

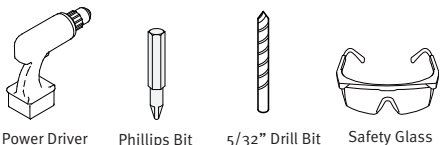
# HermanMiller

## Overlay™ Spanner Zone Structure and Disassembly for Recycling Instructions



## How to assemble your Overlay Spanner Zone Structure.

### Tools Required

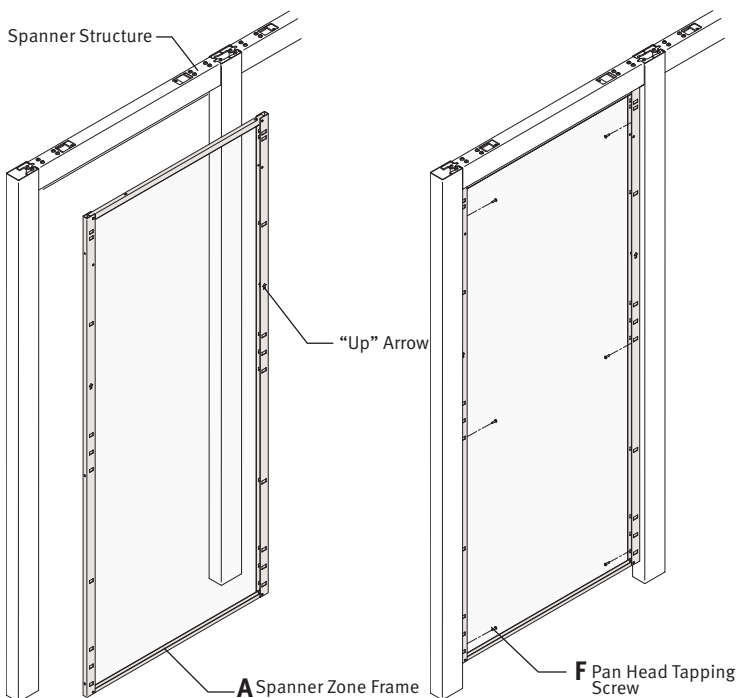


Power Driver    Phillips Bit    5/32" Drill Bit    Safety Glass

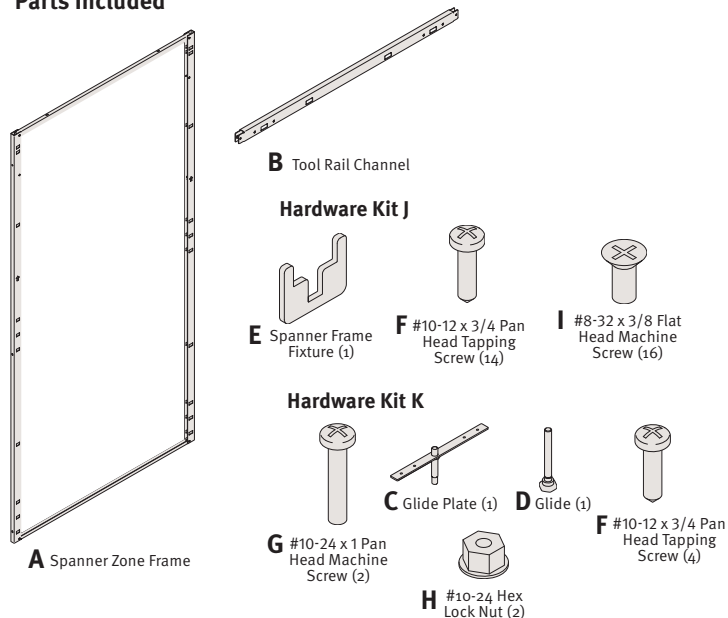
### Single Frame:

#### Step 1

- 1.1 Position Spanner Zone Frame (A) into opening in structure with arrow pointing up.
- 1.2 Secure frame to one column with 3 Pan Head Tapping Screws (F). Repeat for other side.

