

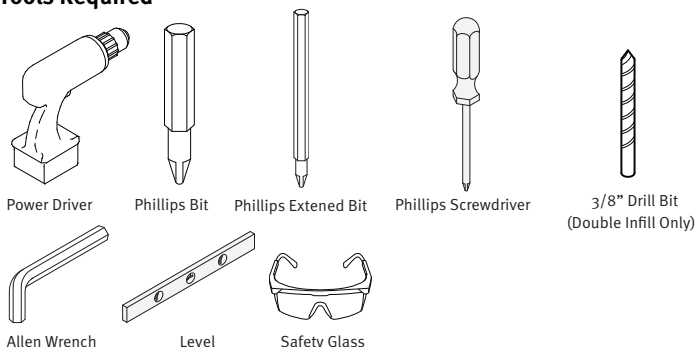
HermanMiller

Overlay™ Perforated Metal Infill and Disassembly for Recycling Instructions



How to assemble your Perforated Metal Infill.

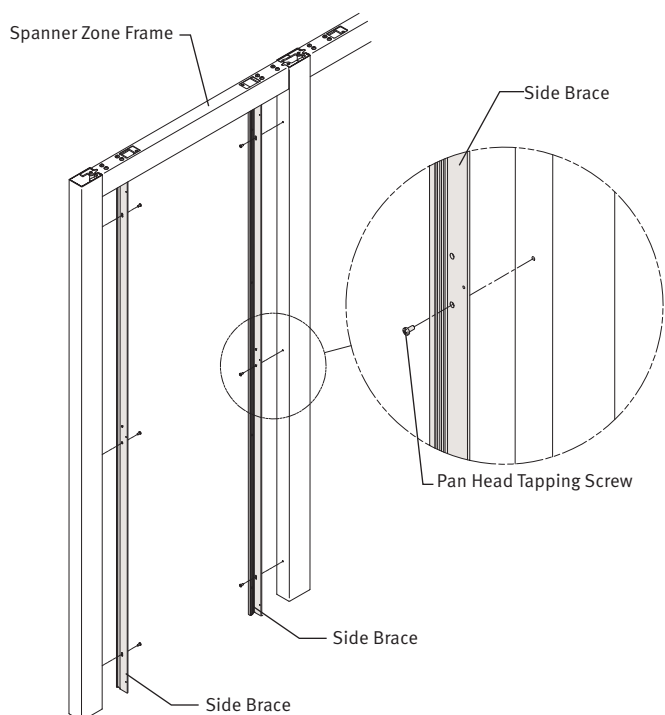
Tools Required



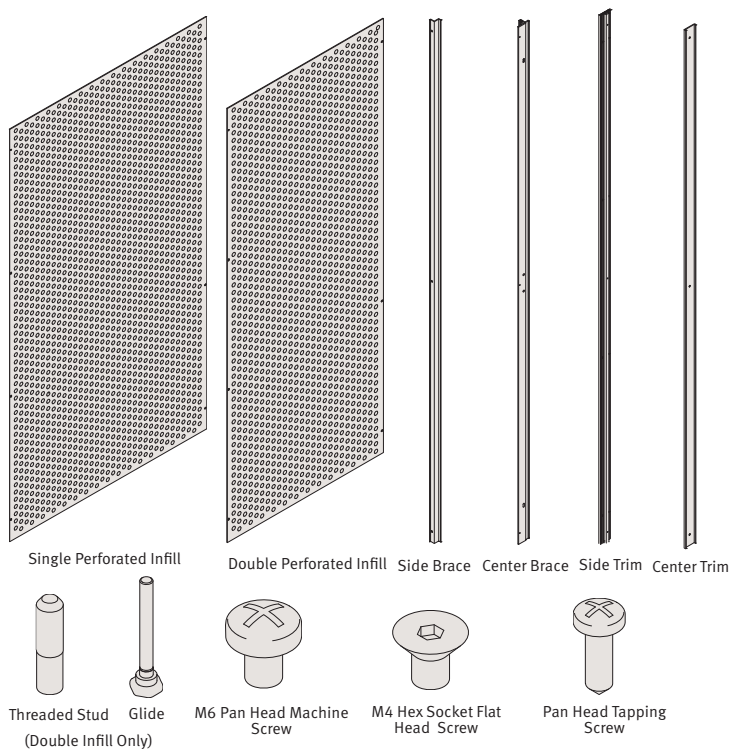
Single Infill:

