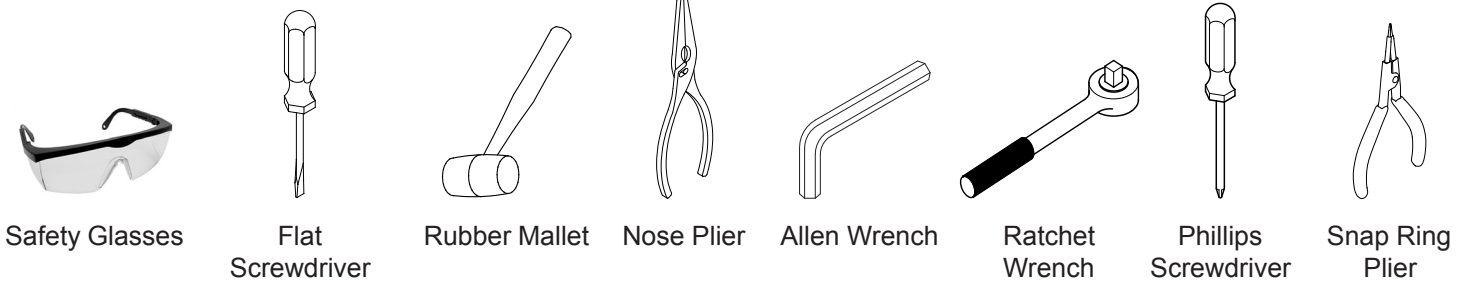




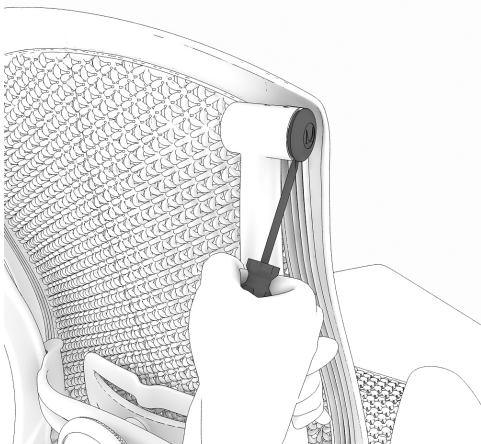
Tools Required:



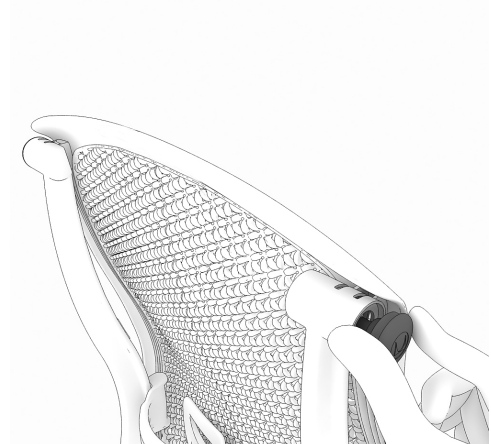
Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

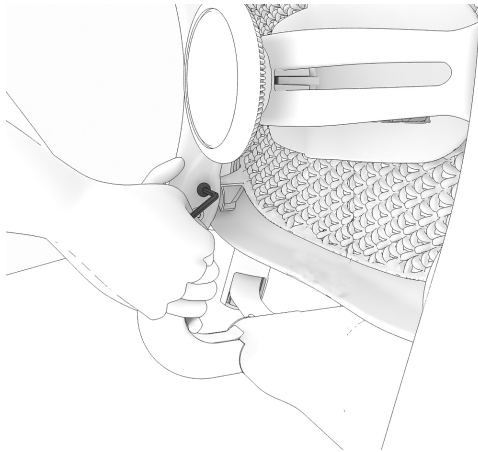
Steps:



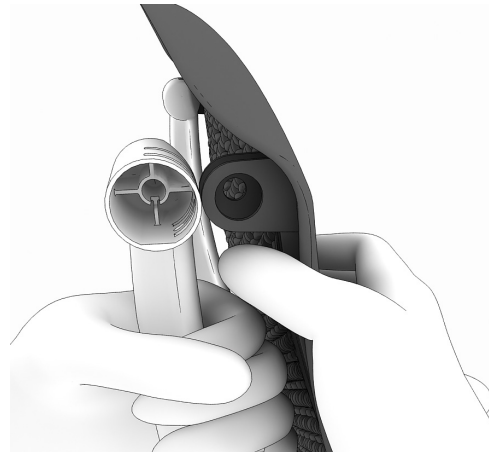
1. To remove the frame cap, using a flat screwdriver pry the frame cap.



