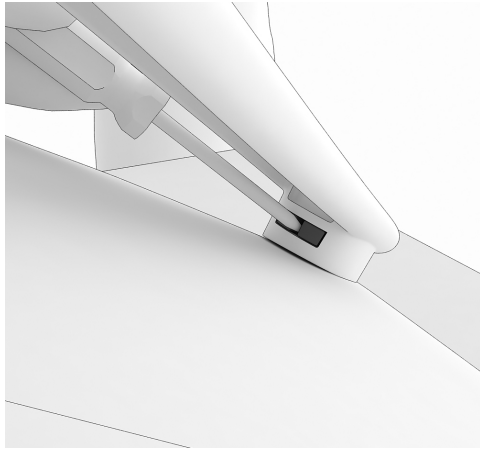
8. Using a T-20 torx remove all 4 screws from bottom of boom back.



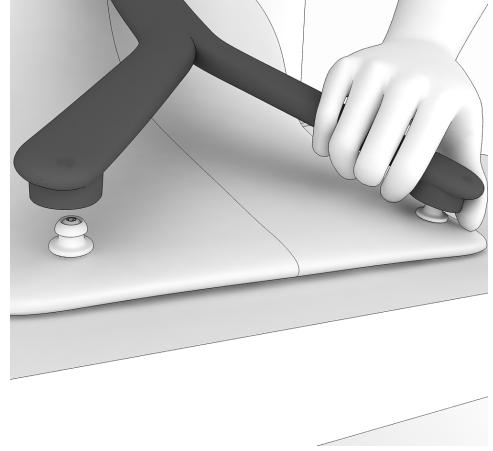
9. Using a power driver Remove 2 screws from bottom of boom back (T-40).



10. Remove back.

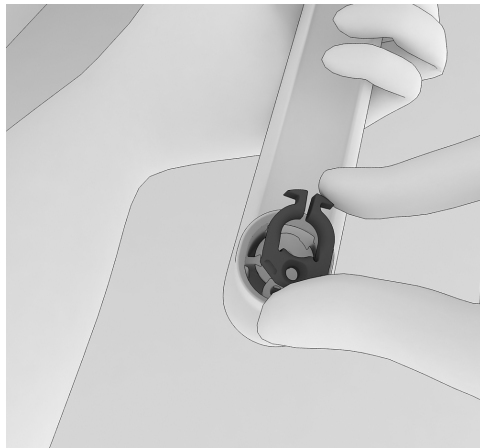


11. Insert a screw driver and rotate to expand the clip.

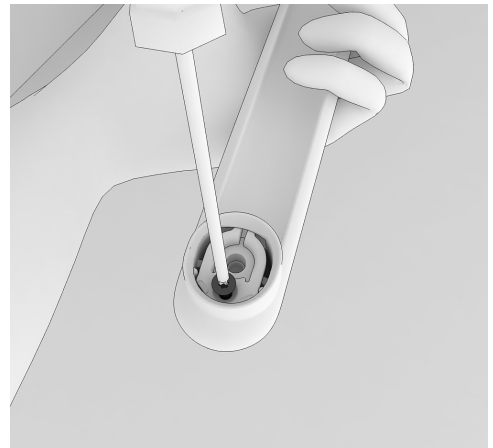


12. Pull spine off the back.

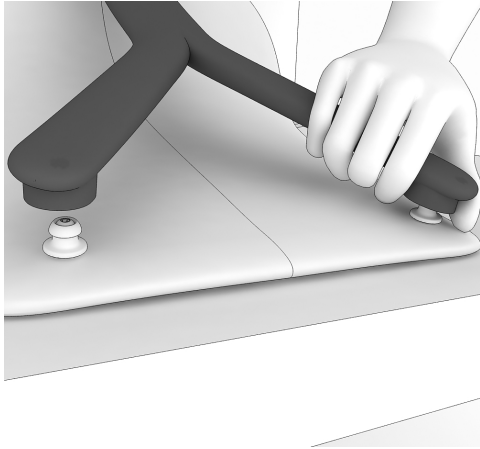
New Spine Installation:



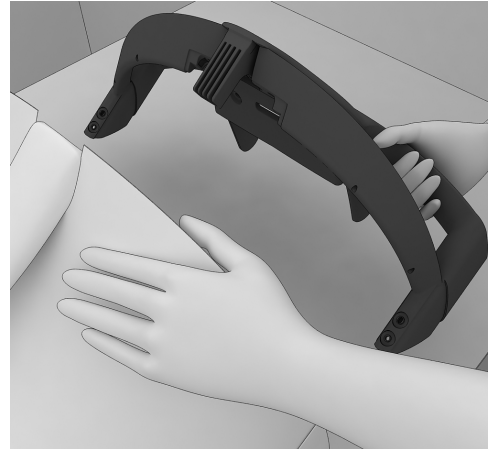
1. Transfer clips to new spine.



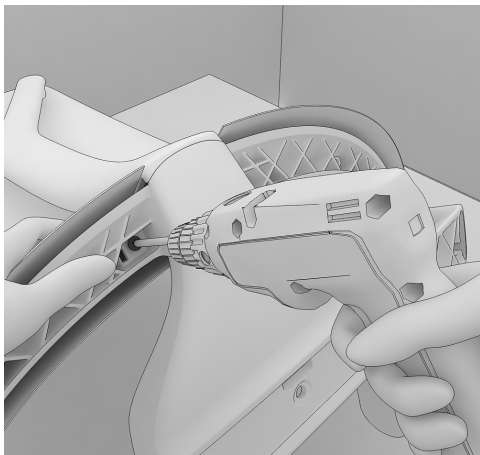
2. Use a T-15 torx tighten the screw. 17 in.lbs, 2 N.m



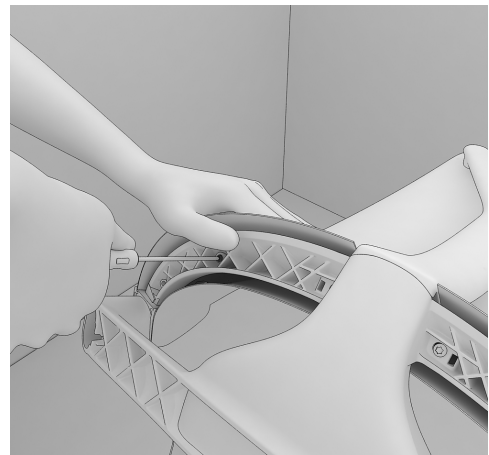
3. Place new spine and press downward to fit into position.



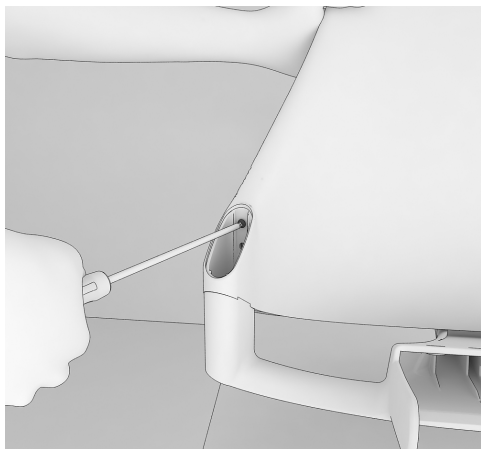
4. Place boom back into position.



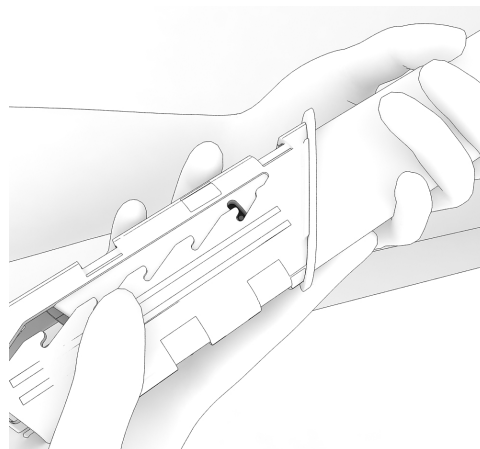
5. Using a power driver with T-40 torx tighten 2 screws in bottom of boom back.
150 in.lbs, 17 N.m



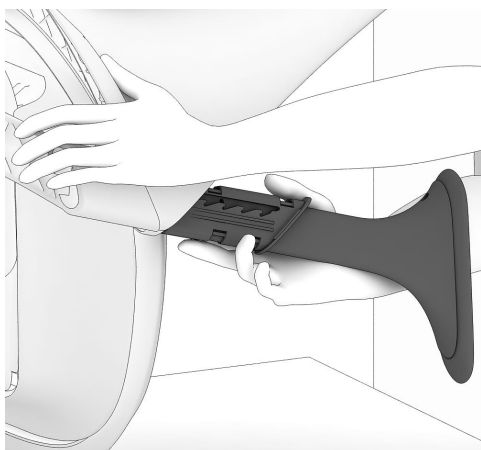
6. Using a T-20 torx tighten all 4 screws in bottom of boom back. 18 in.lbs, 2 N.m



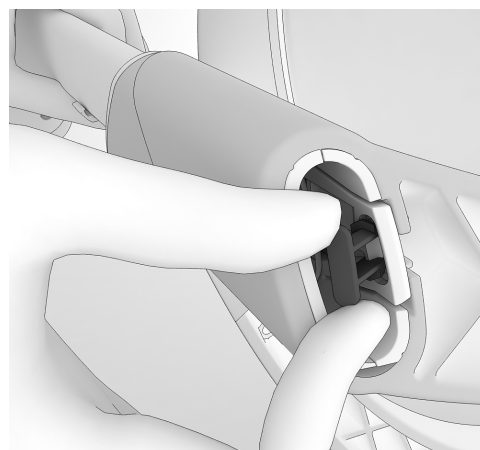
7. Using a T-25 torx install 1 screw in each arm pocket.
55 in.lbs, 6.2 N.m



8. Make sure the pin is placed in top groove.

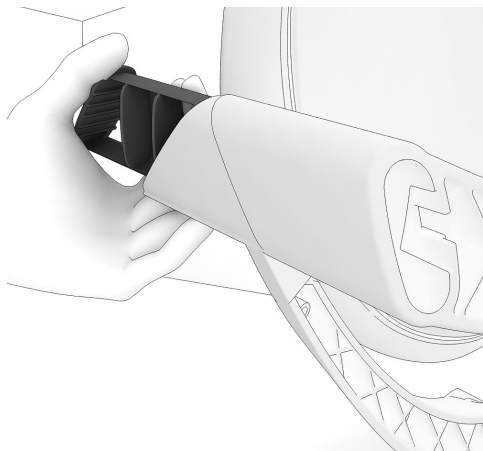


9. Install the arm.



10. Place the retention clip and press forward to fit into position.

11. Repeat 8 to 10 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.



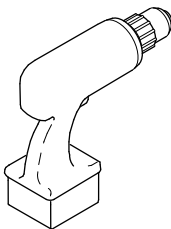
Tools Required:



T-20 Torx Driver



Needle Nose Plier

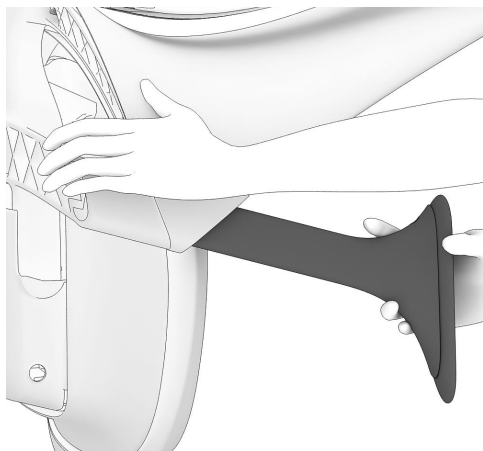


Power Driver

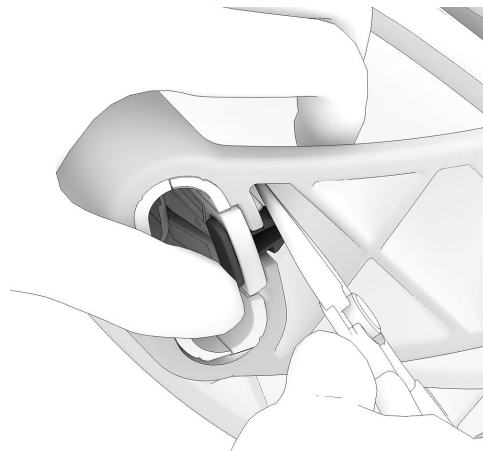


T-40 Torx
T-25 Torx
T-20 Torx

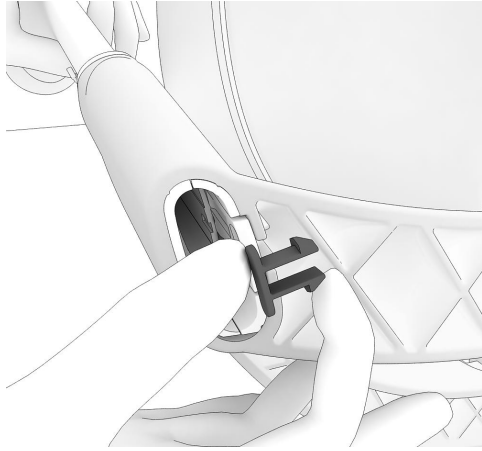
Steps:



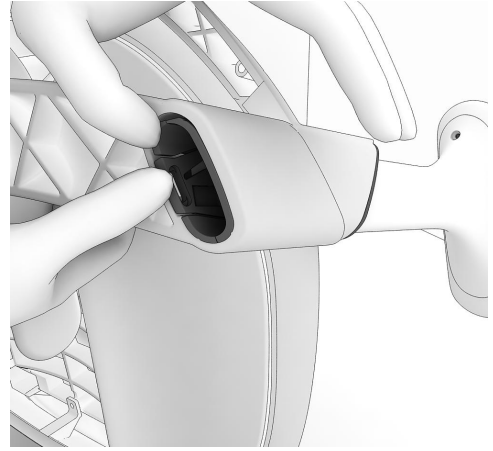
1. Pull arm to the highest position.



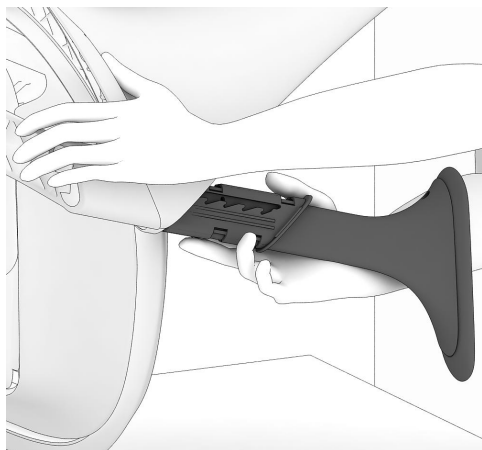
2. Using nose plier depress the retention clip.



3. Pull off the retention clip.

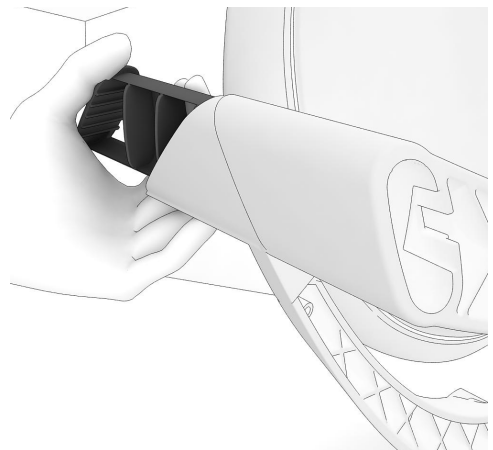


4. Depress the lock outward and pull arm out.

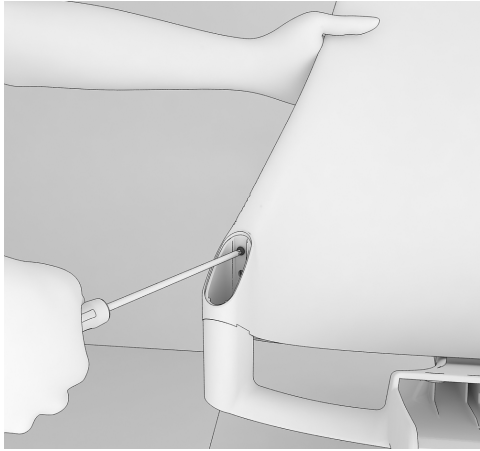


5. Slide off the arm.

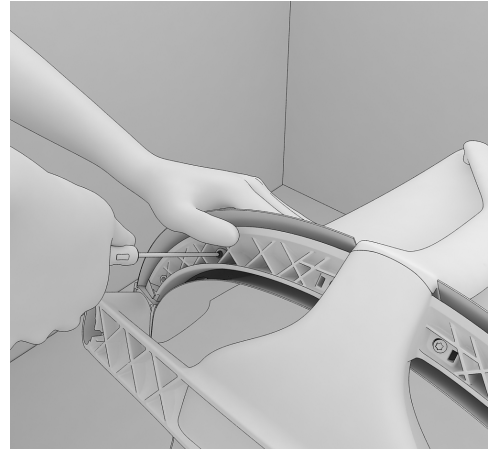
6. Repeat 1 to 5 steps to remove other side arm.



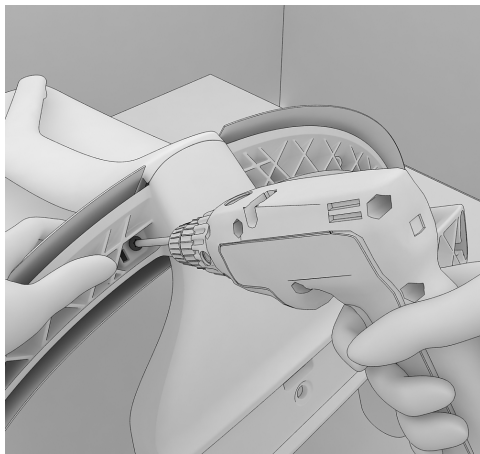
Note: On no arm chairs, depress the lock outward as in step 4 and remove arm plug.



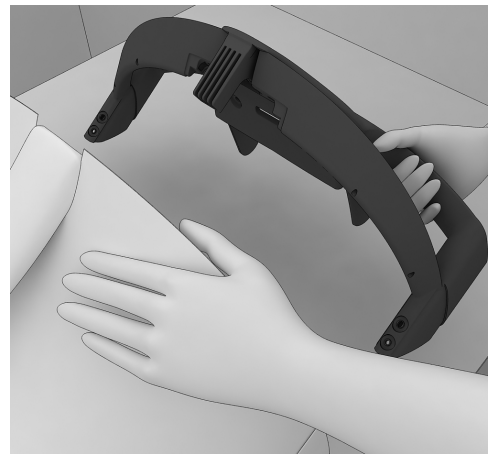
7. Using a T-25 torx remove 1 screw from each arm pocket.



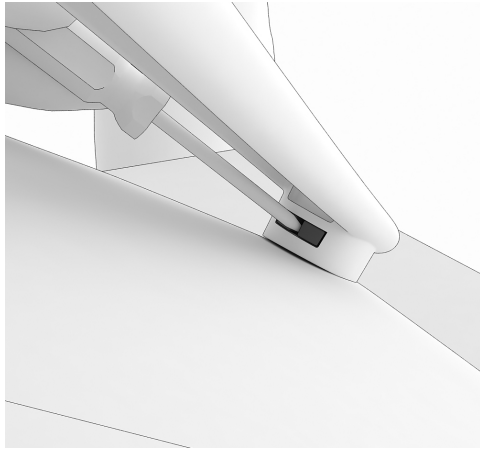
8. Using a T-20 torx remove all 4 screws from bottom of boom back.



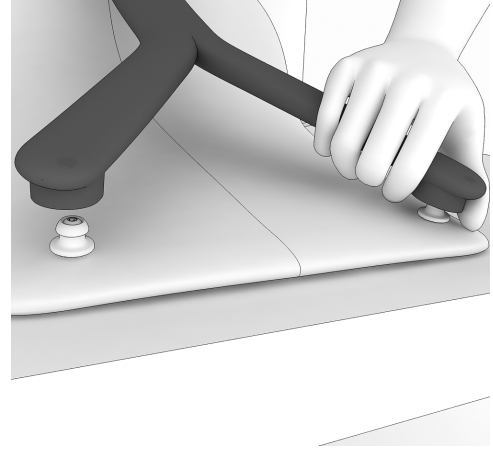
9. Using a power driver remove 2 screws from bottom of boom back (T-40).



