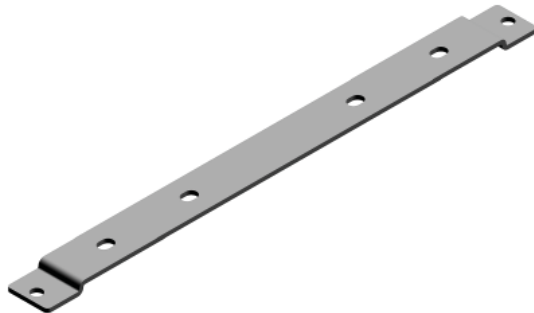




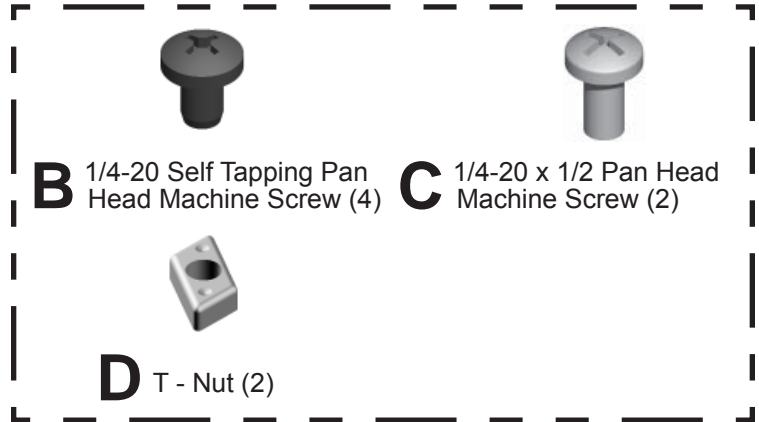
Layout Studio™ Power Installation and Disassembly for Recycling Instruction

Parts Included:

Double Junction Block Attachment Bracket

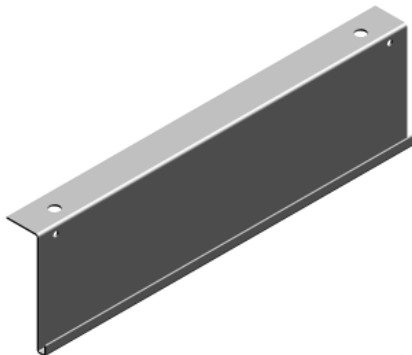


A Adapter Bracket



Hardware Pack

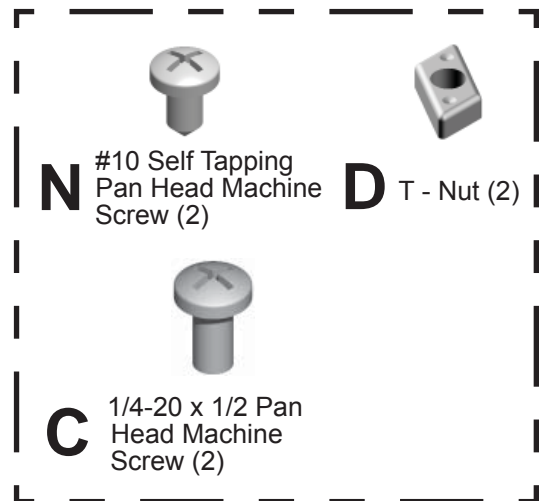
Single Junction Block Attachment Bracket



E Support Bracket



F Latch Bracket



Hardware Pack

Double Power Block Attachment Bracket



G Attachment Bracket



Hardware Pack

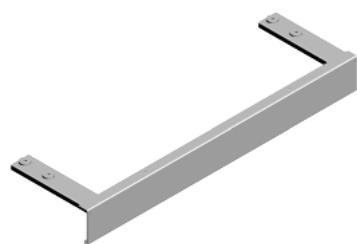
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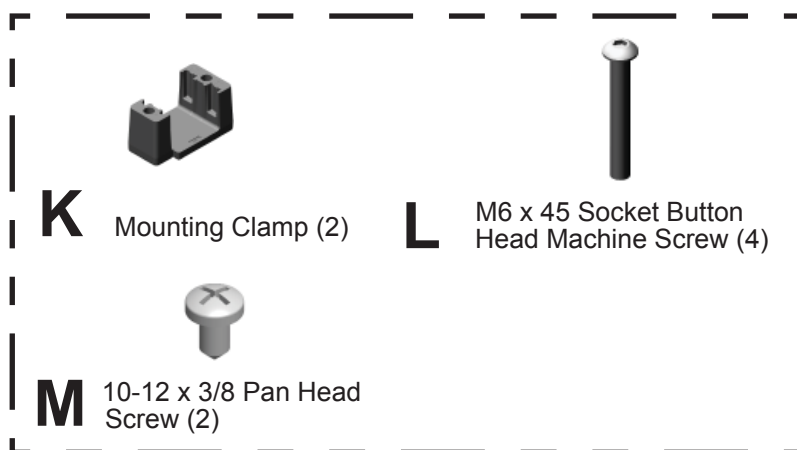
Single Power Block Attachment Bracket



H Power Block Attachment Bracket

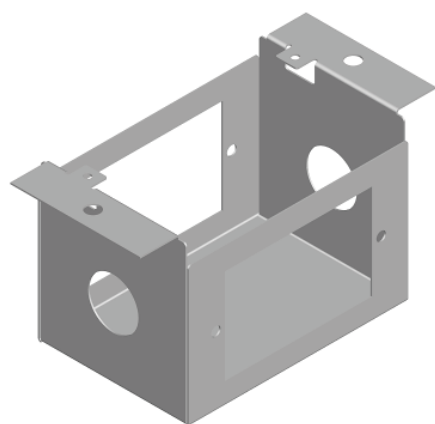


J Clamp

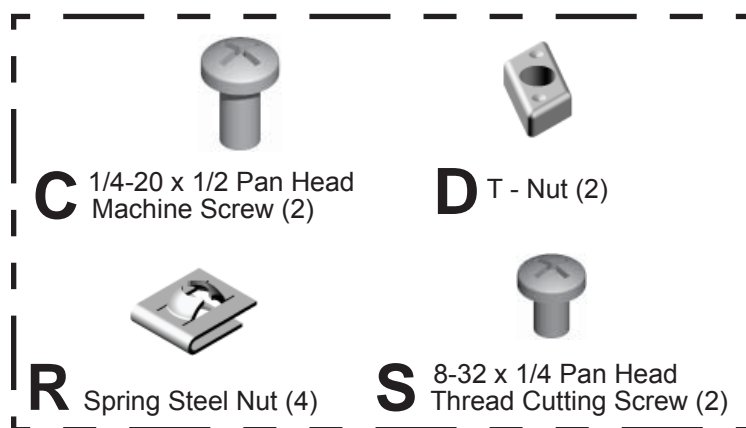


Hardware Pack

Data Module



P Data Module Housing



Hardware Pack

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Power Entry



T Power Entry Harness



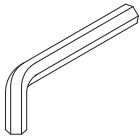
U Conduit Clamp



V 10-12 x 1/2 Pan Head Tapping Screw

Hardware Pack

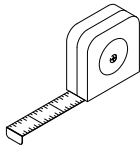
Tools Required:



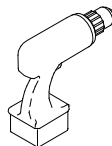
#5 Allen Wrench



#2 Phillips Screwdriver



Tape Measure



Power Driver



#2 Phillips Bit



#3 Phillips Bit

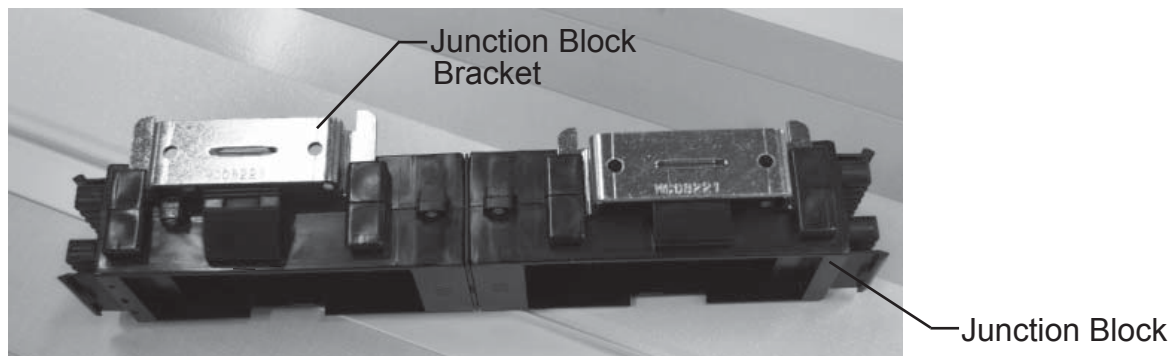
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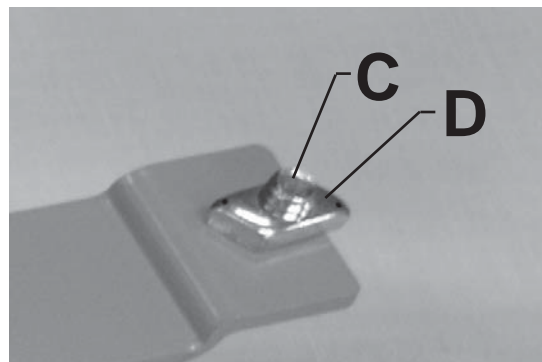
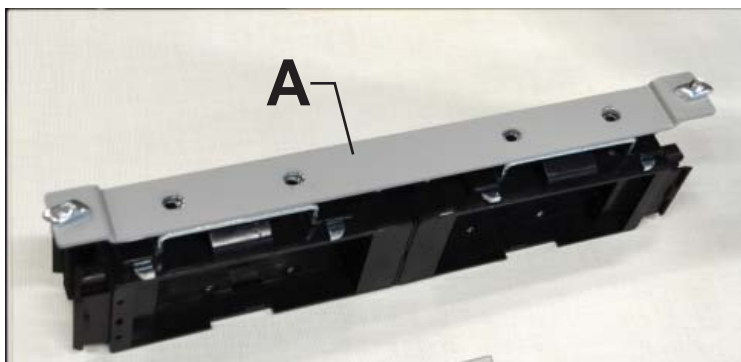
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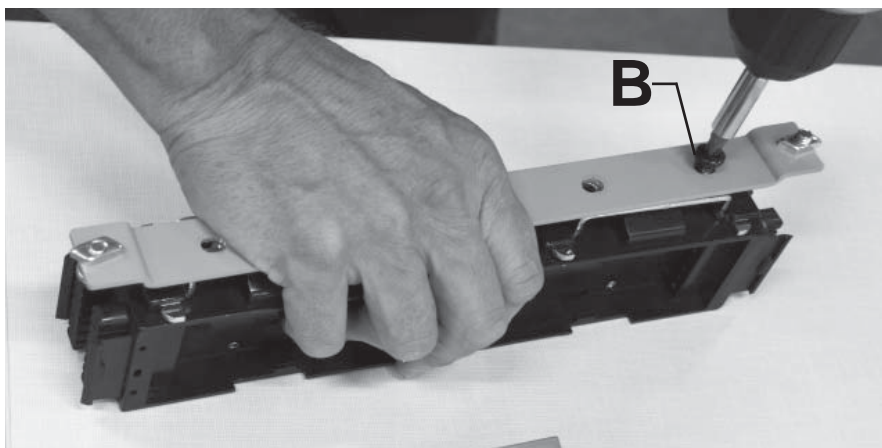
Double Junction Block Attachment Bracket



1. Slide Junction Block Brackets, supplied with Junction Block, onto Junction Block.



2. Loosely attach T-nuts (D) to Adapter Bracket (A) with pan head screws (C). Make sure side of T-nuts with rounded edges and dots in corners face outward.
3. Position Adapter Bracket onto Junction Block.