Step 1

1.1 Attach Side Braces to columns on spanner zone frame opening 3 with Pan Head Tapping Screws per side. Side Braces should be pushed up until top touches spanner.



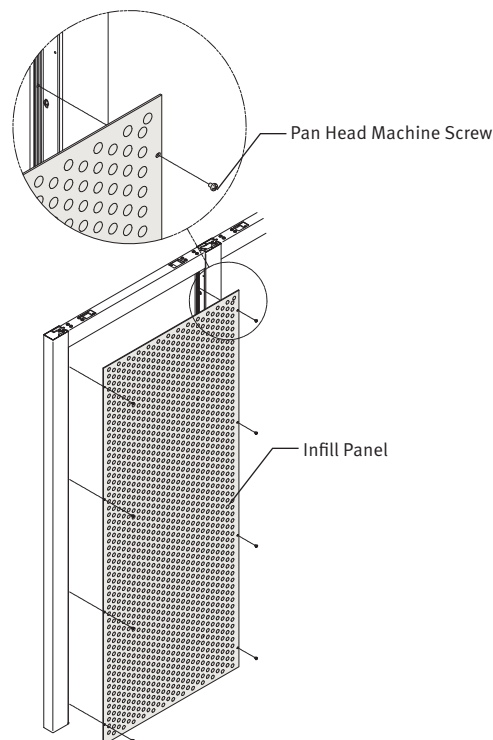
Parts Included



Step 2

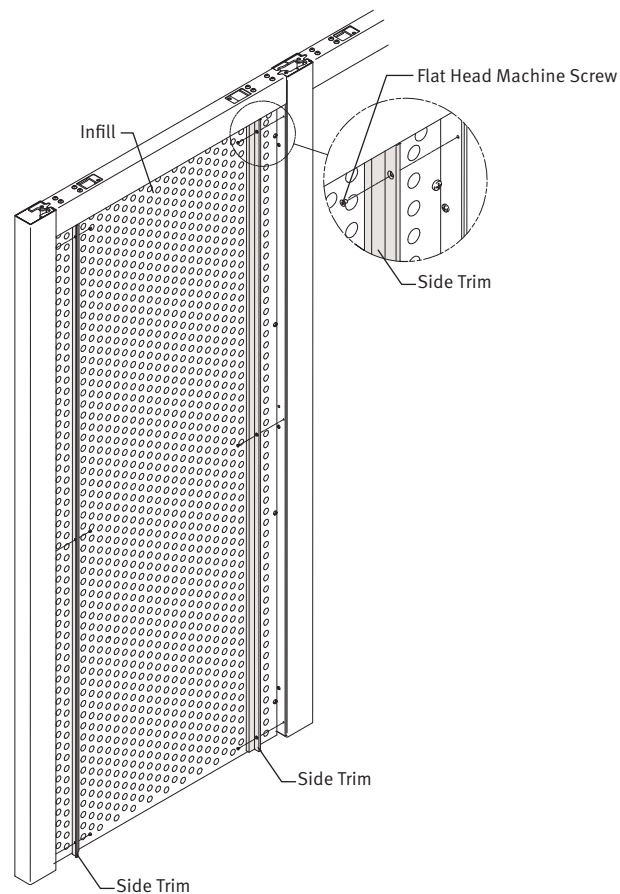
2.1 Position Infill panel into opening.