10. Remove back.

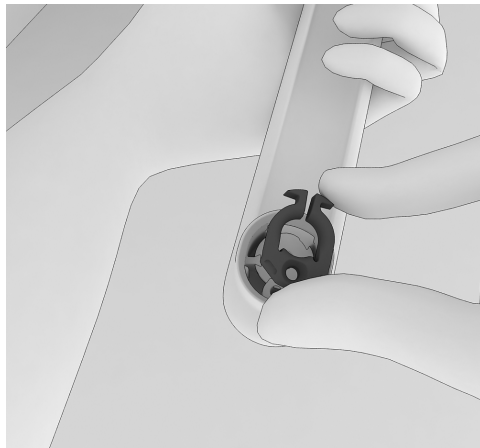


11. Insert a screw driver and rotate to expand the clip.

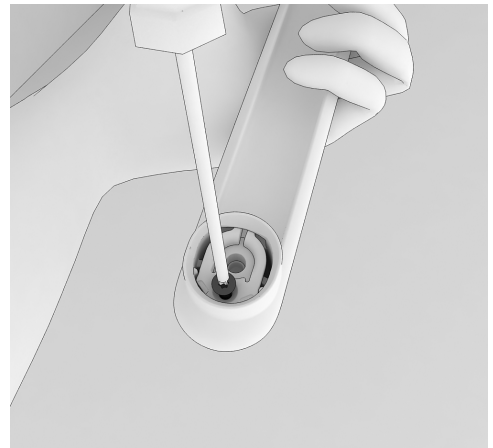


12. Pull spine off the back.

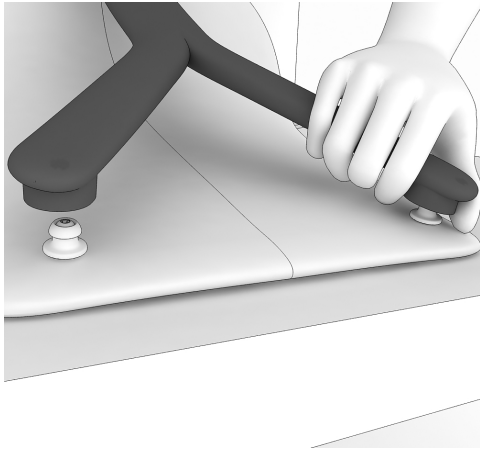
New Spine Clip Installation:



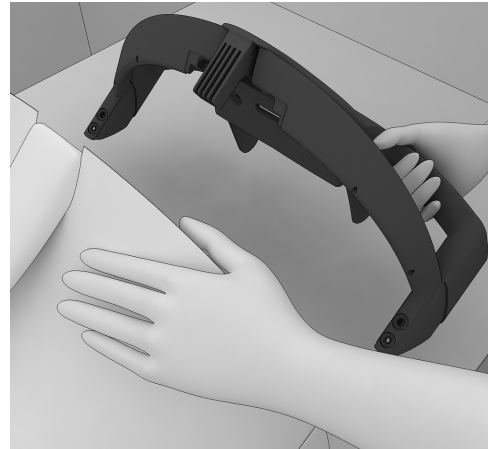
1. Replace clip.



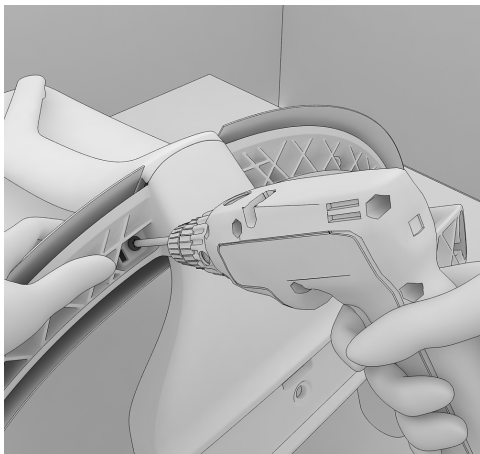
2. Use a T-15 torx tighten the screw. 17 in.lbs, 2 N.m



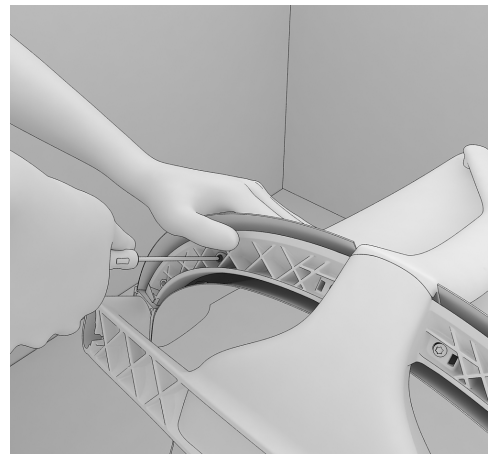
3. Place spine and press downward to fit into position.



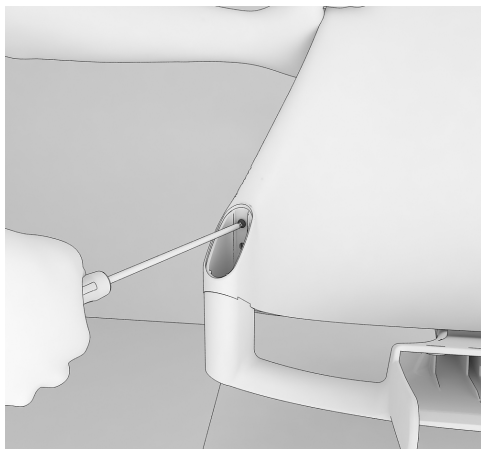
4. Place boom back into position.



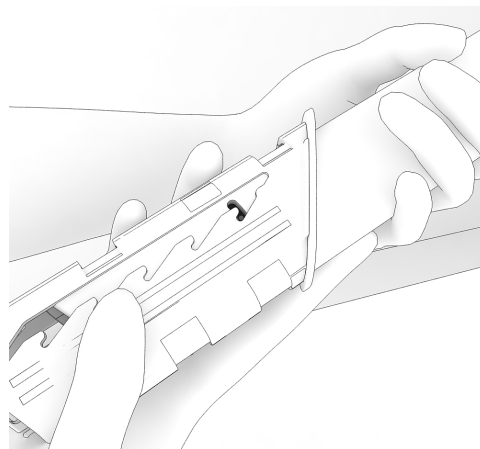
5. Using a power driver with T-40 torx tighten 2 screws in bottom of boom back.
150 in.lbs, 17 N.m



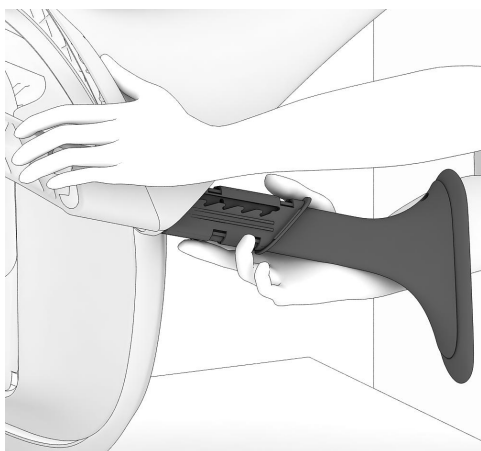
6. Using a T-20 torx tighten all 4 screws in bottom of boom back. 18 in.lbs, 2 N.m



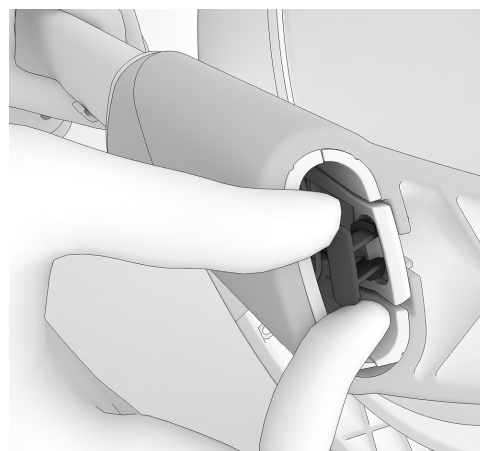
7. Using a T-25 torx install 1 screw in each arm pocket.
55 in.lbs, 6.2 N.m



8. Make sure the pin is placed in top groove.

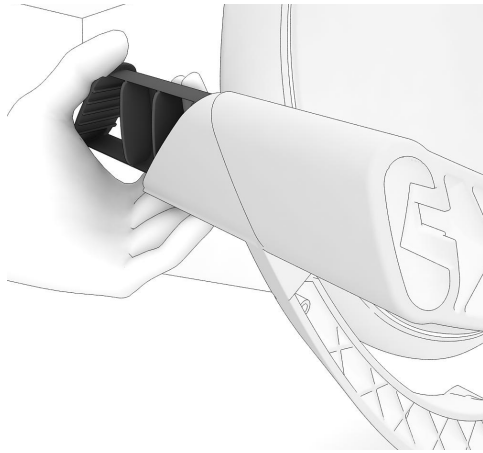


9. Install the arm.



10. Place the retention clip and press forward to fit into position.

11. Repeat 8 to 10 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.



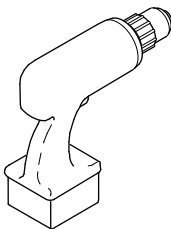
Tools Required:



T-20 Torx Driver



Needle Nose Plier

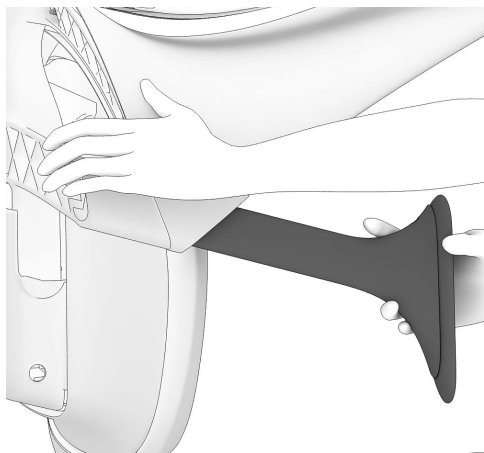


Power Driver

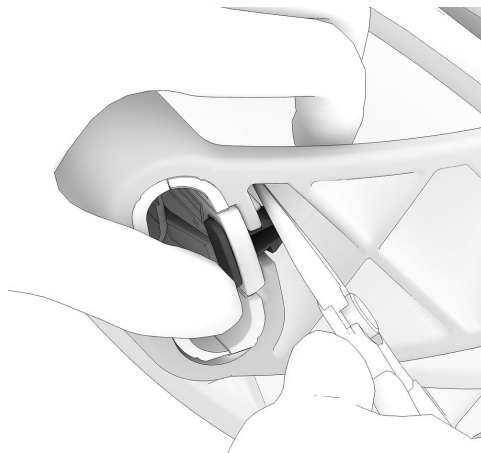


T-40 Torx
T-25 Torx
T-20 Torx

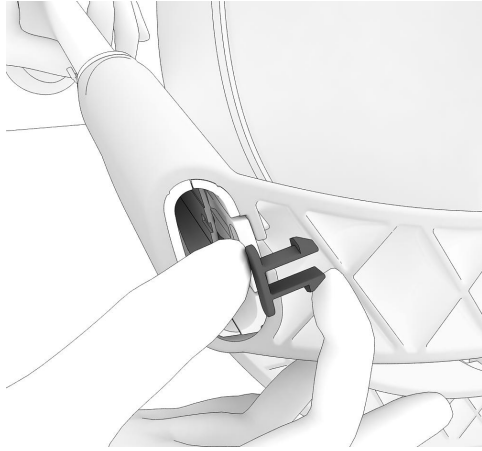
Steps:



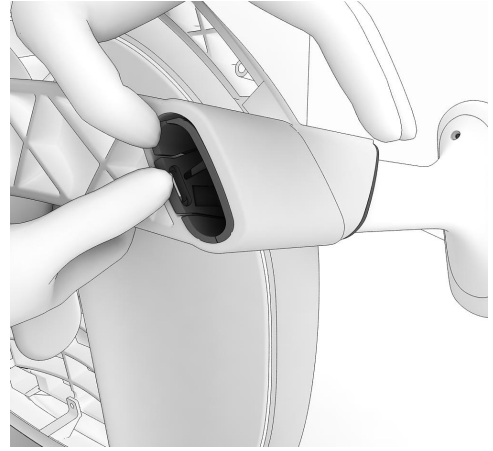
1. Pull arm to the highest position.



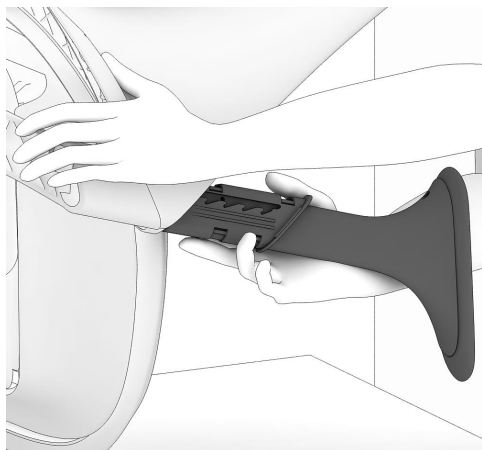
2. Using nose plier depress the retention clip.



3. Pull off the retention clip.

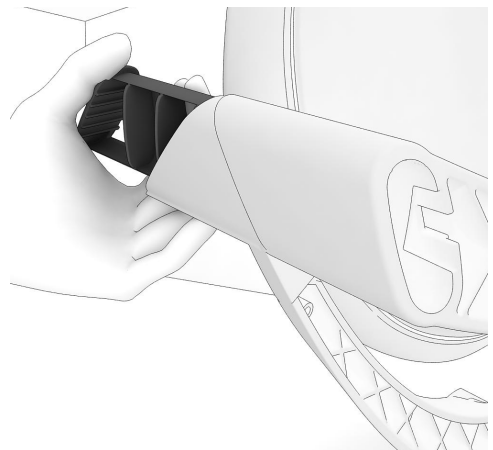


4. Depress the lock outward and pull arm out.

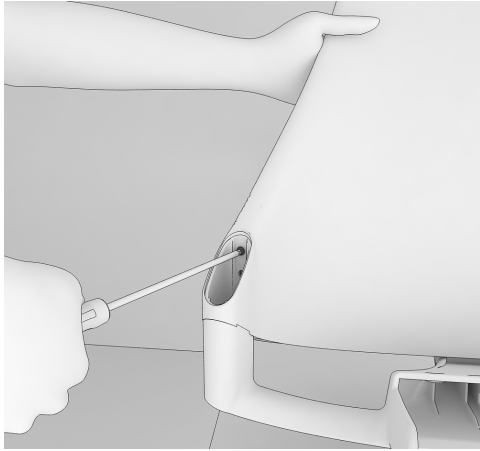


5. Slide off the arm.

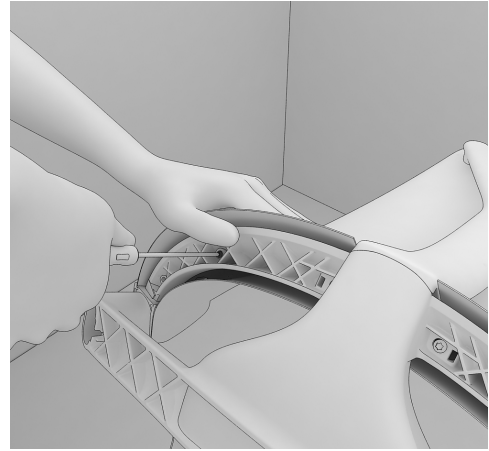
6. Repeat 1 to 5 steps to remove other side arm.



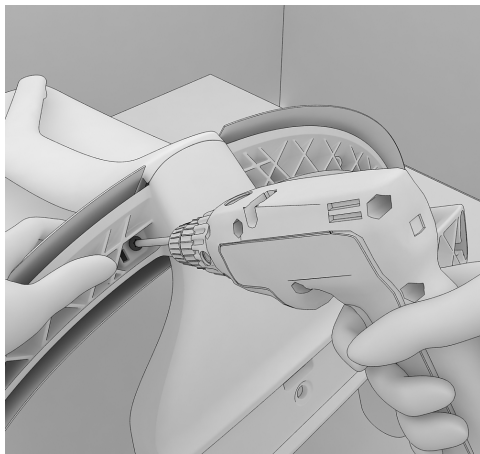
Note: On no arm chairs, depress the lock outward as in step 4 and remove arm plug.



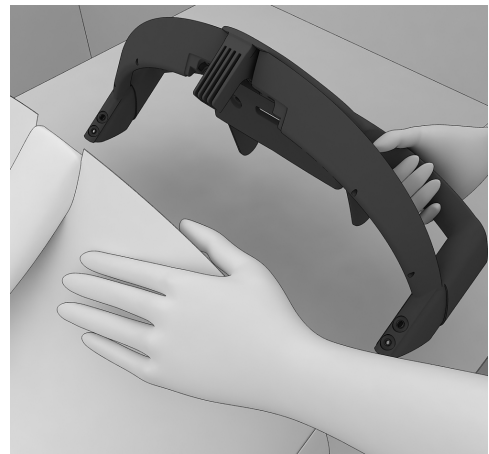
7. Using a T-25 torx remove 1 screw from each arm pocket.



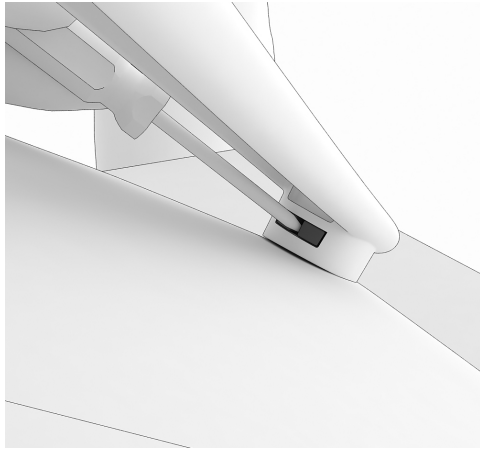
8. Using a T-20 torx remove all 4 screws from bottom of boom back.



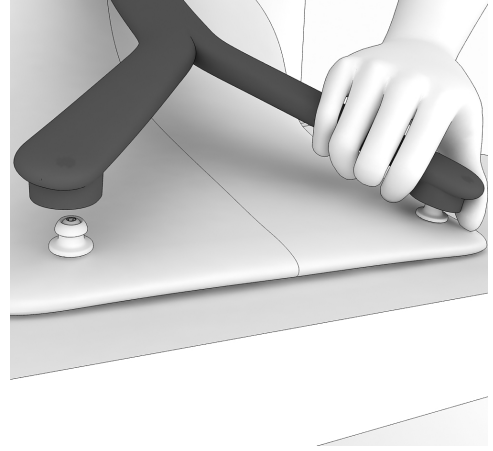
9. Using a power driver Remove 2 screws from bottom of boom back (T-40).



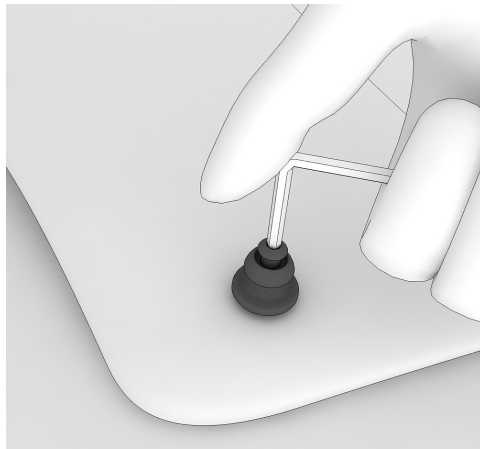
10. Remove back.



11. Insert a screw driver and rotate to expand the clip.

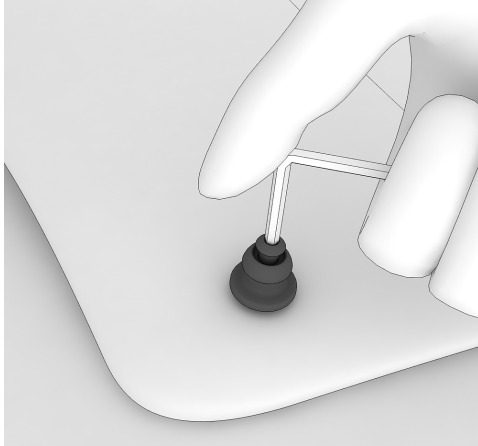


12. Pull spine off the back.

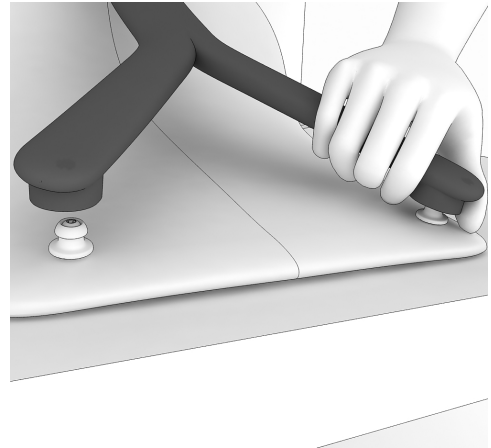


13. Use a T-20 torx wrench remove 1 screw from each pivot joint.

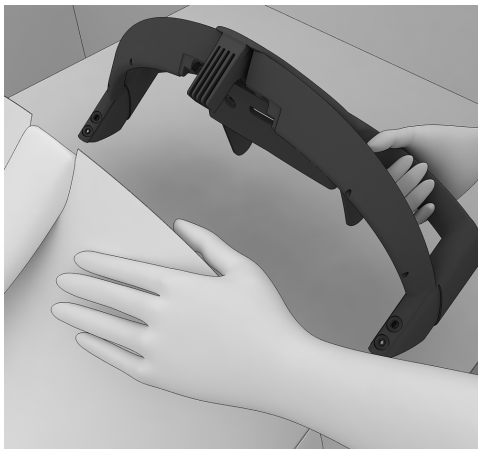
New Spine Installation:



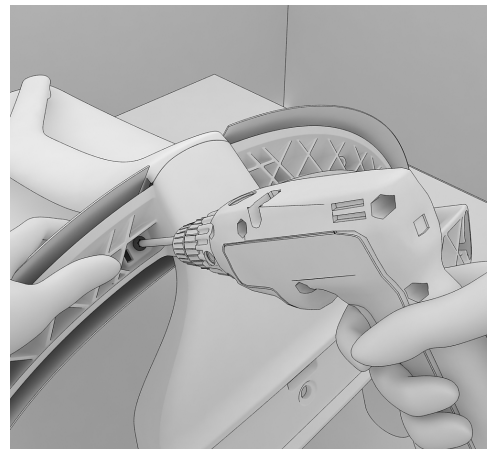
1. Assemble pivot joints onto new back. Using a T-20 torx wrench tighten the screw in each pivot joint.
17.5 in.lbs, 2 N.m



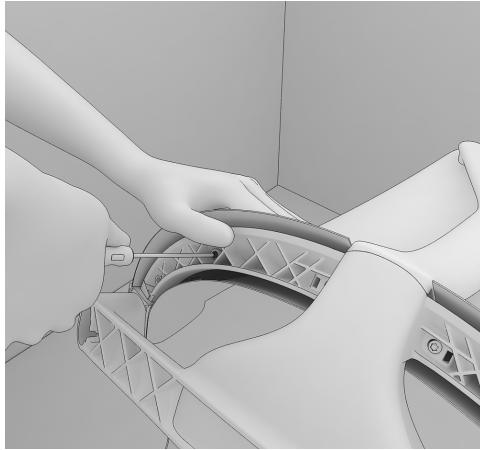
2. Place spine and press downward to fit into position.



