

HermanMiller

Mora™ System End Panel Installation and Disassembly for Recycling Instructions.



How to assemble your End Bracket.

Tools Required



Power Driver



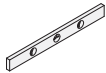
1/8" Drill Bit



1/2" Drill Bit



Phillips Bit



Level



Safety Glass



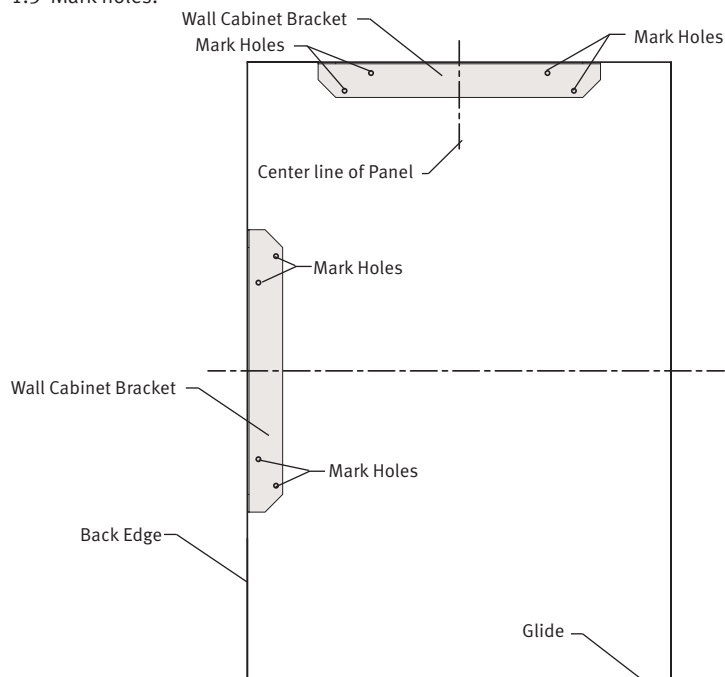
Drill Stop Set

Step 1

1.1 Position top Wall Cabinet Bracket on back of End Panel, flush with top edge, vertically centered on panel.

1.2 Position other Wall Cabinet Bracket flush with back edge of panel, centered on horizontal center.

1.3 Mark holes.

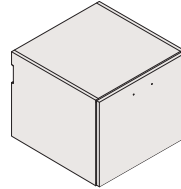


Parts Included

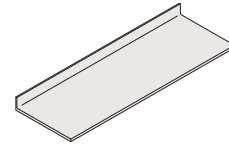


End Panel

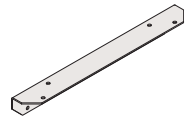
Additional Products Needed - Sold Separately



CH200 Series Wall Mounted Cabinet or
CH220 Series To The Floor Cabinet



Work Surface



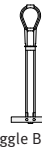
Wall Cabinet Bracket



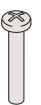
#10-12 x 3/4 Pan Head
Tapping Screws(4)



#10-12 x 5/8 Pan Head
Tapping Screws(4)



Toggle Bolt (4)