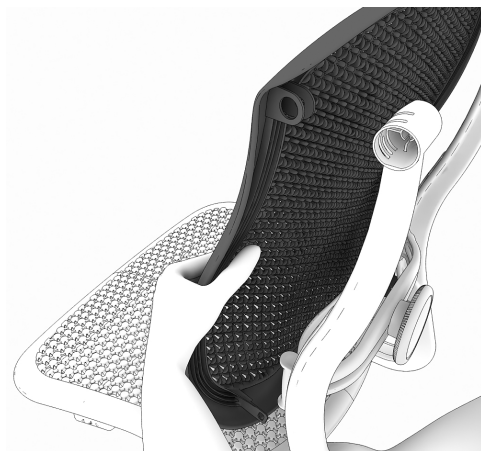
2. Pull off the frame cap.



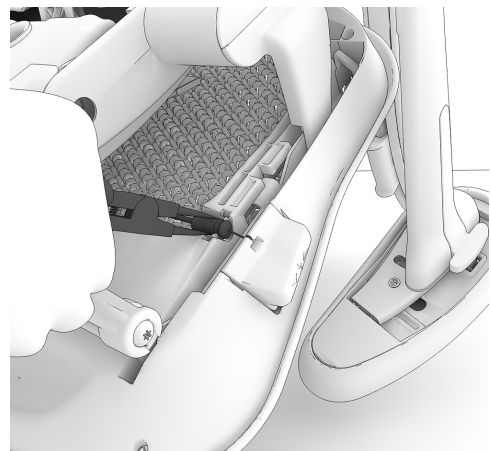
3. Using a T-30 Torx allen wrench remove both side screws from seat frame.



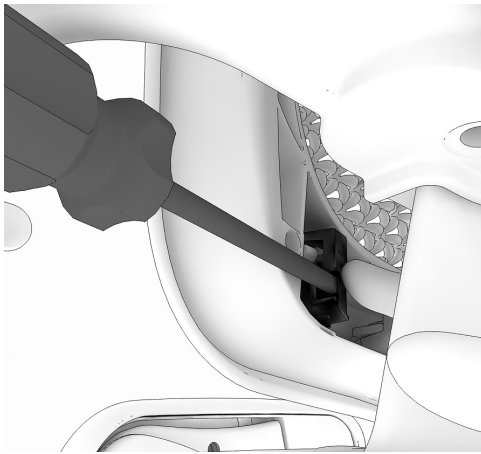
4. Release the back seat snaps from seat frame.



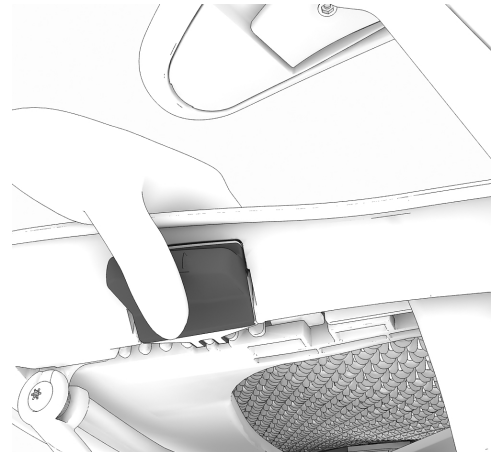
5. Remove seat back from the back seat frame.



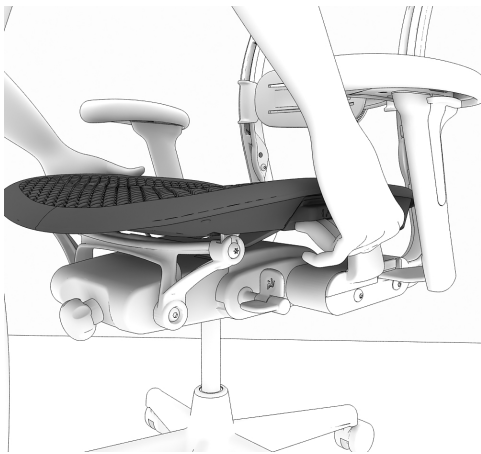
6. Using needle nose pliers, remove height adjustment cable from cable fitting and slide cable T-end from height adjust lever.



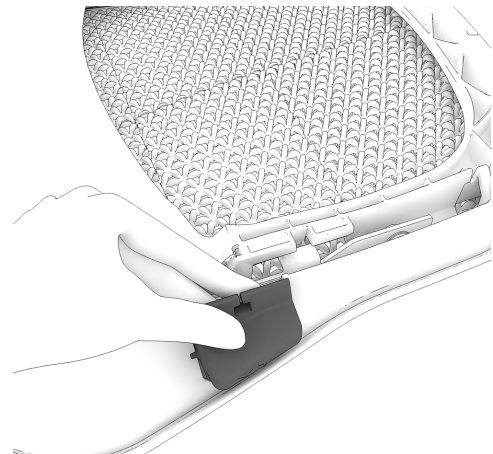
7. Using a straight head screwdriver, pry retaining clip from seat frame and set clip aside. Repeat to remove from other side.