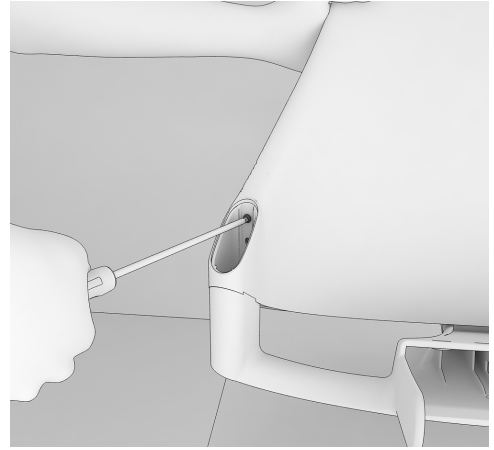
3. Place boom back into position.



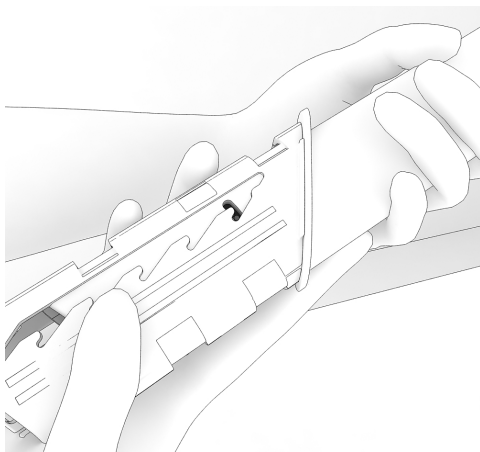
4. Using a power driver with T-40 torx tighten 2 screws in bottom of boom back.
150 in.lbs, 17 N.m



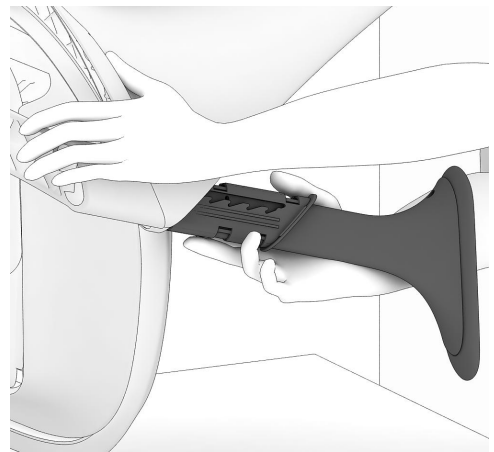
5. Using a T-20 torx tighten all 4 screws in bottom of boom back. 18 in.lbs, 2 N.m



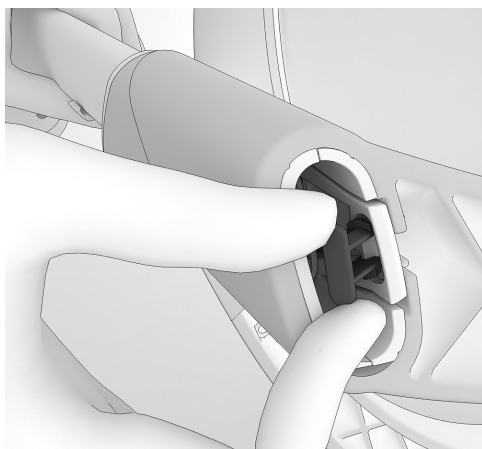
6. Using a T-25 torx install 1 screw in each arm pocket. 55 in.lbs, 6.2 N.m



7. Make sure the pin is placed in top groove.

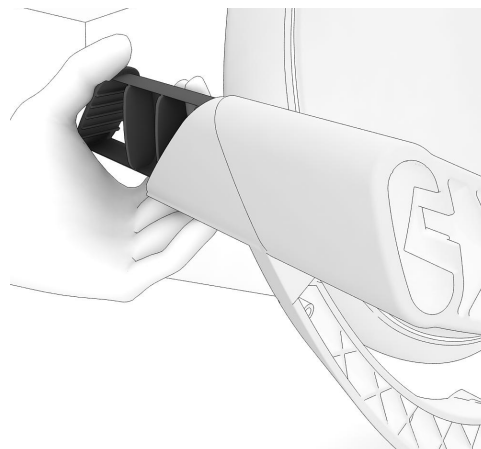


8. Install the arm.



9. Place the retention clip and press forward to fit into position.

10. Repeat 7 to 9 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.



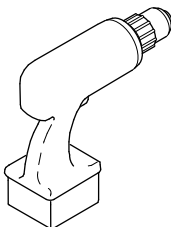
Tools Required:



T-20 Torx Driver



Needle Nose Plier

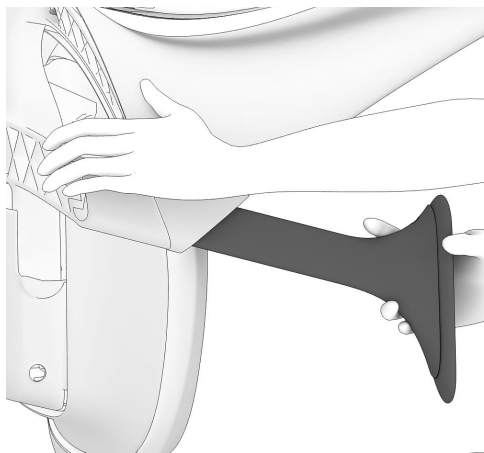


Power Driver

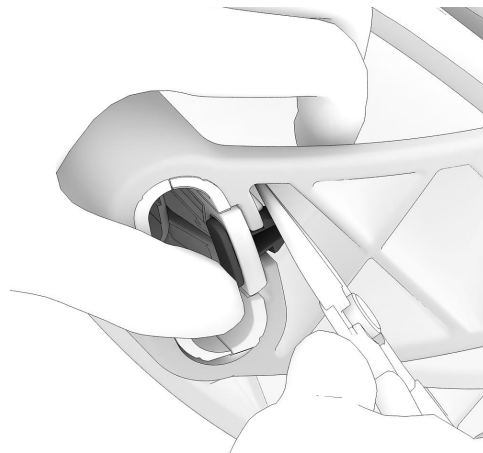


T-40 Torx
T-25 Torx
T-20 Torx

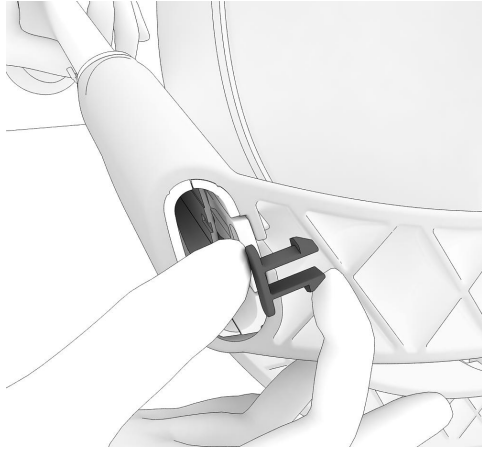
Steps:



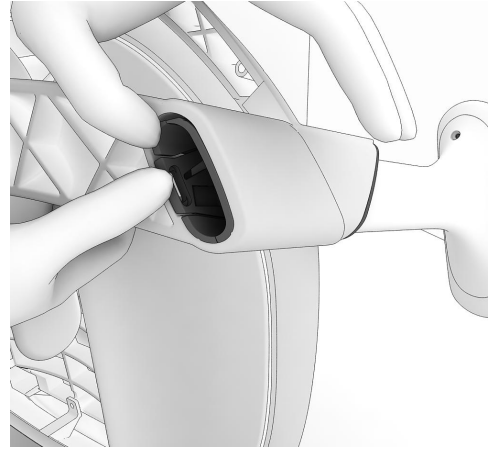
1. Pull arm to the highest position.



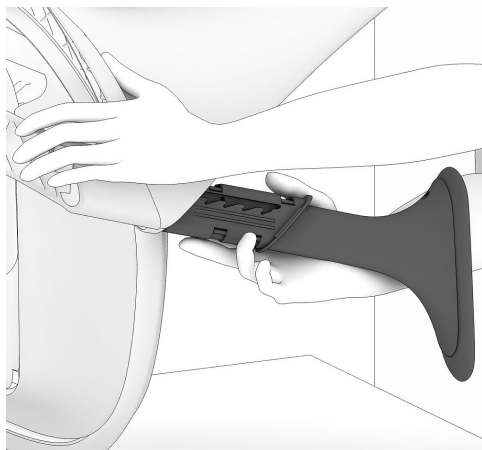
2. Using nose plier depress the retention clip.



3. Pull off the retention clip.

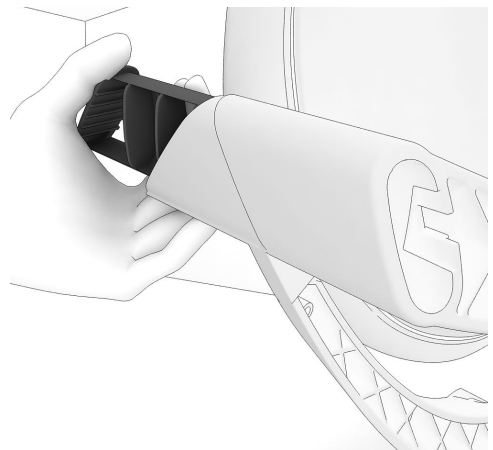


4. Depress the lock outward and pull arm out.

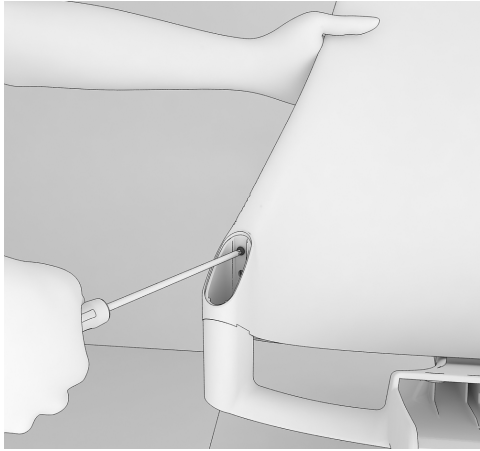


5. Slide off the arm

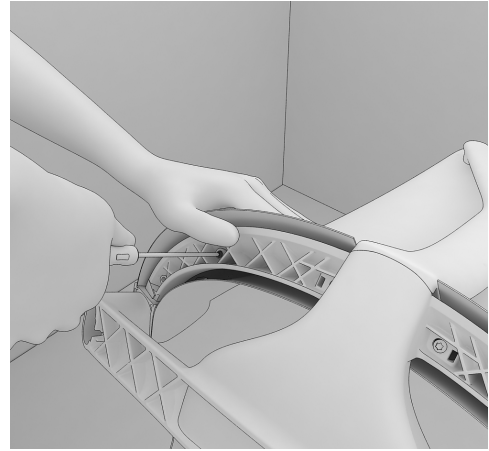
6. Repeat 1 to 5 steps to remove other side arm.



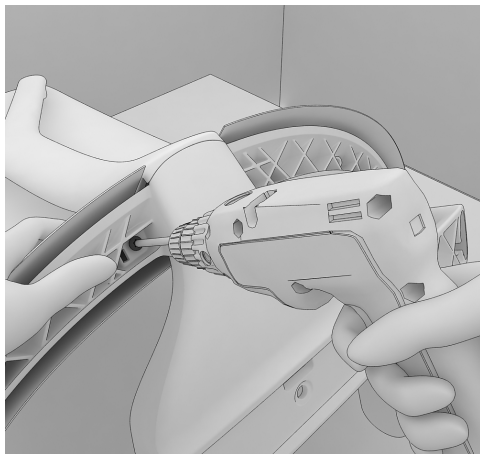
Note: On no arm chairs, depress the lock outward as in step 4 and remove arm plug.



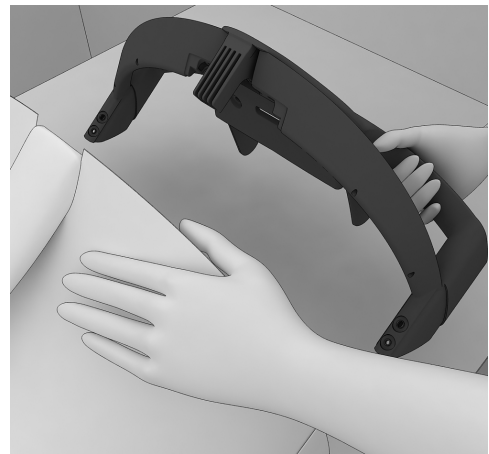
7. Using a T-25 torx remove 1 screw from each arm pocket.



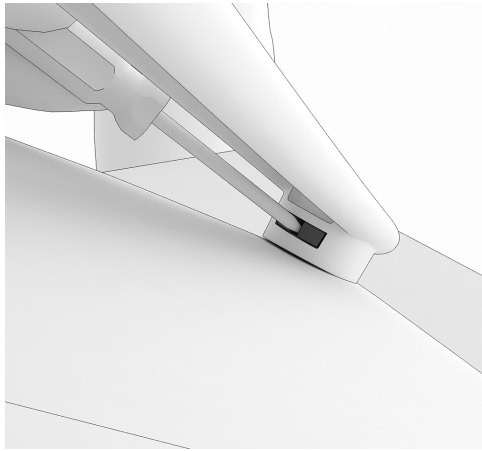
8. Using a T-20 torx remove all 4 screws from bottom of boom back.



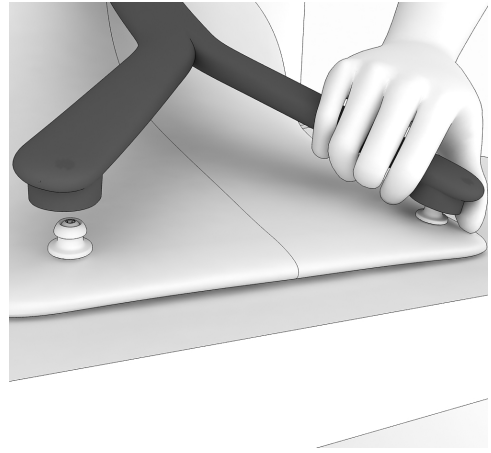
9. Using a power driver remove 2 screws from bottom of boom back (T-40).



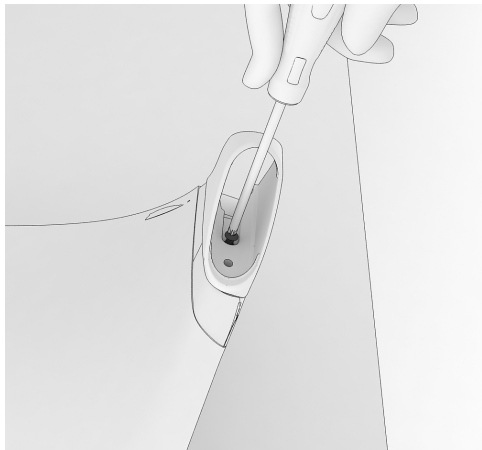
10. Remove back.



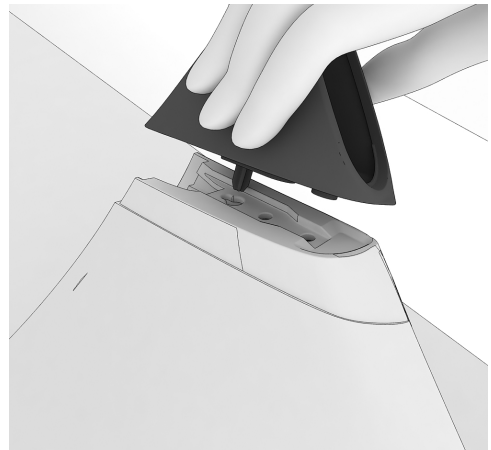
11. Insert a screw driver and rotate to expand the clip.



12. Pull spine off the back.

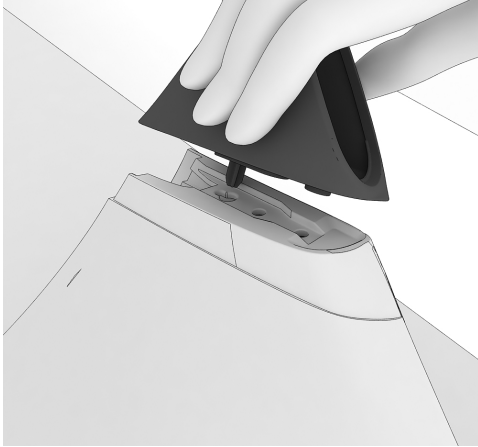


13. Using T-25 torx remove 1 screw from each sleeve.

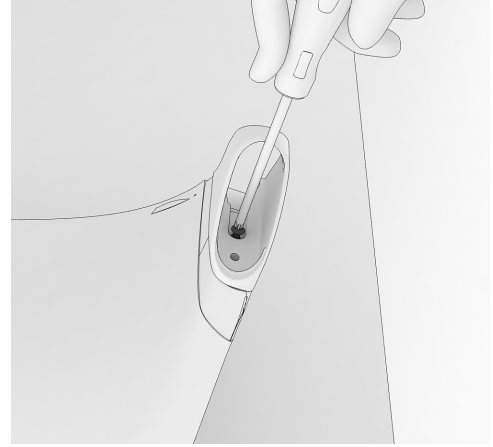


14. Pull sleeve off the back.

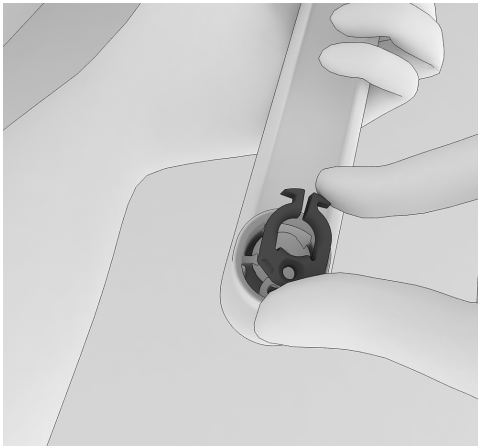
New Arm Sleeve Installation:



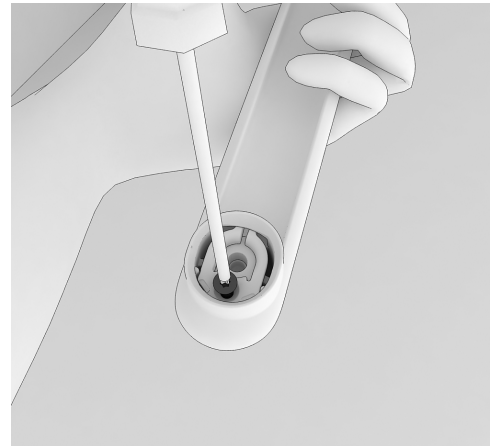
1. Place the sleeve into slot and press downward to fit into position.



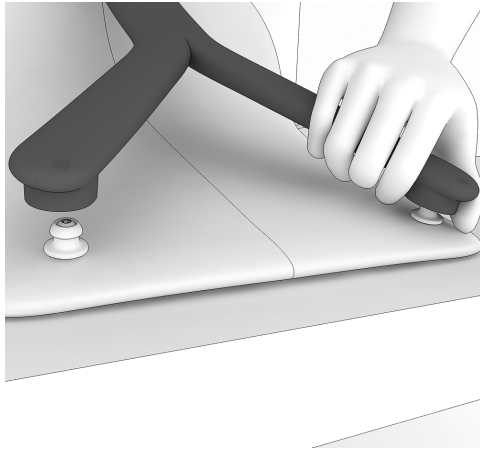
2. Using T-25 torx tighten 1 screw from each sleeve.
55 in.lbs, 6.2 N.m



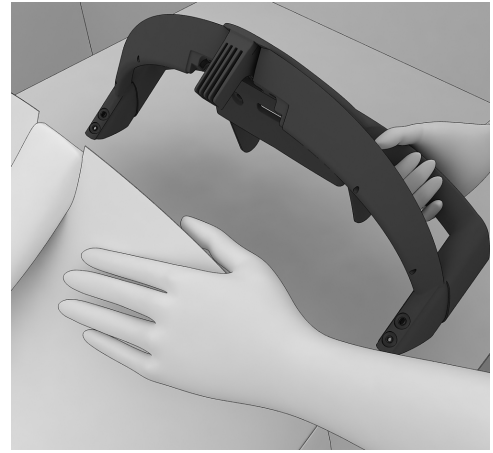
3. Replace clip.



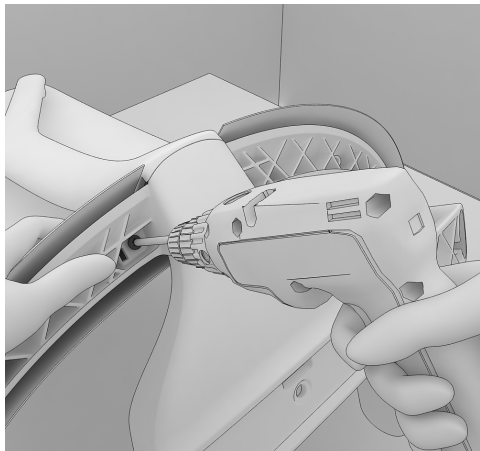
4. Use a T-15 torx tighten the screw. 17 in.lbs, 2 N.m



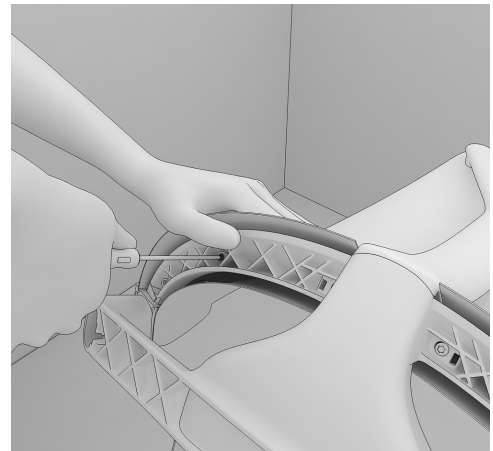
5. Place spine and press downward to fit into position.