2.2 Secure panel to braces with M6 Pan Head Machine Screws.



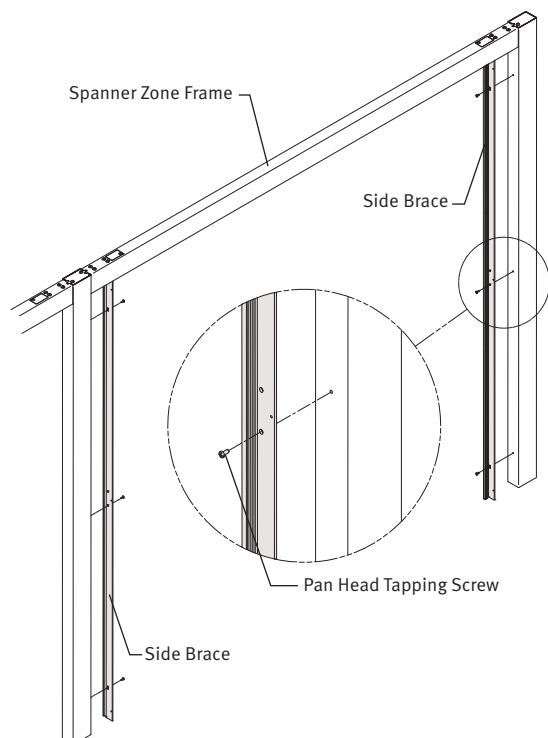
Step 3

3.1 Attach Side Trim to sides of infill with Flat Head Machine Screws.



Step 2

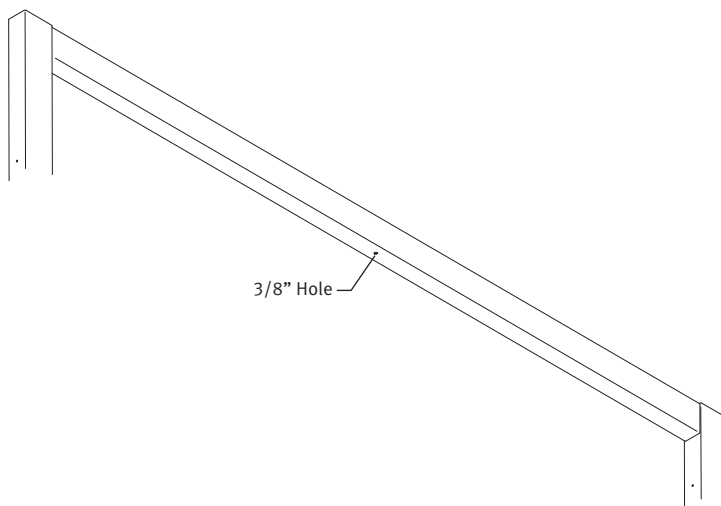
2.1 Attach Side Braces to columns on spanner zone frame opening with 3 Pan Head Tapping Screws per side. Side Braces should be pushed up until top touches spanner.



Double Infill:

Step 1

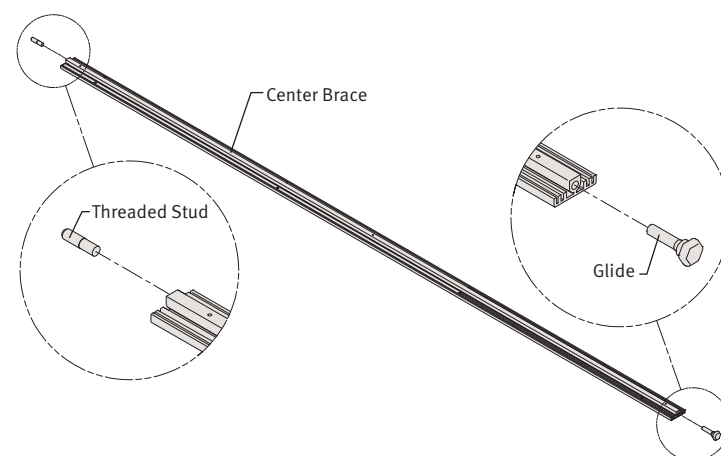
1.1 Drill 3/8" hole into middle of underside of top spanner. Check to make sure stud fits through hole.