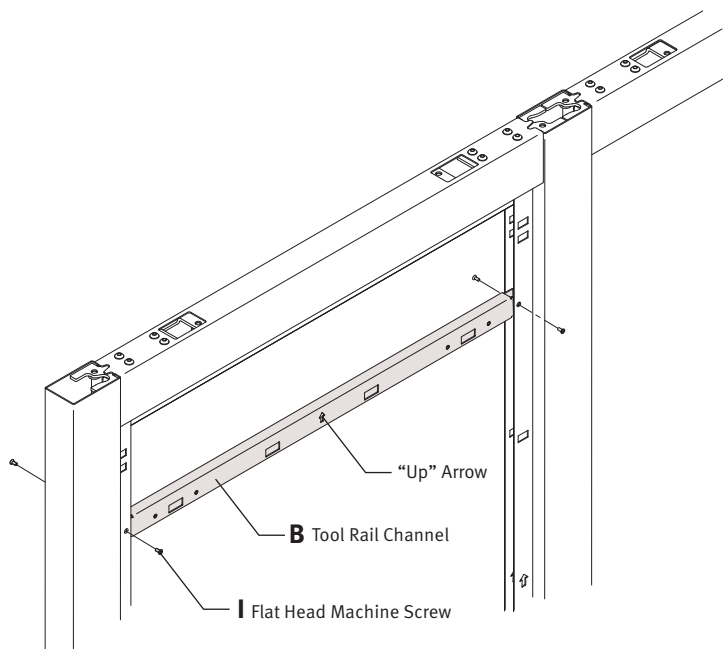


### Parts Included



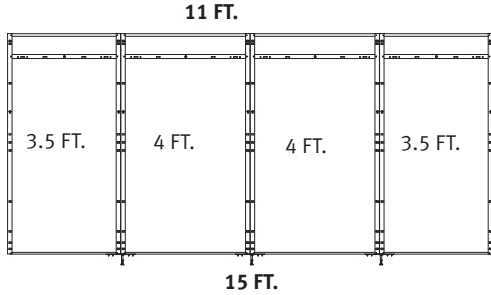
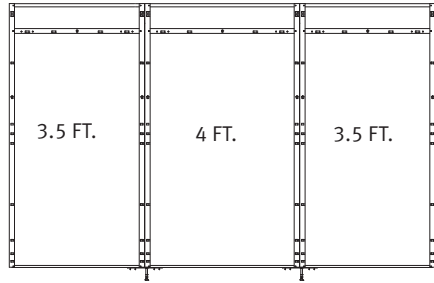
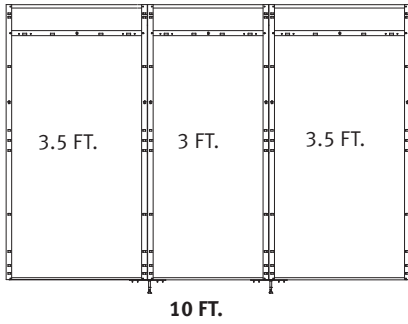
### Please see Helpful Hints & Hardware Kits.

- 1.3 Position Tool Rail Channel (B) into Spanner Zone Frame (A) with arrow pointing up.
- 1.4 Secure Top Rail Channel (B) to frame with 4 Flat Head Machine Screws (I).

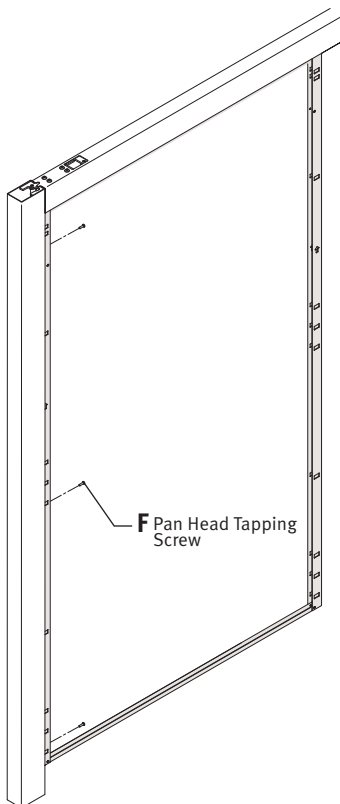


### Multiple Frames:

Before assembling Spanner Zone frames, determine which frame orientation to use for achieving correct wall length.