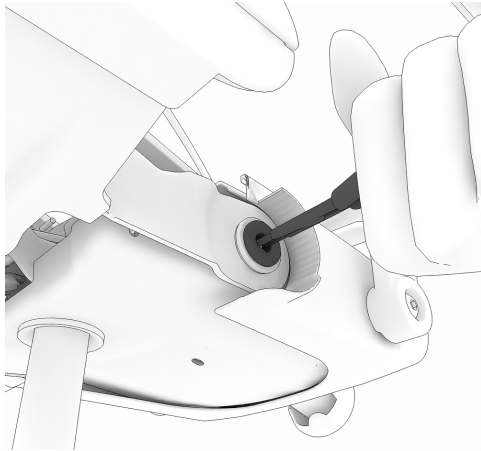
8. Hold down adjustable slide lever on adjustable seat.



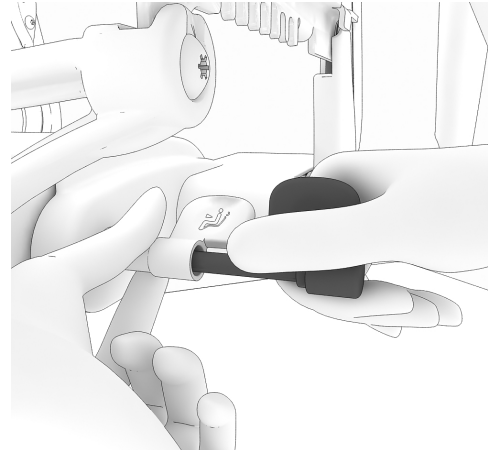
9. Slide seat forward until interlock tabs on seat are fully disengaged from interlock tabs on seat linkage.



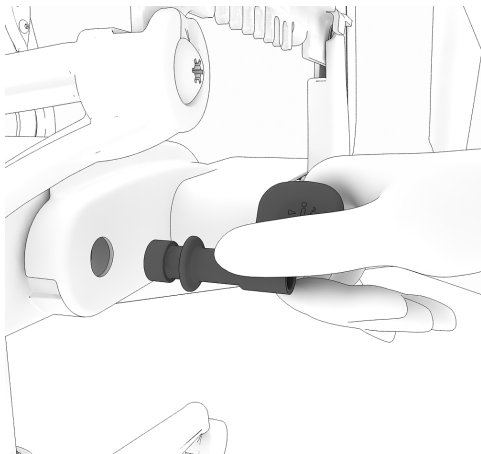
10. Disengage the height adjustment slide lever snaps by hand from seat frame and pull off.



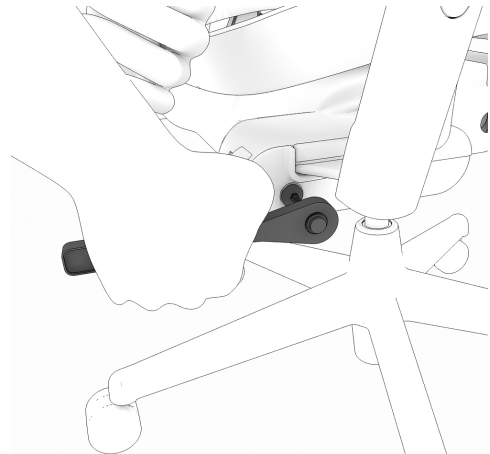
11. Using a snap ring plier, remove snap ring, washer and foam spacer.



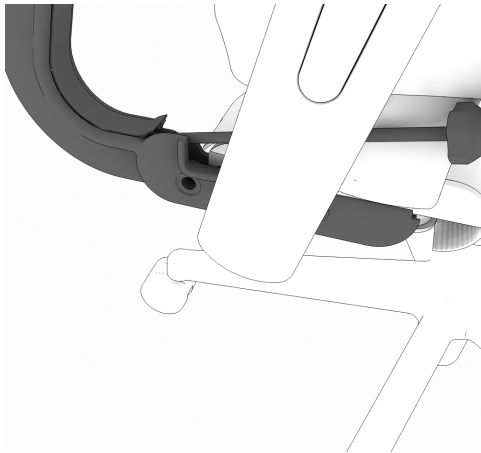
12. Using hand pull off the seat angle lever.