4. Attach Junction Block Brackets to Adapter Bracket with self tapping machine screws (B). (#3 phillips bit required)

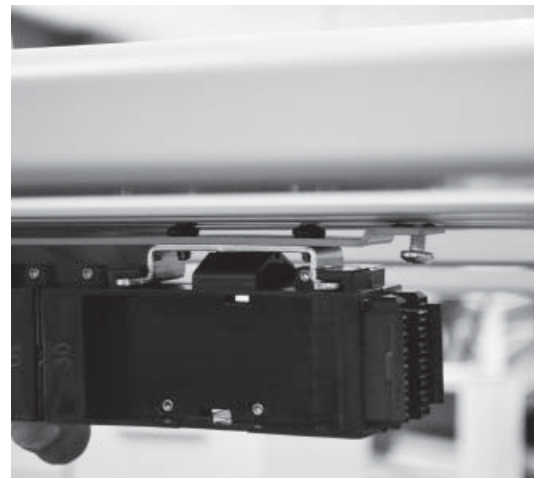
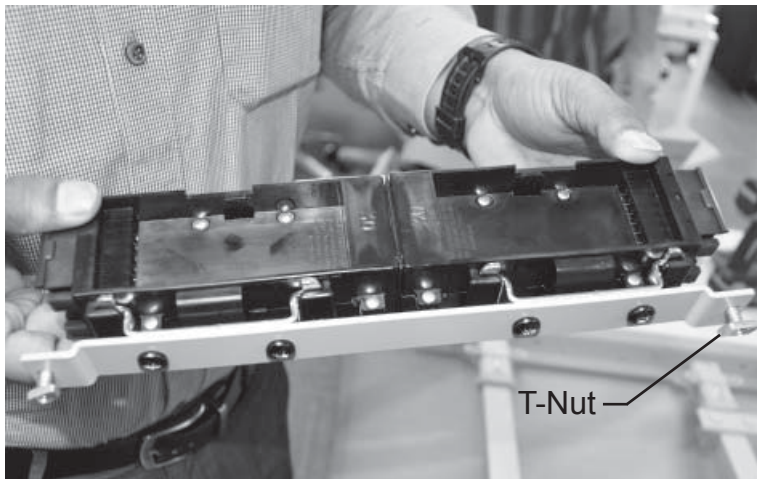
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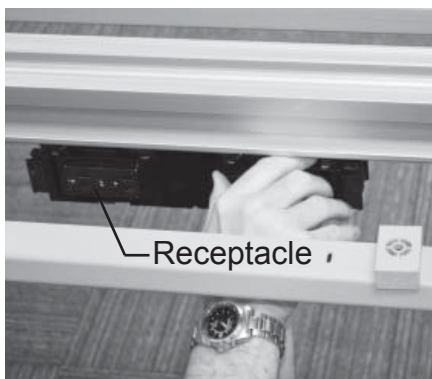
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5. Spin T-Nuts out to end of screws.
6. Insert T-Nuts into bottom groove in Performance Rail.



7. Slide block along rail to desired location.
8. Tighten down T-nuts. Pull down on assembly to verify that it is fully engaged in rail.



9. Assemble receptacles to block.

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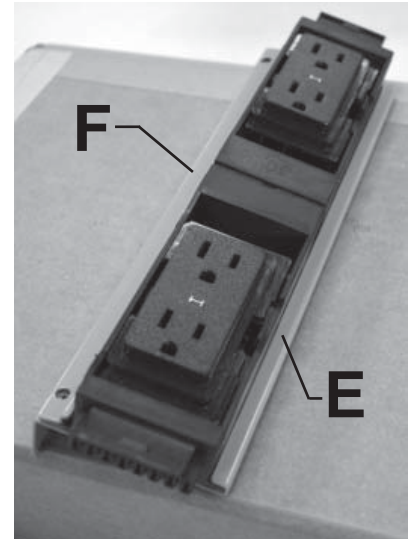
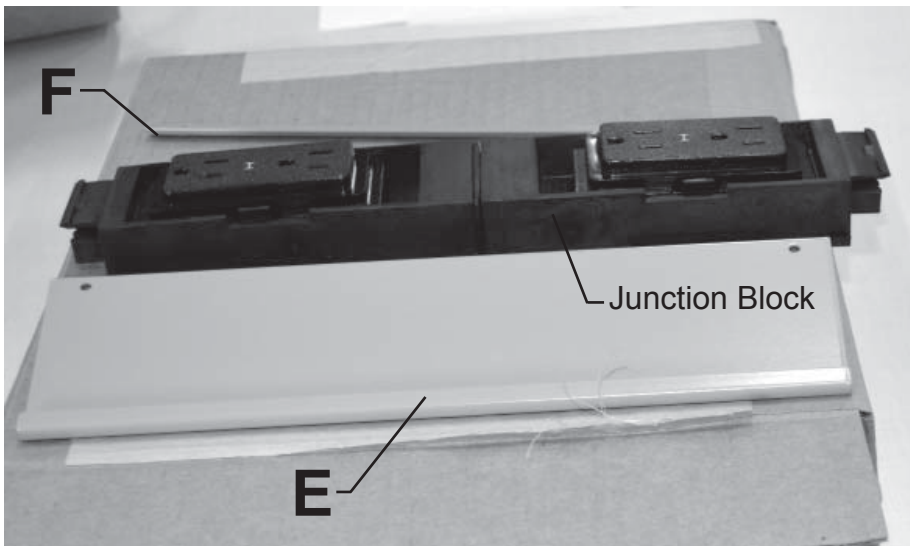
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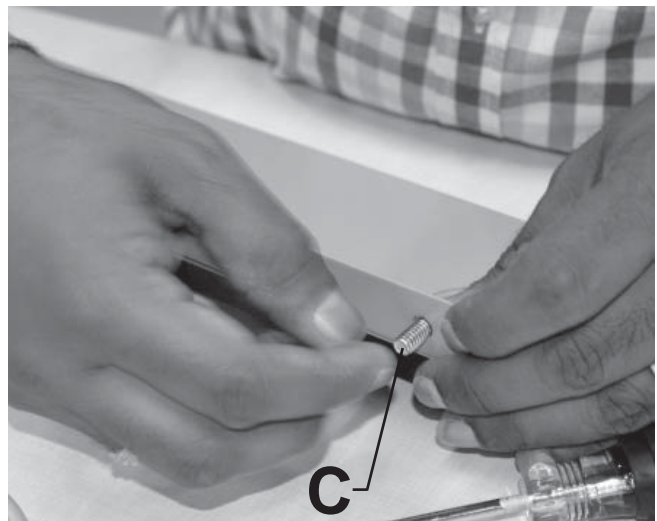
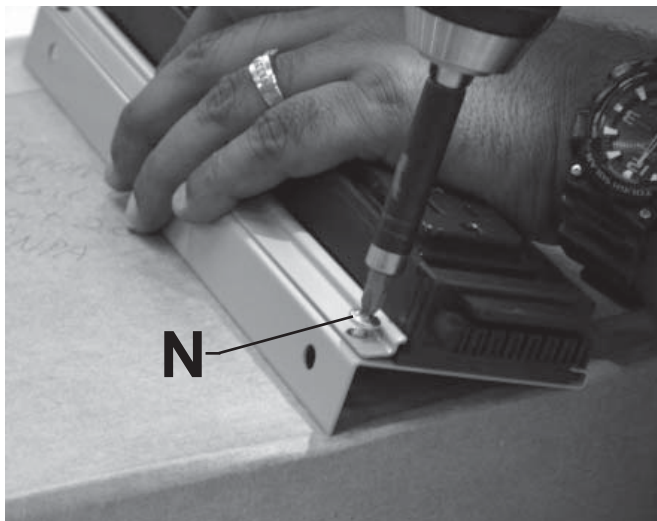
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Single Junction Block Attachment Bracket



1. Position Junction Block onto Support Bracket (E).
2. Capture top edge of block with Latch Bracket (F).



3. Secure Latch Bracket to Support Bracket with 2 self tapping pan head screws (N).
4. Insert pan head screw (C) into mounting holes in Support Bracket.