Step 3

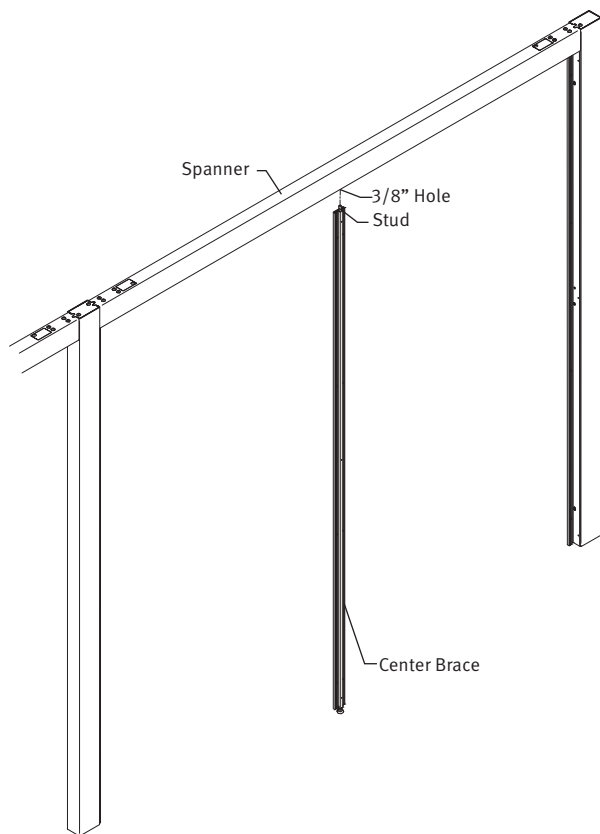
3.1 Turn Threaded Stud into top end of Center Brace.

3.2 Turn Glide into bottom end of Center Brace until it stops.



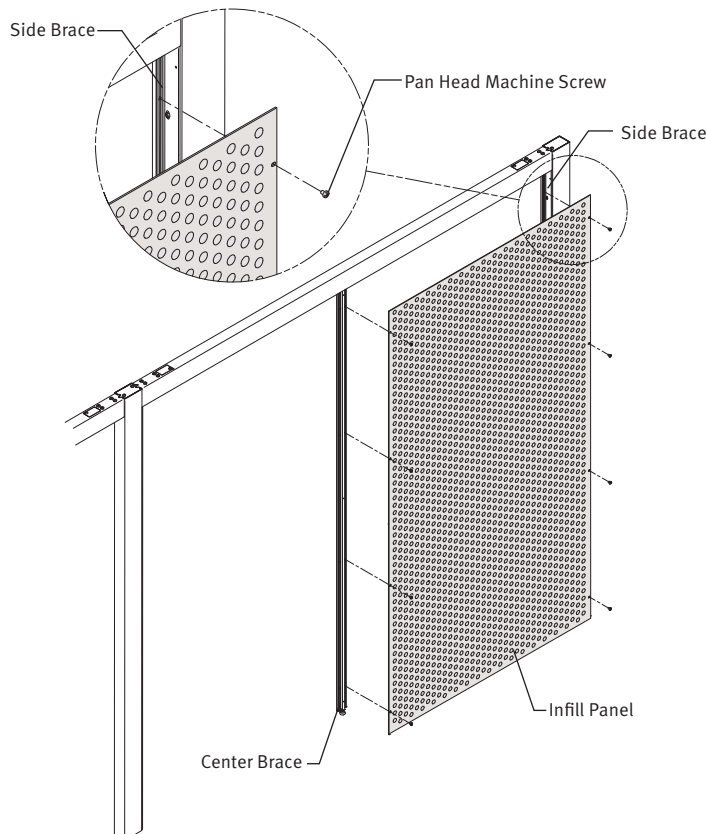
Step 4

- 4.1 Insert stud on Center Brace into 3/8" hole in spanner.
- 4.2 Adjust glide so that center brace is self-supporting. Check plumbness on front and sides