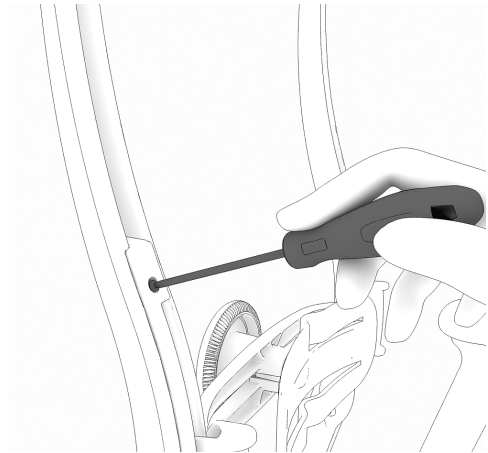
13. Using hand pull off the tilt limit lever.



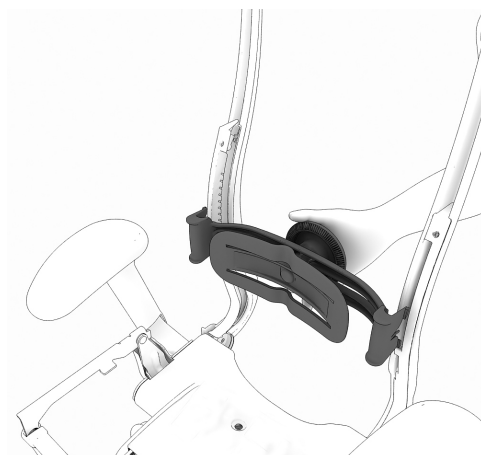
14. Using ratchet wrench and T-40 torx bit, remove and save screws securing back support to tilt housing. Repeat for opposite back support.



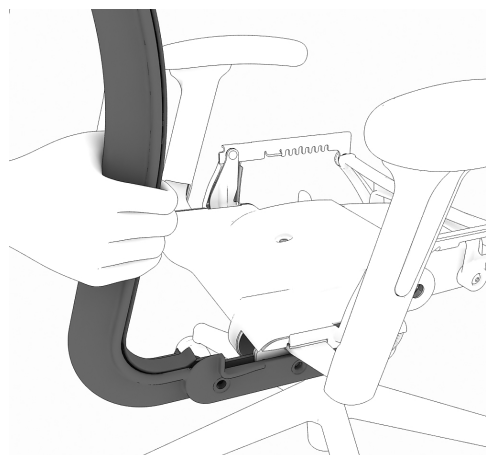
15. Using a straight head screwdriver, pry bottom of frame insert up and out of each support frame. Slide back support frames partially out of tilt .



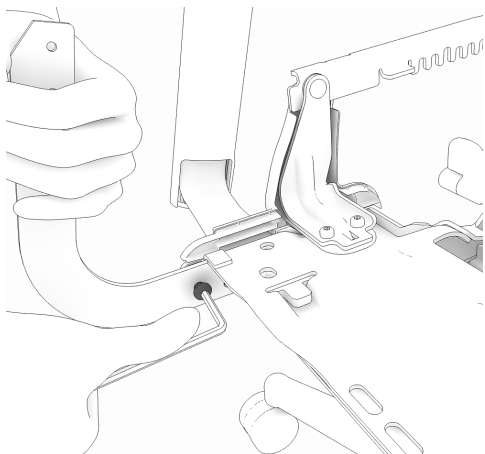
16. Using a T-20 Torx head screwdriver remove the screw from frame insert. Repeat the step to remove the screw from other side frame.



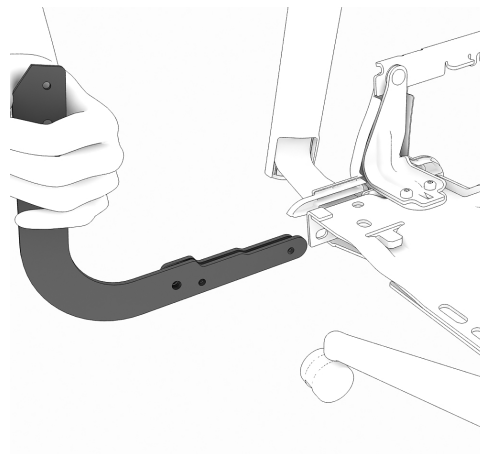
17. Remove frame inserts and remove lumbar from back support frames.



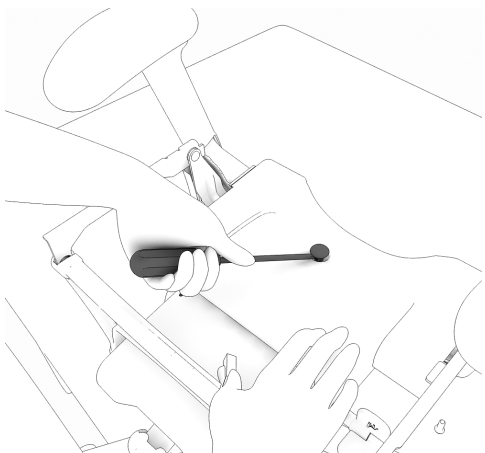
18. Remove both side seat frames.