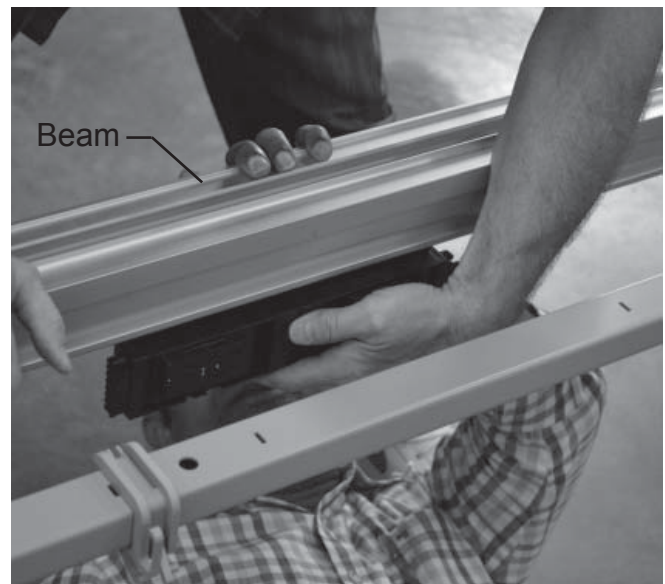
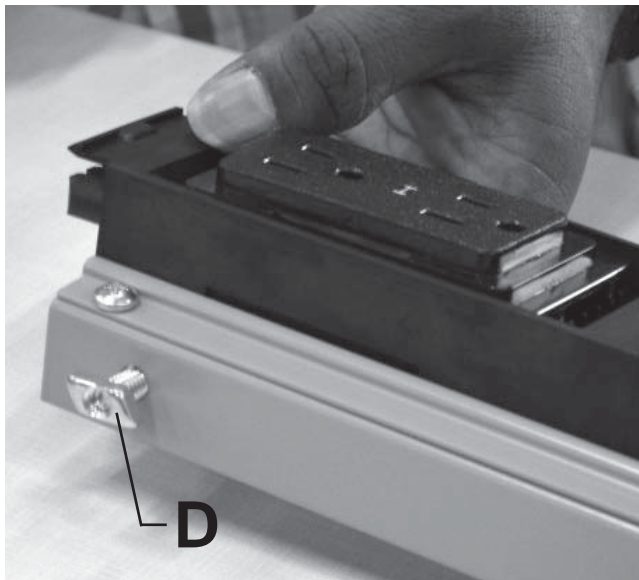
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5. Attach T-nuts (D) to pan head screws (C). Make sure side of T-nuts with rounded edges and dots in corners face outward. Spin T-nut to end of screw.
6. Insert T-Nuts into bottom groove in beam.



7. Move to desired location.
8. Tighten down T-Nuts. Pull down on assembly to verify that it is fully engaged in rail.

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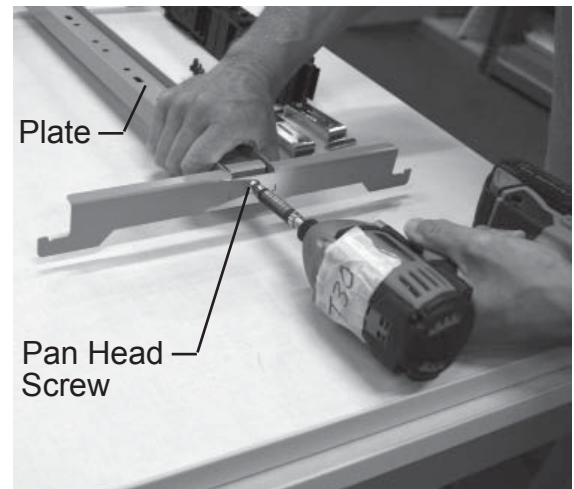
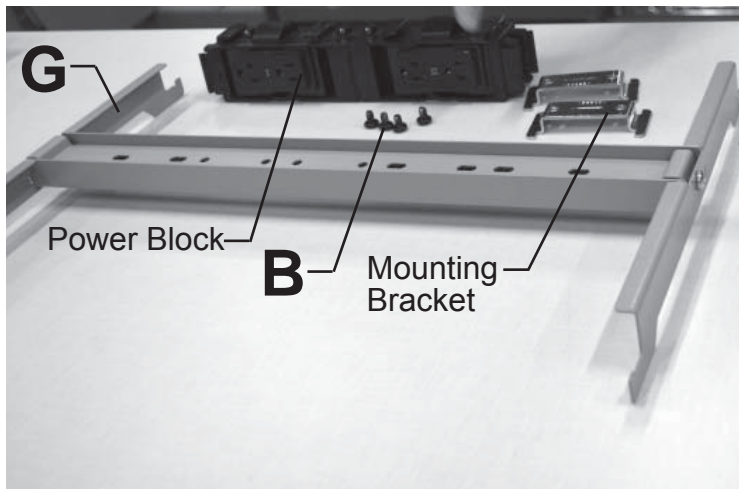
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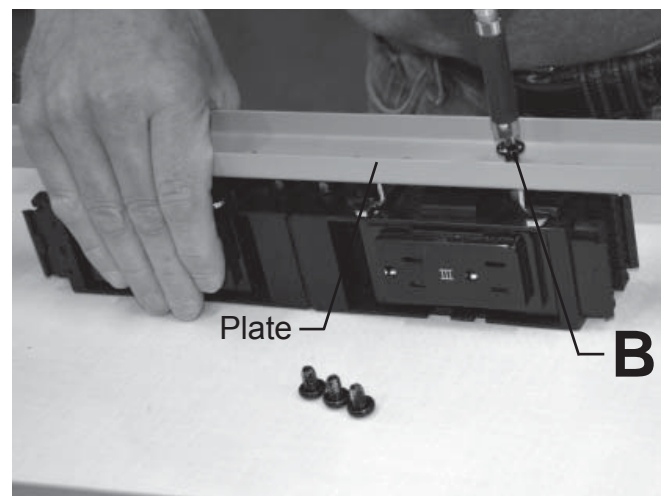
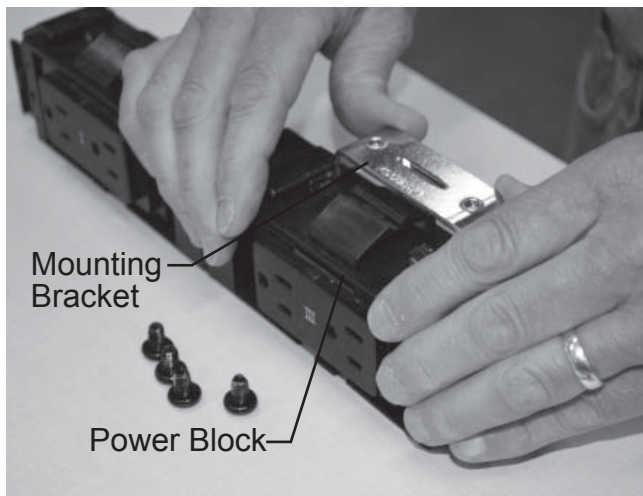
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Double Power Block Attachment Bracket



