## **HermanMiller**

# The Collection Eames® Table Assembly

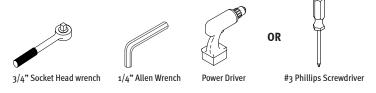


## How to assemble your table.

For more information about our products and services or to see a list of dealers, please visit us at hermanmiller.com or call (800) 851 1196.

- © 2013 Herman Miller, Inc., Zeeland, Michigan Printed in U.S.A. Part No. 400604 L.
- ® **①**, Eames are among the registered trademarks of Herman Miller, Inc.

## **Tools Required**



#### Step 1

#### 1.1

Remove parts from carton using care to avoid damaging tabletop. Remove cardboard fillers and discard.

#### 1.2

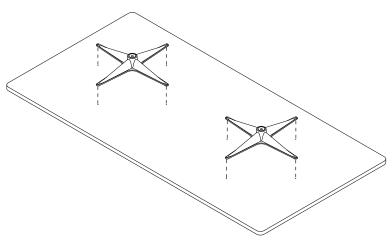
Invert table top on a clean padded surface.

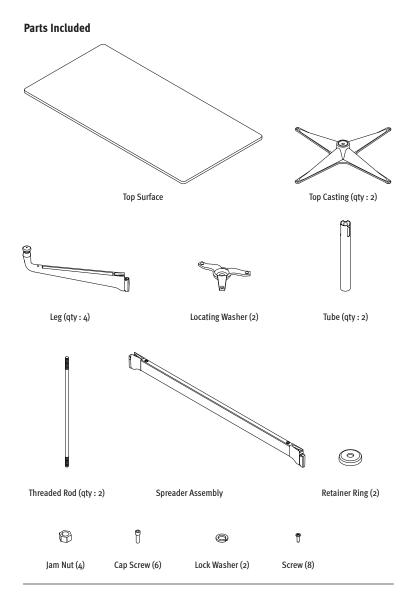
#### 1.3

Remove shipping rail, when attached, before attaching top casting(s).

#### 1.4

Position top casting(s) on table top, align holes in top casting(s) with holes in table top.

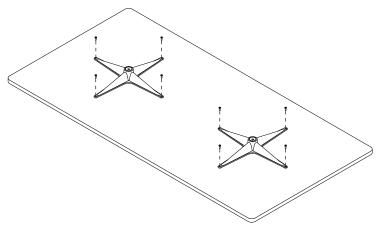




#### Step 2

#### 2.1

Insert (4) screws on each side and tighten.



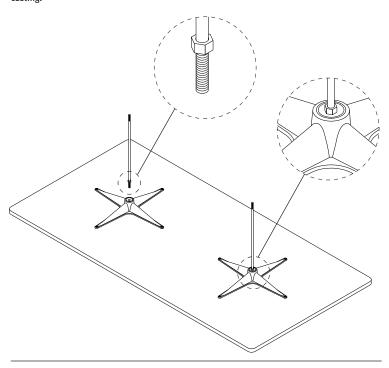
## Step 3

#### 3.1

Thread jam nut on one end of threaded rod until jam nut stops.

#### 3.2

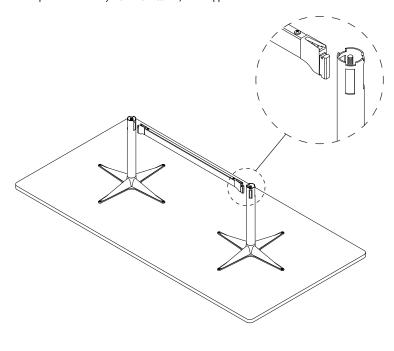
Threaded rod end with jam nut all the way into the top casting. Tighten jam nut against top casting.



## Step 5

#### 5.1

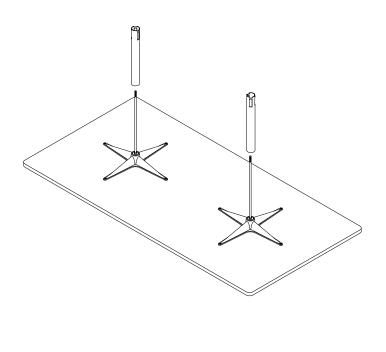
Place spreader assembly into slot in tubes, when applicable.



## Step 4

#### 4.1

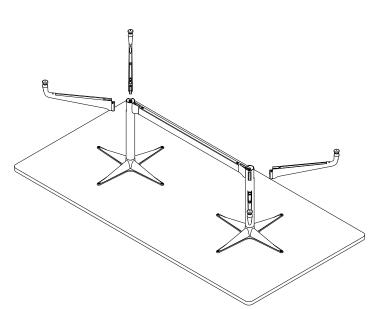
Place tube over rod onto top casting.



## Step 6

#### 6.1

Insert legs into slots in the tubes.



## Step 7

#### 7.1

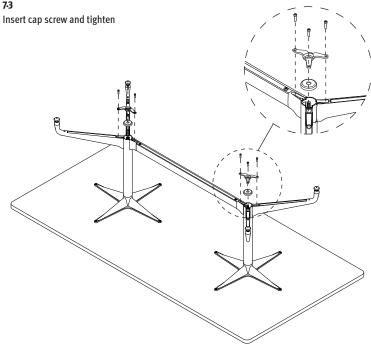
Place ratainer ring in slot on the legs and spreader assembly.

Note: Retainer ring fits inside of tube

#### 7.2

Place locating washer over legs and spreader assembly.

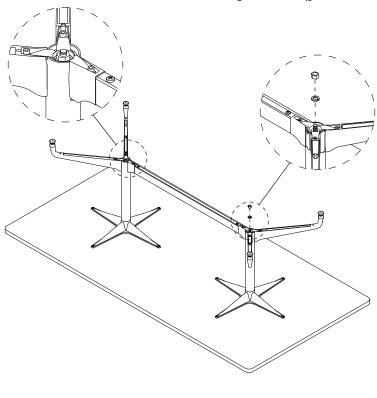
## 7.3



## Step 8

#### 8.1

Place lock washer and threaded nut on threaded rod and tighten the nut to  $45\,\mathrm{ft}$  lbs.



## Step 9

#### 9.1

Place table in upright position.