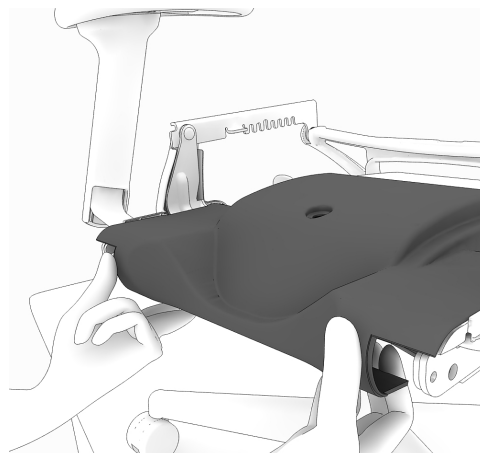
19. Using allen wrench remove the two screws from steel weldment.



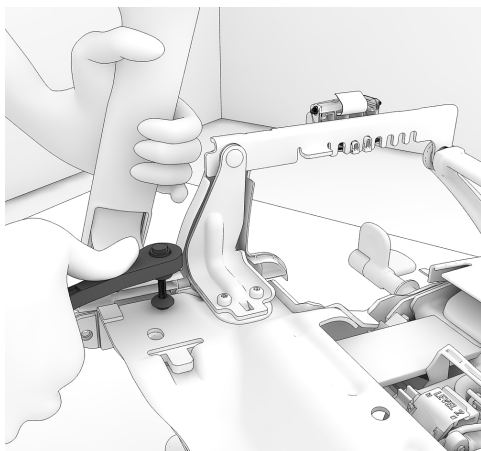
20. Remove the steel weldment.



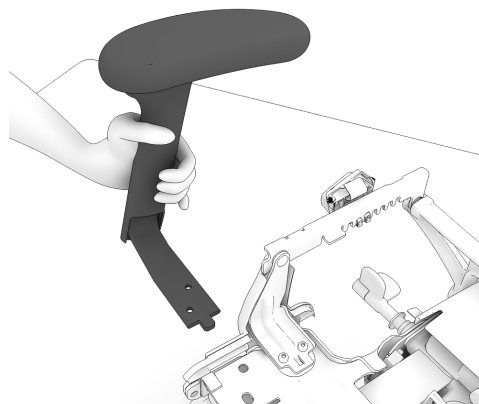
21. Using straight head screwdriver, pry up and remove x-mas tree clip, securing rear tilt cover to tilt housing. Dispose of x-mas tree clip properly.



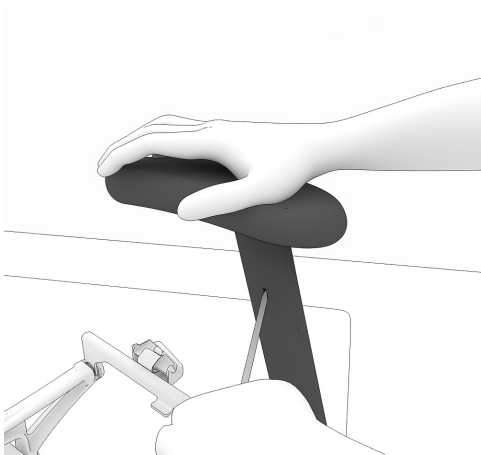
22. Pull flexible cover back and up. Slowly lift cover to disengage remaining flexible interlock features and set cover aside.



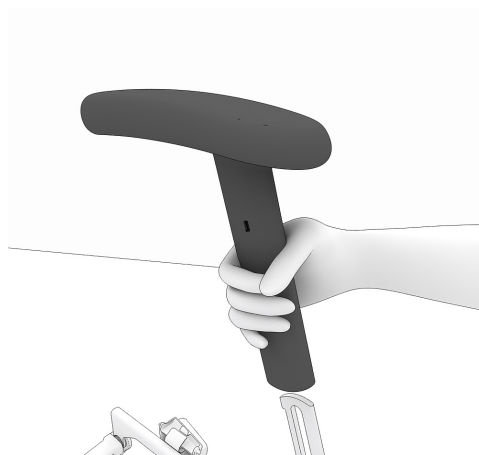
23. Using ratchet wrench and T-40 Torx bit, remove the screws from the tilt assembly.