1. Remove pan head screws attaching plate to Attaching Bracket Assembly (G).
2. Remove plate from assembly.



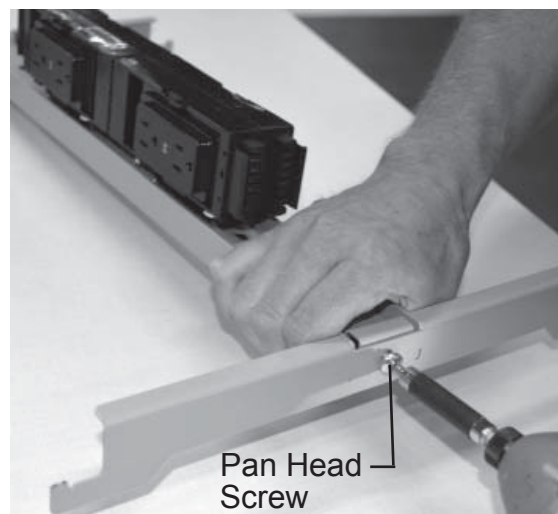
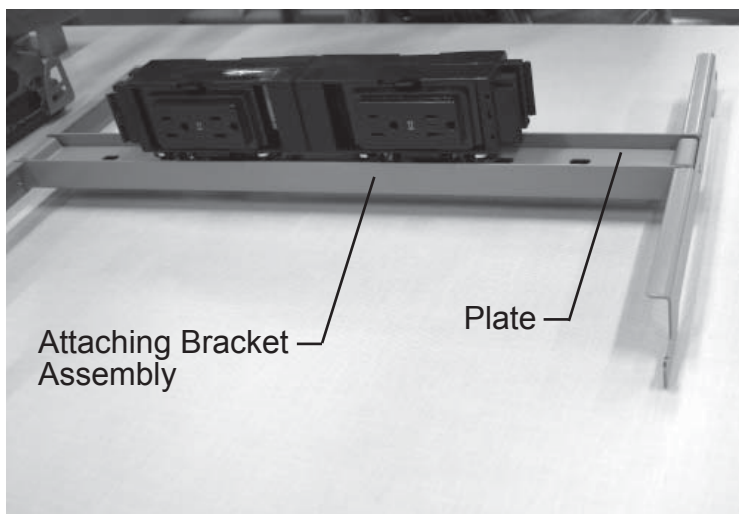
3. Slide mounting brackets, furnished with Power Block, onto Power Block.
4. Attach power block to plate with 4 self tapping pan head screws (B).

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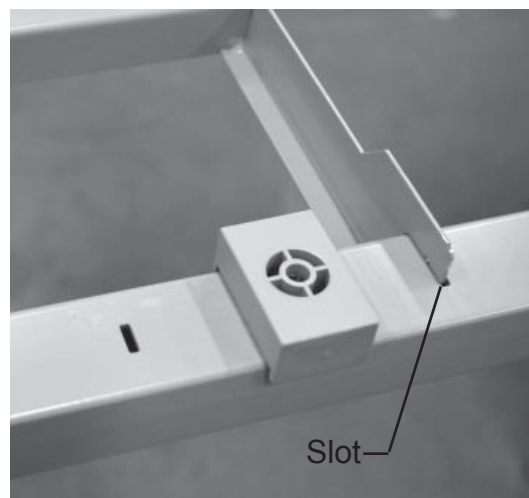
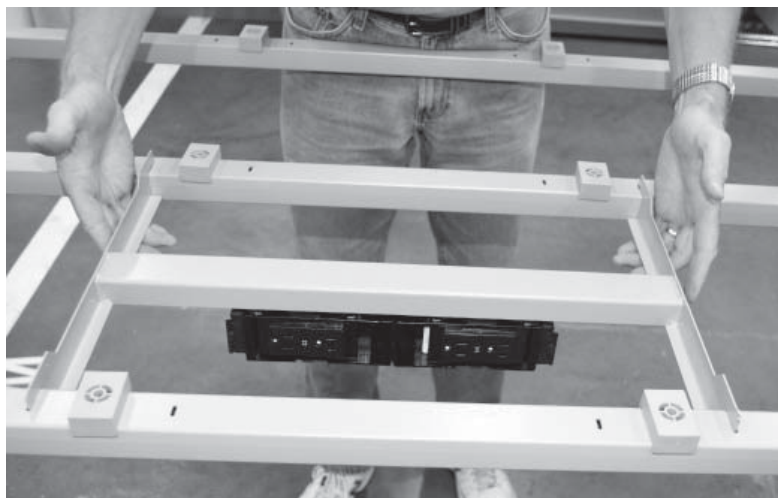
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5. Return plate to attaching bracket assembly.
6. Secure plate to assembly with screws previously removed.