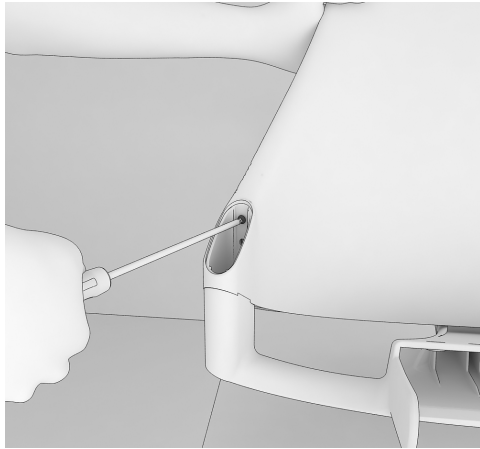
6. Place boom back into position.



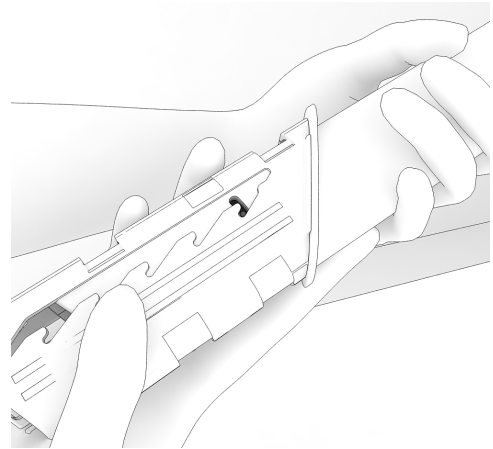
7. Using a power driver with T-40 torx tighten 2 screws in bottom of boom back.
150 in.lbs, 17 N.m



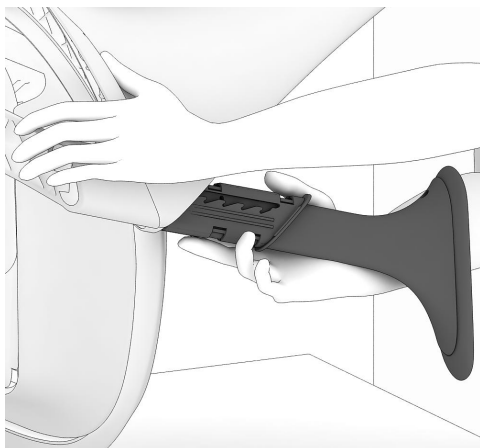
8. Using a T-20 torx tighten all 4 screws in bottom of boom back. 18 in.lbs, 2 N.m



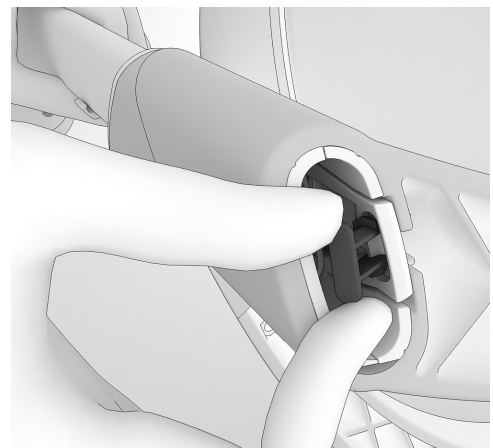
9. Using a T-25 torx install 1 screw in each arm pocket.
55 in.lbs, 6.2 N.m



10. Make sure the pin is placed in top groove.

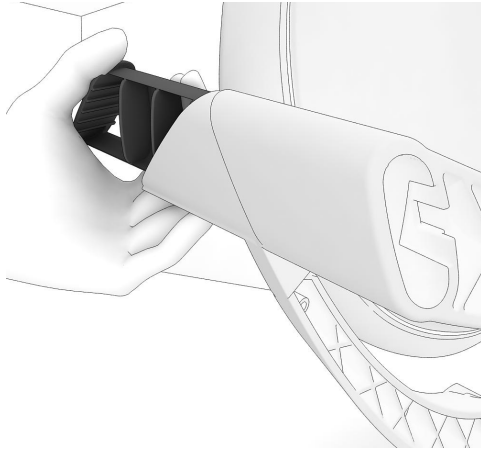


11. Install the arm.



12. Place the retention clip and press forward to fit into position.

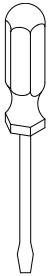
13. Repeat 11 to 13 steps to install other side arm.



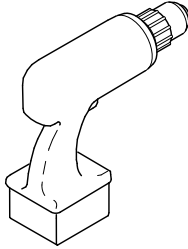
Note: If replacing no arm plug, install plug and push down until it snaps in place.



Tools Required:



Flat Screw Driver

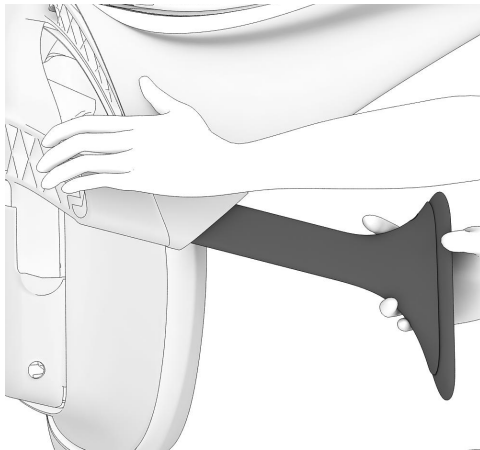


Power driver

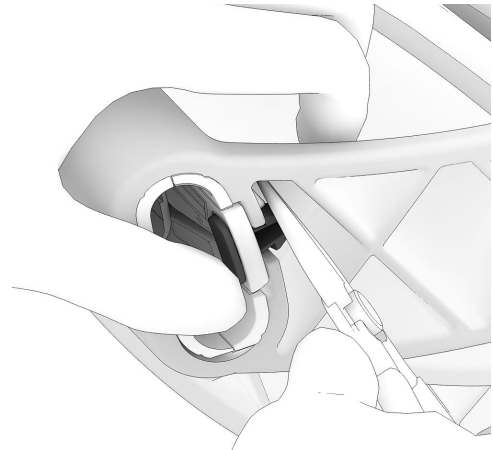


T-40 Torx Driver

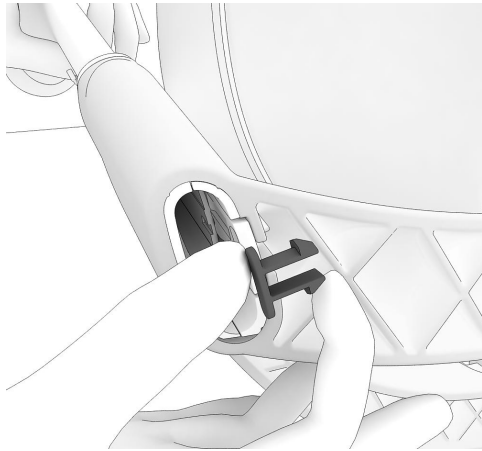
Steps:



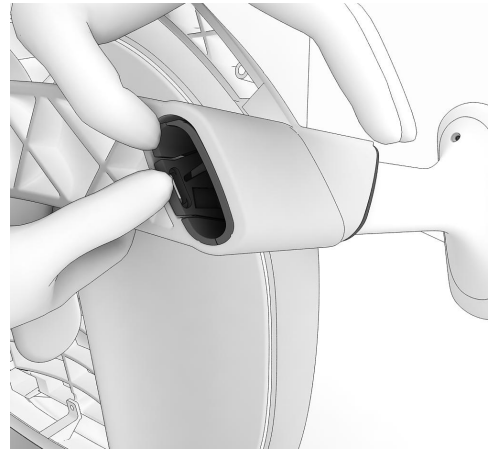
1. Pull arm to the highest position.



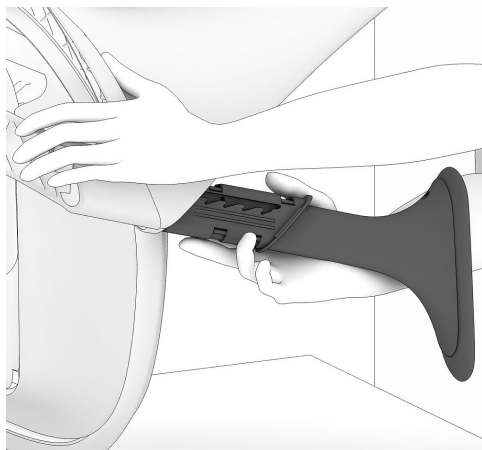
2. Using nose plier depress the retention clip.



3. Pull off the retention clip.

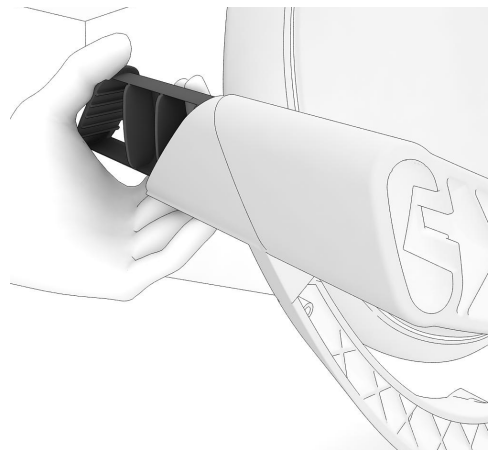


4. Depress the lock outward and pull arm out.

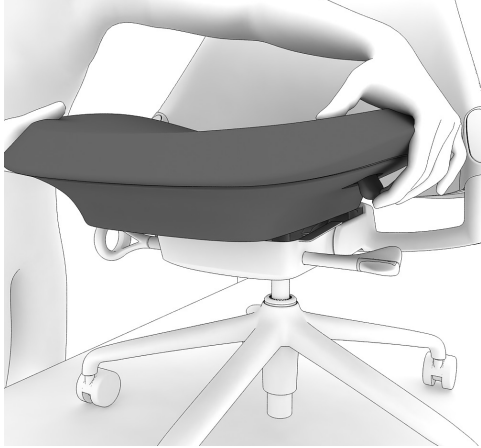


5. Slide off the arm

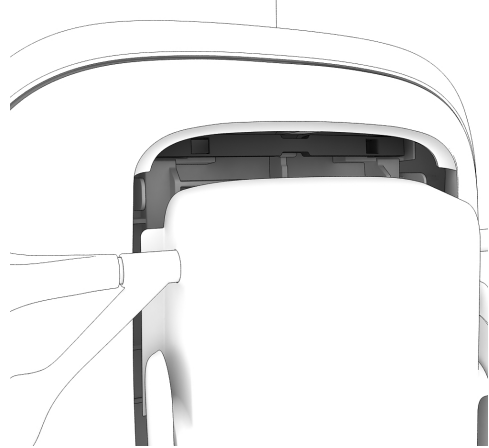
6. Repeat 1 to 5 steps to remove other side arm.



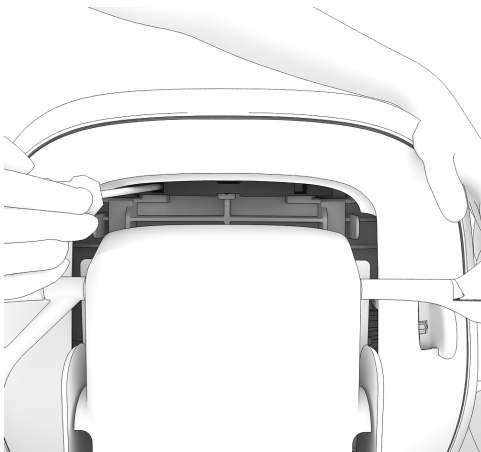
Note: On no arm chairs, depress the lock outward as in step 4 and remove arm plug.



7. Release the seat lock move seat to the forward position.



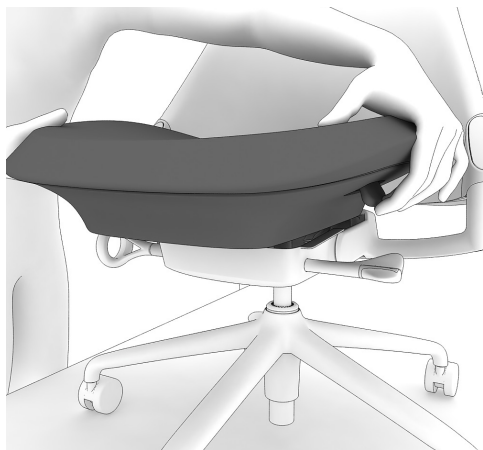
8. Lay chair on back.



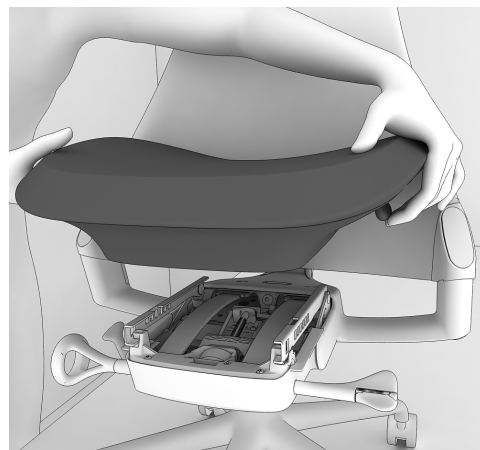
9. Using flat head screw driver pry away (both sides until seat lock bar comes out).



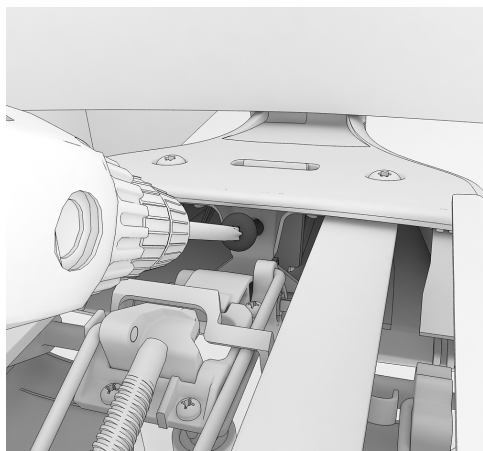
10. Remove lock bar.



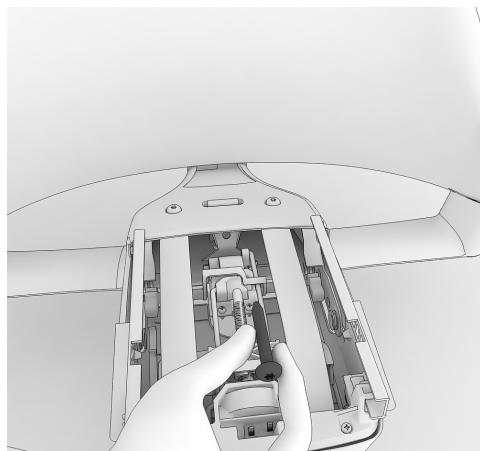
11. Release the seat lock
move seat to the backward
position.



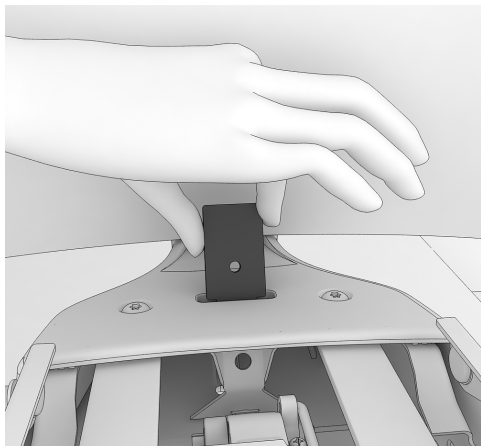
12. Lift upward to remove.



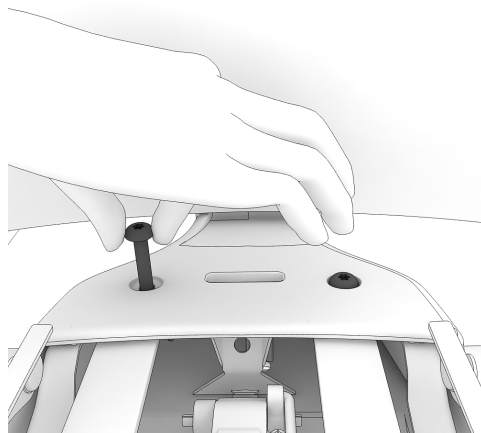
13. Using a power driver
with T-40 torx remove top
bolt.



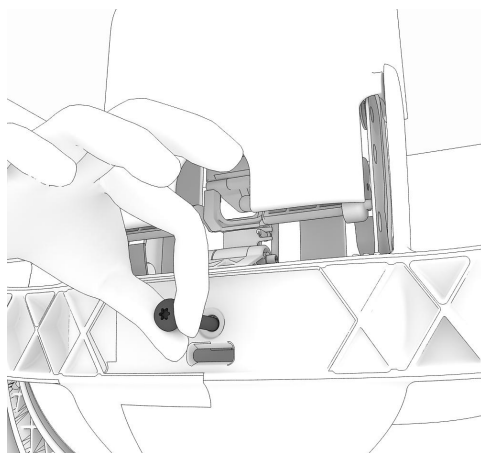
14. Remove the bolt from tilt
assembly.



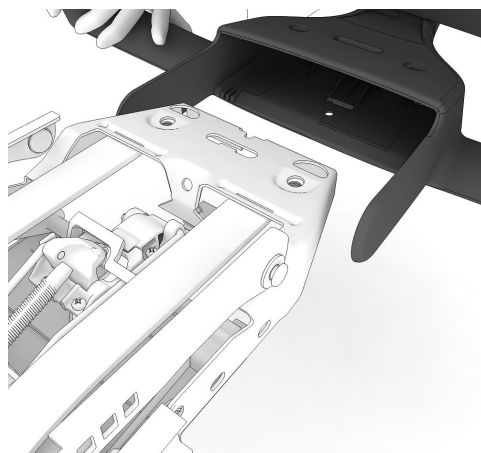
15. Remove the plate from the tilt assembly and pull of back.



16. Using T-40 torx remove 2 screws from tilt assembly.

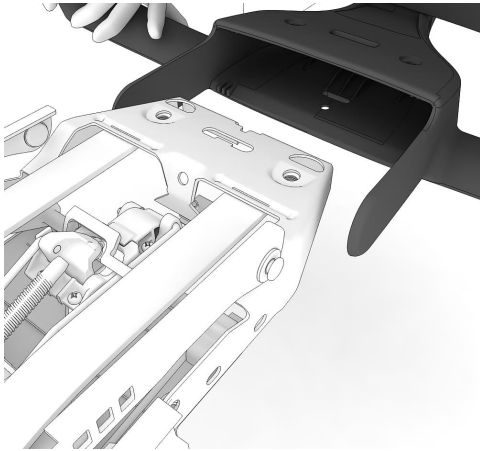


17. Remove bottom screw.

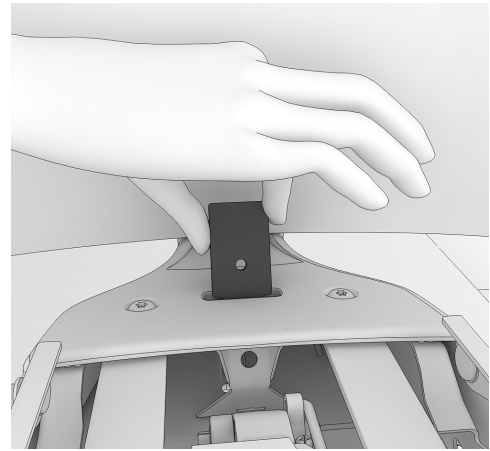


18. Slide off the back assembly.

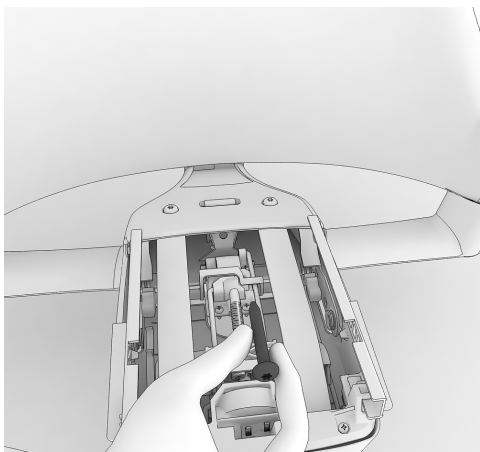
New Back Assembly Installation:



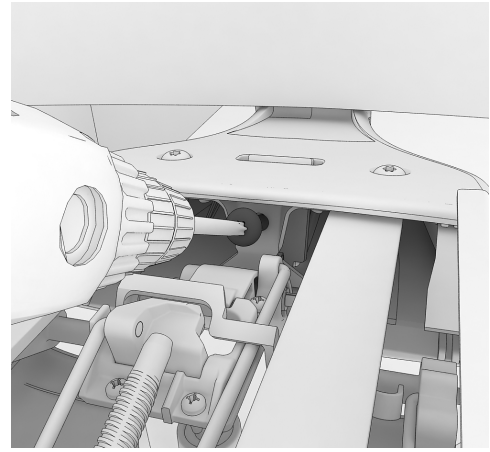
1. Slide in the back with tilt assembly.



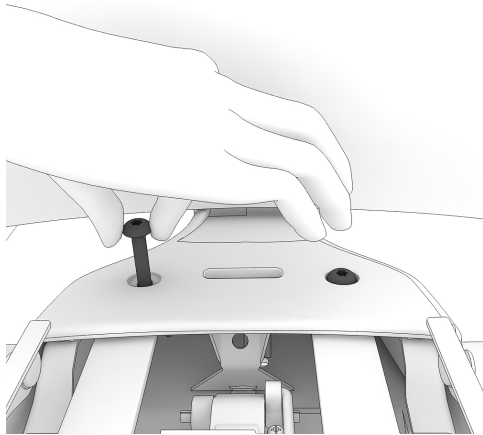
2. Install the plate with tilt assembly.