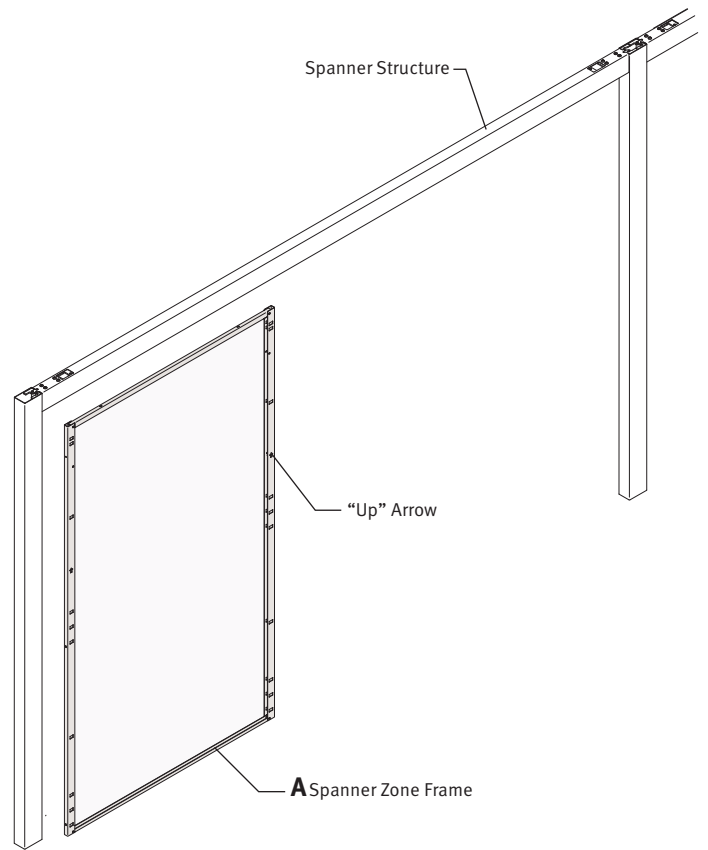


1.2 Secure frame to column with 3 Pan Head Tapping Screws (F).



### Step 1

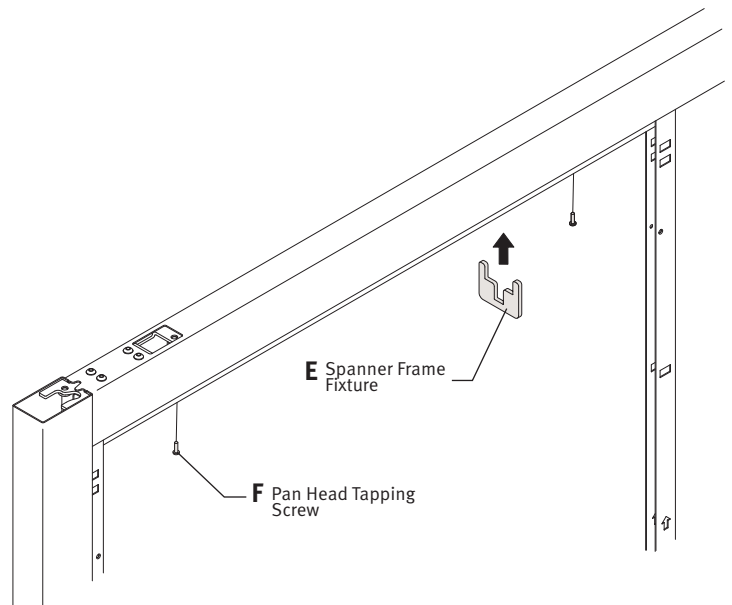
1.1 Position Spanner Zone Frame (A) at one end of opening in structure with arrow pointing up.