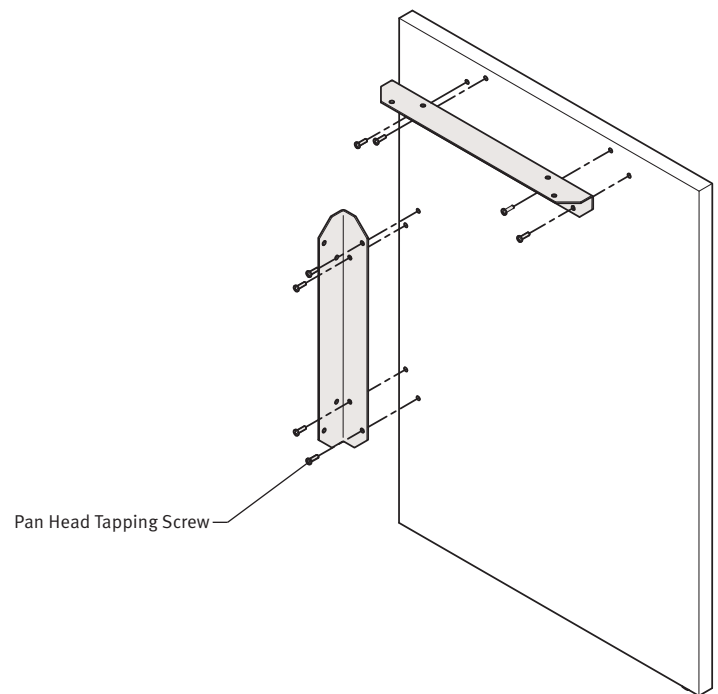


#8-32 x 1 Pan Head
Machine Screw(4)

CH646. Surface Wall Attachment Support (2)

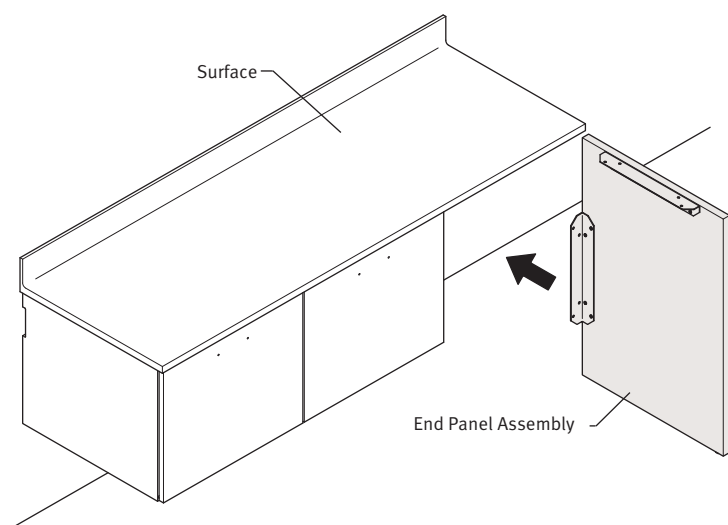
1.5 Remove brackets. Drill 1/8" pilot holes 5/8" deep. Be careful not to drill through panel.

1.6 Re-position brackets onto panel. Secure to panel with 4 #10 - 3/4" pan head tapping screws provided with each bracket.