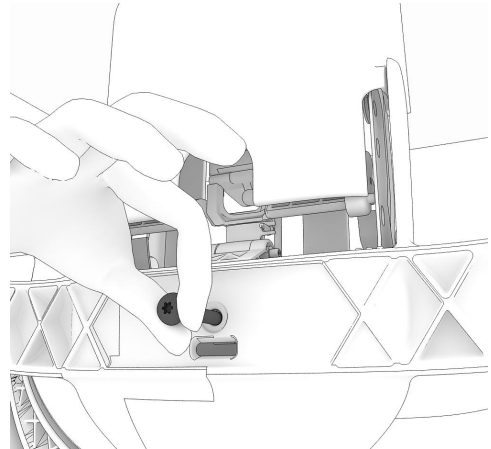
3. Place the bolt with tilt assembly.



4. Using a power driver with T-40 torx tighten the top bolt.
100 in.lbs, 11.3 N.m



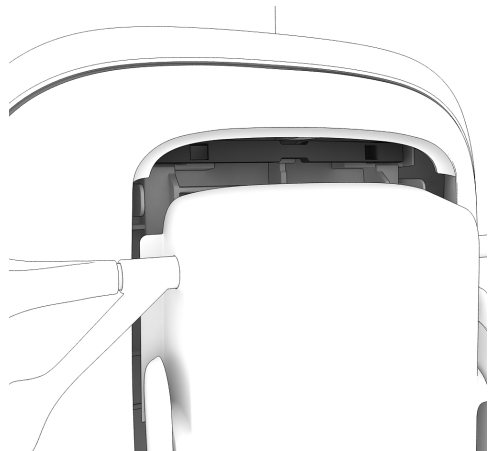
5. Install top screws to tilt assembly. T-40 torx 75 in.lbs, 8.5 N.m



6. Install bottom screw. T-40 torx 75 in.lbs, 8.5 N.m



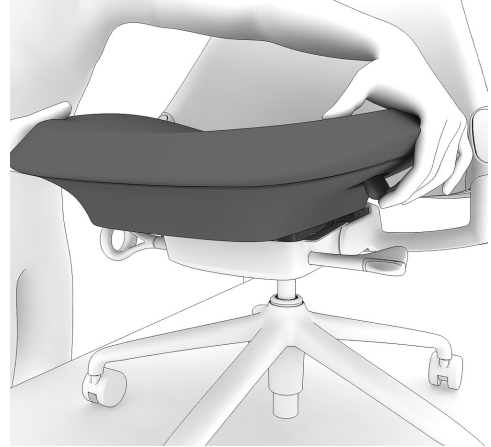
7. Release the seat lock lever, place the seat all the way to back and slide forward.



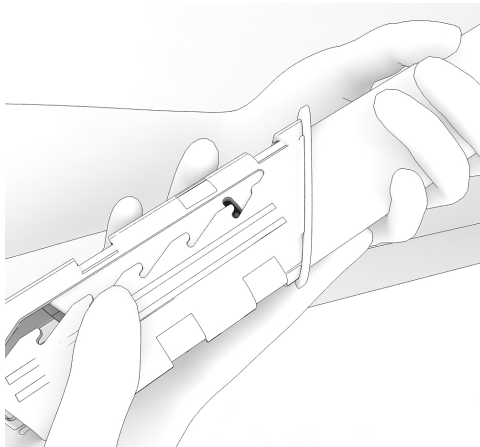
8. Lay chair on back.



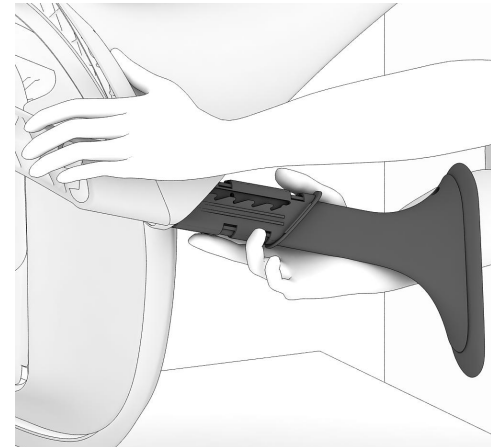
9. Place the seat lock lever and press down to fit into position.



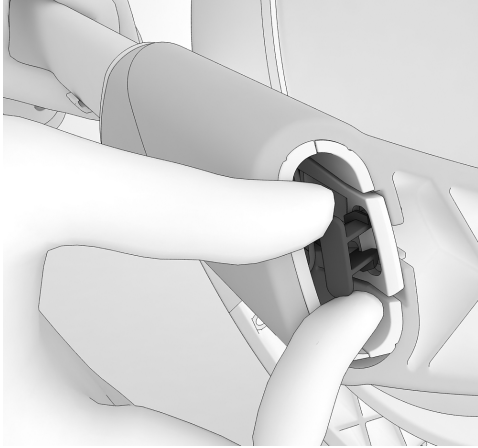
10. Release the seat lock, move seat to the backward to fit the seat into position.



11. Make sure the pin is placed in top groove.

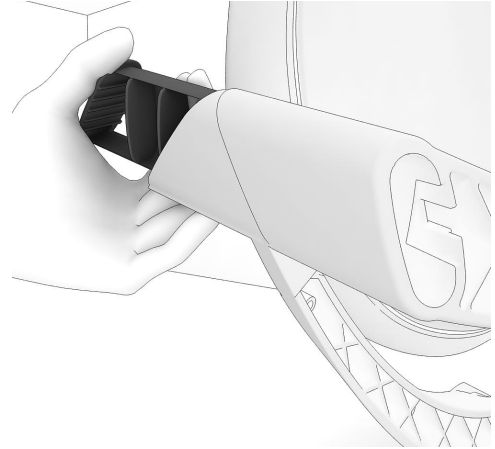


12. Install the arm.



13. Place the retention clip and press forward to fit into position.

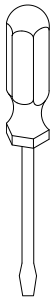
14. Repeat 11 to 13 steps to install other side arm.



Note: If replacing no arm plug, install plug and push down until it snaps in place.

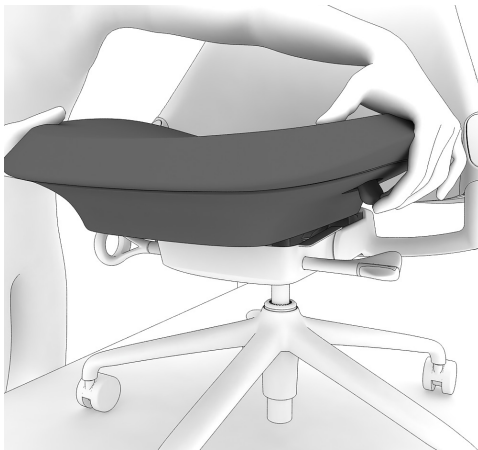


Tools Required:

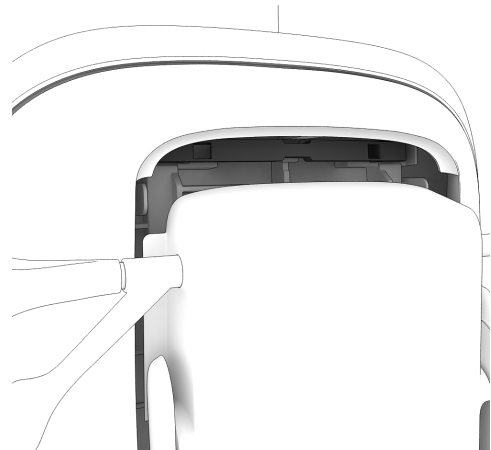


Flat Screw Driver

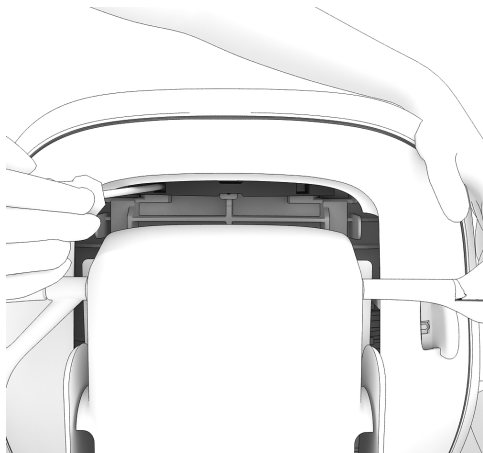
Steps:



1. Release the seat lock
move seat to the forward
position.



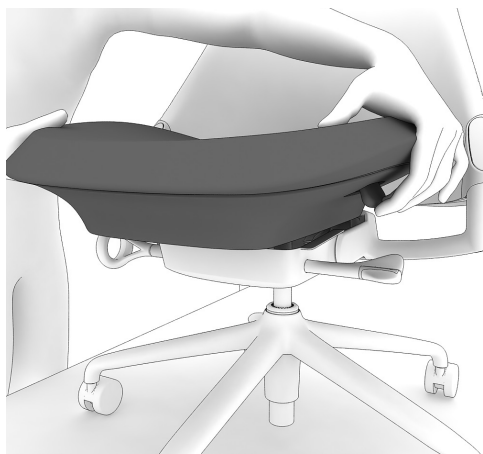
2. Lay chair on back.



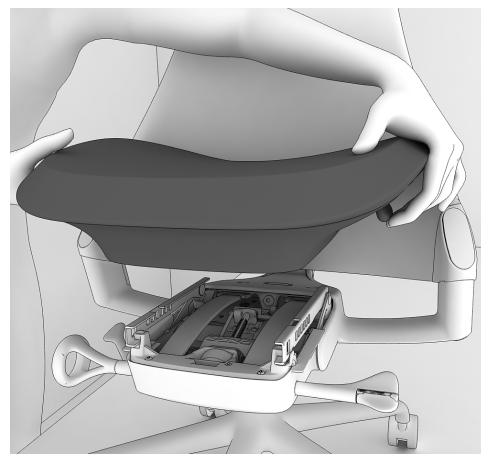
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



4. Remove lock bar.



5. Release the seat lock move seat to the backward position.

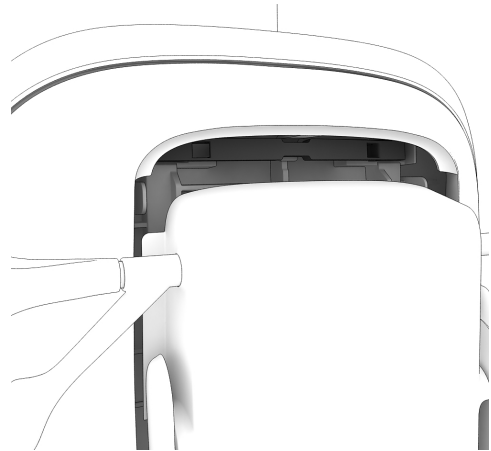


6. Lift upward to remove.

New Seat Installation:



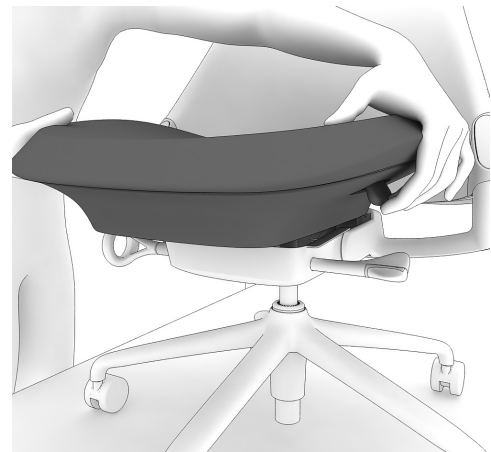
1. Release the seat lock lever, place the seat all the way to back and slide forward.



2. Lay chair on back.



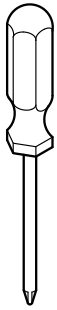
3. Place the seat lock lever and press down to fit into position.



4. Release the seat lock, move seat to the backward position to fit the seat into position.



Tools Required:



T-20 Torx Driver



Flat Screw Driver

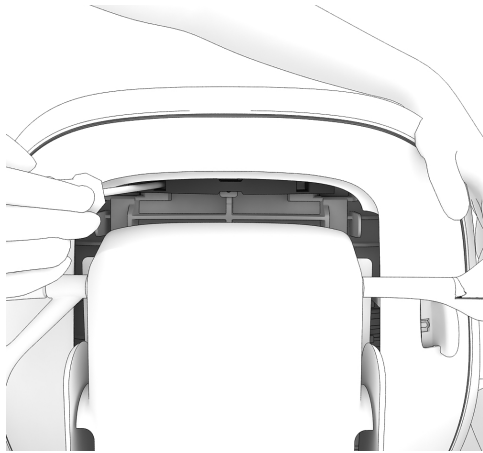
Steps:



1. Release the seat lock
move seat to the forward
position.



2. Lay chair on back.



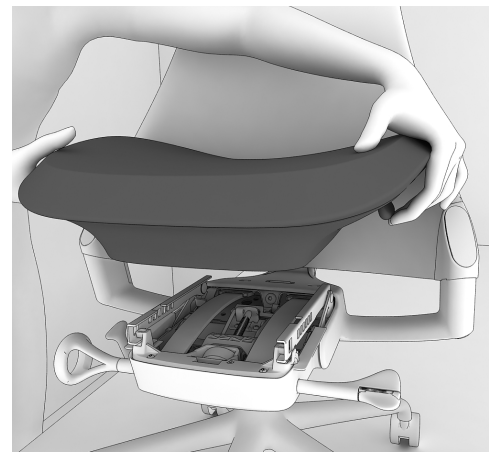
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



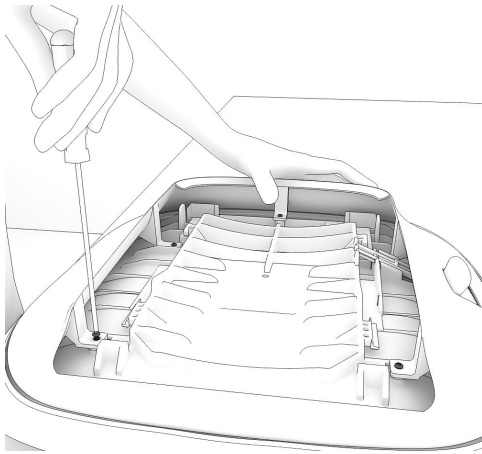
4. Remove lock bar.



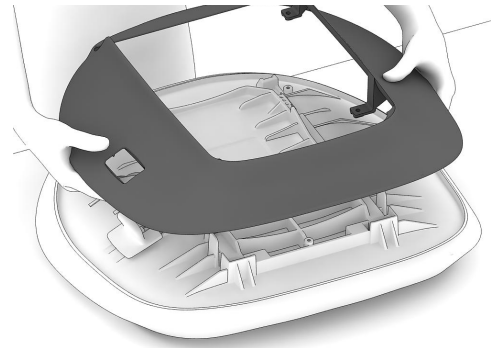
5. Release the seat lock move seat to the backward position.



6. Lift upward to remove.

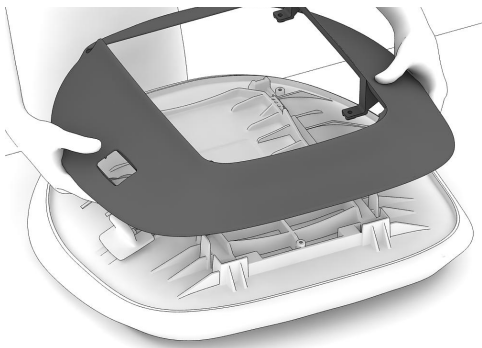


7. Remove all 4 T-20 torx screws.

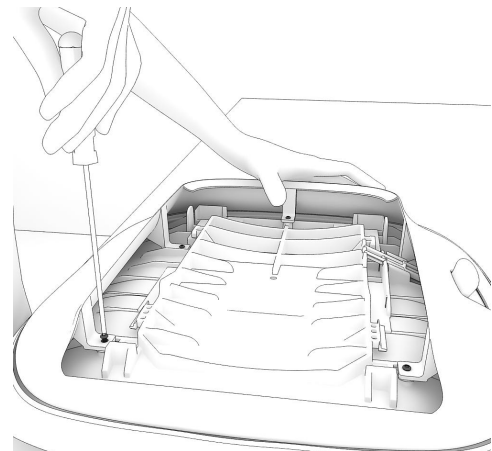


8. Remove trim. Trim is also held on by 4 clips. Carefully pull the trim loose from these clips. With screw driver pry out and remove any clips that remain lodged in the seat.

New Seat Skirt Installation:



1. Place trim. Push onto seat to engage 4 clips.



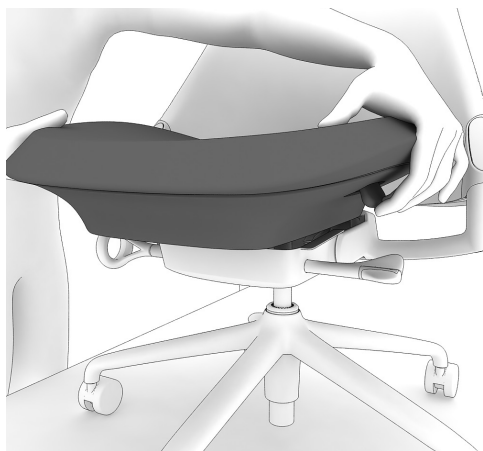
2. Using a T-20 torx tighten all the screws. 9.5 in.lbs 1 N.m

HermanMiller

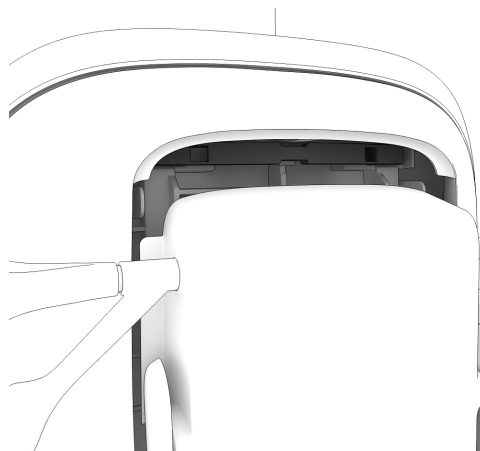
Part no. 1b6wh8 rev B.

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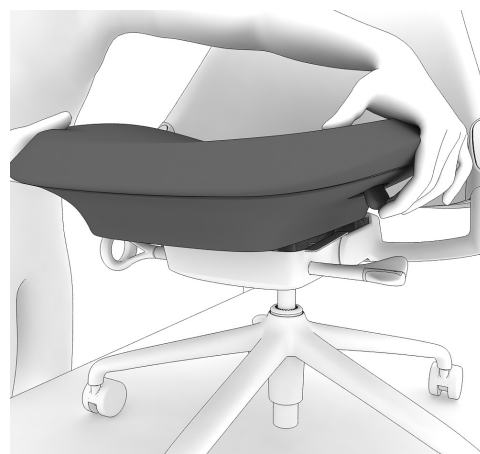
1. Release the seat lock lever, place the seat all the way to back and slide forward.



2. Lay chair on back.



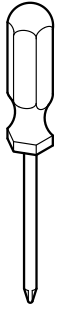
3. Place the seat lock lever and press down to fit into position.



4. Release the seat lock, move seat to the backward position to fit the seat into position.



Tools Required:



T-20 Torx Driver

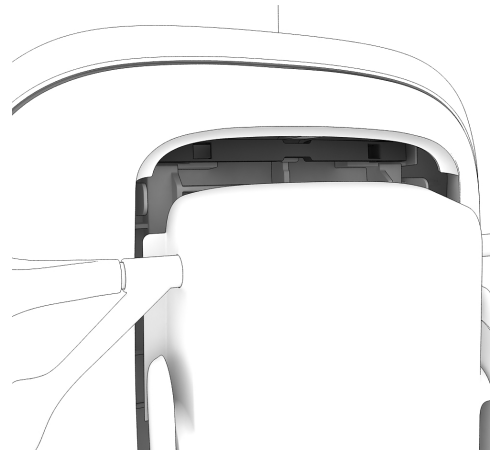


Flat Screw Driver

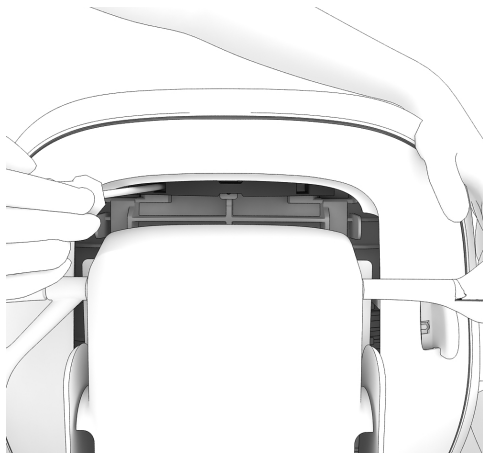
Steps:



1. Release the seat lock
move seat to the forward
position.



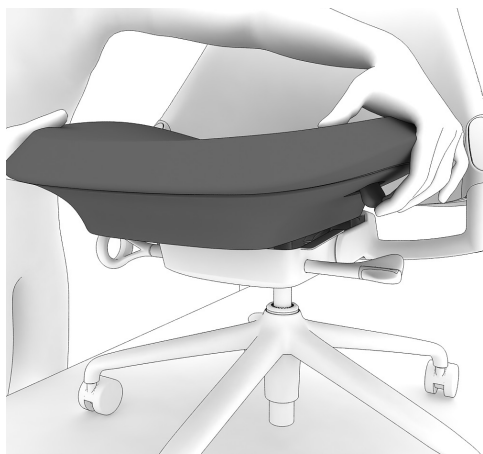
2. Lay chair on back.



