

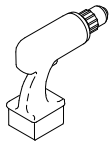
# HermanMiller

## Mora™ System Cantilever Installation and Disassembly for Recycling Instructions.



### How to assemble your Cantilever.

#### Tools Required



Power Driver



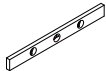
1/8" Drill Bit



1/2" Drill Bit



Phillips Bit



Level



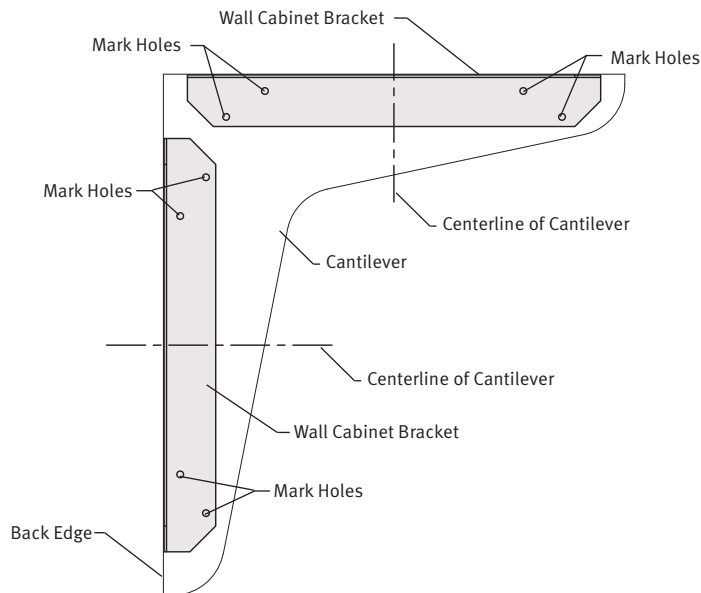
Safety Glass

#### Step 1

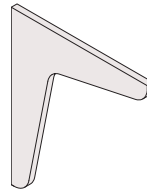
1.1 Position top Wall Cabinet Bracket on back of Cantilever, flush with top edge, vertically centered on cantilever.

1.2 Position other Wall Cabinet Bracket flush with back edge of Cantilever, centered on horizontal center.

1.3 Mark holes.

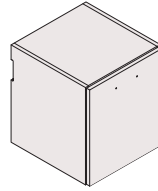


#### Parts Included

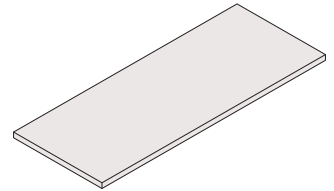


Cantilever

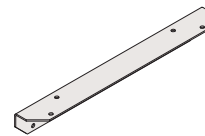
#### Additional Products Needed - Sold Separately



CH200 Series Wall Mounted Cabinet or



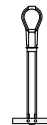
Work Surface



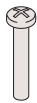
Wall Cabinet Bracket



#10-12 x 5/8 Pan Head Tapping Screw(4)



Toggle Bolt (4)

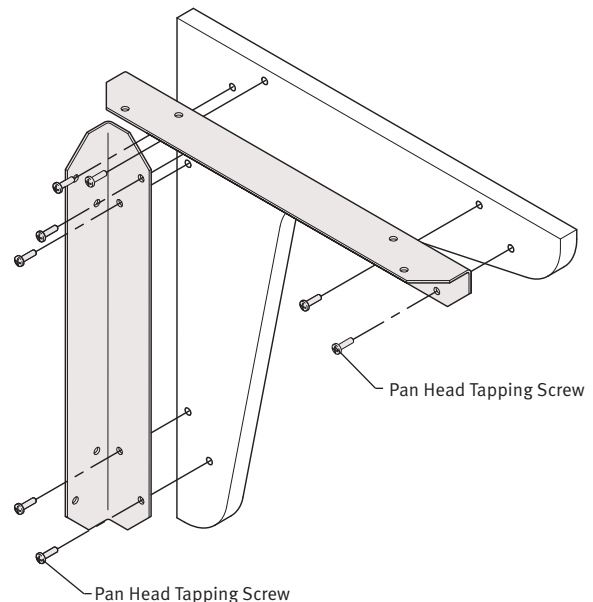


#8-32 x 1 Pan Head Machine Screw(4)

CH646. Surface Wall Attachment Support (2)

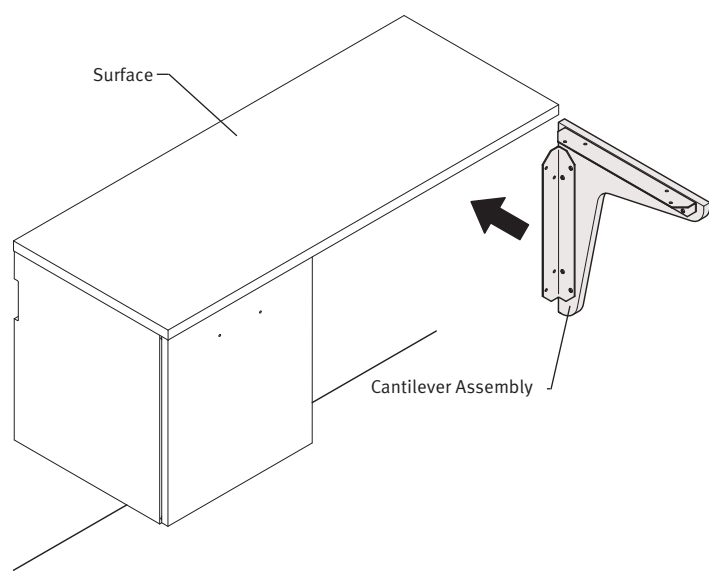
1.4 Remove brackets. Drill 1/8" pilot holes 5/8" deep. Be careful not to drill through cantilever.