7. Hook assembly into slots in middle beams.

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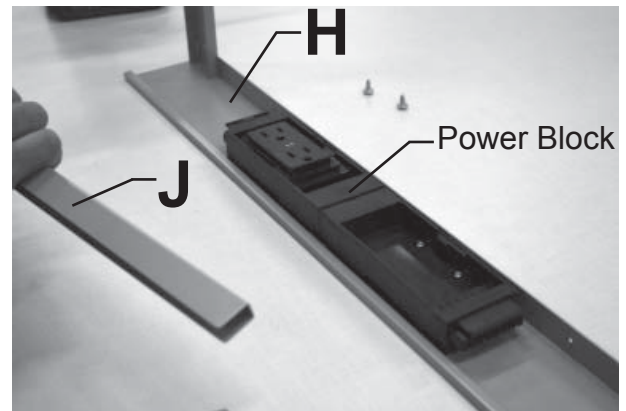
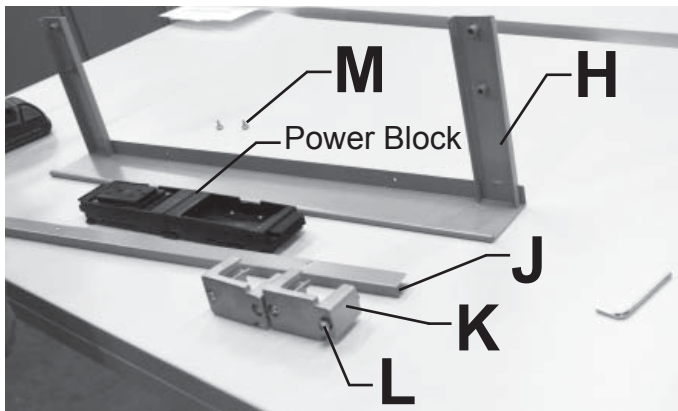
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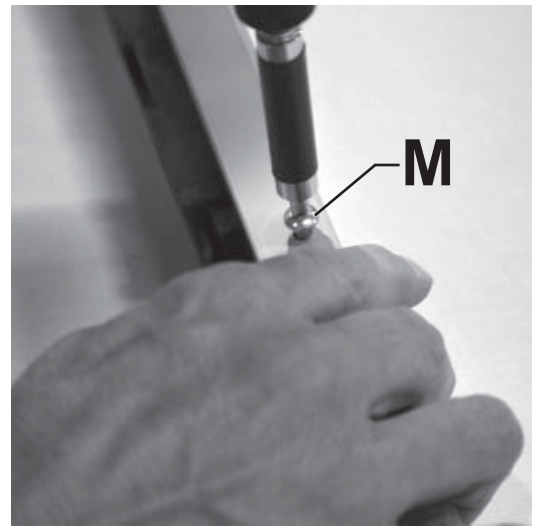
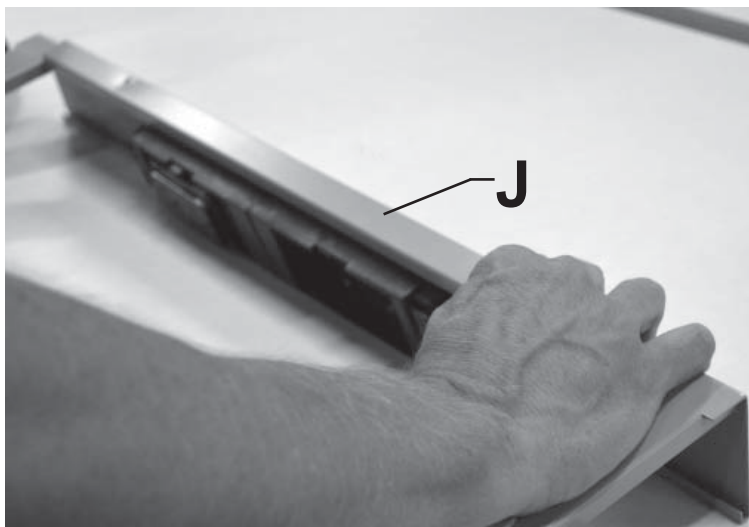
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Single Power Block Attachment Bracket