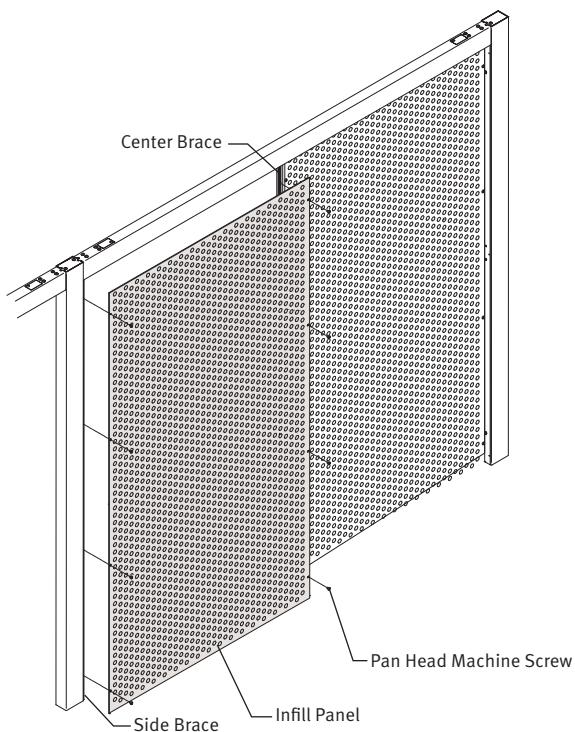
Step 5

- 5.1 Position Infill Panel onto Center and Side Braces.
- 5.2 Secure Panel to braces with M6 Pan Head Machine Screws



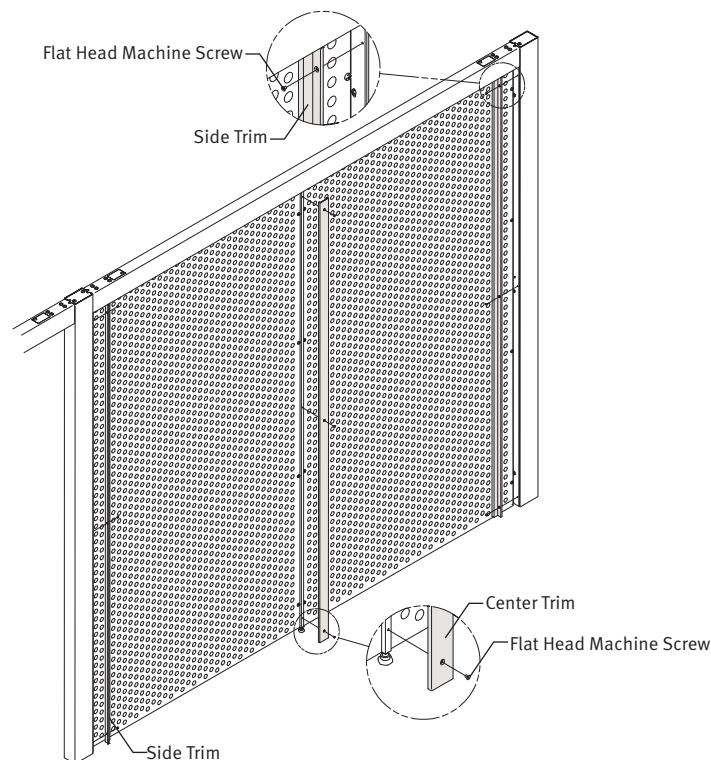
Step 6

- 6.1 Position other Infill Panel onto Center and Side Braces.
- 6.2 Secure Panel to braces with M6 Pan Head Machine Screws



Step 7

- 7.1 Attach Side Trim to sides of infill with Flat Head Machine Screws.
- 7.2 Attach Center Trim to middle of infill with Flat Head Machine Screws.



Disassembly and Recycling:

Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.