1.3 Align top of frame to spanner with Spanner Frame Fixture (E).

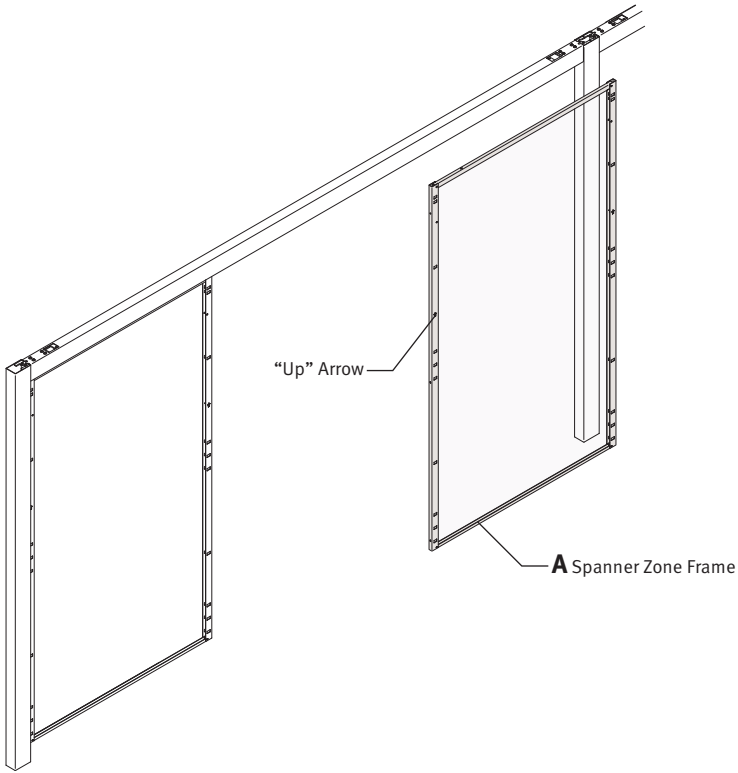
1.4 Drill 5/32" holes in spanner in center of slots in top frame channel.

1.5 Secure frame to spanner with 2 Pan Head Tapping Screws (F).

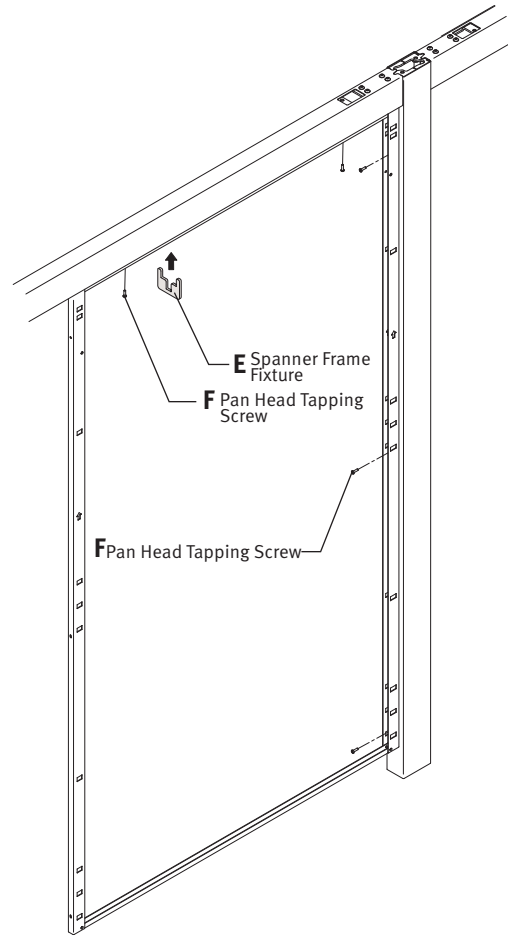


## Step 2

2.1 Position Spanner Zone Frame (A) at other end of opening in structure.



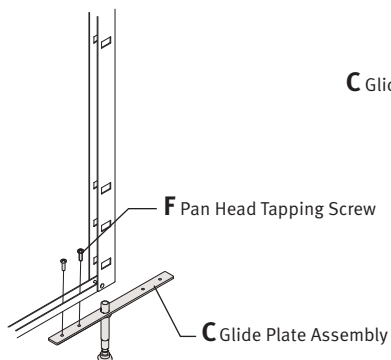
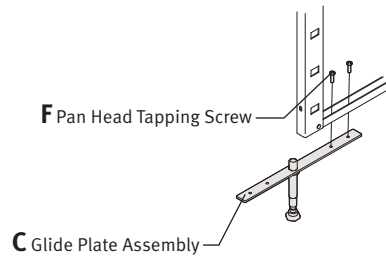
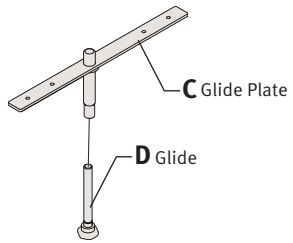
2.2 Repeat installation process as described in Step 1.