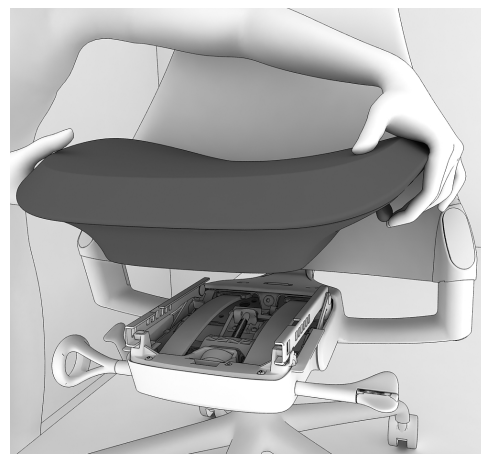
3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



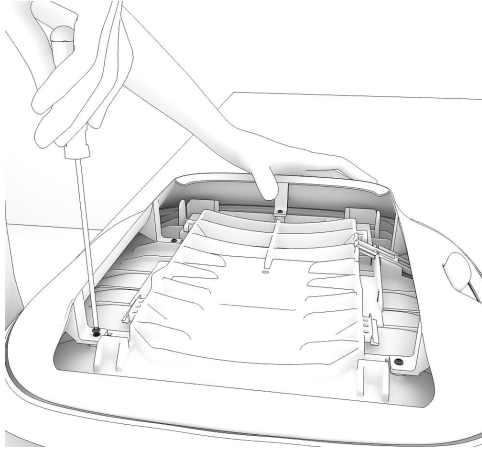
4. Remove lock bar.



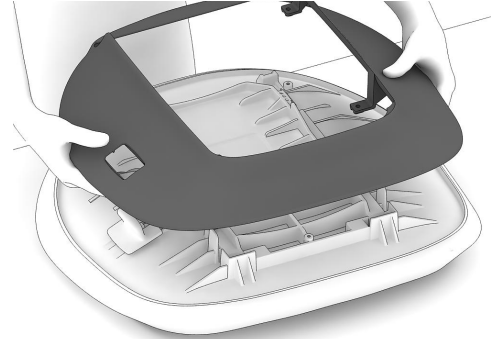
5. Release the seat lock move seat to the backward position.



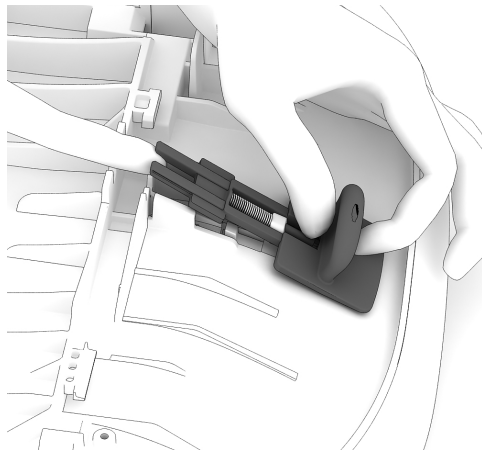
6. Lift upward to remove.



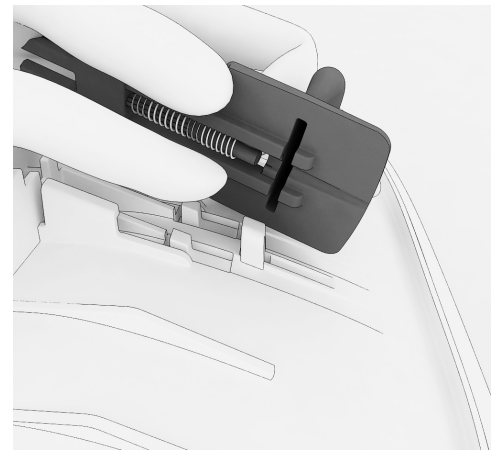
7. Remove all 4 T-20 torx screws.



8. Remove seat skirt. Seat skirt is also held on by 4 clips. Carefully pull the seat skirt loose from these clips. With screw driver pry out and remove any clips that remain lodged in the seat frame.

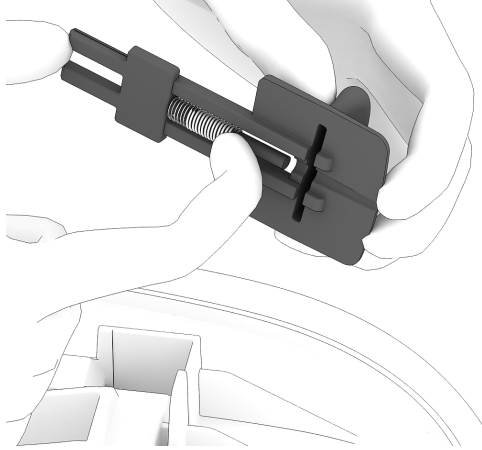


9. Slide latch to outside of seat frame until tabs are disengaged.

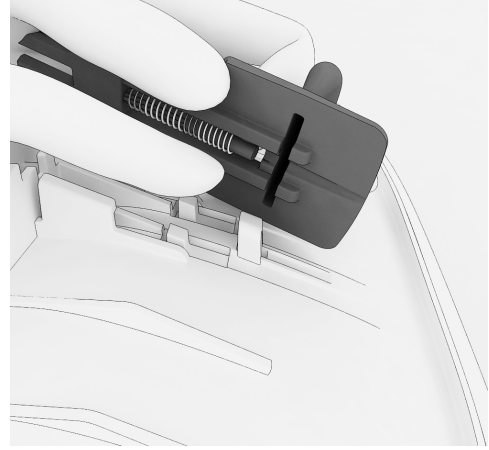


10. Unsnap the latch from seat frame.

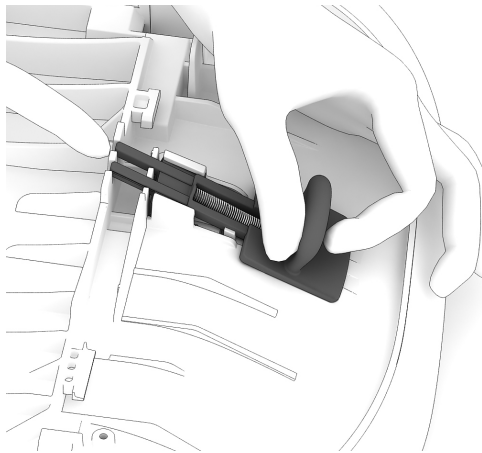
New Seat Latch Installation:



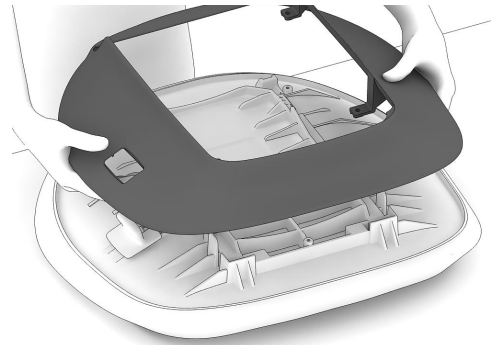
1. Pull spring back.



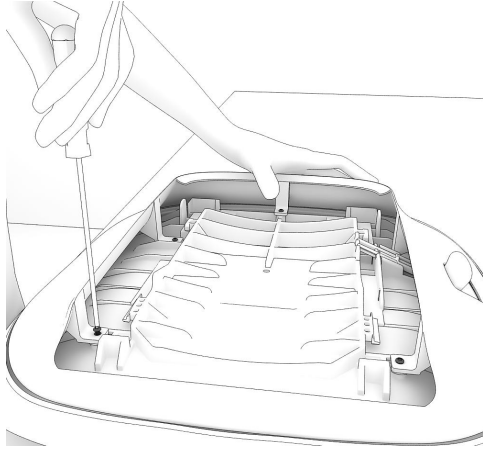
2. Snap latch into seat frame.



3. Place tabs on latch
under retainer.



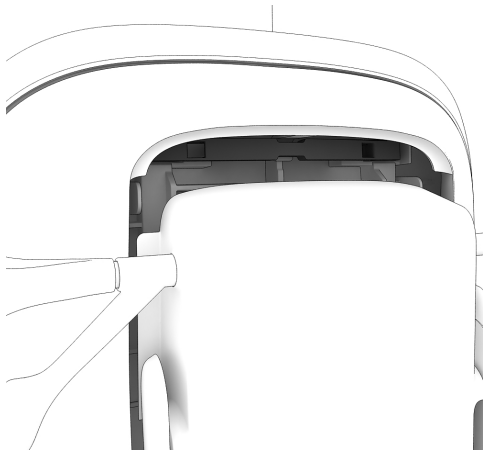
4. Assemble 4 replacement
clips into seat skirt. Snap
seat skirt onto seat frame.



5. Install all 4 T-20 torx screws. 9.5 in.lbs, 1 N.m



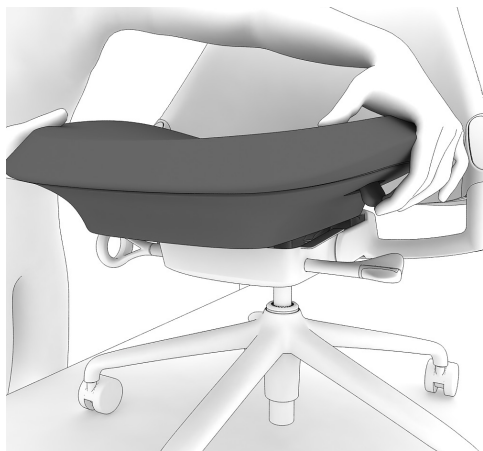
6. Release the seat lock lever, place the seat all the way to back and slide forward.



7. Lay chair on back.



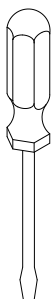
8. Place the seat lock lever and press down to fit into position.



9. Release the seat lock, move seat to the backward position to fit the seat into position.

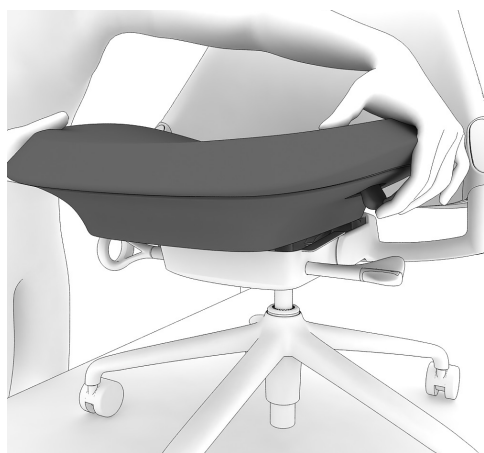


Tools Required:

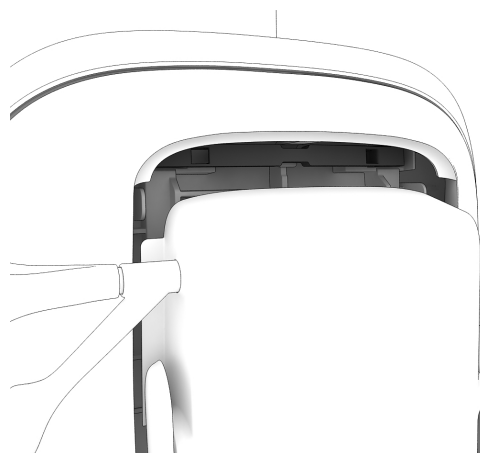


Flat Screw Driver

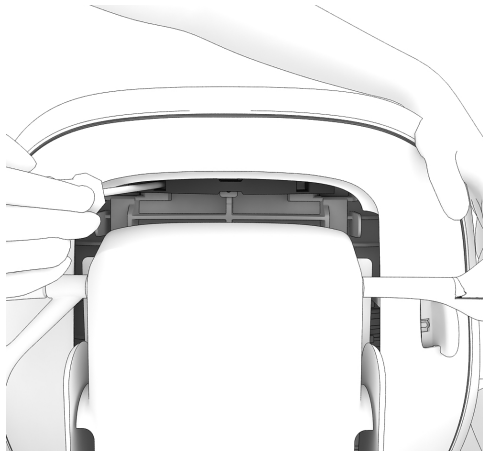
Steps:



1. Release the seat lock
move seat to the forward
position.



2. Lay chair on back.



3. Using flat head screw driver pry away (both sides until seat lock bar comes out).



4. Remove lock bar.

New Seat Stop Installation:



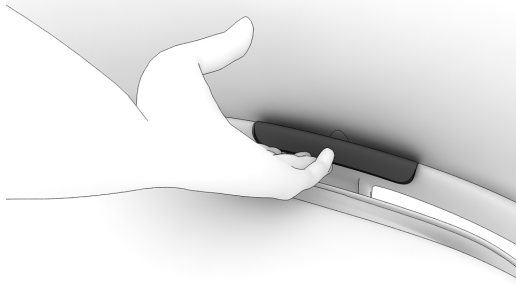
1. Place the seat lock lever and press down to fit into position.



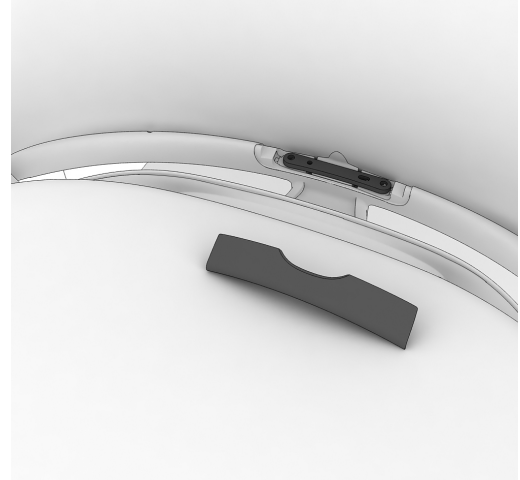
2. Release the seat lock, move seat to the backward position to fit the seat into position.



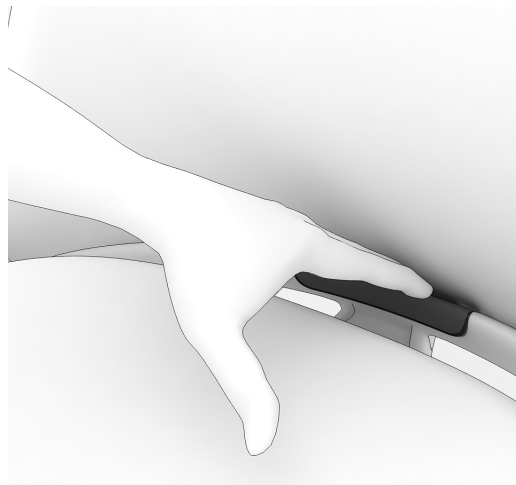
Steps:



1. Lift the old cover plate off using your fingers.



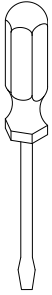
2. Make sure notch is facing the top back of the Spine.



3. Press new cover plate in position.

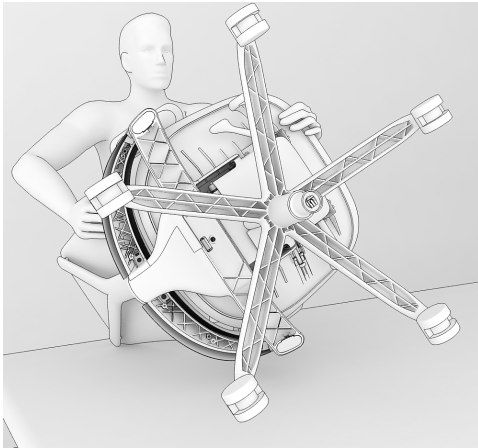


Tools Required:

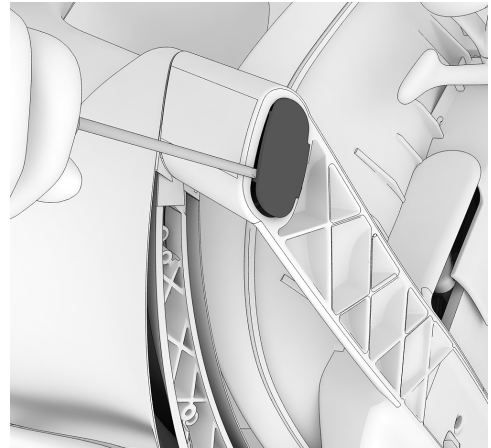


Flat Screw Driver

Steps:

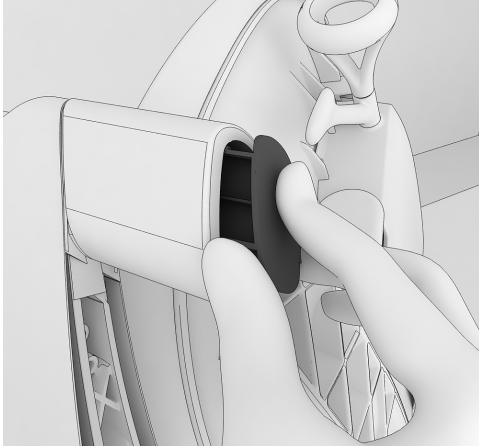


1. Lay chair on back.



2. Using a flat screw driver pry out arm caps.

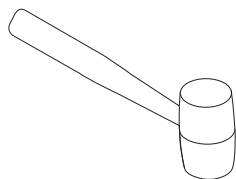
New Arm Cap Installation:



1. Place the new cap into position and press inside until it snaps in place.



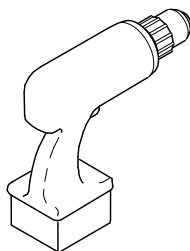
Tools Required:



Rubber Mallet



Vice Grip

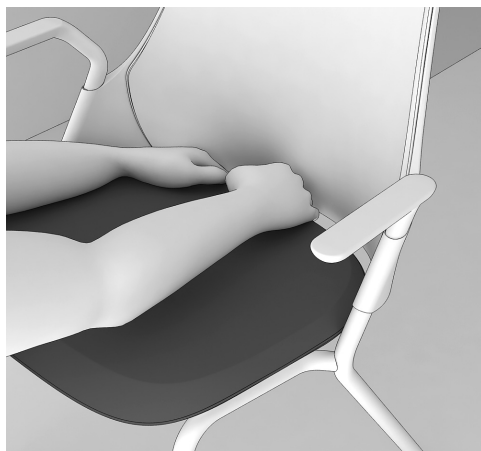


Power Driver

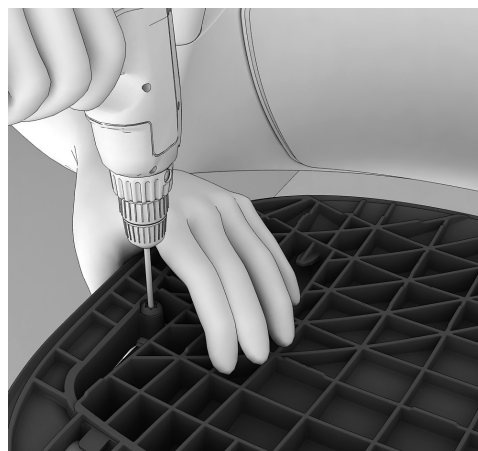


T-15 Torx Bit
T-20 Torx Bit

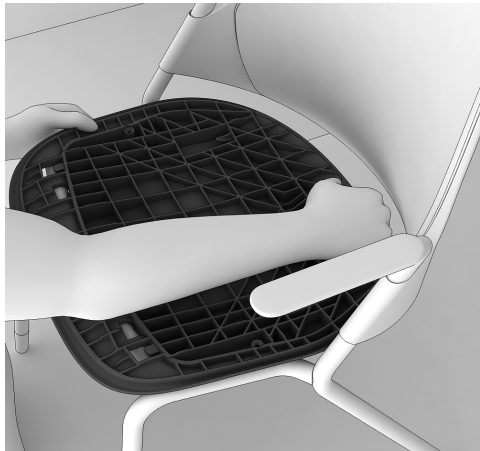
Steps:



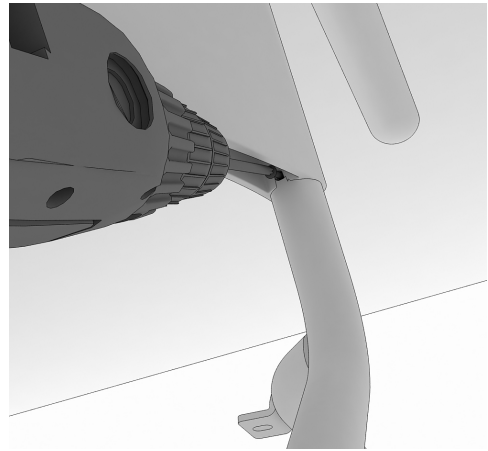
1. Pull up on rear of cushion to disengage snap and slide seat cushion forward.



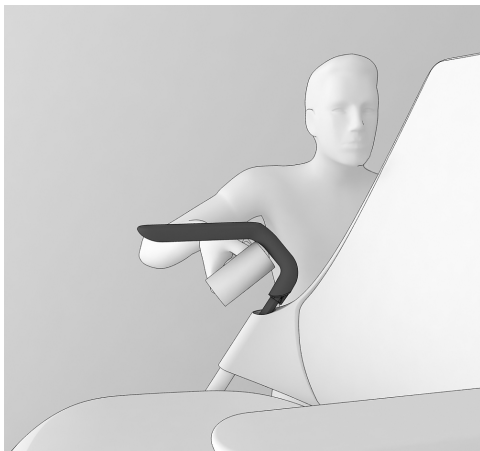
2. Using a power driver with a T-20 torx bit remove screws in seat pan.



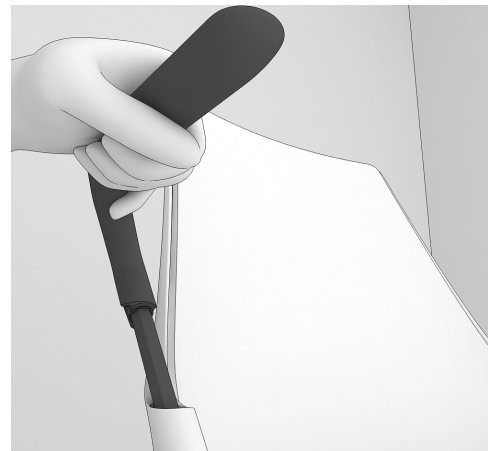
3. Slide seat pan rearward until all tabs are disengaged.