1.5 Re-position brackets onto cantilever. Secure to cantilever with 4 #10 - 3/4" pan head tapping screws provided with bracket.



## Step 2

2.1 After surface has been mounted on cabinets, position cantilever assembly under end of surface.



## Step 3

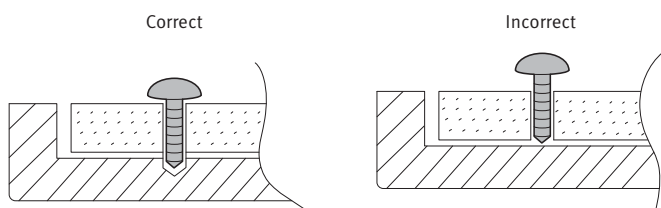
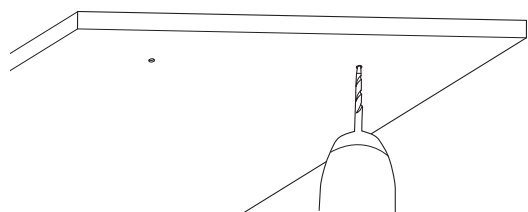
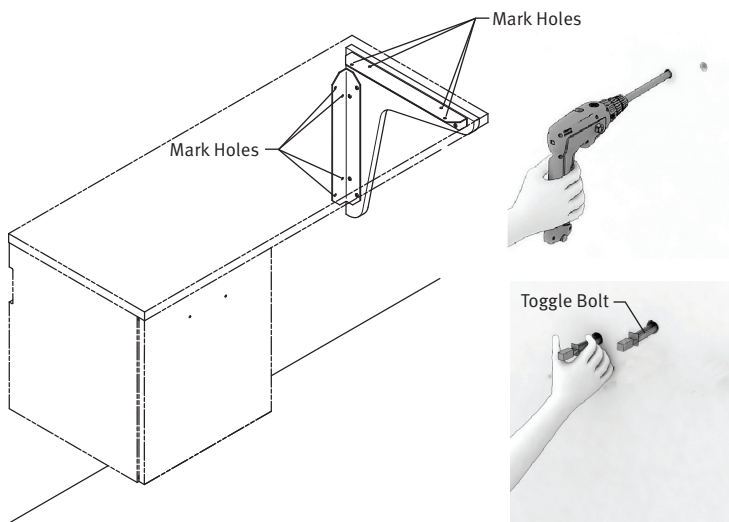
3.1 Mark holes on wall and underside of surface.

3.2 Remove cantilever assembly.

3.3 Drill 1/8" pilot holes using drill stop or tape set at a depth of 5/8" max. This ensure clearance into the Corian for the tip of the screw.

3.4 Drill 1/2" holes through drywall. Make sure there are no utilities present.

3.5 Insert wall anchors into holes. Orient toggles vertically. Secure to wall.

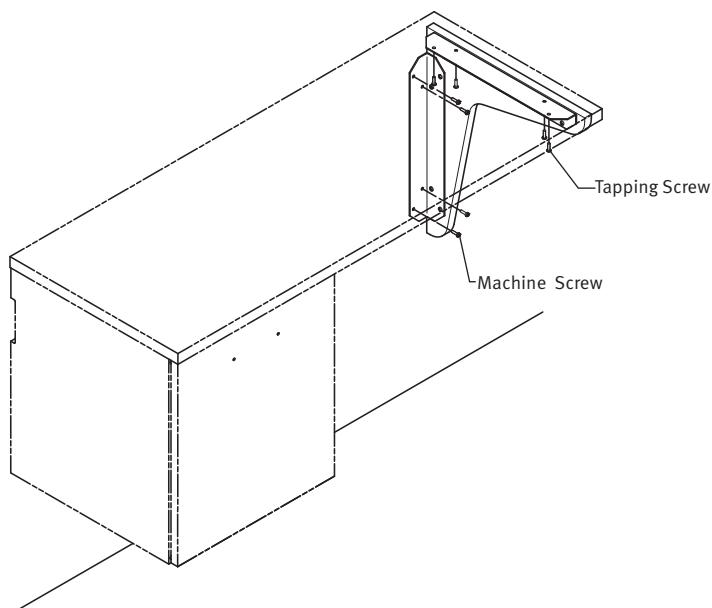


## Step 4

4.1 Reposition cantilever assembly under surface. Check to make sure that it is still level.

4.2 Secure cantilever to wall with pan head machine screws provided with toggle bolt.

4.3 Secure cantilever to surface with 4 #10 - 5/8" pan head tapping screws provided with each bracket.



## Disassembly and Recycling:

### Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.