1. Set Power Module into Power Block Attachment Bracket (H).



2. Capture top of module with clamp (J).
3. Secure clamp to bracket with 2 pan head screws (M).

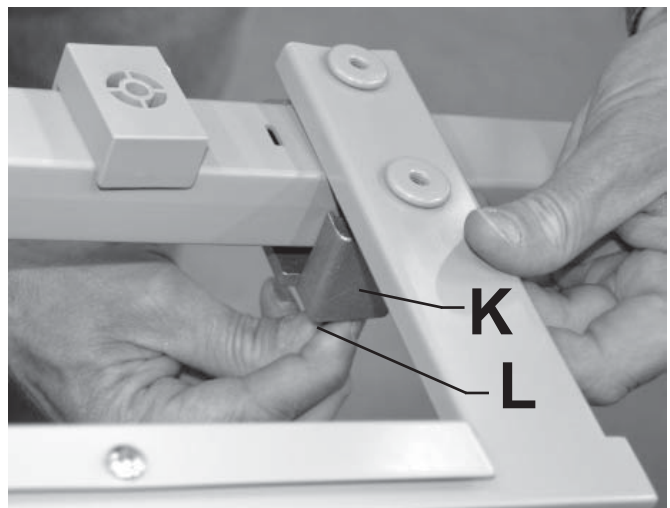
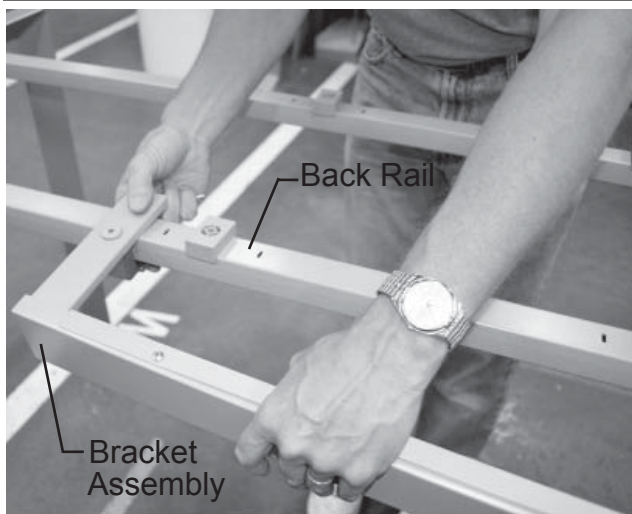
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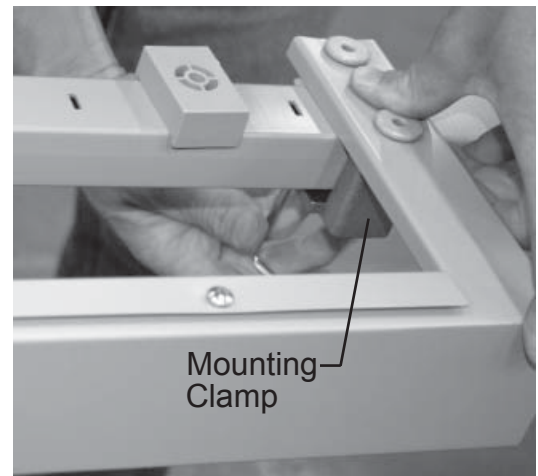
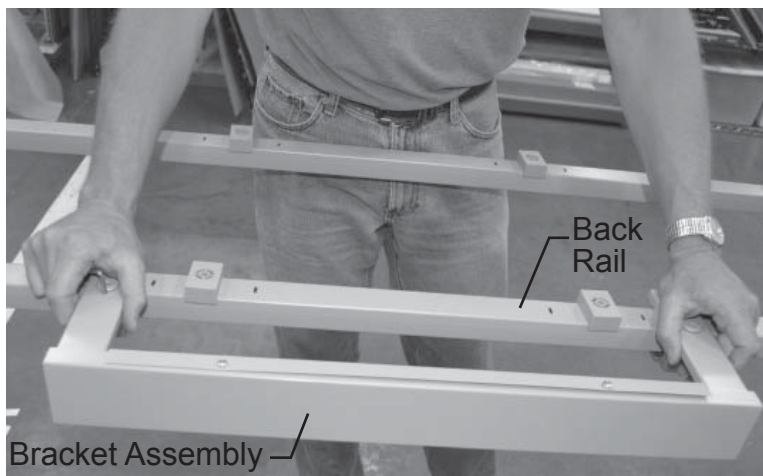
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4. Position bracket assembly onto back rail.
5. Loosely attach Mounting Clamps (K) to bracket assembly with socket button head machine screws (L).



6. Center bracket assembly on rail.
7. Tighten down mounting clamps.

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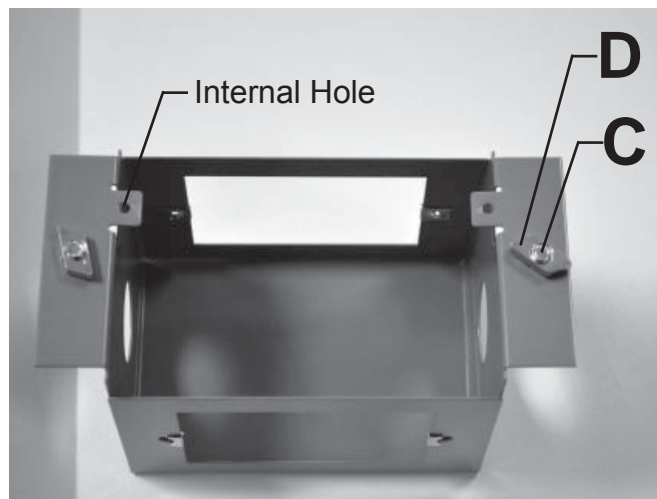
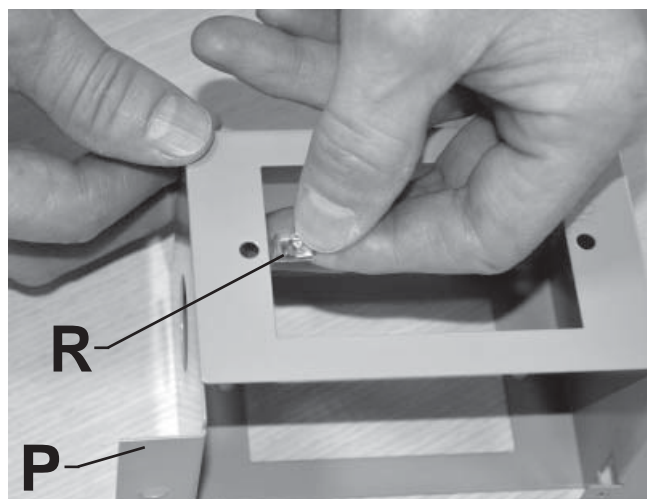
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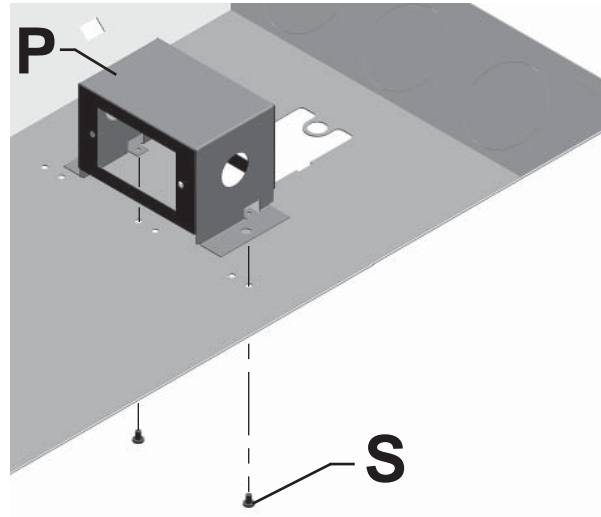
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Data Module



1. Fasten spring nuts (R) to sides of Data Housing (P). Data Module accepts standard NEMA data faceplates.
2. Attach T-nuts (D) to housing with pan head screws (C). Make sure side of T-nuts with rounded edges and dots in corners face outward. Spin T-nuts to end of screws.



3. Insert T-Nuts into bottom groove in performance rail.
4. Tighten down T-Nuts when housing is positioned at the desired location. Pull down on assembly to verify that it is fully engaged in rail.

Alternate Mounting:

5. Data Module (P) can also be mounted to bottom of Layout Studio wire tray. Align internal holes with existing holes in tray. Fasten with thread cutting screws (S) through wire tray and into holes in data module.