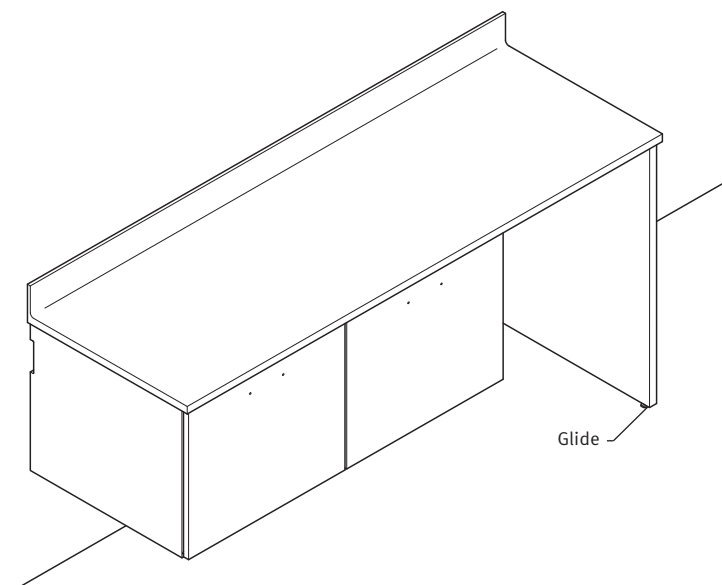


Step 2

2.1 After surface has been mounted on cabinets, position end panel assembly under end of surface.



2.2 Use front glide to level end panel to surface.



Step 3

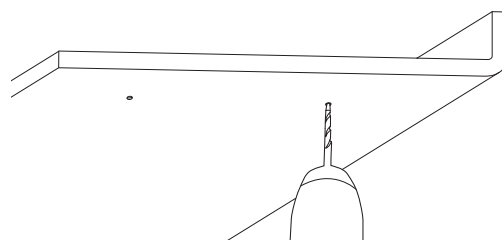
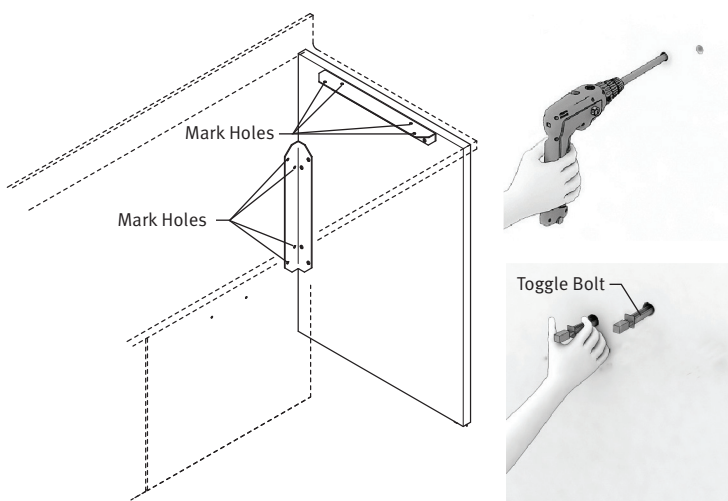
3.1 Mark holes on wall and underside of surface.

3.2 Remove end panel assembly.

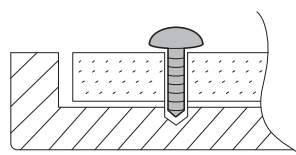
3.3 Drill 1/8" pilot holes using drill stop or tape set at a depth of 5/8" max. This ensure clearance into the Corian for the tip of the screw.

3.4 Drill 1/2" holes through drywall. Make sure there are no utilities present.

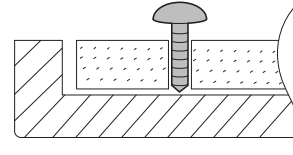
3.5 Insert wall anchors into holes. Orient toggles vertically. Secure to wall.



Correct



Incorrect

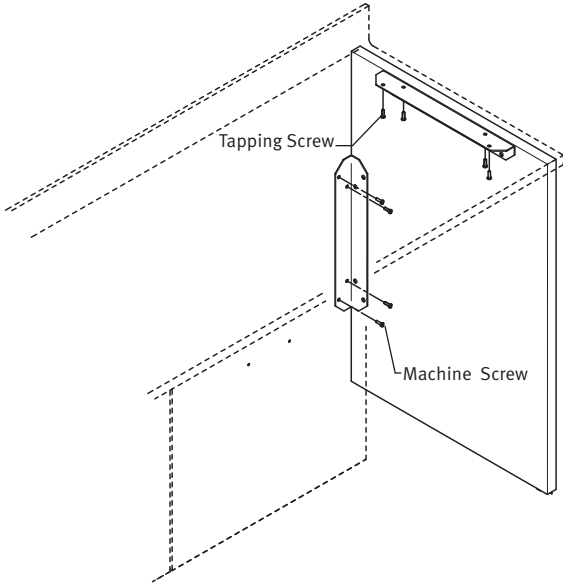


Step 4

4.1 Reposition end panel assembly under surface. Check to make sure that it is still level.

4.2 Secure end panel to wall with pan head machine screws provided with toggle bolt.

4.3 Secure end panel to surface with 4 #10 - 5/8" pan head tapping screws provided with each bracket.



Disassembly and Recycling:

Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

To disassemble product, reverse the above installation steps.