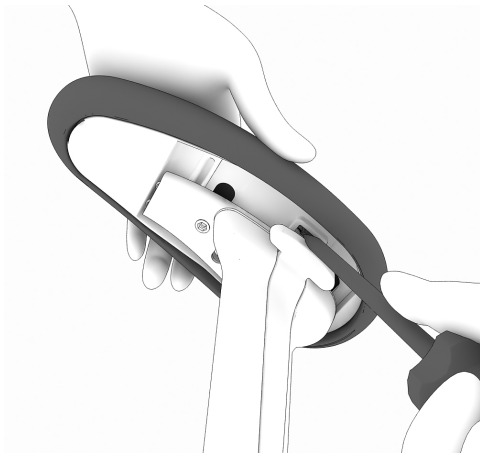
24. Remove arm from tilt assembly.



25. Insert small straight head screwdriver into hole on inside of fixed arm. Push inward to release internal latch holding fixed arm in place.



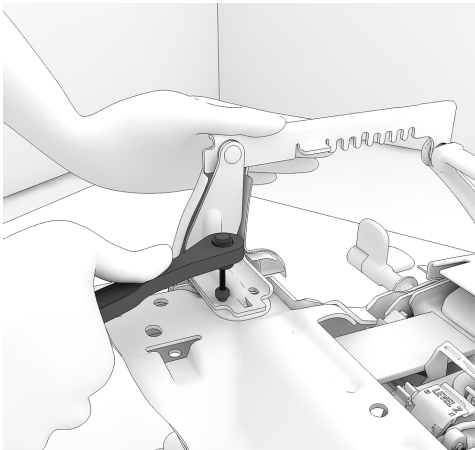
26. Lift fixed arm assembly up off arm support stem.



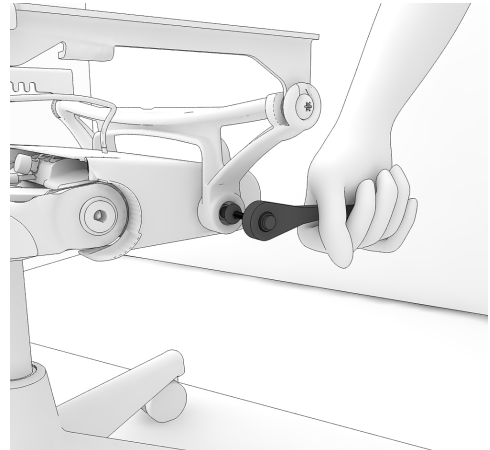
27. Slide arm pad to outermost position and insert straight head screwdriver against inside of retainer clip. Pry clip outward while lifting up on arm pad.



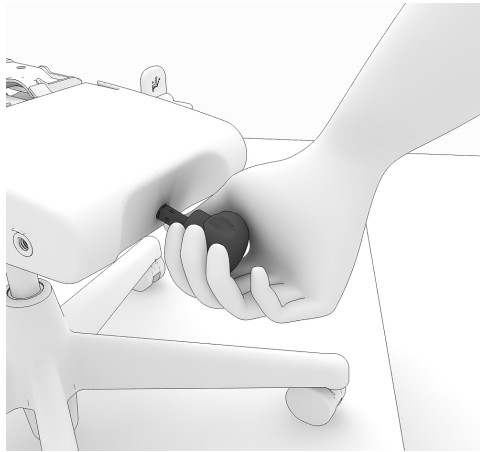
28. Remove arm pad properly.



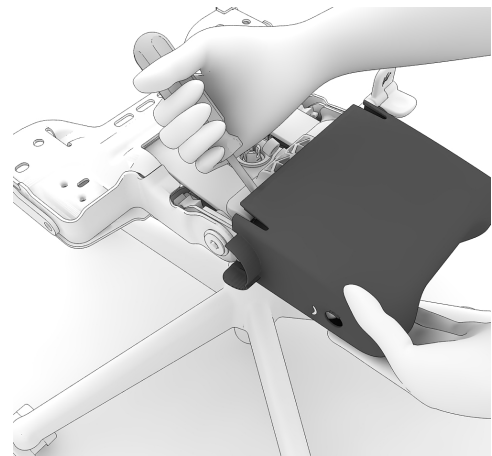
29. Using ratchet and T-27 Torx bit, remove and save screws (noted) that secure one side of seat linkage assembly to tilt assembly. Repeat for opposite side of seat linkage assembly.