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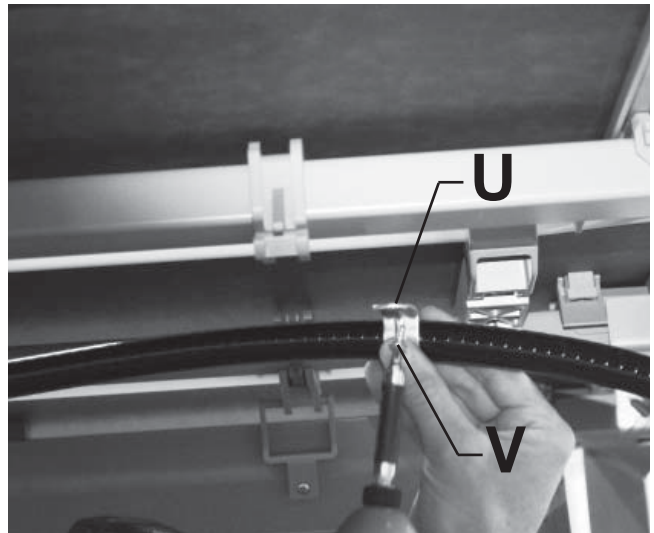
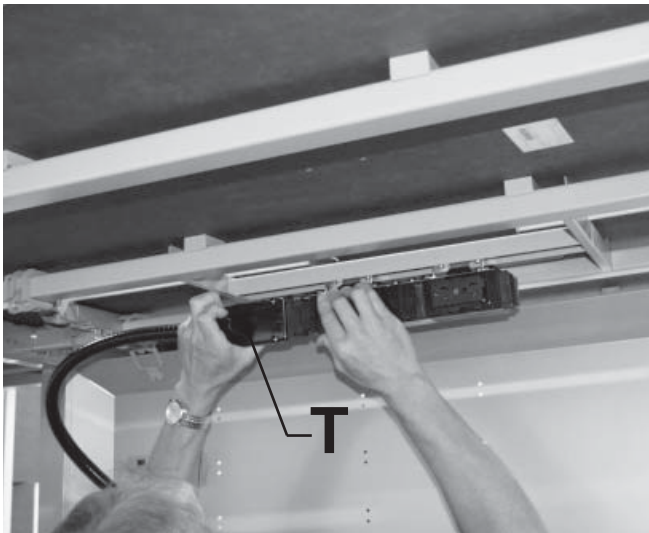
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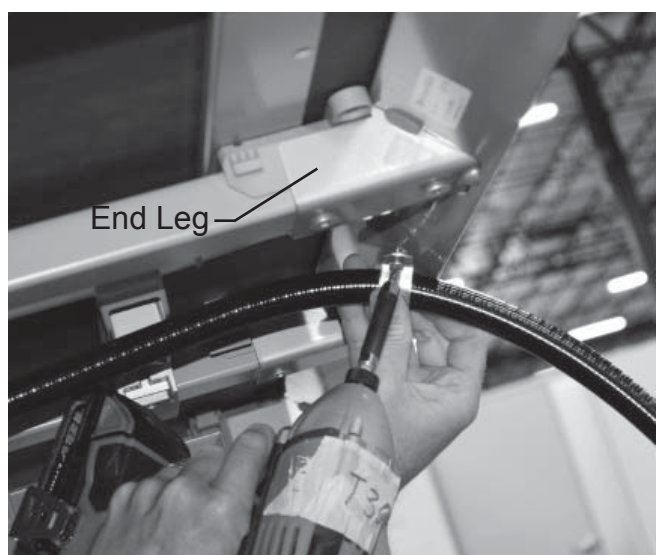
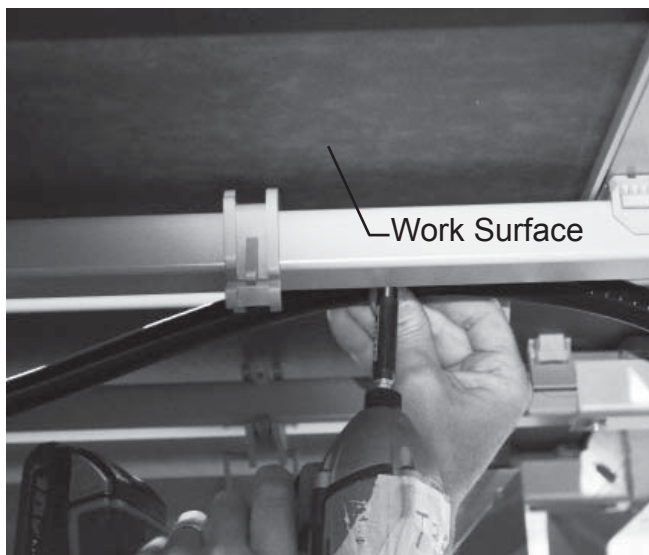
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Power Entry



1. Drop one side of Cable Tray.
2. Plug Power Entry Harness (T) into Junction Block.
3. Secure conduit to table with Conduit Clamp (U) and pan head screw (V).



- 4a. Conduit clamp can be mounted to work surface or leg. End Leg shown.

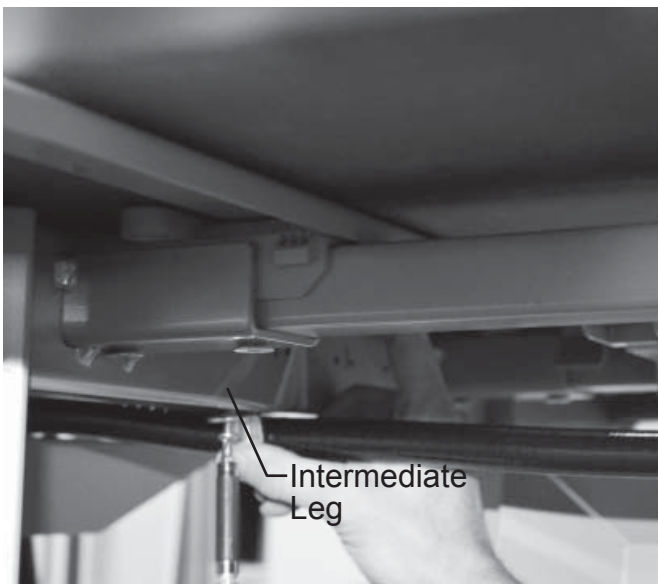
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- 4b. Conduit clamp being shown attached to Intermediate Leg.
 5. Swing Cable Tray back up. Tuck any loose conduit into tray. Fasten in place.

Disassembly for Recycling:

Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.

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