## Use Kit K Step 3

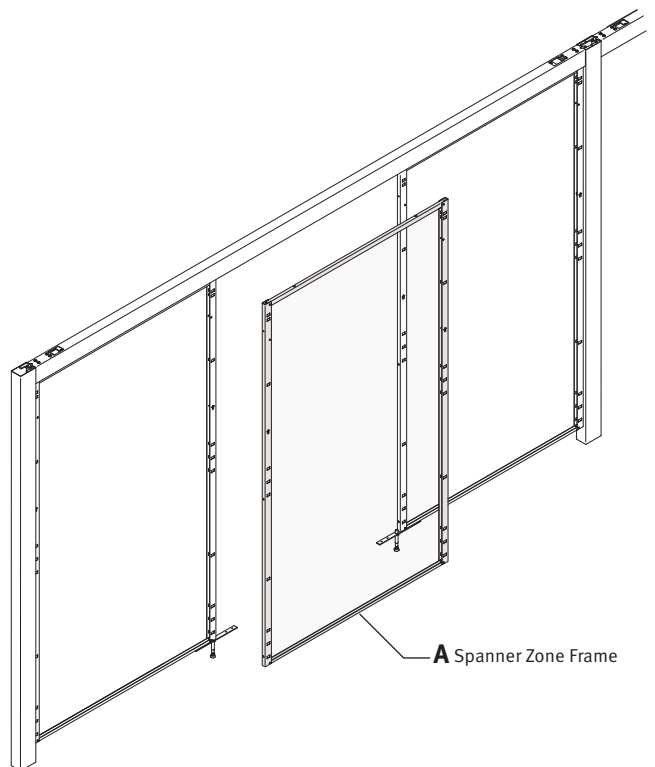
3.1 Assemble Glides (D) into Glide Plates (C).

3.2 Loosely attach Glide Plate Assemblies to Frames with 2 Pan Head Tapping Screws (F).



## Step 4

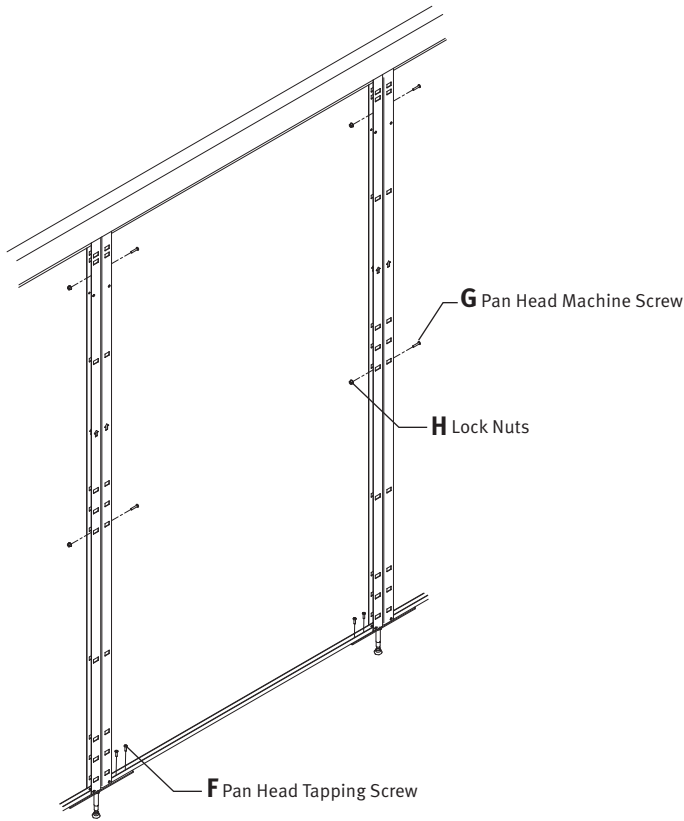
4.1 Position other Spanner Zone Frame(s) (A) between ones installed.