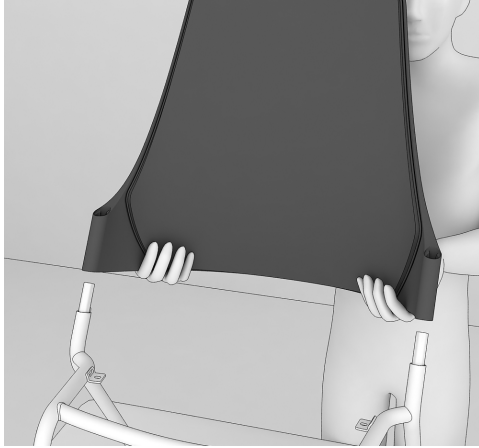
4. Using a power driver with a T-15 torx bit remove arm screws from back side.



5. Using a rubber mallet tap on bottom of arm until arm comes out.

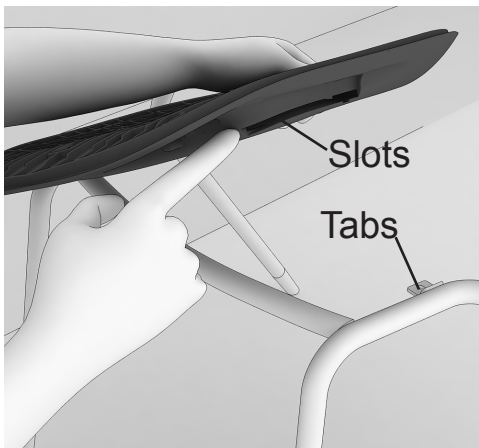


6. Pull off arms from both sides.

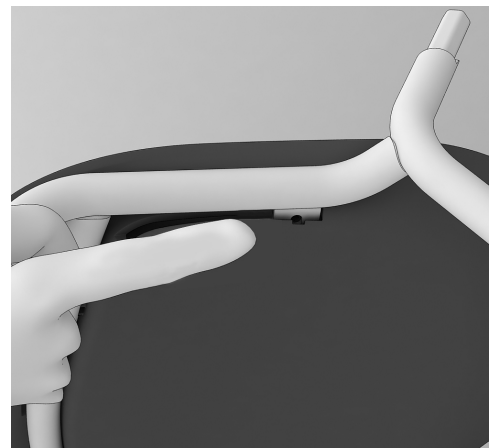


7. Pull or tap upward to remove back.

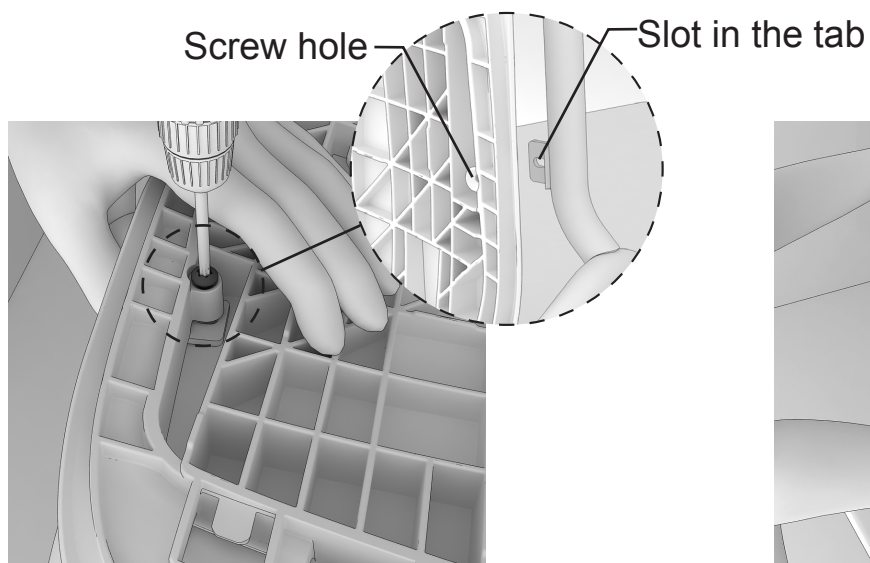
New Base Replacement:



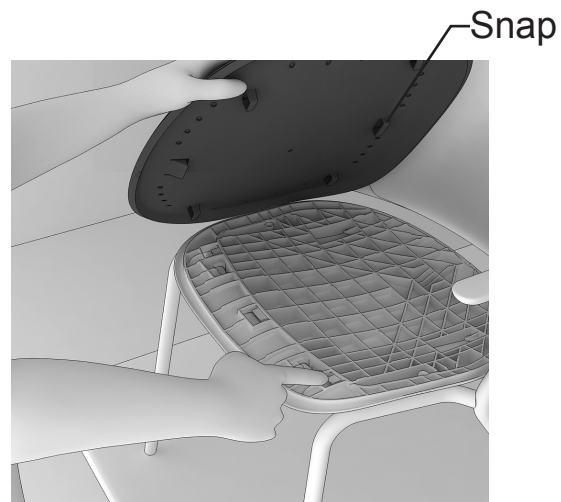
1. Align tabs in frame to slots in seat pan.



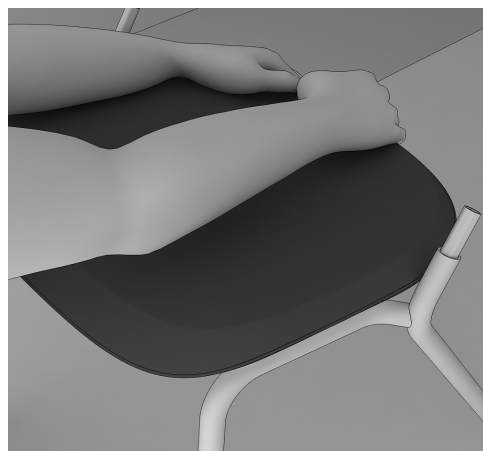
2. Slide seat pan forward to engage tabs.



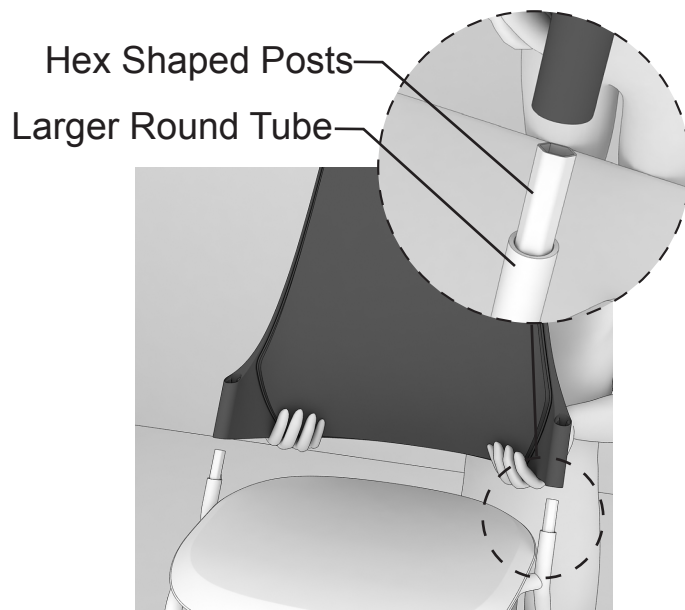
3. Using a power driver with a T-20 torx bit install 2 screws into seat pan so that they go through slots in the tabs.



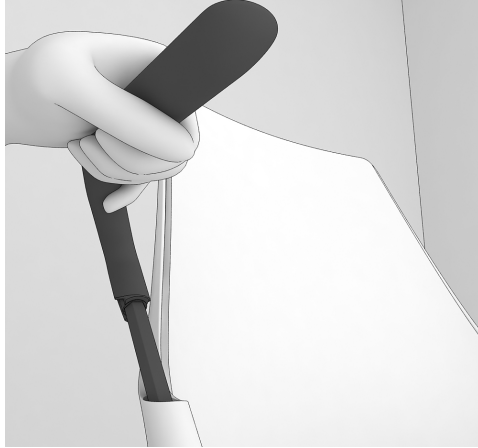
4. Drop seat pad straight down so that all tabs and loops are in openings.



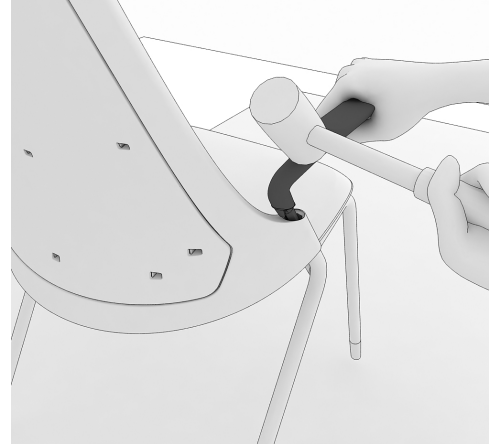
5. Push seat cushion rearward until snap engages.



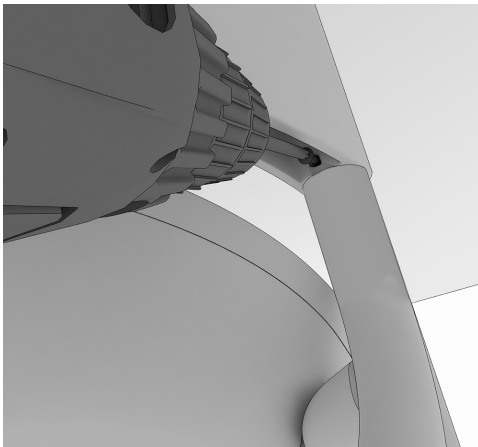
6. Place back over hex shaped posts and push down until it seats against larger round tube.



7. Place arm into position.



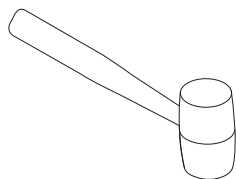
8. Using a rubber mallet tap on top of arm to fix into position.



9. Using a power driver with a T-15 torx bit tighten arm screws to 30 in.lbs.



Tools Required:

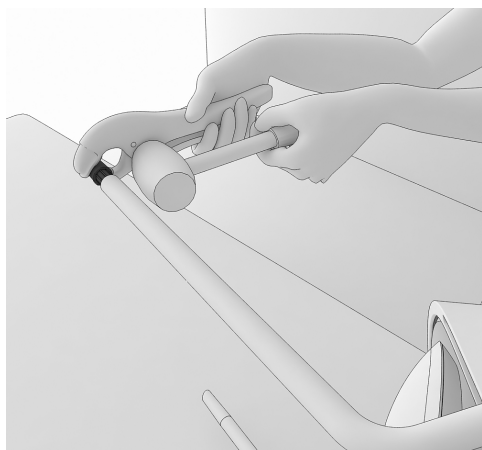


Rubber Mallet



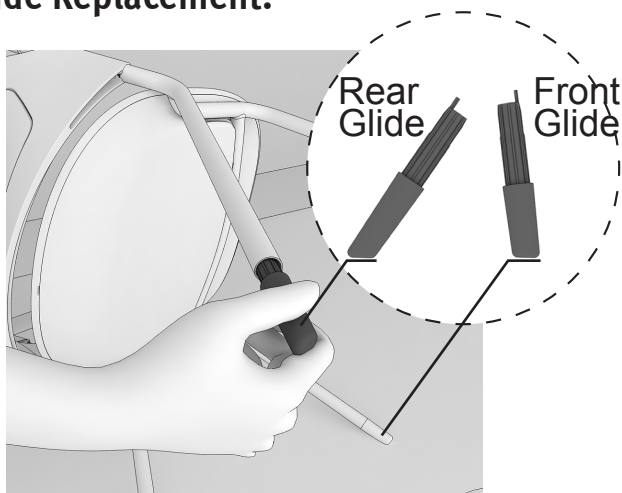
Vice Grip

Steps:

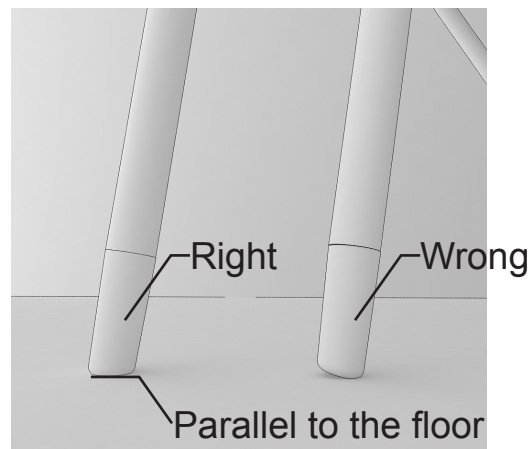


1. Clamp on to a glide using a vice grip and tap vice grip using a rubber mallet until glide comes out.
2. Repeat step 1 to remove other glides.

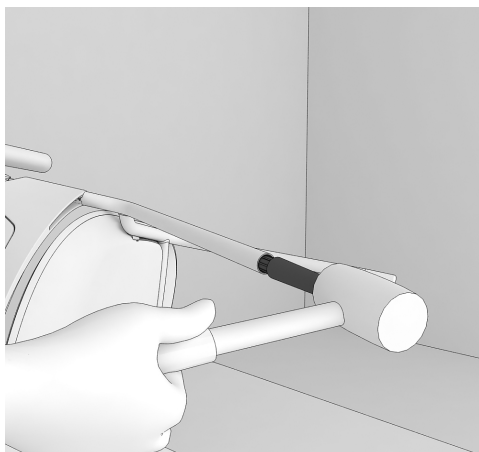
New Glide Replacement:



1. Place a rear glide into a rear leg hole or a front glide into a front leg hole. Rotate glide until it is positioned correctly as shown.



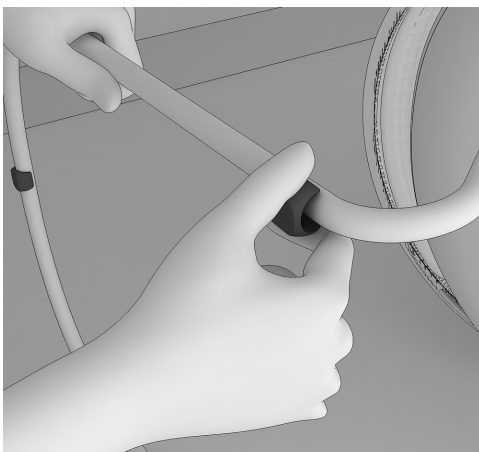
2. Make sure bottom of glides are parallel to floor.



3. Tap on glide using a rubber mallet to fit into position.

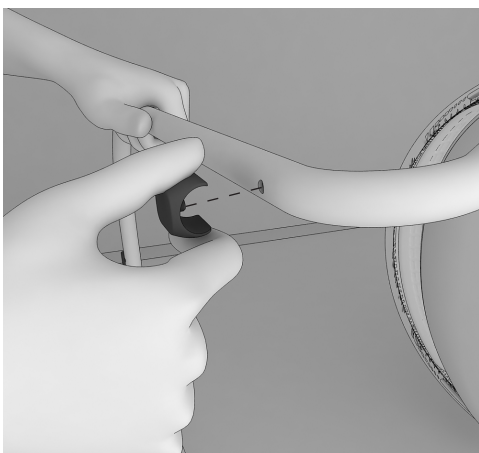
4. Repeat steps 1 to 3 to install other glides.

Sled Glide :



1. Pull off glides from base.

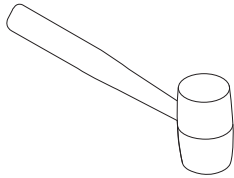
Sled Glide Replacement :



2. Align post in glide to hole in frame and snap into position.



Tools Required:

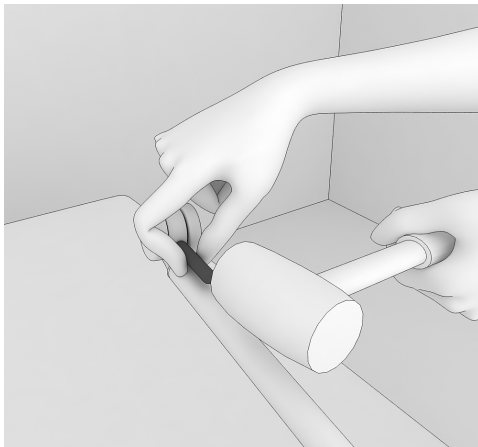


Rubber Mallet



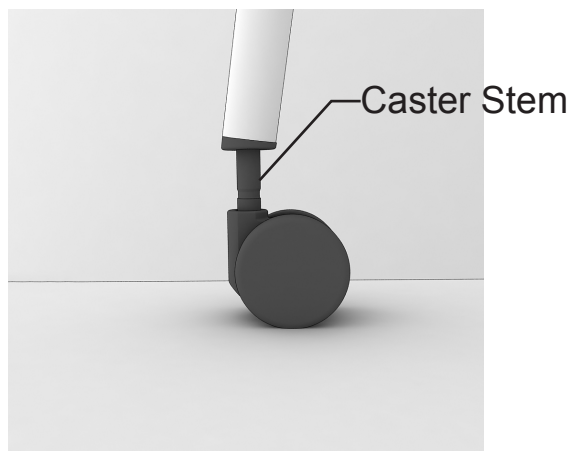
Rigid Spacer

Steps:

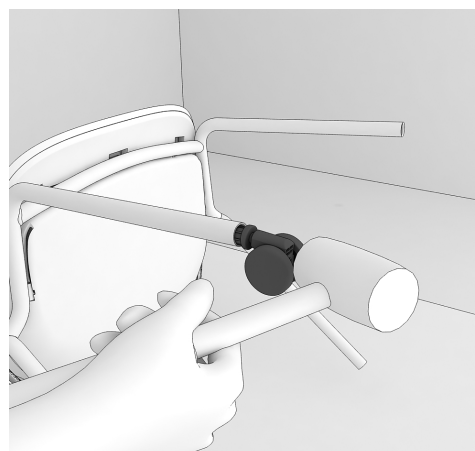


1. Place a rigid spacer between wheels on the body of caster and tap on it with a rubber mallet until caster wheel assembly comes off.
2. Repeat step 1 to remove other caster wheels.

New Caster Replacement:



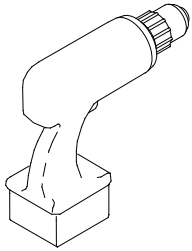
1. Position caster onto
caster stem.



2. Tap on caster using a
rubber mallet to fit into
position.



Tools Required:

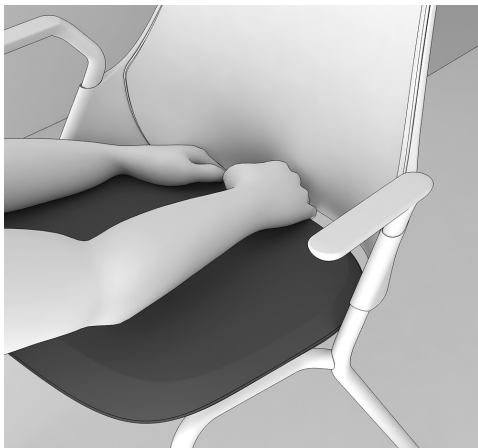


Power Driver

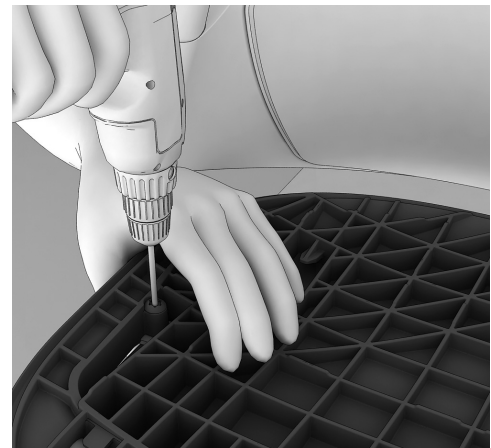


T-20 Torx Bit

Steps:

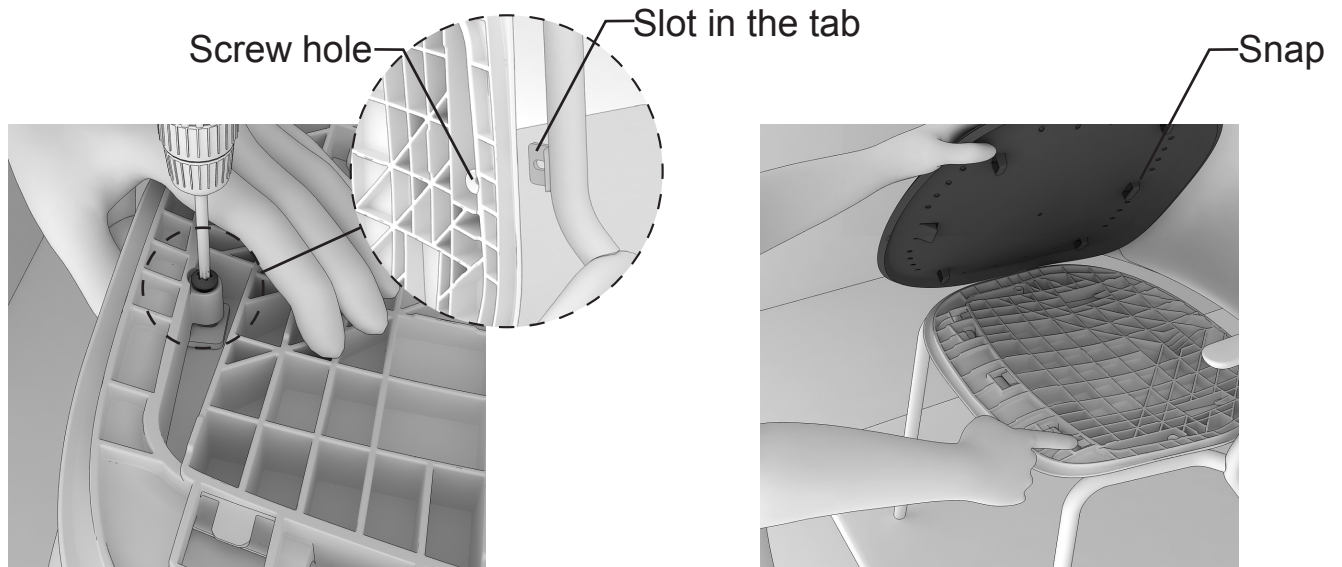


1. Pull up on rear of cushion to disengage snap and slide seat cushion forward.



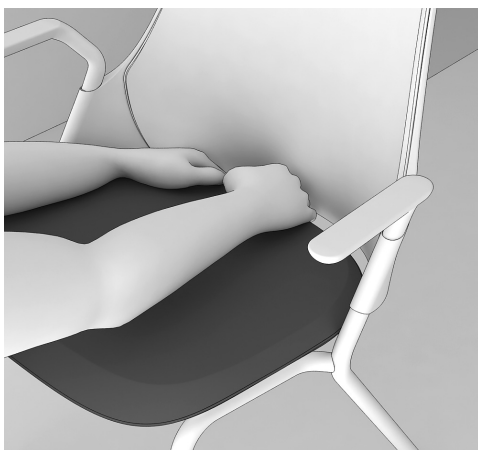
2. Using a power drive with a T-20 torx bit remove screws in seat pan.