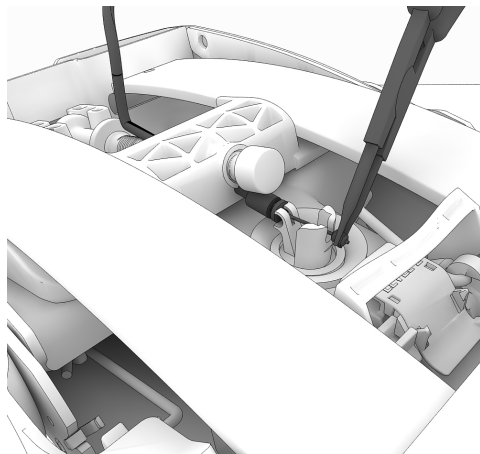
30. Using ratchet and T-40 Torx bit, remove seat linkage pivot bolts and bushings. Remove seat linkage side covers from tilt assembly.



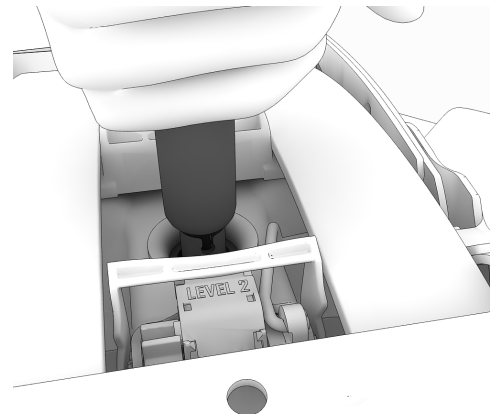
31. Remove tilt tension adjustment knob by pulling knob from shaft by hand.



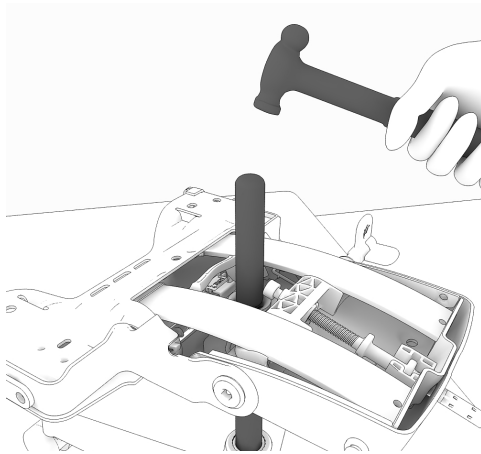
32. Insert a screwdriver behind the tilt cover push forward and remove the tilt cover.



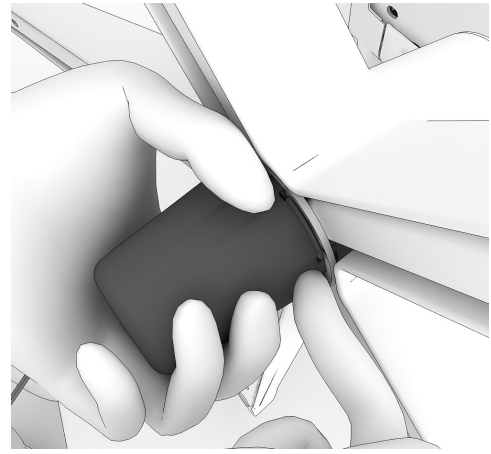
33. Using needle nose pliers, remove & save height adjust cable from top of pneumatic cylinder.



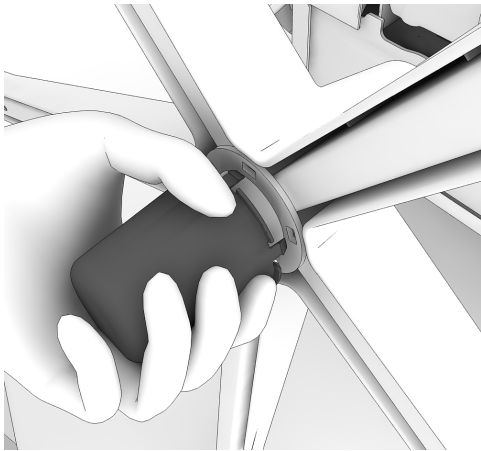
34. Place pneumatic cylinder knock out tool with open end over end of pneumatic cylinder. Make sure tool rests squarely on top rim of pneumatic cylinder.



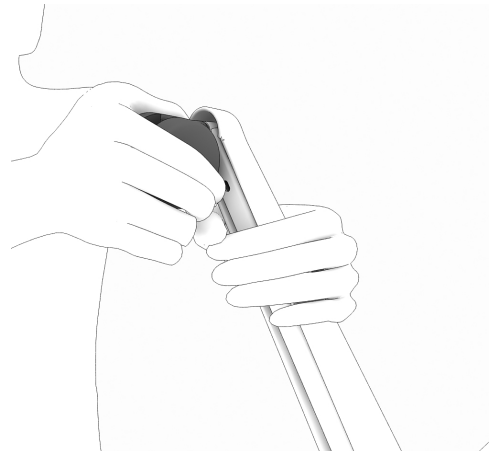
35. Support tilt/base assembly off floor and strike cylinder knock out tool sharply with a medium size hammer to dislodge pneumatic cylinder from tilt.