4.2 Loosely attach center frame(s) to outer frames with 4 Pan Head Machine Screws (G) and Lock Nuts (H).

4.3 Attach Glide Plate Assemblies (C) to Center Frame(s) with 4 Pan Head Tapping Screws (F). Tighten all glide plate attachment screws.

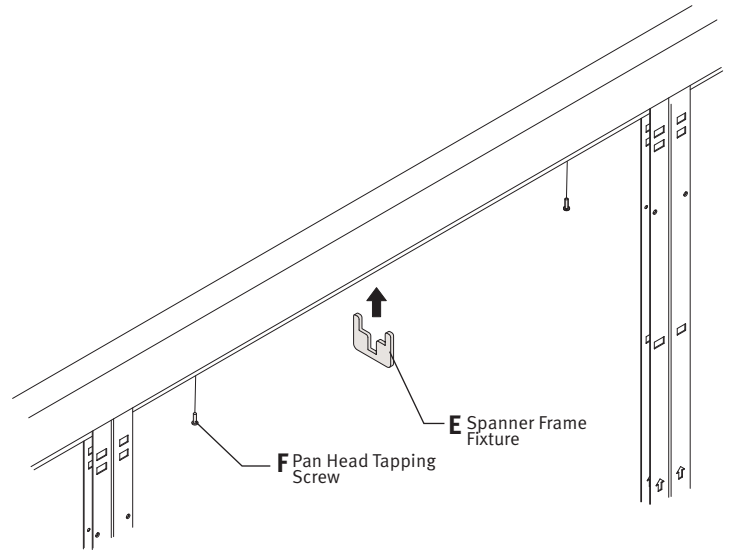
4.4 Tighten frame screws.



4.5 Align top of frame to spanner with Spanner Frame Fixture (E).

4.6 Drill 5/32" holes in spanner in center of slots in top frame channel.

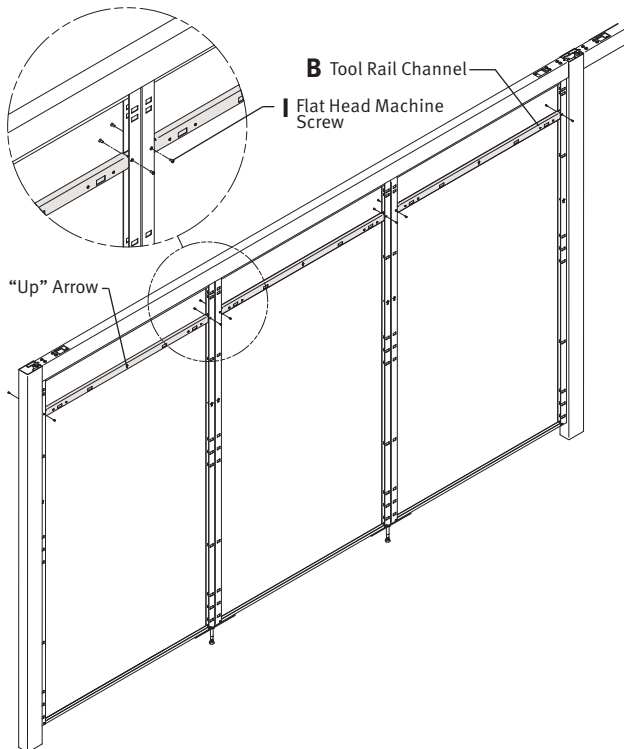
4.7 Secure frame to spanner with 2 Pan Head Tapping Screws (F).



## Step 5

5.1 Position Tool Rail Channel (B) into Spanner Zone Frame (A) with arrow pointing up.

5.2 Secure Tool Rail Channel (B) to frame with 4 Flat Head Machine Screws (I).



## Disassembly and Recycling:

### Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.