New Seat Replacement:



1. Using a power driver with a T-20 torx bit install 2 screws into seat pan so that they go through slots in tabs.

2. Drop seat pad straight down so that all tabs and loops are in openings.



3. Push the seat rearward until snap engages.

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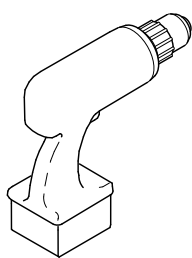
Part no. 1b6yxz rev A.

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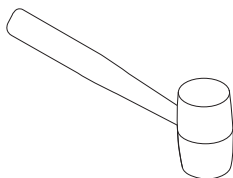
Tools Required:



Power Driver

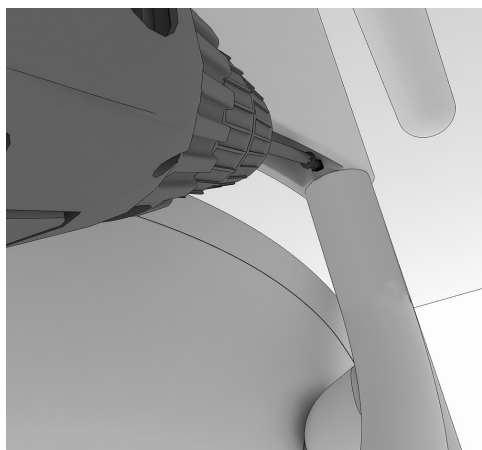


T-15 Torx Bit

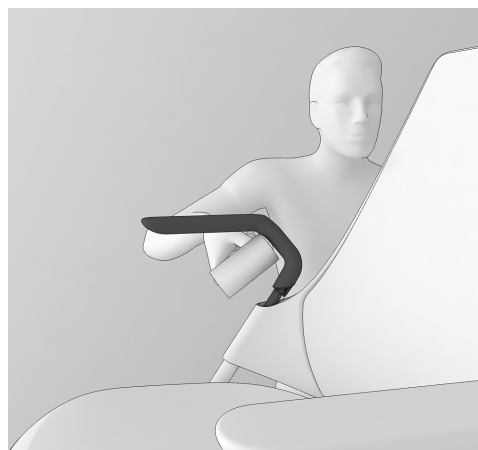


Rubber Mallet

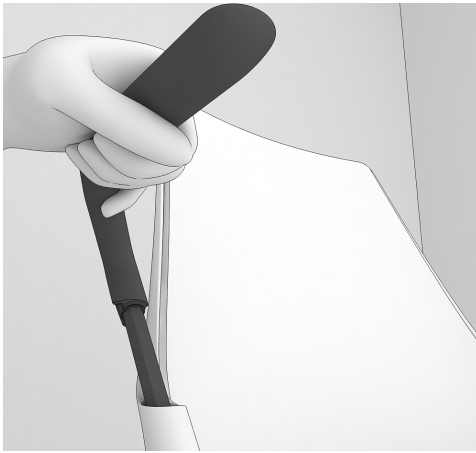
Steps:



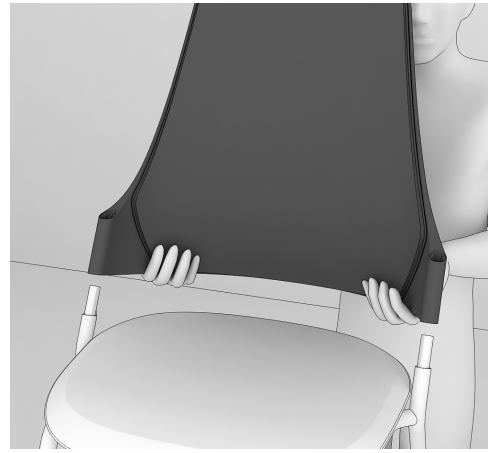
1. Using a power driver with a T-15 torx bit remove arm screws from back side.



2. Using a rubber mallet tap on bottom of arm until arm comes out.

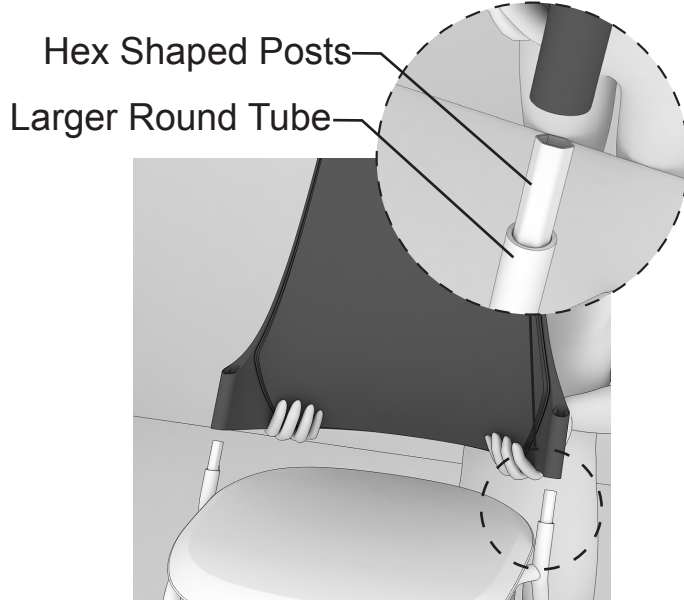


3. Pull off arms from both sides.

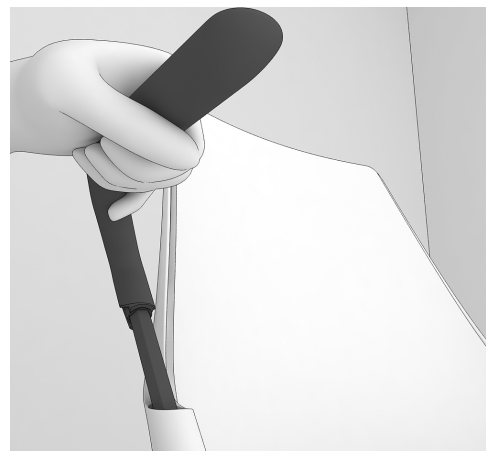


4. Pull or tap upward to remove back.

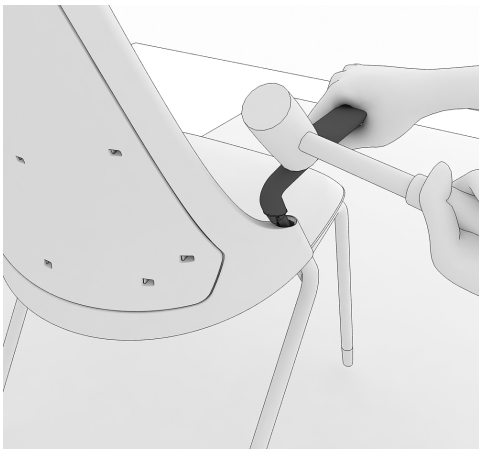
New Back Replacement:



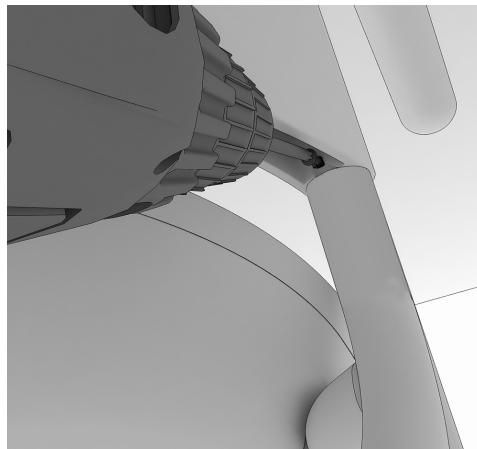
1. Place new back over hex shaped posts and push down until it seats against larger round tube.



2. Place arms into position.



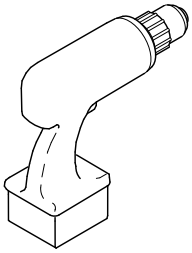
3. Using a rubber mallet tap on top of arms to fix into position.



4. Using a power driver with a T-15 torx driver tighten arm screws to 30 in.lbs.



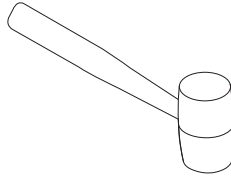
Tools Required:



Power Driver

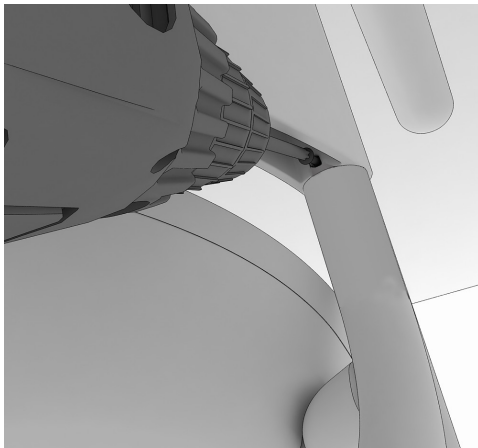


T-15 Torx Bit

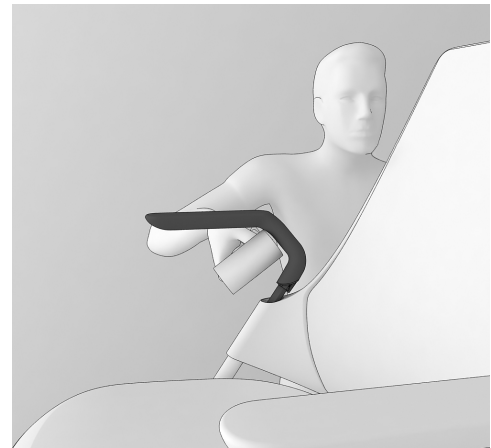


Rubber Mallet

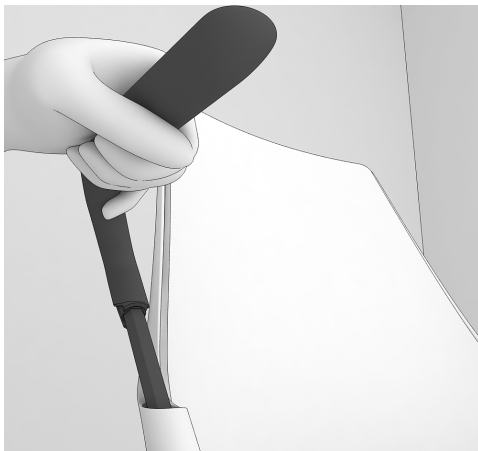
Steps:



1. Using a power driver with a T-15 torx bit remove arm screws from back side.

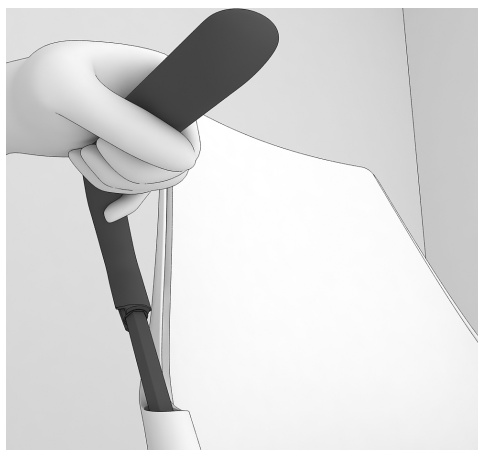


2. Using a rubber mallet tap on bottom of arm until arm comes out.

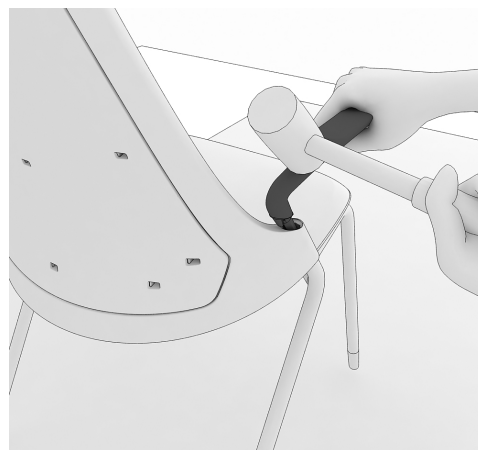


3. Pull off arms from both sides.

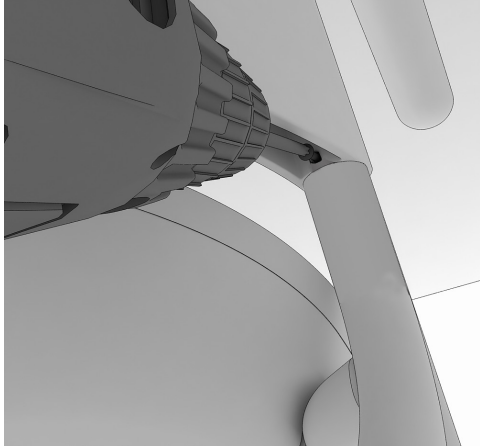
New Arm Replacement:



1. Place new arms into position.

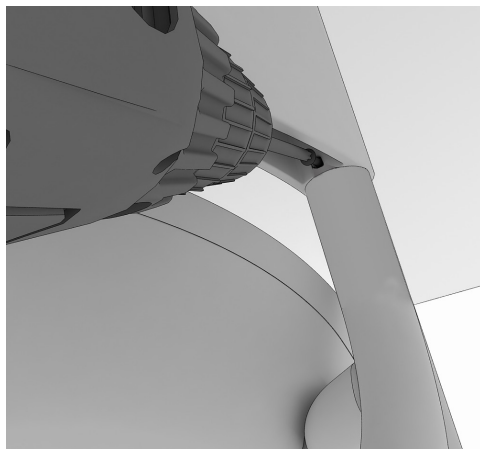


2. Using a rubber mallet tap on top of the arms to fix into position.

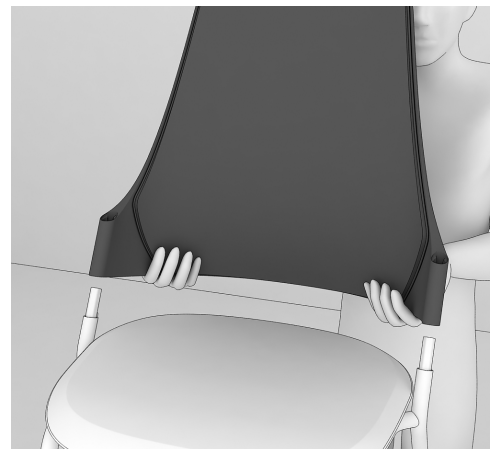


3. Using a power driver with a T-15 torx bit tighten arm screws to 30 in.lbs.

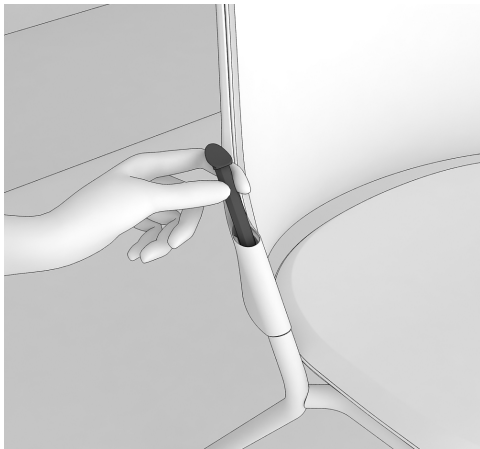
Arm Plug Replacement:



1. Using power driver with a T-15 torx bit remove plug screws from back side.

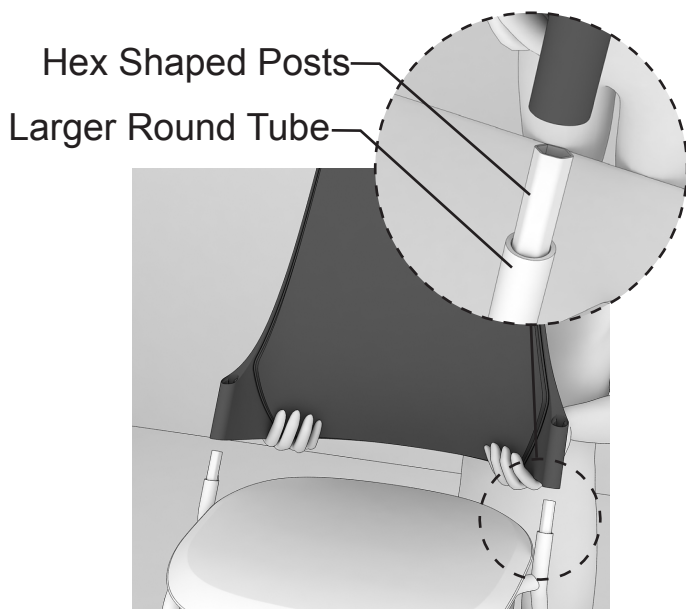


2. Tap upward to remove back and plugs from frame.

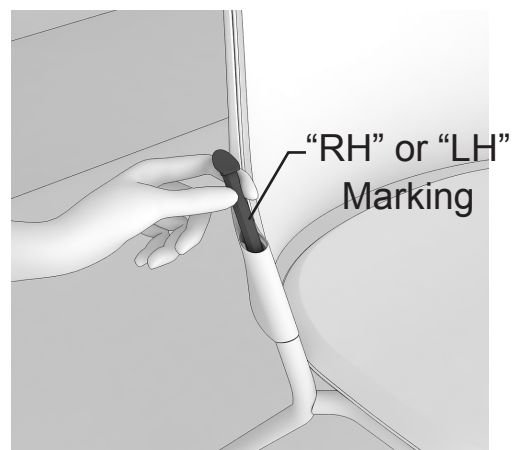


3. Pull arm plugs out of the back.

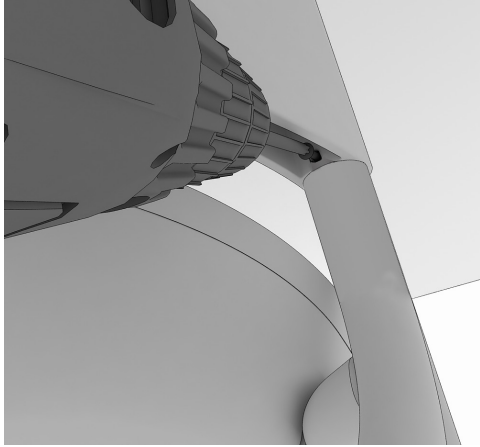
New Arm Plug Replacement:



1. Place back over hex shaped posts and push down until it seats against larger round tube.



2. Place new arm plugs in back and push downward to fit into position. Make sure right hand plug is on right side and left hand plug is on left side.

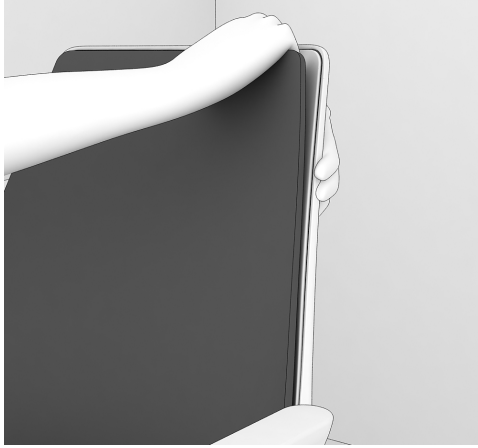


3. Using a power driver with a T-15 torx bit tighten plug screws to 30 in.lbs.



SAYL® Upholstered Front and Rear Cushion Replacement

Steps:



1. Carefully slide fingers between front fabric cover and frame, pull firmly. Pull corners first and then center.

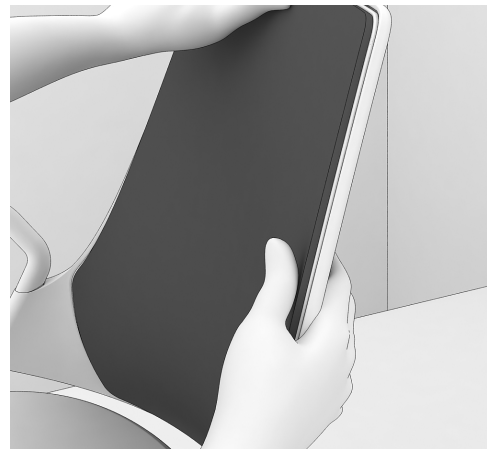


2. Remove rear cushion.

New Front and Rear Cushion Replacement:



1. Line up bosses in new back fabric cover to slots in frame.



2. Align front fabric cover to snaps in back fabric cover and press together starting at the bottom. Apply pressure till you hear audible clicks at all snap locations.

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Part no. 1b7zcp rev A.

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