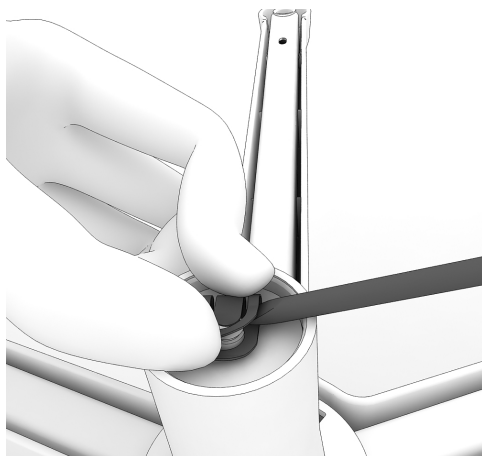
36. Disengage the snaps from the base.



37. Pull off the base cap from cylinder.



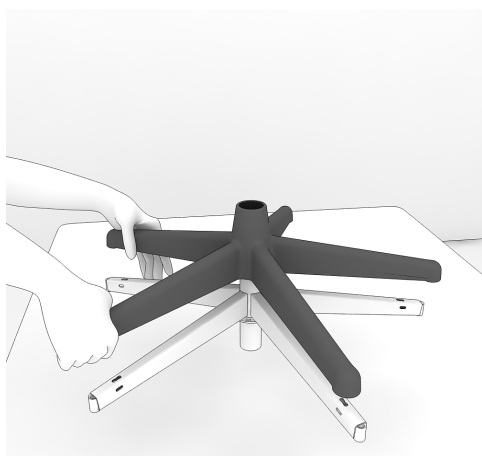
38. Hold base and pull hard to remove caster from base.



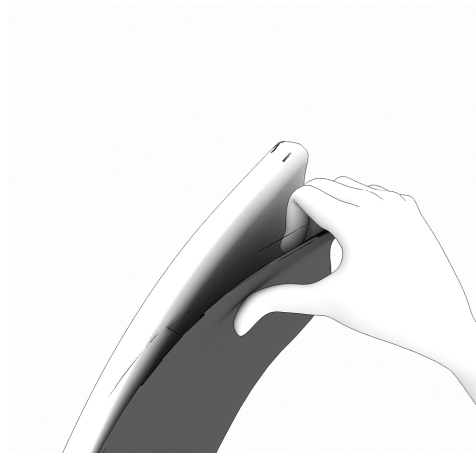
39. Using straight head screwdriver, pry off retainer clip from bottom of base and set aside.



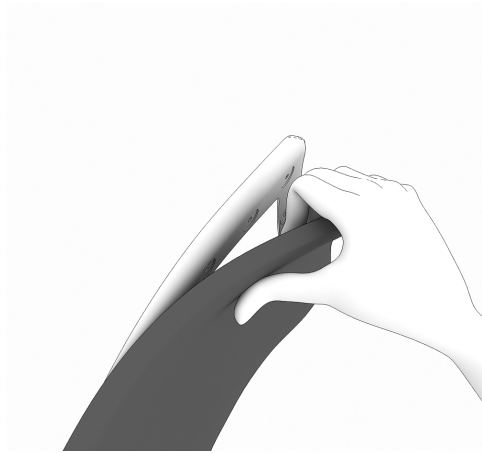
40. Using straight head screwdriver, pry up on base weldment with screwdriver blade in slot as shown. To disengage leg of base weldment from cover. Repeat for remaining legs.



41. Remove cover from base weldment and set aside.



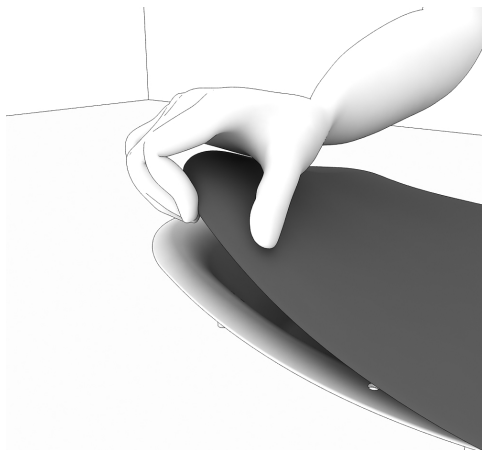
42. Remove fabric from back.



43. Remove the foam from back.



44. Remove the fabric from seat.



45. Remove the foam from seat.